

ADM-1A
Maintenance Manual

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SECTION 1 GENERAL DESCRIPTION

1.1 INTRODUCTION

This manual contains a general description, installation and operating instructions, theory of operations and maintenance information for the Lear Siegler ADM-1A Interactive Display Terminal.

Additional information is contained in the ADM-1A Operator's Handbook. The maintenance technician should be thoroughly familiar with material in the Operator's Handbook before attempting to troubleshoot or repair the ADM-1A.

1.2 ADM-1A BASIC ORGANIZATION

The ADM-1A Data Display Terminal is designed to provide input/output access to an electronic computer. The terminal consists of three basic functional modules: CRT Display Monitor, Keyboard and logic board.

These modules are assembled in attractive lightweight housing, with power supply, hardware, cabling, switches etc, to complete the ADM-1A terminal system.

1.2.1 CRT Display Monitor

The ADM-1A features a cathode ray tube with a 12" screen for display of alphanumeric data. Solid State monitor circuitry and printed circuit board construction insure reliability, high quality and uniformity in the ADM-1A.

This solid state monitor circuitry with raster scan converts data from the ADM-1A memory into screen display format.

Displayed characters are represented by a 5x7 dot matrix on the CRT screen. Each character row contains nine raster lines, seven for the character displayed and two for interline spacing. Horizontal intercharacter spacing is assured by reserving two dot columns between characters. Reverse image display is used to indicate the dursor position superimposed over data. Protected fields on the display are distinguished by reduced luminance.

A complete field of characters in the standard ADM-1A consists of 960 characters organized in 12 rows of 80 characters each.

The optional display contains 1920 character positions organized in 24 rows of 80 characters.

The display is refreshed at 60 Hz (50 Hz, optional) providing flicker-free illuminance and high contrast even in high ambient illumination.

1.2.2 Keyboard

The ADM-1A is available with a choice of 2 keyboards for entry of data. The standard keyboard contains 60 keys. The optional keyboard contains 81 keys. Both keyboards provide a wide range of data and control functions. Both boards are illustrated in figures 1-1 and 1-2.

1.2.3 Logic Board

The central timing and control circuitry, the I/O interface and all data storage and handling circuitry is contained on the ADM-1A logic board. Circuitry is implemented on a single printed circuit board using TTL, MOS and MS1 solid state devices for hardware minimization and maximum reliability. The organization and theory of operation for the ADM-1A is discussed in Section 4.

1.3 ADM-1A CAPABILITIES

The ADM-1A has the following capabilities:

- a. Receives and transmits USASCII-coded data from/to a remote computer and displays it on the CRT screen. The standard ADM-1A is capable of displaying 960 characters. Two optional character sets are available. The first optional set (Option 23) includes lower case and a numeric key pad capable of generating 1920 characters.
- b. Through an optional extension port, permits interfacing with a hard-copy printer, magnetic tape or other terminals
- c. Allows the operator to change between full-duplex, half-duplex and block modes.
- d. While in half or full duplex operation, executes a line advance function from the bottom line of the screen, causing the entire display to move up one line, leaving a new blank line at the bottom (Roll Mode).
- e. Provides for manual or remote incremental movement of the cursor to all positions on the screen.

- f. Allows the operator or remote computer to position the cursor using an absolute address which contains the -x -y coordinates.
- g. Operates at 3 selectable data rates, 9600 baud and two of the following: 110, 300, 600, 1200, 1800, 2400 or 4800 baud.
- h. Contains standard editing capability for character type-over; clear screen to nulls (with or without clearing protected spaces); partial send function. An optional editing package is available to add the following functions: character insert, character delete, line insert and delete, erase to end of line/page/field, and backtab.
- i. Contains a field protection code to prevent inadvertent typeover; to prevent transmission of protected data; to transmit an FS code to the computer when the memory address is a protected field; and to prevent overwriting of protected data by the computer while in the PROTECT MODE.
- j. Contains a copy mode feature which automatically copies all received data to the printer, sending spaces when null codes or protected fields are encountered.

1.4 ADM-1A SPECIFICATION

GENERAL SPECIFICATIONS

Display Specifications

Screen Size, Diagonal/View Area	12"/5.5 x 8.0
Lines x Characters	12 x 80 (24 x 80)
Displayable Positions	960 (1920)
Displayable Character Set	64 (96) (128)
Display Technique	5 x 7 Dot Matrix
Character Size	.19" H x .125W
Dot Size	.014" Max.
Non Glare Screen, Bonded Etched Faceplate Cursor	Reverse Video Block, Non-Destruct
Brightness Controls	
Refresh Rate	60Hz/50Hz
Phosphor	P4 (white)

Display Functions - Text Handling

Dual Intensity	
Field Protect Mode	
Automatic Skip Protected Over Fields	
Skip to Unprotected Fields	
Overstrike	
Insert/Delete Character	
Insert/Delete Line	
Clear Screen	
Erase to End of Screen	
Erase Line/Field	
Cursor Wraparound	
Page/Roll, Mode	
Function Control	ESC Sequence

Communications

Modes	Half/Full Duplex/Block
Operator Switchable Speeds	(3) from 110 to 9600 9600 bps
Maximum Rate	
Block Transfer/ Character Transfer (TTY compatible)	
Maximum Block Size	960 (1920)
RS232C or 20ma Current Loop	
Transmit Data Only	
Polling/Addressing (optional)	
Word Size	10 or 11 Bit
Computer Control of Block/Conversation Modes	

Off-Line Mode

Data Entry	
Data Edit	
Field Definition	
Program Mode	(option)

Keyboard

Keyboard Roll Over	2 Key
Cursor Control Keys	
Data Edit Controls	
Numeric Pad (Built in)	(option)
Numeric Key Pad (External)	(option)
Enable/Disable Keyboard	
Character Repeat	
Break Key	
Escape Key	
Generate Lower Case	(option)

Special Features

Absolute Cursor Addressing by Computer	
Cursor Position Read by Computer	
Audible Alarm	
Storage & Display of Control Character from Keyboard or Computer	

Options¹

24 Line Display	Numeric Key Pad (external)
Editing	Numeric Key Pad (Built in)
Printer Port	Polling
RS232 Extension Port	Buzzer

Logic: The ADM-1A is a hybrid of sequential logic and ROM controlled processor which supplies the high speed and versatility required for a modern video display computer terminal.

The single logic board, P/N129338, contains all logic for the display refresh and function control of the terminal.

Subassemblies to the logic are:

- Power supply P/N129312 interconnected by a 6 pin connector.
- 60-key keyboard P/N128301 (129591 for numeric pad) interconnected by a 16 pin DIP socket.
- Optional 81 key keyboard P/N128591 18 pin.
- Monitor P/N129302 interconnected by a 9 pin Molex connector.

The logic of the ADM-1A is divided into two major functional areas, they are: refresh timing and control.

The refresh timing logic provides the timing signals for operation of the terminal, and provides the drive signals for the CRT monitor.

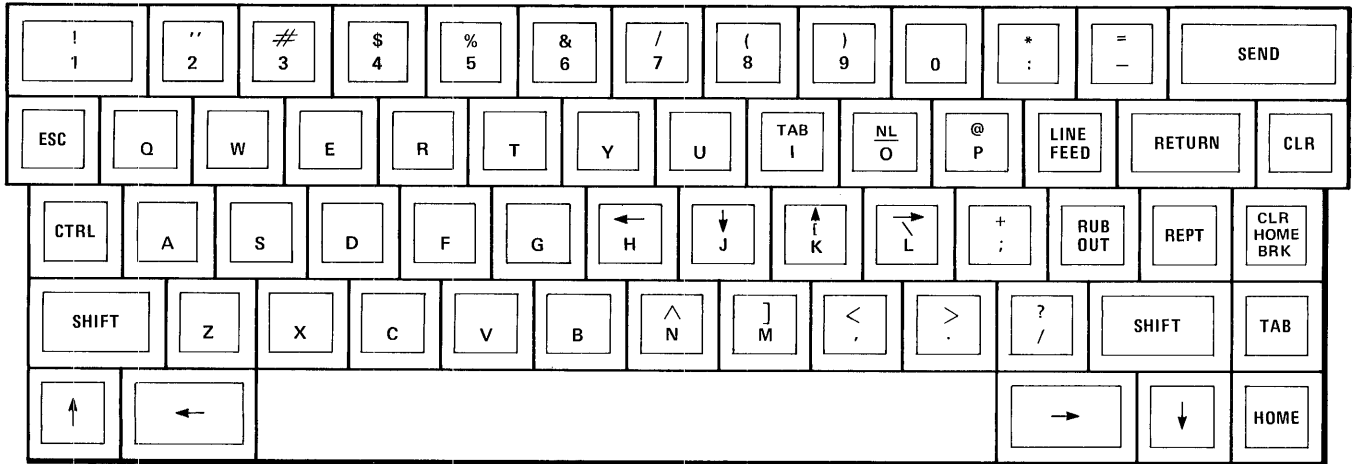


FIGURE 1-1. ADM-1A STANDARD KEYBOARD (PART NO. 129301-11)

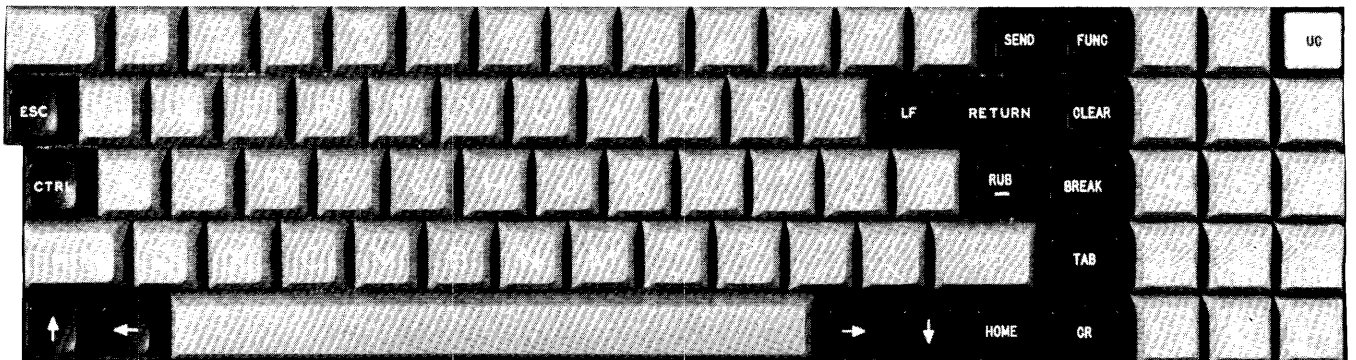


FIGURE 1-2. ADM-1A EXTENDED NUMERIC KEYBOARD (PART NO. 129591)

The control logic exercises control over the input/output and management of the data in the refresh memory. Character set is specified by ROM.

The control logic is a specially designed microprogrammed controller, which determines functions and abilities of the terminal by use of a ROM (Read Only Memory).

Configuration switches: The hardware configuration of various areas are selected by means of switches mounted on the P.C. Board. Switch selections are:

- I/O word configuration
- Aux interface word configuration

- Interface control I/O of secondary channel
- Interface control to printer
- Enable/Disable of break
- Blinking cursor
- Method of display of control character
- Upper case only select
- 12/24 row display enable
- 50/60Hz refresh
- Program sensible switches for option control

These switches are not operator accessible, but are set at the factory in accordance with the required operating characteristics of the terminal.

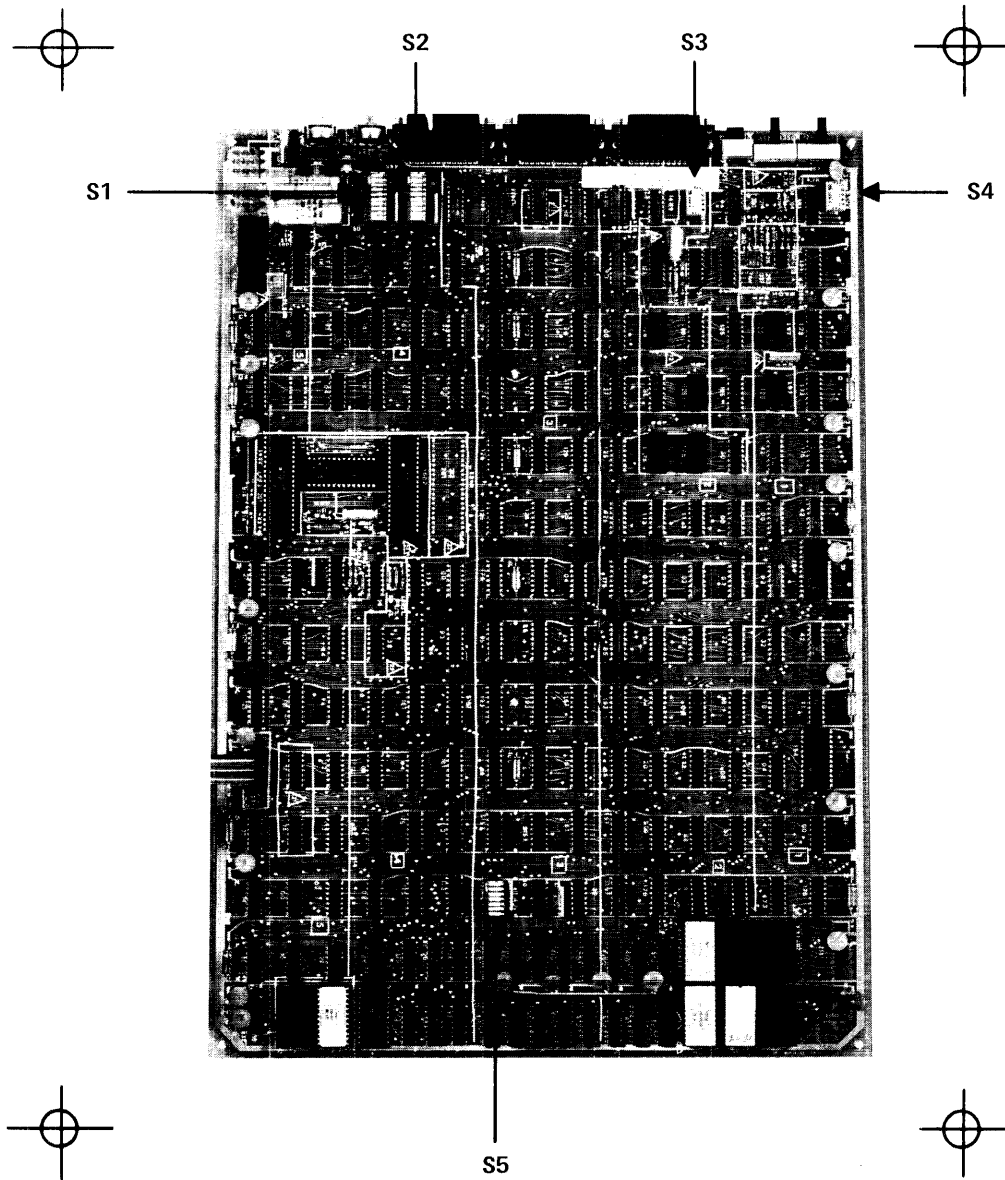


FIGURE 1-3. ADM-1A SWITCH LOCATIONS

FIGURE 1-4. ADM-1A SWITCH SETTINGS

The logic board switches listed below are used for configuring your ADM-1A terminal.

		SWITCH		FUNCTION	
		Off		On	
I/O Primary Channel	S1	1	Even parity	Odd parity	/
		2	8-bit word	7-bit word	0
		3	2 stop	1 stop	/
		4	No Parity	Parity	0
		5	Enable RFE sense (Receive Frame Error)	Disable RFE sense	/
		6	Enable ROE sense (Receive Overrun Error)	Disable ROE sense	
		7	Receive data normal	Receive data blocked w/RTS	0
		8	Transmit null code	Disable	/
I/O	S1	9	Bit 8 = 1.	Bit 8 = 0	/
		10	Bit 8 = 1.	Bit 8 = TSB 8	/
Printer Primary Config. Input	S2	1	No parity bit	Parity bit	/
		2	2 stop	1 stop	/
		3	8-bit word	7-bit word	/
		4	Even parity	Odd parity	/
		5	RTS normal	RTS inhibit with CTS (Clear to Send)	0
		6	RTS normal	RTS inhibit with CF (Carrier Detect)	0
		7	RTS turnoff delay (4.5 msec)	No RTS turnoff delay	0
		8	RTS always high	RTS normal	/
		9	Secondary channel enable	Secondary channel disable	/
		10	Rec'v priority error enable	Rec'v priority error disable	/
Printer	S3	1	J3 pin 6 open	RTS out on J3 pin 6	
		2	J3 pin 8 open	RTS out on J3 pin 8	
		3	Disable internal loopback	Enable internal loopback	
		4	Long printer delay	Short printer delay	
		5	Ready "true" select	Busy "true" select	
Polling & Editing Options	S4	1	Option 1 = true	Option 1 = false	0
		2	Option 2 = true	Option 2 = false	0
		3	Option 3 = true	Option 3 = false	/
		4	Online = true	Online = false	0
		5	Option 4 = true	Option 4 = false	0
Operational Features	S5	1	Break enabled	Break disabled	0
		2	Upper case only	Upper/lower case	0
		3	Blinking cursor.	Non-blinking cursor	0
		4	No clear to protect	Clear to protect	0
		5	24-line enable	12-line enable	0
		6	Special display	Standard display	/
		7	60 Hz.	50 Hz	0

1.4.2 HARDWARE SPECIFICATIONS

Keyboard is powered by 5 volts (± 2 volts) supplied from the terminal power supply.

DISPLAY

Input/Output specification:

CRT Display Specifications

Diagonal Measurement – 12 inches
 Phosphor – P4 Standard
 Resolution (TV Lines)
 Center – P4 900 at 40 fl;
 Corner – P4 800 at 40 fl;
 Resolution measured in accordance with EIA RS-375, except Burst Modulations, or Depth of Modulations, is adjusted for 100 percent.

Keyboard	Pin
Level ASCII coded data	9-15
strobe	6
control function	3
shift function	2
“send” function	5
repeat function	7
break function	4
+5 volts	1
common	8
*-12V	16

KEYBOARD

Uppercase 60 key as specified by drawing 129301-11.

Uppercase/Lowercase with numeric pad. Drawing 129591.

*NOT USED ON 129301 KEYBOARD.

Input Impedance	Min. Shunt Resistance	Max. Shunt Capacitance
Video Input	3.3K ohms	40pF
Vertical Drive Input	3.3K ohms	40pF
Horizontal Drive Input	470 ohms	40pF
Video Amplifier		
Bandwidth	12 MHz (-3dB)	
Rise and Fall Times	(10-90% amplitude) <35 nsec, linear mode	
Storage Time	15 nsec Maximum, linear mode	
Retrace and Delay Times		
Vertical	900 μ sec retrace, maximum	
Horizontal	7 μ sec retrace plus 4 μ sec delay, maximum	

DATA DISPLAY SPECIFICATIONS

INTERFACES

The ADM-1A provides three external interface connections.

The interface to the "HOST" system is made through this connector. The interface may take the form of an EIA (RS232C) type, or a 20ma current loop.

EIA Interface (RS232)

This interface is compatible with 103 and 202 type modems, as well as direct EIA connection.

An optional accessory unit (129511) may be attached to the ADM-1A permitting bi-directional half duplex transmission over a single pair of wires.

The ADM-1A provides secondary channel turn around control via a 202 C/type modem using secondary channel. In this mode the host controls the transmit receive status at the terminal as follows:

INPUT		OUTPUT		
CF(8)	SB(12)	CA(4)	SA(11)	
OFF	ON	OFF	OFF	Idle
ON	OFF	OFF	ON	Receive
OFF	ON	ON	OFF	Send

Current Loop Interface

The ADM-1A current loop interface is in connector J-1. Switch accessible from the rear of the terminal selects the EIA or current loop connection. This selects either secondary channel or current loop on specified pin as identified in EIA interface.

Voltage sources for current loop operation are provided at pins 9 and 14 on connector J1. These are +22 volts with a 910 ohm series resistor. See below.

When the ADM-1A is arranged for "DC-1 box" operation pins 9 and 14 provide +22 and -22 volts to power the adapter box logic.

EIA Extension (optional)

Connector J-2 provides extension of the EIA interface to other terminals. Send and Receive as well as control signals are provided.

The pins 1, 2, 3, 4, 5, 6, 7, 8, 11, 12, and 20 are redriven from J1 through to J2.

J2	J1 Pin	Signal	EIA Function	Current Loop Function
AA	1	AA	Chassis Ground	Chassis Ground
BA	2	BA	Send Data	Chassis Ground
BB	3	BB	Receive Data	Chassis Ground
CA	4	CA	Request to send	Chassis Ground
CB	5	CB	Clear to send	Chassis Ground
CC	6	CC	Data set ready	Chassis Ground
AB	7	AB	Signal to Ground	Signal Ground
CF	8	CF	Revd line sig. det.	Signal Ground
-	9	-	*+20V to DC1 box	Current loop source +20V, through 910 Ω
-	10	-	-	+Current loop receive**
SA	11	SA	-	-Current loop receive
SB	12	SB	-	+Current loop transmit**
-	13	-	-	-Current loop transmit
-	14	-	*-20V to DC1 box	-
-	14	-	Current loop source	+20V through 910 Ω
CD	20	CD	Data terminal ready	-

*Option connection within ADM-1A
 **Optional 60 volt open circuit configuration.

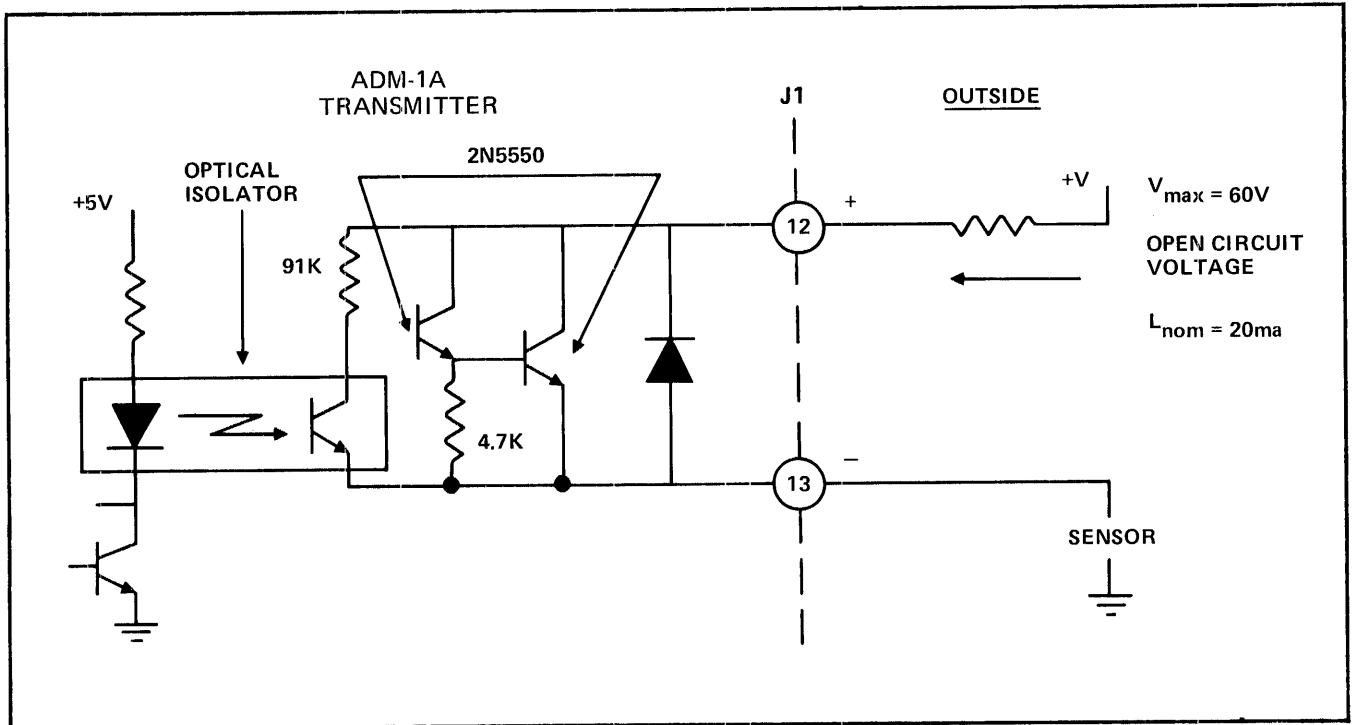
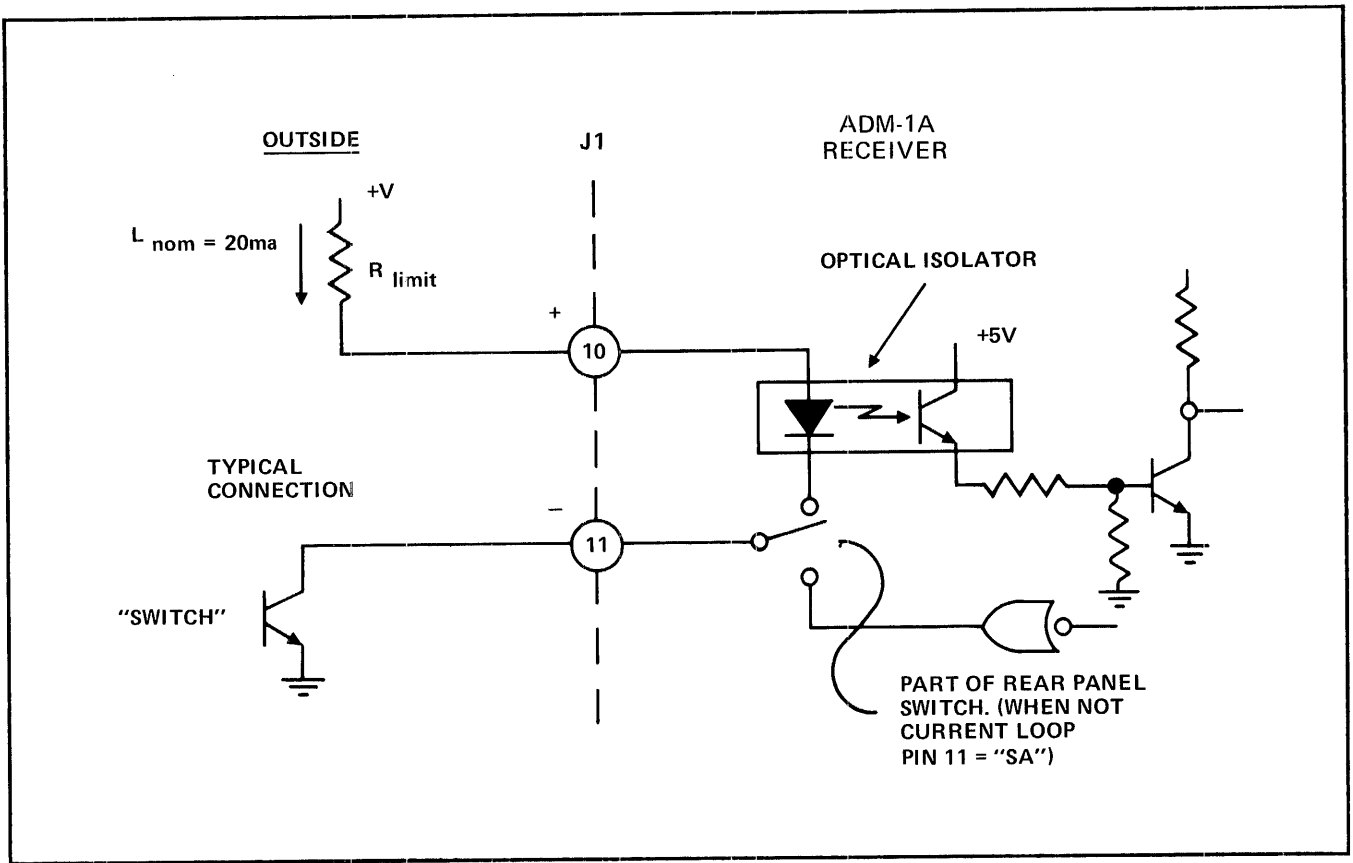


FIGURE 1-5. 20 MIL CURRENT LOOP

Auxiliary Printer Interface

J-3 provides an interface to an auxiliary device such as a printer. This interface supports an RS232 compatible device with serial interface.

The signals provided are:

- Chassis Ground
- Data from Device
- Data to Device
- Data Ready
- Signal Common
- Data Ready
- Device Ready (or busy)

Data transmitted to the printer is formatted with carriage return line feed codes in standard mode. Unformatted print mode allows any and all codes to be provided by the user.

Printer control options

- Select built in delay after each line.
- Select ready or busy control from printer or pin 20.

1.4.3 MECHANICAL SPECIFICATIONS

Dimensions	12" H x 16" W x 21" D.
Weight	45 pounds
Material	
Chassis	Clear Iridite
Cover	Standard, Prolane 1®
	Polyurethane enamel, two colors
	F63WW28 light blue
	F63L17 nitro blue

Logo

Special: Polyurethane enamel colors per customer color specifications.
Standard Lear Siegler ADM logo, or special logo per customers specifications.

1.4.4 POWER REQUIREMENTS

115 Vac, 60 Hz, 130 Watts;
Optional 230 Vac, 50 Hz.

1.4.5 ENVIRONMENT

Temperature

Operating Range – +5° to +55° (+41° to 122° F).
Storage Range – -40° to 65°C (-40° F - 150° F)
Relative Humidity – 5 to 95% noncondensing.
Altitude – Up to 10,000 feet.

1.4.6 HUMAN FACTORS

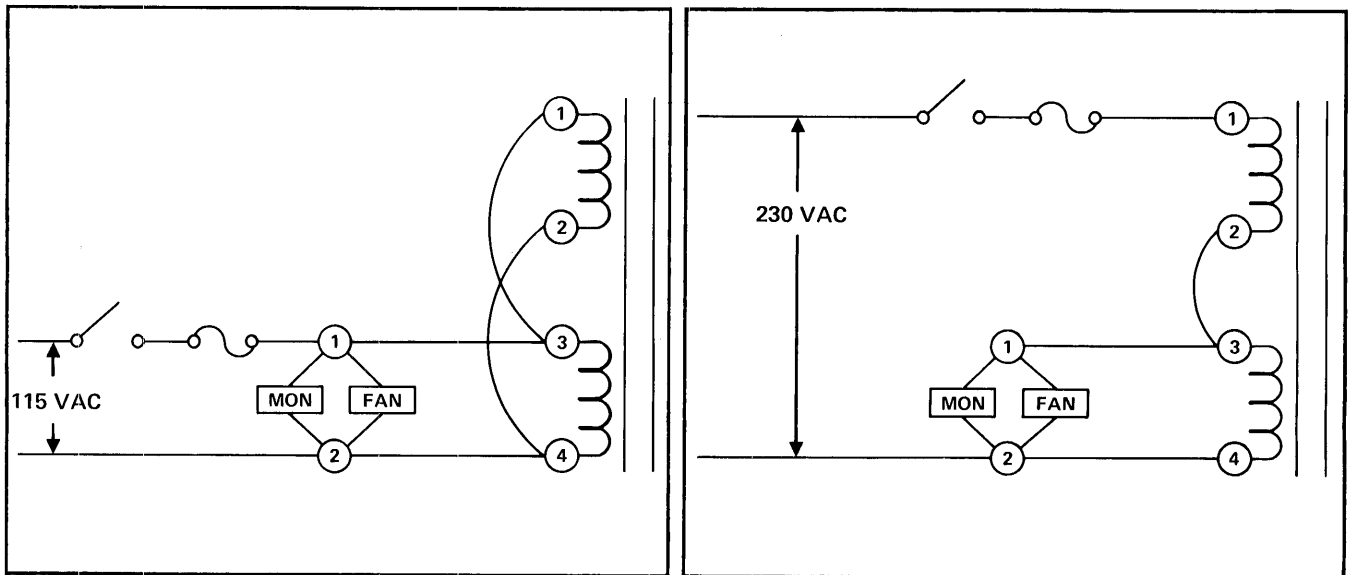
Units comply with DHEW Rules 42-CFR-Part 78, (For X-ray radiation).

Monitor viewing surface sloped at 15° angle from vertical.

Keyboard sloped at 11° from horizontal.

Standard keyboard layout similar to teletypewriter.
Operational key provided for selected operations.

FIGURE 1-6. POWER OPTIONS



DATA DISPLAY SPECIFICATIONS

Input Impedance

	Minimum Shunt Resistance	Maximum Shunt Capacitance
(a) Video Input:	3.3k ohms	40pF
(b) Vertical Drive Input:	3.3k ohms	40pF
(c) Horizontal Drive Input:	470 ohms	40pF

Video Amplifier

(a) Bandwidth:	12 MHz (-3dB)
(b) Rise and Fall Times (10% to 90% amplitude):	Less than 35 nsec (linear mode)
(c) Storage Time:	15nsec, maximum (linear mode)

Retrace and Delay Times

(a) Vertical:	900 μ sec retrace, maximum
(b) Horizontal:	7 μ sec retrace plus 4 μ sec delay, maximum

CATHODE RAY TUBE DISPLAY SPECIFICATIONS

Nominal Diagonal Measurement (Inches)	Phosphor	*Resolution (TV Lines)	
		Center	Corner
12	P4	900 at 40 fL	800 at 40 fL
12	P31	900 at 20 fL	800 at 20 fL

*Resolution is measured in accordance with EIA RS-375 except Burst Modulation (or Depth of Modulation) is adjusted for 100 percent.

Geometric Distortion

The perimeter of a full field of characters shall approach an ideal rectangle to within $\pm 1.5\%$ of the rectangle height.

Input Power	24W (Nominal)
Output Voltages	+15V DC (short circuit protected) +12kV DC; 12.6V rms

Power Requirements

Input Connector Receptacle, Molex No. 03-06-1041 Supplied with Unit Mating Plug, Molex No. 03-06-2041 – Necessary Accessory (Available)

Input Voltage 105V to 130V rms (120V nominal); 50/60Hz

ENVIRONMENTAL SPECIFICATIONS

Temperature (Chassis or Custom Unit)

Operating Range: 5°C to 55°C Ambient
Storage Range: -40°C to 65°C

Humidity

5 to 80 percent (Noncondensing)

Altitude

Operating Range: Up to 10,000 feet

HUMAN FACTORS SPECIFICATIONS

X-Ray Radiation

These units comply with DHEW Rules-42-CFR-Part 78.

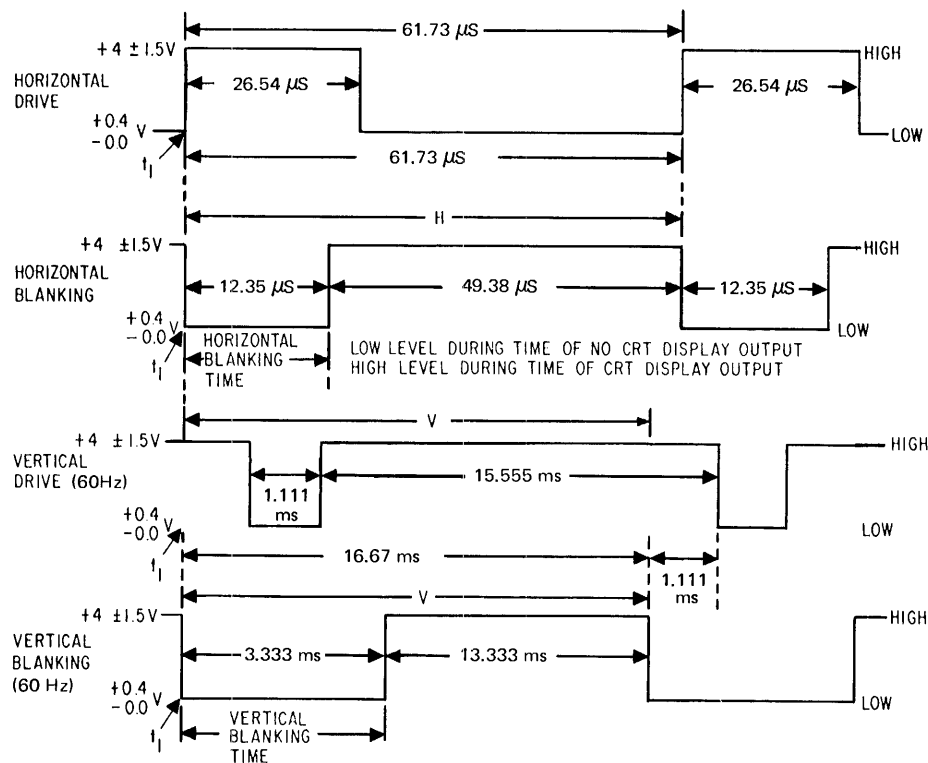
CONTROLS

Contrast, 500 ohm potentiometer carbon composition > 1/8 Watt

Brightness, 100 kilohm potentiometer > 1/8 Watt
Optional: The Brightness Control can be mounted on the printed circuit board as an internal set up control.

Internal Set Up Controls

Height
Vertical Linearity
Vertical Hold
Focus
Width
Low Voltage Adjust



SYNCHRONIZATION AND BLANKING GENERATOR WAVEFORMS

NOTES:

1. The leading edges of Drive and Blanking waveforms must start at time t_1 . Nominal Blanking times should be observed.
2. H = time from start of one line to start of next line.
3. V = time from start of one field to start of next field.

4. Video pulse width should be equal to or greater than 100 nsec.

1.5 OPTIONS

The ADM-1A terminal may be obtained with a wide variety of options designed to increase its adaptability to a variety of applications. A complete description of all options currently available is given in Section 7 of this manual.

SECTION 2 INSTALLATION

2.1 GENERAL

This section contains information to aid in installing the ADM-1A and preparing it for use. Included are instructions and information for inspecting the ADM-1A, installing it in a suitable environment, setting internal switches, connecting power cables and turning on power.

2.2 VISUAL INSPECTION

It is recommended that the original shipping carton and all packing material be saved to prevent damage should the terminal need to be shipped or transported later.

Upon receipt, the ADM-1A should be carefully inspected for any signs of damage during shipping. The terminal has undergone stringent quality inspection and operational testing prior to shipping, and left the factory in perfect operating condition.

If the shipping container appears to be damaged, the carrier should be notified immediately, and damages noted on the bill of lading. Any concealed damages discovered after opening must be reported to the carrier as well.

Only the consignee may register a claim with the carrier for damages during shipment. Lear Siegler will cooperate fully with the customer should such action prove necessary.

2.3 INSTALLATION

Prior to installing the ADM-1A, be sure that the ON/OFF switch is in the OFF position, then complete the following steps:

1. Referring to figure 2-2, connect the data interface cable to the terminal at point A with a 25-pin connector, using the appropriate pins designated in figure 2-1 below, depending on whether the installation is a 20 ma current loop interface or the standard RS-232-C.

NOTE

If the data interface in use does not supply a **clear to send (CB)** signal on pin 5, then jumper pins 4 and 5.

Pin No.	Signal Function	Code
1	Equipment Ground	AA
2	Transmit Data	BA
3	Receive Data	BB
4	Request to Send	CA
5	Clear to Send	CB
6	Data Set Ready	CC
7	Signal Ground	AB
8	Received Line Signal Detector	CF
9	Current Loop Power	
*10	Current Loop OUTPUT +	} Receive
*11	Current Loop RETURN -	
*12	Current Loop INPUT +	} Transmit
*13	Current Loop RETURN -	
14	Current Loop Source	
15	Transmitter Signal Element Timing	
17	Receiver Signal Element Timing	
20	Data Terminal Ready	CD

FIGURE 2-1. INTERFACE CONNECTOR SIGNAL/PIN LIST

2. Plug the ADM-1A into a grounded AC outlet of the proper voltage and frequency.
3. Turn the ON/OFF rocker switch to ON.

The ADM-1A is designed to operate in a wide range of environmental conditions: 5°–55°C (41°–122°F); 5-95% noncondensing relative humidity.

The unit is designed to be set on a table, desk top or other suitable, hard flat surface.

CAUTION

In cold climates, care should be taken to allow the temperature of the terminal to equalize with room temperature before removing the unit from the shipping carton. This will prevent moisture from condensing on a cold terminal exposed to warm air. Avoid operating the unit on a soft surface, which may obstruct the flow of cooling air up through the bottom of the chassis. This can result in overheating and damage to the unit.

2.4 EXTERNAL CONTROLS

The external switches and adjustments may be found on the rear panel of the ADM-1A assembly, as shown in figure 2-2.

ON/OFF Switch

This is a two-position switch located in the upper right of the terminal's back panel. It controls the AC power to the unit and certain power-up and power-down sequences. Setting the switch to the ON position resets the circuitry within the ADM-1A, positions the cursor at HOME and clears the display memory to unprotected spaces.

Baud Rate

The Baud Rate Selector Switch selects the desired baud rate as specified on the equipment order. The HIGH position is normally set at the higher of the two user selected rates. The center position is the test position which is factory-set at 9600 baud. Baud rates may be changed by turning the rotary switches located inside the unit directly behind the baud rate selector.

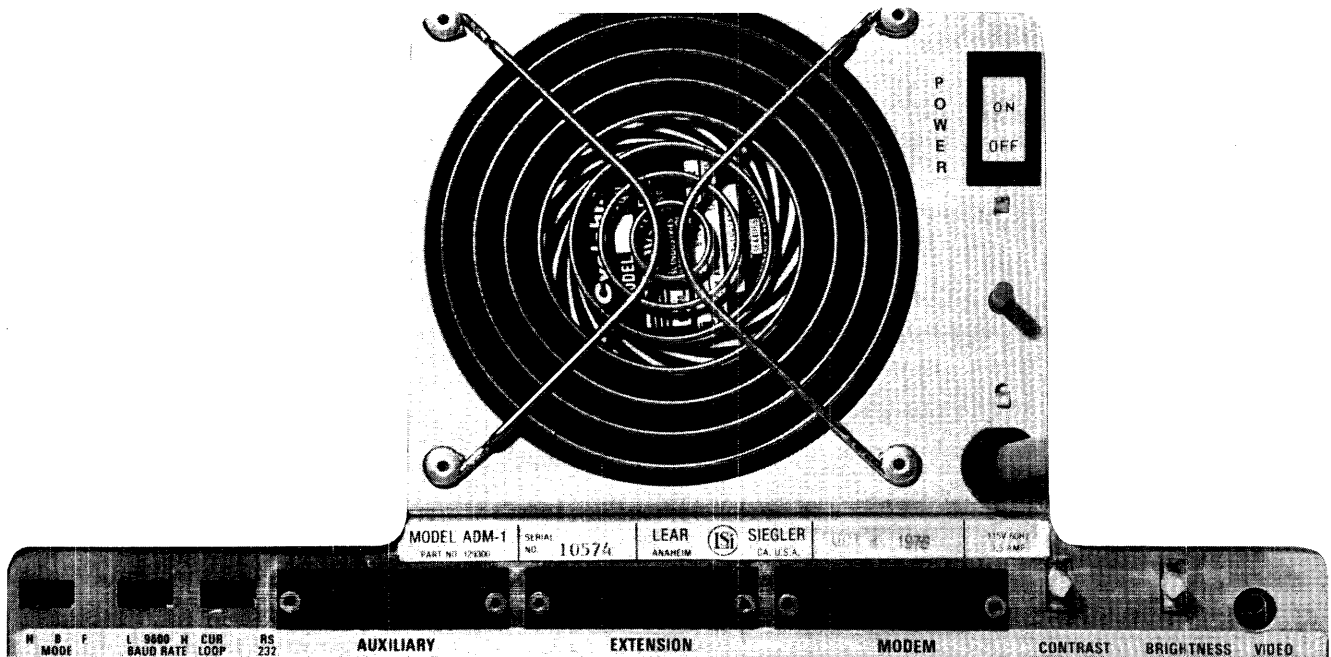


FIGURE 2-2. REAR PANEL ADM-1A

Mode Selector Switch

This 3-position switch selects the mode of operation of the ADM-1A.

- a. **Conversation Mode (Half-Duplex).** In this mode, the ADM-1A can send and receive information to and from the remote computer, but only in one direction at a time. Characters are displayed and simultaneously transmitted, one character at a time, as they are typed at the keyboard. Received characters are displayed as they are received.
- b. **Conversation Mode (Full-Duplex).** The ADM-1A can transmit and receive information in both directions simultaneously in full-duplex operation. Characters are transmitted as they are typed, but are displayed only upon reception. Display of characters typed in full-duplex is usually accomplished by remote computer or modem echoing the characters back to ADM-1A.
- c. **Block Mode.** In the block mode, information is transmitted and received as complete messages or blocks of data. The operator enters the complete message, up to a full screen in

length. The characters are stored and displayed, but not automatically transmitted. After entering the message, the operator can edit the information and then type a special control code which causes all or part of the message to be transmitted.

In addition to the editing capability, the block mode provides a faster transmission of large blocks of data than does the conversation mode. It also permits more efficient utilization of the remote computer and data transmission lines for many applications.

Brightness Control

The brightness control is a potentiometer which controls the overall brightness of the CRT display. Brightness is usually adjusted so that the display raster (background) is barely visible or just below the point of visibility.

Contrast Control

The contrast adjustment potentiometer controls the brightness of the character relative to the background. Contrast should be adjusted after adjusting for brightness.

SECTION 3 OPERATION

3.1 GENERAL

This section contains information and instructions for using the ADM-1A keyboard and for programming control functions at the computer. The keyboard allows the operator to generate and transmit to the computer or auxiliary device all USASCII character codes.

3.2 DISPLAY CHARACTERS

In the standard ADM-1A, 64 characters are displayed on the screen (upper case alpha, numeric, most symbols and punctuation). When a non-displayable lower case character is typed, the proper lower case code is transmitted, but the character is displayed as upper case.

If the terminal contains the upper/lower case display feature, 95 characters will be displayed, (Upper and lower case alpha, numeric, all symbols and punctuation).

3.3 SPECIAL FUNCTION KEYS

The ADM-1A is equipped with an extended TTY-type keyboard. It contains seven additional keys for increased ease in performing cursor movements and functions.

HOME Key

This key causes the cursor to return immediately to the first character position of the first line (HOME position). If the ADM-1A is in the protect mode, and the HOME position is a protected character, the cursor will be sent to the first unprotected position on the screen.

RETURN Key

This key causes the cursor to move to the first character position of the line it is on, when the ADM-1A is in the PROTECT MODE. The return function also prevents storing or displaying space codes until the character or downline key is depressed. In the conversation mode a CR code (CTRL/M) is sent.

LINE FEED Key

If the ADM-1A is not in the Protect Mode, this key moves the cursor down one line. In the Protect Mode. It moves the cursor to the first unprotected position of the next line. In Conversation Mode an LF code (CTRL/J) is sent.



FIGURE 3-1. ADM-1A STANDARD KEYBOARD (60 KEY)

FIGURE 3-2. ADM-1 KEYBOARD OPERATIONS (60 KEY)

	Keys Used	
	Standard Keyboard	Extended Keyboard
A. CHARACTER DISPLAY		
1. Alphabetic Upper Case	A to Z	A to Z
2. Numeric	0 to 9	0 to 9
3. Special Characters	: - ; , . /	: - ; , . /
4. Special Characters with SHIFT key	! " # \$ % & / () * = @ _ [\ + ^] < > ?	! " # \$ % & / () * = @ _ [\ + ^] < > ?
5. No Display –USASCII SP	SPACE	SPACE
6. No Display – USASCII DEL	RUBOUT	RUBOUT
B. CURSOR CONTROL		
1. Position Home	CLR SHIFT/HOME, BRK	HOME
2. Position New Line (first char. pos.) Position New Line (same char. pos.)	CTRL/SHIFT/N CTRL/SHIFT/O LINE FEED & RTN.	CTRL/SHIFT/O LINE FEED & RTN.
3. Position First Char. Pos. (same line)	RETURN	RETURN
4. Position New Field	CTRL/I	TAB
5. Suppress Character Type-over	Consecutive SPACES after RETURN	Consecutive SPACES after RETURN
6. Increment Up	CTRL/K	↑
Down	CTRL/J	↓
Right	CTRL/L	→
Left	CTRL/H	←
C. TERMINAL CONTROL		
1. Break –USASCII	CLR HOME BRK	CLR HOME BRK
2. Clear Screen	CLR CTRL/HOME BRK	
3. Audible Tone (Bel)	CTRL/G	CTRL/G
4. Send Line Unprotected	SHIFT/SEND	SHIFT/SEND
5. Send Page Unprotected	SHIFT/CTRL/SEND	SHIFT/CTRL/SEND
6. Keyboard Unlock	CLR CTRL/SHIFT/HOME BRK	CLR CTRL/SHIFT/HOME BRK

⇒ Keys

These keys move the cursor one character position in the direction of the arrow. If the ADM-1A is in the Protect Mode, and the adjacent position in the direction of the arrow is protected, the cursor will skip the entire protected field and stop at the first unprotected position. The forespace and backspace functions may also be accomplished with the CTRL/L and CTRL/H functions.

↑ **Key.** This key moves the cursor straight up one line. If the ADM-1A is in the protect mode and the position directly above the cursor is protected, the cursor will move up and then to the left to the first unprotected position. This function may also be accomplished through the use of the CTRL/K keys.

Rept Key (Standard Keyboard only). This key may be held down while depressing a displayable character key or the ↺ or ↑↓ keys to repeat at a character or cursor rate of 15 per second. On extended keyboard models, this function is accomplished by holding down the key for the character to be repeated.

Space Bar. Pressing the space bar causes the ASCII code for a space to be stored in the memory and a blank space to appear on the screen.

Shift Key. This key is used to type the upper case character shown on the key. It may also be used in conjunction with a CTRL sequence to perform various special functions.

Rub Out Key. This key is used in the Conversation Mode to transmit the ASCII code, DEL RUBOUT to the computer.

CLR/HOME/BRK Key. This key is used to perform the following functions:

- a. To transmit a standard TTY break code, type only the CLR/HOME/BRK Key.
- b. To perform the HOME function, type the CLR/HOME/BRK key while depressing the SHIFT key. If terminal is equipped with an extended keyboard this function is accomplished by depressing the HOME key.
- c. To perform the clear to unprotected spaces function, type the CLR/HOME/BRK key while depressing the CTRL key.
- d. To reset the keyboard lockout function (set only from the remote computer), type the CLR/HOME/BRK key while depressing the CTRL and SHIFT keys.
- e. To reset ADM-1A operation, type the CLR/HOME/BRK key while depressing the CTRL, SHIFT and REPT keys. On terminals equipped with an extended keyboard, this function is accomplished by typing CLR/HOME/BRK while depressing CTRL, SHIFT and any displayable character. This terminates any operation that the ADM-1A is executing, clears the screen to spaces, homes the cursor, and sets the unprotected mode.

CTRL Key

This key, when depressed while typing another key, causes the bit pattern of the character code to be modified. The control character is transmitted in the Conversation Mode. Certain ADM-1A control functions are generated locally by typing a key while depressing the CTRL key.

- a. **New Line** (CTRL/SHIFT/0). Positions the cursor to the first character position of the next line (or the first unprotected position in the next line if in the PROTECT MODE).
- b. **BEEP.** (CTRL/G) Sounds an audible beep in the ADM-1A.
- c. **Upline** (CTRL/K). This sequence causes the cursor to move up one line. On terminals equipped with an extended keyboard, this function may also be accomplished by the ↑ key.
- d. **Downline** (CTRL/J). This sequence causes the cursor to move down one line. The extended keyboard contains a ↓ key which performs the same function.
- e. **Backspace** (CTRL/H). This sequence causes the cursor to move back one space. This function may be accomplished by the ← key on extended keyboards.
- f. **Forespace** (CTRL/L). This sequence moves the cursor forward one space. This function may be accomplished by the → key on extended keyboard models.

- g. **Tab (CTRL/I)**. This sequence positions the cursor at a preset position on the line. This function may also be accomplished by the Tab key on terminals equipped with the extended keyboard.
- h. **Home (CTRL/SHIFT/N)**. The function of this sequence is the same as that which is accomplished by the SHIFT/BRK sequence. On terminals equipped with the extended keyboard this function may also be accomplished by the HOME key.

Any remaining CTRL key combinations are not interpreted by the ADM-1A. They are normally only used when recognizable by the remote computer.

ESC key

Typing the ESC key generates a code which causes the ADM-1A to interpret the next character typed differently than it normally would. This escape sequence is used to perform the field protect, send, display clear and edit functions. (See section 3.4)

Code	ASCII Mnemonic	Function
CTRL/@	NUL	
CTRL/A	SOH	
CTRL/B	STX	
CTRL/C	ETX	
CTRL/D	EOT	
CTRL/E	ENQ	
CTRL/F	ACK	
CTRL/G	BEL	Sounds audible beep
CTRL/H	BS	Backspace
CTRL/I	HT	Tab
CTRL/J	LF	Line Feed
CTRL/K	VT	Up Line
CTRL/L	FF	Forespace
CTRL/M	CR	
CTRL/S/N	SO	Home
CTRL/S/O	SI	New Line
CTRL/P	DLE	
CTRL/Q	DC1	
CTRL/R	DC2	
CTRL/S	DC3	
CTRL/T	DC4	
CTRL/U	NAK	
CTRL/V	SYN	
CTRL/W	ETB	
CTRL/X	CAN	
CTRL/Y	EM	
CTRL/Z	SUB	
CTRL/[ESC	
CTRL/x	FS	
CTRL/]	GS	
CTRL/	RS	

FIGURE 3-3. ADM-1A CONTROL CODES

3.4 ESCAPE SEQUENCES

Escape sequences are initiated using the ESC key to generate an internal USASCII Escape Code which conditions the ADM-1A under program control to interpret the following character or string of characters as special control instructions. These sequences are used for:

- Keyboard Enabling/Disabling
- Display clearing to spaces/nulls
- Field protection control
- Message transmission control
- Absolute cursor address Read/Positioning
- Data Editing

See figure 3-4 for a graphic illustration of specific sequences explained below.

ENABLE/DISABLE KEYBOARD

This function is normally used when the ADM-1A is connected on-line to a computer which transmits the following sequences:

- ESC # – Disables all keyboard functions except keyboard unlock
- ESC " – Restores keyboard control.

Since the ESC # may be accidentally initiated manually, the keyboard may be enabled manually by simultaneously depressing:

CLR
CTRL/SHIFT/HOME
BRK

CLEAR DISPLAY

The ADM-1A screen may be cleared in several ways:

- The operator can clear unprotected characters to spaces by the use of

CLR
CTRL/HOME
BRK

(or CTRL/CLR on the extended keyboard).

- The entire display may be cleared to nulls by operator or computer control using the following ESC codes:

- ESC ; – clears foreground to spaces
- ESC + – clears entire display to spaces
- ESC : – clears entire display to nulls
- ESC * – clears entire display to nulls
- ESC K – (optional feature) clears foreground to nulls
- ESC J – (optional feature) Resets the protect mode and clears memory to protected spaces.

Upon completion of the clear sequences, the cursor will be in the first unprotected position on the screen.

FIELD PROTECTION CONTROL

Writing unprotected characters is accomplished by sending or typing various ESC sequences.

- ESC) – Sets WRITE PROTECT MODE
- ESC (– Resets WRITE PROTECT MODE
- ESC & – Sets PROTECT MODE
- ESC ' – Resets PROTECT MODE

When in the PROTECT MODE, protected characters cannot be overwritten. The PROTECT MODE may also be reset by CLEAR operations, ESC* and ESC +. The PROTECT MODE is also reset by the following CLEAR operations: ESC:, ESC+, ESC:, ESC* or by initiation of a SEND operation:

- SHIFT/SEND Send line unprotected
- SHIFT/CTRL/SEND Send page unprotected

When the edit and print options are provided, the WRITE PROJECT mode will terminate when any of the following operations are performed:

- ESC Q Character Insert
- ESC W Character Delete
- ESC E Line Insert
- ESC R Line Delete
- ESC T Line Erase
- ESC Y Page Erase
- ESC P Print
- * • ESC J Clear to Protected Spaces

The cursor will not reside in a protected position. Following any cursor motion operation, the content of the position indicated by the cursor is tested for protected status. If that position is protected, the cursor moves forward or backward (depending on the operation) until an unprotected position is located.

*Optional function only.

CAUTION

If the entire display area is protected, the cursor will have no place to stop. This will cause the terminal to lock up in search of an unprotected position. This search may be broken by the operator depressing the CLR/HOME/BRK keys.

Message Transmission Control

ESC 4 (Send) Line Unprotected – An ESC 4 (or shift/send key in Block Mode) causes the unprotected character positions, from the beginning of the current line to the original cursor position, to be transmitted to the remote computer. The last character position transmitted is followed by the transmission of a return code.

ESC 5 (Send) Page Unprotected – An ESC 5 sequence (or CTRL/SHIFT/SEND in Block mode) causes the unprotected character positions from the beginning of the page to the cursor position, to be transmitted to the remote computer. The last character position transmitted is followed by a (return code).

ESC 6 Send line protected – An ESC 6 sequence causes all character positions, from the beginning of the line through the cursor, to be transmitted to the remote computer. During transmission, ESC (and ESC) are inserted as protected fields, entered and exited. The last character transmitted is followed by a (return code).

ESC 7 Send Page Protected – ESC 7 causes all character positions (protected and unprotected) from the beginning of the page to the cursor to be transmitted to the remote computer. During transmission, ESC (and ESC) are executed whenever protected fields are encountered. The last character transmitted is followed by a (return code).

ESC S Partial Send (Optional feature) – In the BLOCK MODE, the ESC S sequence causes an USASCII code to be stored in display memory at the cursor location. The cursor backspaces until a previous FS code is encountered, then advances to the 1st unprotected position and transmits through the next FS code. If there are no previous FS codes, transmission begins at the HOME position or the first unprotected position.

CURSOR ADDRESSING

The computer can position the ADM-1A cursor to any position through a 4-character sequence: ESC = YX. X and Y represent the row and column coordinates of the desired cursor position. The HOME position is addressed by ESC = SPACE SPACE. Successive positions are accessed by using ascending ASCII codes (see figure 3-6).

After the X coordinate is loaded, the position of the cursor is tested for protected status. If that position is protected, the cursor automatically skips to the first unprotected position. An ESC ? sequence causes the XY coordinates of the cursor followed by a CR code, to be transmitted to the computer.

EDIT OPTION

ESC Q Character Insert

- Resets Write Protect Mode
- Moves the character under the cursor and all following characters on that line or field one space to the right
- Writes a space at the original position of the cursor and leaves the cursor in that position

ESC W Character Delete

- Resets the Write Protect Mode
- Deletes the character under the cursor by moving all following characters on that line or field one space to the left
- Writes a space in the last position of the line or field
- Cursor does not move.

ESC E Line Delete

- Is not executed if Protect Mode is set
- Inserts a line of unprotected spaces at the line occupied by the cursor by moving the contents of that line and the lines below up one line
- Bottom line is lost.
- At completion, the cursor is at the first character position of the inserted line.

ESC R Line Delete

- Is not executed in the Protect Mode
- Resets the Write Protect Mode
- Deletes the line occupied by the cursor
- Moves lines below the cursor up one line
- Bottom line becomes unprotected spaces
- Cursor moves to the first position of the original line

FIGURE 3-4. ADM-1A DATA DISPLAY ESC SEQUENCES

				P	PRINT		
!			A	Q	CHARACTER INSERT		
"	KEYBOARD ENABLE		B	R	LINE DELETE		
#	KEYBOARD DISABLE		C	S	PARTIAL SEND		
\$		4	SEND LINE (FOREGROUND)	D	T	LINE ERASE	
%		5	SEND PAGE (FOREGROUND)	E	LINE INSERT	U	FREE FORM ENTRY
&	SET PROTECT MODE	6	SEND LINE (ALL)	F	V		
/	RESET PROTECT MODE	7	SEND PAGE (ALL)	G	W	CHARACTER DELETE	
(END WRITE PROTECT		H	X	RESET FREE FORM ENTRY		
)	START WRITE PROTECT		I	BACK TAB	Y	PAGE ERASE	
*	CLEAR ALL TO NULL	:	CLR ALL TO NULL	J	Z		
+	CLEAR ALL TO SPACES	;	CLR FOREGROUND TO SPACES	K	[
			L	SPECIAL PRINT	\		
		=	LOAD CURSOR	M]		
			N		^		
		?	READ CURSOR	O	-		

ESC T Line Erase

- Replaces the contents of unprotected positions with spaces, beginning with the cursor position and ending with the last position in the line or field

ESC Y Page Erase

- Resets Write Protect Mode
- Writes spaces in all unprotected positions, from the position of the cursor to the end of the screen
- Cursor does not move

ESC I Back Tab Cursor

- Moves cursor to the first position of the last unprotected field.

PRINT OPTION

When received in text or entered from the keyboard, an ESC P sequence causes an EM code to be

written at the cursor position. The cursor is moved to the HOME position and the print operation begins. Printing takes place in the following sequence:

- CR LF NUL
- Displayable line of text
- CR LF NUL

Transmission of trailing spaces is suppressed, reducing printing time. The Print operation terminates when the cursor reaches the EM code, at which time the final CR LF NUL is sent to the printer.

NOTE

On terminals equipped with the optional Copy Mode, all data received from the computer is copied to the printer. To reset this mode, ESC M is used.

FUNCTION	SEQUENCE
CURSOR ←	CTRL / H
CURSOR ↓	CTRL / J
CURSOR ↑	CTRL / K
CURSOR →	CTRL / L
HOME	CTRL/S/N
SKIP	CTRL / I
NEW LINE	CTRL/S/O
PROTECT ON	ESC &
PROTECT OFF	ESC '
START WRITE PROTECT	ESC)
END WRITE PROTECT	ESC (
CLEAR TO UNPROTECT SP	ESC +
SEND LINE UNPROTECT	ESC 4 or S/SEND
SEND PAGE UNPROTECT	ESC 5 or CTRL/S/SEND
SEND LINE PROTECT	ESC 6
SEND PAGE PROTECT	ESC 7
CLEAR SCREEN TO NULLS	ESC *
CLEAR SCREEN TO NULLS	ESC :
CLEAR UNPROT. TO SPACES	ESC +
CLEAR UNPROT. TO SPACES	ESC ;
KEYBOARD ENABLE	ESC "
KEYBOARD DISABLE	ESC #
LOAD CURSOR	ESC =
READ CURSOR	ESC ?
(Optional Edit Package)	
CHAR INSERT	ESC Q
CHAR DELETE	ESC W
LINE INSERT	ESC E
LINE DELETE	ESC R
LINE ERASE	ESC T
ERASE PAGE	ESC Y
PARTIAL SEND	ESC S
BACK TAB	ESC I

FIGURE 3-5. ESCAPE SEQUENCES

X or Y	ASCII CODE	X	ASCII CODE	X	ASCII CODE
1	SPACE	28	;	55	V
2	!	29	<	56	W
3	"	30	=	57	X
4	#	31	>	58	Y
5	\$	32	?	59	Z
6	%	33	@	60	[
7	&	34	A	61	\
8	'	35	B	62]
9	(36	C	63	^
10)	37	D	64	_
11	*	38	E	65	\
12	+	39	F	66	a
13	'	40	G	67	b
14	-	41	H	68	c
15	.	42	I	69	d
16	/	43	J	70	e
17	0	44	K	71	f
18	1	45	L	72	g
19	2	46	M	73	h
20	3	47	N	74	i
21	4	48	O	75	j
22	5	49	P	76	k
23	6	50	Q	77	l
24	7	51	R	78	m
25	8	52	S	79	n
26	9	53	T	80	o
27	:	54	U		

*Y May never be greater than 24.

FIGURE 3-6. ABSOLUTE CURSOR POSITIONING

FIGURE 3-7. USASCII CHARACTER CODES

BITS 4321	CONTROL		GRAPHIC CHARACTER SET						
	BITS 765	0	1	2	3	4	5	6	7
		000	001	010	011	100	101	110	111
0000		NUL	DLE	(SP)	∅	@	P	'	p
0001		SOH	DC1	!	1	A	Q	a	q
0010		STX	DC2	"	2	B	R	b	r
0011		ETX	DC3	#	3	C	S	c	s
0100		EOT	DC4	\$	4	D	T	d	t
0101		ENQ	NAK	%	5	E	U	e	u
0110		ACK	SYN	&	6	F	V	f	v
0111		BEEP	ETB	'	7	G	W	g	w
1000		BS	CAN	(8	H	X	h	x
1001		HT	EM)	9	I	Y	i	y
1010		LF	SUB	*	:	J	Z	j	z
1011		VT	ESC	+	;	K	[k	{
1100		FF	FS	,	<	L	\	l	:
1101		CR	GS	-	=	M]	m	}
1110		SO	RS	.	>	N	^	n	~
1111		SI	US	/	?	O	-	o	RUB

Control Codes

(Generated by holding CTRL key while typing the corresponding key shown in columns 4 and 5.)

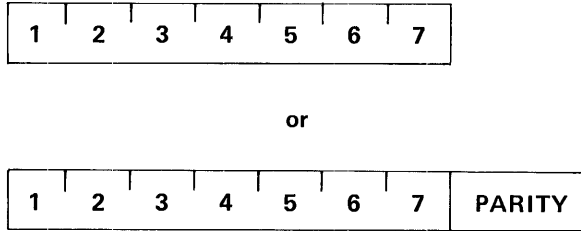
Displayable in standard ADM-1A

Displayable with ADM-1A Upper/Lower Case Display feature.

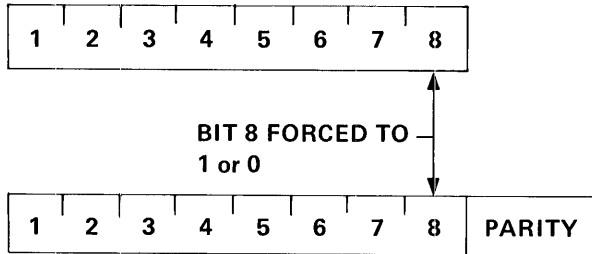
3.5 DATA CHARACTER FORMAT

The ADM-1 uses USASCII (United States of America Standard Code for Information Interchange). USASCII is a 7-bit code. But because many of the computers and other devices to which the ADM-1 may be interfaced use 8-bit words (plus parity or without parity), the ADM-1 offers a wide choice of word formats selectable by the user.

The data character may be 7 bits in length, with or without an optional parity bit generated on transmission:

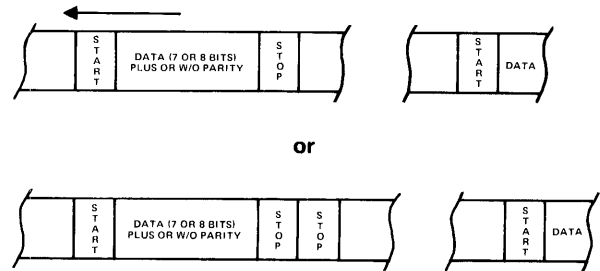


The data character may be 8 bits in length, with or without the optional parity bit. In the case of 8-bit characters, bit 8 is always forced to 1 or 0 as selected by the user.



3.6 DATA TRANSMISSION FORMAT

The ADM-1 uses asynchronous transmission. This means each character is transmitted as a complete, self-contained message consisting of the data character with or without parity, preceded by a start bit and followed by one or two stop bits.



When the start bit is received, a clock signal is initiated to clock in the remainder of the word. The one or two stop bits are used to signify the end of the word and terminate the receive clock.

Generally, transmission rates of 110 baud and lower use two stop bits, and rates of 150 and higher use one stop bit.

The ADM-1 control codes and the USASCII code set are shown in figure 3-7.

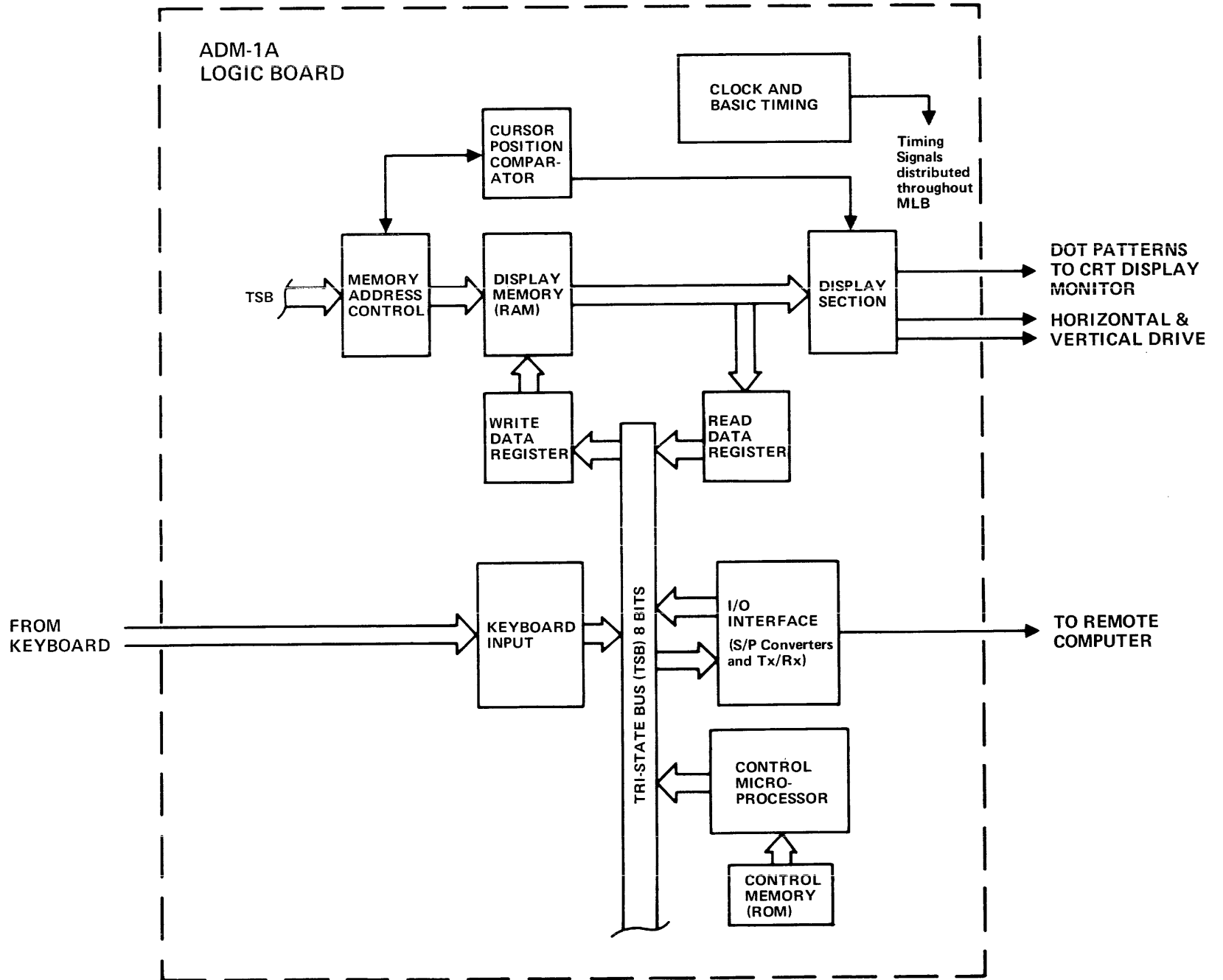


FIGURE 3-8. LOGIC BOARD, BASIC BLOCK DIAGRAM

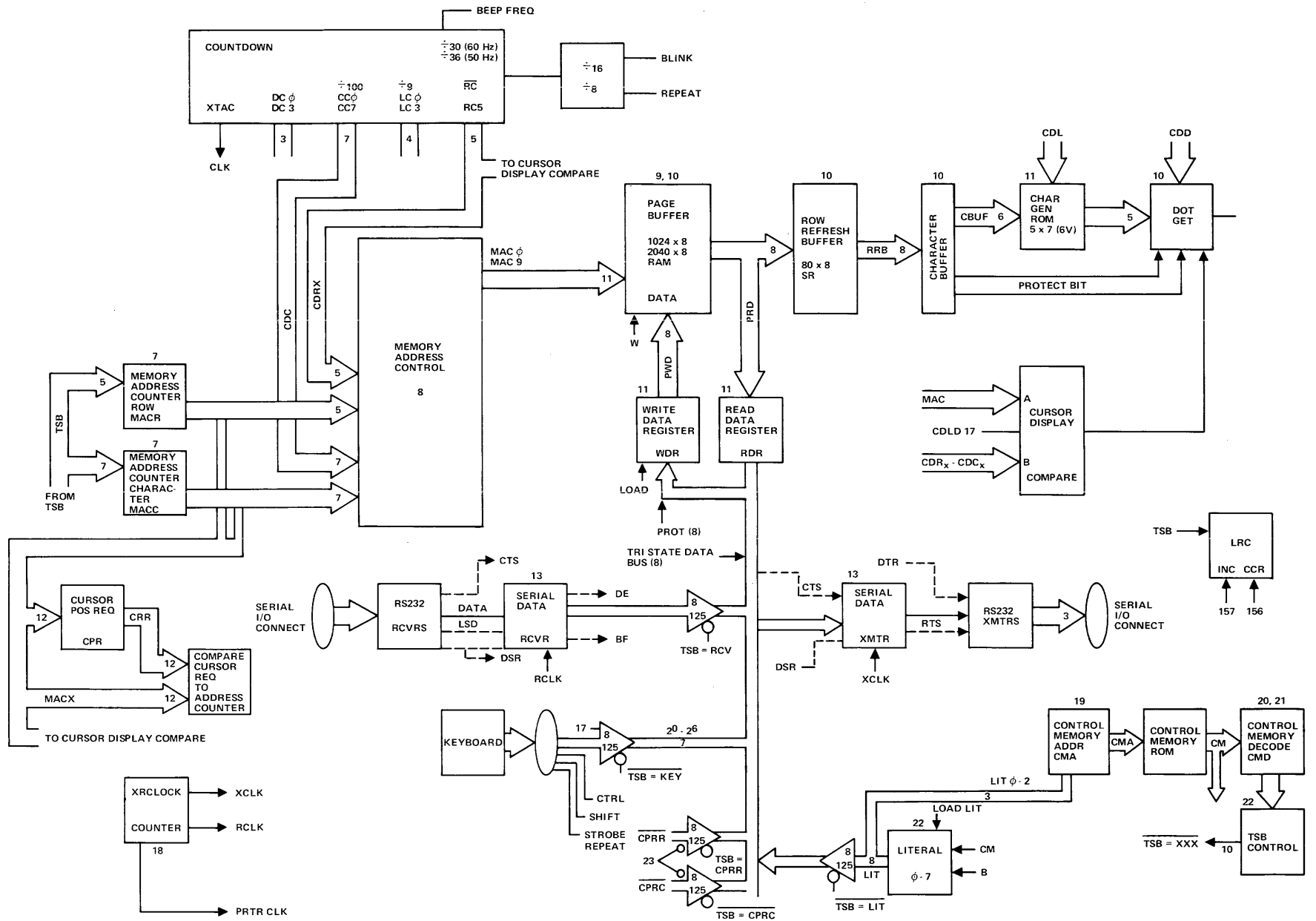


FIGURE 3-9. LOGIC BOARD BLOCK DIAGRAM

SECTION 4 THEORY OF OPERATIONS

4.1 GENERAL

This section describes the manner in which the ADM-1A performs its functions. The logic board and power supply are each described with reference to illustrations and diagrams.

Keyboard and monitor theory is to be found in the appendix.

4.2 GENERAL FUNCTIONAL DESCRIPTION

The general organization of the overall logic in the ADM-1A is shown in figure 3-8. This figure divides the ADM-1A logic into functional blocks and shows the relationship between the blocks.

4.3 LOGIC BOARD

The basic functional organization of the logic board is illustrated in figure 3-9.

The logic board is the principal element in the ADM-1A terminal. It is responsible for:

- Generating clock and timing signals for the terminal
- Receiving data and control information from the keyboard and remote computer
- Storing data for display and transmission
- Interpreting command controls and controlling the terminals' response to commands
- Generating cursor for display and maintaining cursor position
- Maintaining protected and unprotected status of data from display and transmission.
- Transmitting and receiving data from the remote computer
- Coordinating all transfers of data between the elements of the logic board.

4.3.1 Tri-State Bus

The various functional elements of the logic board are organized around the multi-directional Tri-State Bus (TSB) which provides a common data path between elements. The TSB is 8 bits wide. There are 3 possible states of its lines:

State One – A logical '1' or True condition characterized by a +2.8V to a +5V level or pulse.

State Two – A logical zero or false condition of $-V$ to +4V.

State Three – A high impedance load offered by transmitters of elements not connected to the bus at a given time.

Sources and destinations for character transfers over the TSB are determined by gating signals originating in the control logic.

4.3.2 Control Processor (Schematic 19, 21)

All logic board operations are sequenced and controlled by the Control Processor consisting of: Control Memory Address Counter (CMA and CMAP); Control Memory ROM, Control Memory Decode Logic; Literal Buffer; Condition Decode Logic and Tri-State Bus Control Logic.

4.3.3 Control Memory (Schematic 20)

Information transfers are controlled by program instructions stored in the control memory ROM. The standard ADM-1A functions are provided by two pages of 256 eight-bit words. These functions may be extended through the use of optional additional ROM modules. Maximum ROM capacity is 8 pages (2048 words).

4.3.4 Control Memory Address Counter (CMA and CMAP) (Schematic 19)

During control program execution, instructions are accessed through the address in the Control Memory Counter (CMA) whose function is identical to that of the program counter in the conventional computer.

The CMA is automatically incremented to the next sequential address after each instruction is accessed from the ROM. If the previous instruction was a jump command the CMA is forced to the jump destination address.

The CMA is an eight-bit counter capable of addressing any word of the 256 word page.

The Control Memory Address Page Register (CMAP) keeps track of the page selection. It is 4 bits wide and is loaded (during jump instructions) with the value of ROM via the Literal Buffer. The

MSB is not used for addressing since the eight-bit page maximum ROM capacity can be addressed using only 3 bits.

4.3.5 Literal Register (Schematic 22)

The Literal Register is an 8-bit holding register with its inputs connected to the ROM data outputs and its outputs gated onto the Tri-State Bus by TSB=LIT. This is a register used to transmit constants from the control program. The lower four bits are used as path to the page register (CMAP) during execution of a JMP instruction. It is used as a holding register for data transfers from the command memory to the Tri-State Bus.

4.3.6 Control Memory Decode Logic (Schematic 21)

Program commands from memory are decoded by the Control Memory Decode Logic (CMD) into 20 primary control lines. These lines are used to direct information transfers throughout the logic board. This decoding function is disabled during the second half of a JUMP, JUMP ON CONDITION or LOA LIT instruction.

4.3.7 Condition Decode Logic (Schematics 21, 24, 25, 19)

The basic ADM-1A program contains routines which sense the status of the keyboard, the Read Data Register, the UART and other logic board elements. This is accomplished by sampling the multi-source status line, COND. Prior to sampling COND the micro-processor enables only the COND path from the desired source. If the condition is satisfied, the program jumps to the appropriate routine. (True or False conditions may be selected by JTC, or JFC)

4.3.8 Tri-State Bus Control Logic (Schematic 22)

The microprogram performs data transfers over the Tri State Bus, gating any one of ten possible sources onto the bus, then the bus contents into the desired destination. The signals which gate data onto the bus are generated in the Tri-State Bus Control Logic by decoding the lower 4 bits (CM0-CM3) of the microprogram instructions. For each of the TSB control commands, corresponding TSB control signals are generated. Each control signal causes the contents of a source to be gated through the Tri-State Bus.

4.3.9 Status Register (Schematic 26)

The microprogram can set, sense and clear a variety of flags in the 8-bit Status Register, setting global conditions to control the microprogram actions. The flags are placed on the Tri-State Bus by the Status Register where they are tested individually by the program. Flag conditions are shown on figure 4-9.

4.4 KEYBOARD INPUT (Schematic 17)

Data entered at the keyboard is gated onto the Tri-State Bus by 8 TSB drivers. These drivers are gated on by the microprocessor at the desired time by TSB = KEY.

Input lines from the keyboard, other than data, include:

- KEYSTROB Keystrobe
- KREPT Character Repeat
- KBREAK Break Transmission
- KHEREIS Send Key
- KCTRL Control Key
- KSHIFT Shift

KSTROBE, KBREAK, KHEREIS, KCTRL and KSHIFT are tested by the microprogram via individual COND paths to the microprocessor.

4.5 EXTERNAL I/O INTERFACE (Schematic 13, 14, 15)

The standard ADM-1A has one serial interface channel for communication with the remote computer. A second I/O channel is added on terminals with the optional printer interface.

The transmitter/receiver is a Universal Asynchronous Transmitter/Receiver (UART). The receiver accepts serial characters from the external interface and transmits parallel words to the TSB. (In most models, a 40-character buffer holds the characters received from the UART until the microprocessor returns to an idle state.) The buffer then dumps the input character-by-character onto the Tri-State-Bus.

Character patterns are selectable to match the user's word structure. The transmitter takes parallel words from the control section and transmits the appropriate 9-, 10- or 11-bit serial pattern over the external interface.

		TSB								
		1	2	3	4	5	6	7	8	
CHIP OUTPUTS	RDR	sh12	M6-6	M6-5	M6-4	M6-3	N6-6	N6-5	N6-4	N6-3
	KEY	sh17	K1-8	K1-6	K1-11	K1-3	J1-8	J1-6	J1-11	J1-3
	RCV	sh13	F7-8	F7-6	F7-11	F7-3	E7-8	E7-6	E7-11	E7-3
	LIT	sh22	D15-6	D15-5	D15-4	D15-3	C15-6	C15-5	C15-4	C15-3
	CPC	sh23	F8-8	F8-6	F8-11	F8-3	E8-8	E8-6	E8-11	E8-3
	CPR	sh23	F10-8	F10-6	F10-11	F10-3	E10-8	E10-6	E10-11	E10-3
	LRC	sh23	D12-8	D12-6	D12-11	D12-3	C11-8	C11-6	C11-11	C11-3
	XRS	sh13	F9-8	F9-6	F9-11	F9-3	E9-8	E9-6	E9-11	E9-3
	ADD	sh26	D14-8	D14-6	D14-11	D14-3	C14-8	C14-6	C14-11	C14-3
	STB	sh26	D13-8	D13-6	D13-11	D13-3	C13-8	C13-6	C13-11	C13-3
CHIP INPUTS	WDR	sh12	M5-5	M5-12	M5-13	M5-4	N5-5	N5-12	N5-13	N5-4
	MACC	sh7	K9-13	K9-3	K9-6	K9-10	K6-13	J5-9 N4-12	N4-13	
	E1-UART	sh13	E1-26	E1-27	E1-28	E1-29	E1-30	E1-31	E1-32	E1-33
	E6-UART	sh13	E6-26	E6-27	E6-28	E6-29	E6-30	E6-31	E6-32	E6-33
	<u>NO LD</u>	sh13	D3-5	D10-5	D10-4	D10-3	D10-10	D10-9	D10-11	
	E5-UART	sh16	E5-26	E5-27	E5-28	E5-29	E5-30	E5-31	E5-32	E5-33
	LRC \$	sh23	D11-9	D11-5	D11-12	D11-2	C12-9	C12-5	C12-12	
	<u>COND</u>	sh24	B15-4	B15-3	B15-2	B15-1	B15-15	B15-14	B15-13	B15-12
		1	2	3	4	5	6	7	8	

REF: 129338-7 ADM-1A LOGIC BOARD

FIGURE 4-1. TRI-STATE BUS SIGNAL LOCATIONS

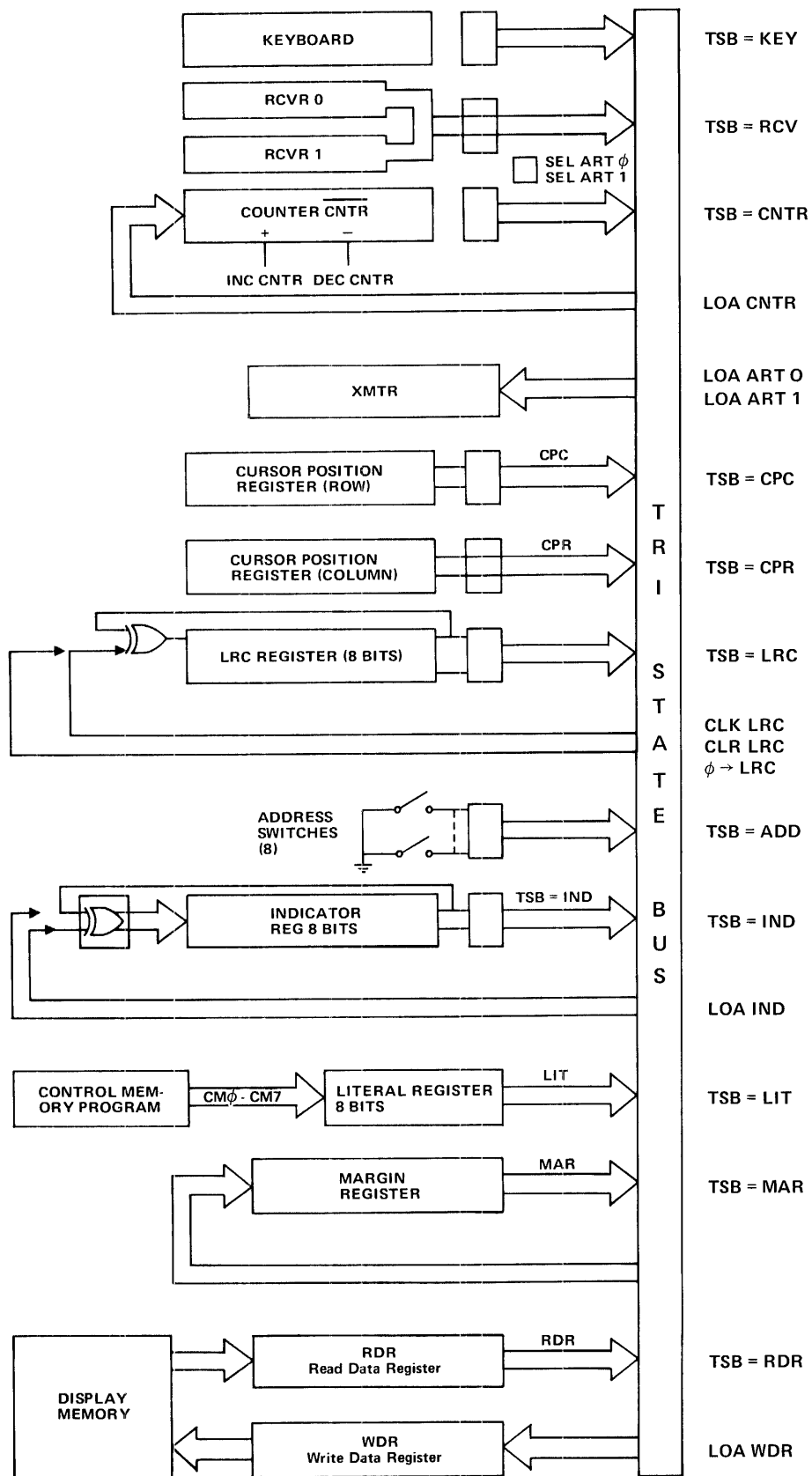


FIGURE 4-2. TRI-STATE BUS

The user may select either a 20mA current loop or an RS232C interface. The ADM-1A interface contains a Send Turnoff delay and Data Terminal Ready for 202 Bell Modem compatibility.

Transmission rates are user-selectable from 110 to 9600 baud.

The desired word format is selected from a range of word length and parity combinations through switches. Switch configurations are illustrated on figure 1-4.

4.6 DISPLAY SECTION (Schematic 1, 3, 4, 10, 11)

The Display Section provides the horizontal and vertical deflection timing and video display to the CRT monitor. The video includes displayable data from the RAM display memory, reduced intensity for protected field data, and the cursor.

Data from the RAM is accessed one 80-character line at a time and stacked into an 8 bit x 80 character shift register, or row refresh buffer. Memory addressing during display data access is provided by CDC1-6 and CDR0-4 from the clock and timing logic. After the display section initiates a horizontal raster scan it shifts a line of characters out of the register, one at a time, through the character buffer to the Character Generator (CG). The five low order bits go directly to the CG. Bits 6 and 7 are decoded to provide a blanking signal for non-displayable characters. Bit 8 contains the protected status of the character.

The Character Generator produces the displayable video pulses which comprise the 5 x 7 dot matrix illustrated in figure 4-3. To display each line of characters, the CG must receive all eighty characters seven times and generate seven lines of video pulses, one for each raster sweep. The raster count lines (CDL0-CDL2) tell the character generator which sweep is occurring.

The five bit video for each character is transferred to the shift register which serializes the data and clocks it out to the display monitor. If a character is protected (Bit 8 = TRUE) the video output level is lowered slightly, resulting in reduced intensity.

The character generator repeats the above line display sequence for each of the 12 or 24 lines, inserting the necessary blanked raster lines for vertical underline spacing. The entire screen is refreshed at 60 Hz (50 Hz optional).

Cursor display is also generated in the Display Section. The cursor position (MACR0-3 and MACC0-6) is contained in the Memory Address Counter. It is compared with the Display Address lines (CDR0-3 and CDC0-6). When the display scan reaches the cursor position, the two addresses will be equal and a cursor video gate will be generated.

4.6.1 Display Memory (Schematic 9)

The Display Memory is a random access memory (RAM) of eight-bit words with a capacity of 960 words (Twelve rows of 80 characters). The twenty-four row by eighty character display option includes a 1920 word RAM.

4.6.2 Display Memory Addressing

The Display Memory Addressing section produces the memory address lines (MA0 - MA9 and CEEVEN, CEODD) which access the RAM for display and read/write operations.

Address lines for read and write operations originate in the Memory Address Counter (MACR4 and MACC6). For display, the logic board timing section generates the address lines CC0-CC7, RC0-RC4. An address multiplexer selects the proper set of lines based on demand from the display section.

4.6.3 Read Data Register (Schematic 12)

The eight bit Read Data Register (RDR) buffers and drives the display memory output onto the Tri-State Bus. The register output is enabled by TSB = RDR. Loading of the register takes place during a READ instruction. The READ loads the RDR with the content of the RAM location indicated by MACC and MACR.

4.6.4 Write Data Register (Schematic 12)

Data characters to be written into the display memory are transferred from the source (keyboard or UART) over the Tri-State Bus into the eight bit Write Data Register (WDR). Input to the Write Data Register is by the LOA WDR instruction.

4.6.5 Cursor Position Comparator (Schematic 7)

Block mode transmissions start at the beginning of the page or line and continue to the cursor position. The function of the Cursor Position Comparator is to terminate the transfer. At the beginning of the block mode transfer, the cursor position register is

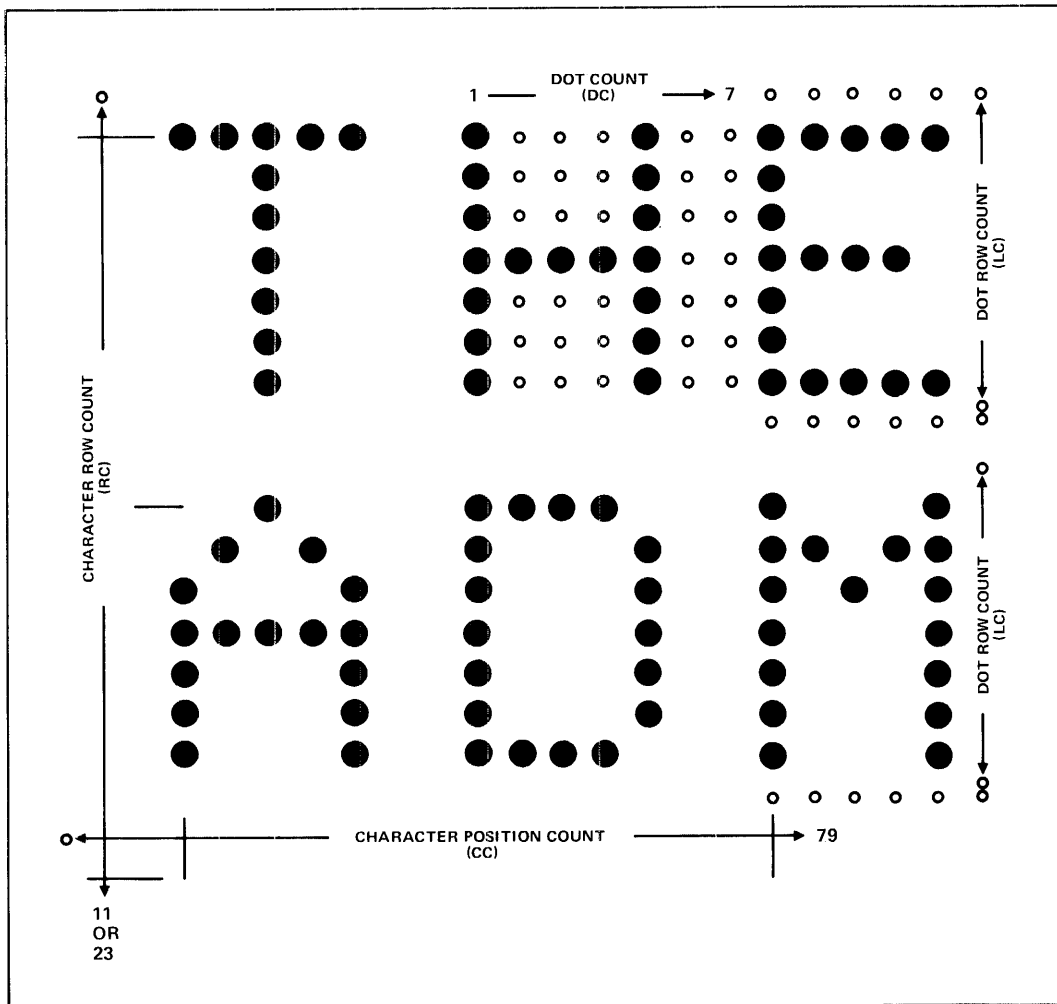


FIGURE 4-3. CRT DISPLAY MATRIX

loaded with the cursor position from the MAC. The MAC is then loaded with the transmission starting address and is incremented through the transmission. During the transfer, the MAC is compared to the Cursor Position Register. When they agree, the comparator generates $CPR = MAC$ which is sensed by the program and terminates the transmission.

4.7 CLOCK AND TIMING (Schematic 2)

The ADM-1A master clock is a $-11.3400 \pm 0.02\%$ MHz crystal-controlled oscillator. The oscillator output is applied as the clock pulse to a series of counters and gates to produce the basic timing signals for the ADM-1A. (See figure 4-4.)

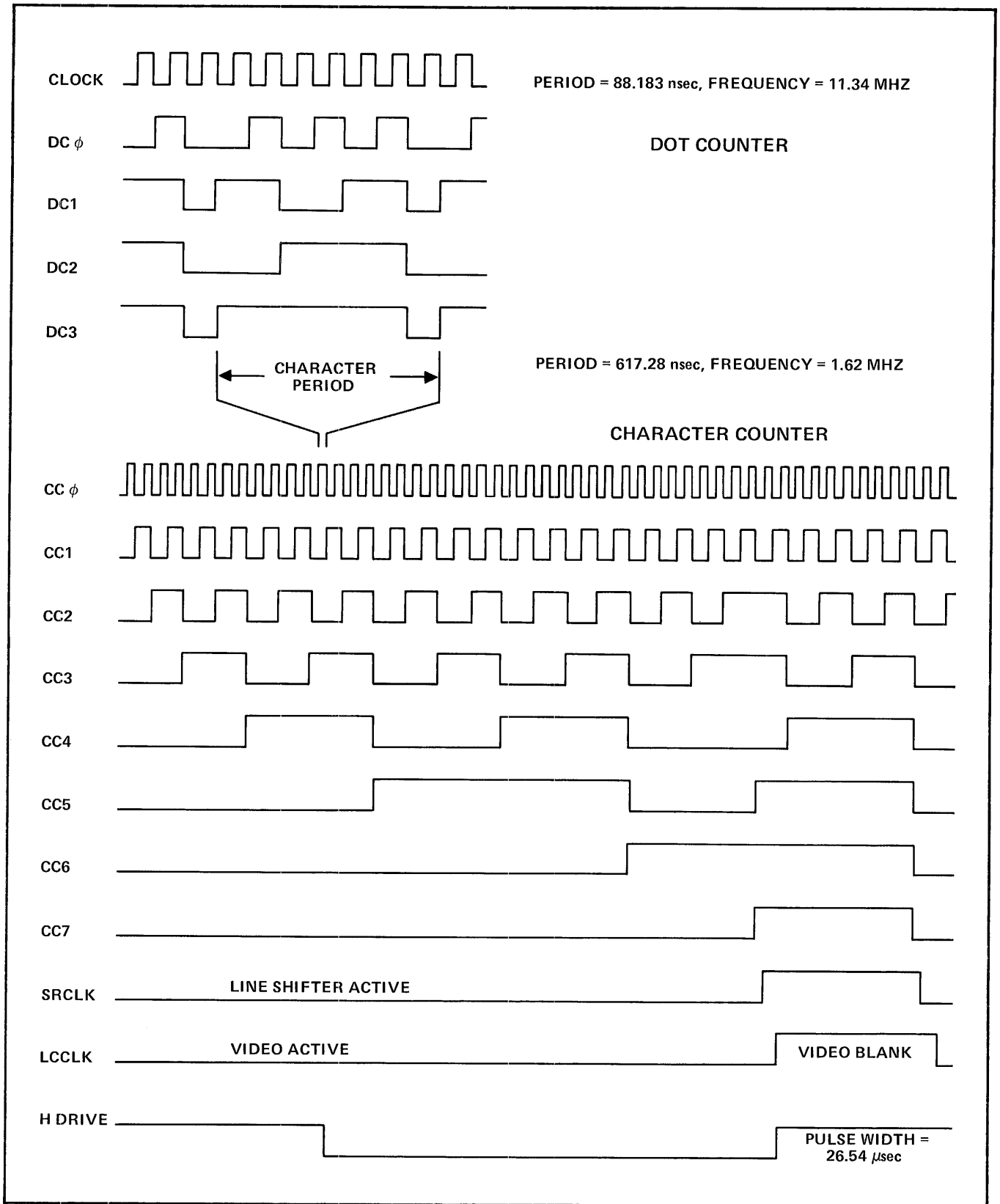


FIGURE 4-4. ADM-1A BASIC TIMING

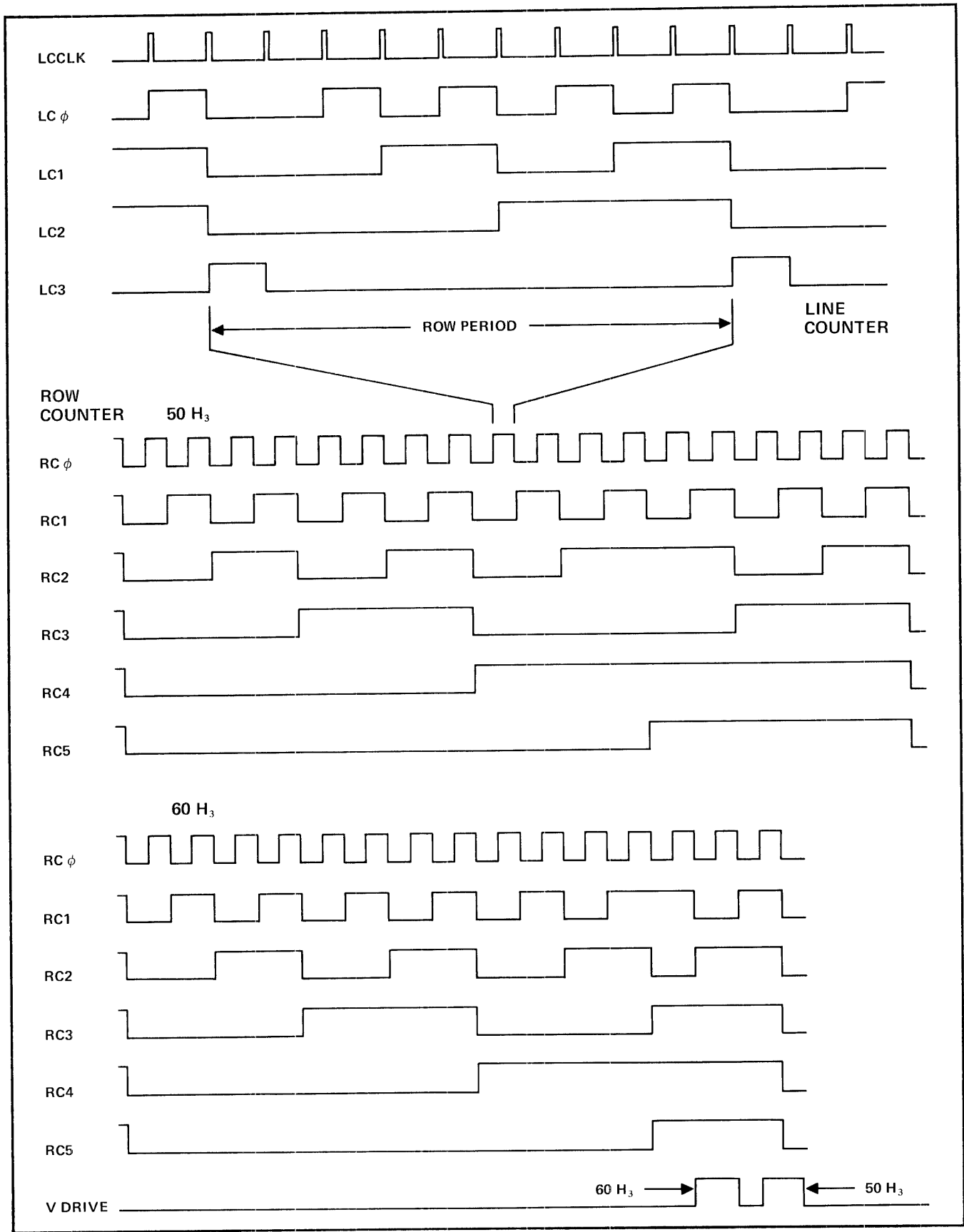


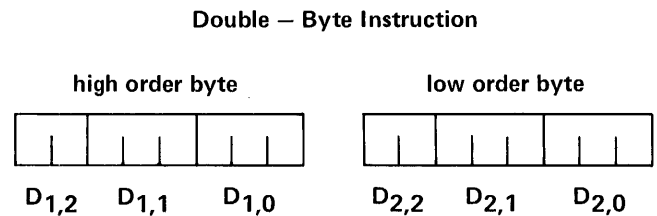
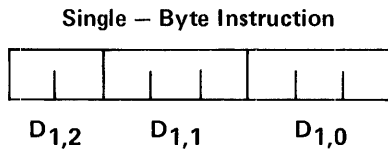
FIGURE 4-4. ADM-1A BASIC TIMING (Continued)

4.8 MICROPROGRAMMING CONTROL

4.8.1 Instruction Set

ADM-1A microprogram instructions occupy either one or two eight-bit bytes. The values of these single or double byte commands are expressed in this manual as three or six octal digits, respectively.

Microprogram instruction word format is illustrated below:



Where $D_{i,j}$ is the j th octal digit for the i th 8 bit byte.

Subfields of instructions will be indicated by only the high order and low order octal digits in parentheses, for example:

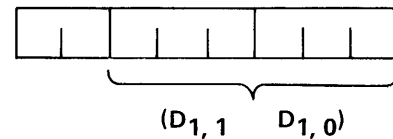


FIGURE 4-5. DISPLAY MEMORY CONTROL

Mnemonic	($D_{1,2}$ $D_{1,0}$)	Description
READ	001	Transfers the contents of the RAM location indicated by the contents of MACR, MACC into the RDR
WRITE	003	Transfers the contents of the WDR into the RAM location indicated by the contents of MACR, MACC
LOA WDR	005	Replaces the contents of the WDR with the contents currently on the TSB
CLR WDR	004	Clears the WDR
TSB=RDR	160	Sets the contents on the TSB equal to the contents of the RDR
SET WPROT	006	Sets the write protect bit on all words subsequently written into the RAM
CLR WPROT	007	Clears the write protect bit on all words subsequently written into the RAM unless the data source provides that bit
SET PROTM	016	Set the PROTM. This status bit is used as a global condition by the program to disable the overwriting of any characters in the RAM for which the WPROT bit is set.
CLR PROTM	017	Clear the PROTM. This global condition enables the overwriting of write protect characters.

FIGURE 4-6. JUMP COMMANDS

Mnemonic	(D _{1,2} D _{2,0})	Description
JMP	10P LLL	Causes next instructions to be taken from the location indicated by LLL on page P.
MTC	3CC LLL	Causes next instructions to be taken from the location indicated by LLL on the local page if the condition indicated by CC is true. Instructions are taken in normal sequence otherwise. (See table of conditions for values of CC.)
JFC	2CC LLL	Causes next instructions to be taken from the location indicated by LLL on the local page if the condition indicated by CC is false. Instructions are taken in normal sequence otherwise. (See table of conditions for values of CC.)

FIGURE 4-7. DISPLAY MEMORY ADDRESS CONTROL

Mnemonic	(D _{1,2} D _{1,0})	Description
CLR MACC	020	Set character counter to left margin
CLR MACR	030	Set row counter to top row
LOA MACC	021	Set character counter to value on tri-state bus*
LOA MACR	031	Set row counter to value on tri-state bus*
LOA CPR	027	Sets contents of CPC and CPR equal to current contents of MACC and MACR respectively
SET MACC	022	Set character counter to right margin
SET MACR	032	Set row counter to bottom row
INC MACC	023	Increment character counter (+1)†
INC MACR	033	Increment row counter (+1)†
DEC MACC	024	Decrement character counter (-1)†
DEC MACR	034	Decrement row counter (-1)†

*See cursor address value table, Figure 00.

†These operations will set OFLO if they cause character address to run off either margin or if they cause row address to run off top or bottom of page.

FIGURE 4-8. TABLE OF CONDITIONS

Mnemonic	Condition Identifier	Description
KEYSTR*	10	Key strobe
KEYBRK*	11	Break key
KEYHIS*	12	Send key
KEYRES*	17	
OFLO	20	True if last operation on MACC or MACR passed edge of screen. This instruction resets the flag.
CPR=MAC	21	True is (CPR) = (MAC) current cursor position is same as last cursor position saved by LOA CPR instruction
OPT1	22	True is SW A15-3 Off
OPT2	23	True is SW A15-1 Off
OPT 3	24	True is SW A15-2 Off
FUNKEY—	25	True is function key on keyboard 129 — not operated
FUNKEY —	26	Not used. Always True
FUNKEY —	27	Not used. Always True
PROTM	40	True if protect mode on
PROT	41	True if Bit 8 of RDR = 1 and PROTM True
KEYCTRL	42	True if control key operated
KEYSHFT	43	True if shift key operated
OPTS**	44	True if SW A15-4 Off
CONV	45	True if rear panel switch in full or half position
FULL DX	46	True if rear panel switch in full duplex position
OPT 4	47	True if SW A15-5 Off

*This group is a "one shot test" once tested and found to be true cannot get another TRUE sense until condition has been removed.

** Also known as "ONLINE."

4.8.2 Flag Control

Flags are set or cleared by the microprogram to either control certain hardware functions or set global conditions controlling the microprogram actions (see Table of flags below). General instructions for flags are as follows:

Mnemonic (D _{1,2} D _{1,0})		Action
CLR	CAA	Clears the indicated flag. (See table flags for values of CAA)
SET	CAA	Sets the indicated flag. (See table flags for value of CAA)

FIGURE 4-9. TABLE OF FLAGS

Mnemonic	Set	CLR	Description
WPROT	006	007	Write Protect
PROTM	016	017	Protect Mode
STB1	061	060	Program Flag
STB2	063	062	Program Flag
STB3	065	064	Program Flag
STB4	067	066	Program Flag
STB5	071	070	Program Flag
STB6	073	072	Program Flag
STB7	075	074	Program Flag
STB8	077	076	Program Flag
BEEP	037	(- automatically)	Causes one BEEP
RTS0	121	122	Request to send (Mode-port)
RTS1	131	132	RTS (Printer port)

4.8.3 Literal Control

The literal register provides a means of entering a constant from the ROM onto the tri-state bus (TSB). This command is:

Mnemonic	(D _{1,2} D _{1,0})	(D _{2,2} D _{2,0})
LOA LIT	150	XXX

and causes the contents of LIT to be replaced by XXX.

4.8.4 Receiver/Transmitter Control

In addition to the main transmitter/receiver interface normally associated with the computer, an additional transmitter/receiver interface is accommodated by the following instructions. This facilitates such optional devices as an auxiliary printer.

FIGURE 4-10. TABLE OF CONDITION SIGNIFICANCE

Name of Condition	Use or Action Resulting
WPROT	Write Protect bit copies into RAM each Write.
PROTM	Write Protect mode, disallows overwriting protected characters
BEEP	Causes beep
STB 1 2 3 4 5 6 7 8	Status Bits set by microprogram for global control
RTSO	Request to send, Main ART (I/O)
RTS1	Request to send, Auxiliary ART (Printer)
TSB 1 2 3 4 5 6 7 8	Tri-State Bus Bits
KEYSTR	Keyboard Strobe
KEYBRK	Keyboard Break Key
KEYHIS	Keyboard Send Key

FIGURE 4-11. ASYNCHRONOUS RECEIVER/TRANSMITTER CONTROL

Mnemonic	(D _{1,2} D _{1,0})	Description
SEL ART0	120	Selects main receiver transmitter interface
SEL ART1	130	Selects auxiliary receiver transmitter interface
LOA ART0	123	Loads main transmitter from TSB
LOA ART1	133	Loads auxiliary transmitter from TSB
CLR ART0	124	Clear main data ready flag
CLR ART1	134	Clear auxiliary data ready flag

4.8.5 LRC Register (Schematic 23)

A 7-bit modulo-2 adder, LRC, is provided for transmission checking as follows:

4.8.6 Tri State Bus Control

The Tri State Bus contents are set equal to any one of the following registers by the indicated command.

Mnemonic (D _{1,2} D _{1,0})	Description
CLR LRC 156	Clear LRC
CLK LRC 157	Replace each bit of the LRC with the Modulo 2 sum of its prior setting and the corresponding bit of the TSB.

FIGURE 4-12. TRI STATE BUS CONTROL (SCHEMATIC NO. 22)

Mnemonic	(D _{1,2} D _{1,0})	Description
TSB=RDR	160	Set the TSB contents equal to RDR
TSB=KEY	161	Set the TSB contents equal to KEY
TSB=REV	162	Set the TSB contents equal to REV
TSB=LIT	163	Set the TSB contents equal to LIT
TSB=CPC	164	Set the TSB contents equal to CPC
TSB=CPR	165	Set the TSB contents equal to CPR
TSB=LRC	166	Set the TSB contents equal to LRC
TSB=XRS	167	Set the TSB contents equal to XRS
TSB=ADD	170	Set the TSB contents equal to ADD
TSB=STB	171	Set the TSB contents equal to STB

THE PROGRAM LISTING FOR THE BUFFERED ADM-1A IS AS FOLLOWS:

```

.....
2 * ADM10,ADM-1,STD,PAGE,0,(10-25-76)
3 * PROM # 129313-05
4 * ADM-1,REWRITE
5 * STB USAGE
6 * STB1 - KEYBOARD LOCK INDICATOR
7 * STB2 - CHAR RECIEVED FROM COMPUTER;
8 * ALSO TEMP FLAG IN SEND
9 * STB3 - TEMP FLAG IN SEND, ERASE, PRINT
10 * STB4 - TEMP FLAG IN PRINT
11 * STB5 - CONV MODE SET BY COMPUTER
12 * STB6 -TEMP FLAG IN SEND, INDICATES
13 * "ESC 0" SEQUENCE
14 * STB7 - INDICATES PROGRAMMED CONTROL OF
15 * BLOCK/CONV IS ACTIVE
0 000 124 16 RESET CLR ART0
0 001 017 17 CLR PROTM
0 002 074 18 CLR STB7
0 003 320 005 19 JTC DFLO RESET1
0 005 100 070 20 RESET1 JMP CLEAR
0 007 303 315 21 CD JTC TSB4 CDOOX1
0 011 202 020 22 JFC TSB3 IDLE
0 013 201 020 23 JFC TSB2 IDLE
0 015 200 020 24 JFC TSB1 IDLE
0 017 037 25 SET BEEP
0 020 171 26 IDLE TSB=STB
0 021 201 024 27 JFC TSB2 IDLE05
0 023 124 28 CLR ART0
0 024 062 29 IDLE05 CLR STB2
0 025 066 30 CLR STB4
0 026 120 31 SEL ART0
0 027 167 32 TSB=XRS
0 030 300 176 33 JTC TSB1 RCVDAT
0 032 204 037 34 JFC TSB5 IDLE0
0 034 206 037 35 JFC TSB7 IDLE0
0 036 122 36 CLR RTS0
0 037 171 37 IDLE0 TSB=STB
0 040 311 054 38 JTC KEYBRK KBRK
0 042 300 020 39 JTC TSB1 IDLE
0 044 310 114 40 JTC KEYSTR KEYST
0 046 212 020 41 JFC KEYHIS IDLE
0 050 101 202 42 JMP SEND
0 052 101 060 43 KBRKLIX JMP KBRKL
0 054 300 052 44 KBRK JTC TSB1 KBRKLIX
0 056 342 066 45 JTC KEYCTRL KBC
0 060 243 020 46 JFC KEYSHFT IDLE
0 062 020 47 HOME CLR MACC
0 063 030 48 HOME2 CLR MACR
0 064 101 031 49 HOME1 JMP SKIP21
0 066 343 020 50 KBC JTC KEYSHFT IDLE
0 070 150 040 51 CLEAR LDA LIT 40
0 072 163 52 TSB=LIT
0 073 005 53 LDA WDR
0 074 007 54 CLEAR1 CLR WPROT
.....

```

0 075 030	55		CLR MACR	
0 076 020	56		CLR MACC	
0 077 001	57	CLEAR3	READ	
0 100 341 103	58		JTC PROT	CLEAR4
0 102 003	59		WRITE	
0 103 023	60	CLEAR4	INC MACC	
0 104 220 077	61		JFC DFLO	CLEAR3
0 106 020	62		CLR MACC	
0 107 033	63		INC MACR	
0 110 220 077	64		JFC DFLO	CLEAR3
0 112 100 063	65		JMP	HOME2
0 114 171	66	KEYST	TSB=STB	
0 115 206 123	67		JFC TSB7	KEYST10
0 117 204 156	68		JFC TSB5	KEYST50
0 121 100 125	69		JMP	KEYST20
0 123 245 156	70	KEYST10	JFC CONV	KEYST50
0 125 161	71	KEYST20	TSB=KEY	
0 126 306 144	72		JTC TSB7	KEYST30
0 130 305 144	73		JTC TSB6	KEYST30
0 132 204 144	74		JFC TSB5	KEYST30
0 134 203 144	75		JFC TSB4	KEYST30
0 136 302 144	76		JTC TSB3	KEYST30
0 140 201 144	77		JFC TSB2	KEYST30
0 142 300 352	78		JTC TSB1	ESC
0 144 167	79	KEYST30	TSB=XRS	
0 145 121	80		SET RTS0	
0 146 204 144	81		JFC TSB5	KEYST30
0 150 205 144	82		JFC TSB6	KEYST30
0 152 161	83		TSB=KEY	
0 153 123	84		LOA ART0	
0 154 346 020	85		JTC FULLDX	IDLE
0 156 161	86	KEYST50	TSB=KEY	
0 157 100 202	87		JMP	CSD
0 161 024	88	BKSP	DEC MACC	
0 162 220 171	89		JFC DFLO	UPLIN1
0 164 022	90		SET MACC	
0 165 034	91	UPLIN	DEC MACR	
0 166 220 171	92		JFC DFLO	UPLIN1
0 170 032	93		SET MACR	
0 171 001	94	UPLIN1	READ	
0 172 341 161	95		JTC PROT	BKSP
0 174 100 020	96		JMP	IDLE
0 176 063	97	RCVDAT	SET STB2	
0 177 301 226	98		JTC TSB2	RCVPE
0 201 162	99		TSB=RCV	
0 202 306 210	100	CSD	JTC TSB7	CD7
0 204 205 007	101		JFC TSB6	CD
0 206 100 231	102		JMP	CHAR
0 210 205 231	103	CD7	JFC TSB6	CHAR
0 212 204 231	104		JFC TSB5	CHAR
0 214 203 231	105		JFC TSB4	CHAR
0 216 202 231	106		JFC TSB3	CHAR
0 220 201 231	107		JFC TSB2	CHAR
0 222 200 231	108		JFC TSB1	CHAR
0 224 100 020	109		JMP	IDLE

0 226	150	177	110	RCVPE	LOA LIT	177
0 230	163		111		TSB=LIT	
0 231	005		112	CHAR	LOA WDR	
0 232	003		113	CHARO	WRITE	
0 233	023		114	FORSP	INC MACC	
0 234	220	064	115		JFC OFLO	HOME1
0 236	020		116	NEWLIN	CLR MACC	
0 237	027		117	DNLIN	LOA CPR	
0 240	033		118		INC MACR	
0 241	220	064	119		JFC OFLO	HOME1
0 243	030		120		CLR MACR	
0 244	171		121		TSB=STB	
0 245	206	253	122		JFC TSB7	ROLL4
0 247	304	255	123		JTC TSB5	ROLL5
0 251	100	064	124		JMP	HOME1
0 253	245	064	125	ROLL4	JFC CONV	HOME1
0 255	340	064	126	ROLL5	JTC PROTM	HOME1
0 257	020		127		CLR MACC	
0 260	007		128		CLR WPROT	
0 261	160		129		TSB=RDR	
0 262	033		130	ROLL1	INC MACR	
0 263	320	300	131		JTC OFLO	ROLL2
0 265	001		132		READ	
0 266	034		133		DEC MACR	
0 267	005		134		LOA WDR	
0 270	003		135		WRITE	
0 271	023		136		INC MACC	
0 272	220	262	137		JFC OFLO	ROLL1
0 274	020		138		CLR MACC	
0 275	033		139		INC MACR	
0 276	100	262	140		JMP	ROLL1
0 300	150	040	141	ROLL2	LOA LIT	40
0 302	163		142		TSB=LIT	
0 303	005		143		LOA WDR	
0 304	032		144		SET MACR	
0 305	003		145	ROLL3	WRITE	
0 306	023		146		INC MACC	
0 307	220	305	147		JFC OFLO	ROLL3
0 311	164		148		TSB=CPC	
0 312	021		149		LOA MACC	
0 313	100	020	150		JMP	IDLE
0 315	304	344	151	CD00X1	JTC TSB5	CD0011
0 317	302	335	152		JTC TSB3	CD00011
0 321	301	327	153		JTC TSB2	CD000101
0 323	200	161	154		JFC TSB1	BKSP
0 325	101	000	155		JMP	SKIP
0 327	300	165	156	CD000101	JTC TSB1	UPLIN
0 331	340	236	157		JTC PROTM	NEWLIN
0 333	100	237	158		JMP	DNLIN
0 335	301	020	159	CD00011	JTC TSB2	IDLE
0 337	200	233	160		JFC TSB1	FORSP
0 341	020		161		CLR MACC	
0 342	101	031	162		JMP	SKIP21
0 344	201	020	163	CD0011	JFC TSB2	IDLE
0 346	302	371	164		JTC TSB3	CD001111

0 350	200	020	165		JFC TSB1	IDLE
0 352	171		166	ESC	TSB=STB	
0 353	301	362	167		JTC TSB2	ESRCV
0 355	210	355	168	ESCKEY	JFC KEYSTR	ESCKEY
0 357	161		169		TSB=KEY	
0 360	101	036	170		JMP	DESC
0 362	124		171	ESRCV	CLR ARTO	
0 363	167		172		TSB=XRS	
0 364	200	364	173	ESRCV1	JFC TSB1	ESRCV1
0 366	162		174		TSB=RCV	
0 367	101	036	175		JMP	DESC
0 371	300	236	176	CD001111	JTC TSB1	NEWLIN
0 373	100	062	177		JMP	HOME

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2 * ADM11 ADM-1 STD PAGE 1 (10-25-76)
1 000 240 034 3 SKIP JFC PROTM IDLE1
1 002 001 4 READ
1 003 341 017 5 JTC PROT SKIP2
1 005 023 6 INC MACC
1 006 220 000 7 JFC DFLO SKIP
1 010 020 8 CLR MACC
1 011 033 9 INC MACR
1 012 220 000 10 JFC DFLO SKIP
1 014 030 11 CLR MACR
1 015 101 031 12 JMP SKIP21
1 017 311 034 13 SKIP2 JTC KEYBRK IDLE1
1 021 023 14 INC MACC
1 022 220 031 15 JFC DFLO SKIP21
1 024 020 16 CLR MACC
1 025 033 17 INC MACR
1 026 220 031 18 JFC DFLO SKIP21
1 030 030 19 CLR MACR
1 031 001 20 SKIP21 READ
1 032 341 017 21 JTC PROT SKIP2
1 034 100 020 22 IDLE1 JMP IDLE
1 036 306 052 23 DESC JTC TSB7 DESC7
1 040 205 056 24 JFC TSB6 CHAR1
1 042 304 123 25 JTC TSB5 DESC65
1 044 303 075 26 JTC TSB4 DESC64
1 046 302 170 27 JTC TSB3 DESC63
1 050 301 065 28 JTC TSB2 DESC62
1 052 322 034 29 DESC7 JTC OPT1 IDLE1
1 054 102 000 30 JMP OPTION
1 056 100 231 31 CHAR1 JMP CHAR
1 060 242 034 32 KBRKL JFC KEYCTRL IDLE1
1 062 243 034 33 JFC KEYSHFT IDLE1
1 064 060 34 CLR STB1
1 065 300 072 35 DESC62 JTC TSB1 DESC2/3
1 067 060 36 CLR STB1
1 070 100 020 37 JMP IDLE
1 072 061 38 DESC2/3 SET STB1
1 073 100 020 39 JMP IDLE
1 075 302 052 40 DESC64 JTC TSB3 DESC7
1 077 301 113 41 JTC TSB2 ESC01X101
1 101 300 106 42 JTC TSB1 DESC2/9
1 103 007 43 DESC2/8 CLR WPROT
1 104 100 020 44 JMP IDLE
1 106 006 45 DESC2/9 SET WPROT
1 107 100 020 46 JMP IDLE
47 * ESC *(0101010) CLEAR SCREEN TO NULLS
48 * ESC +(0101011) CLEAR FOREGRND TO SPACES
49 * ESC :(0111010) CLEAR SCREN TO NULLS
50 * ESC ;(0111011) CLEAR FOREGRND TO SPACES
1 111 201 052 51 ESC01110 JFC TSB2 DESC7
1 113 004 52 ESC01X101 CLR WDR
1 114 200 120 53 JFC TSB1 CLEARIX
1 116 100 070 54 JMP CLEAR

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1	120	017	55	CLEAR1X	CLR PROT M	
1	121	100 074	56		JMP	CLEAR1
1	123	303 140	57	DESC65	JTC TSB4	DESC654
1	125	202 052	58		JFC TSB3	DESC7
1	127	027	59	ESCSSEND	LOA CPR	
1	130	064	60		CLR STB3	
1	131	201 134	61		JFC TSB2	ESCSSEND1
1	133	065	62		SET STB3	
1	134	300 215	63	ESCSSEND1	JTC TSB1	SEND1
1	136	101 216	64		JMP	SEND11
1	140	202 111	65	DESC654	JFC TSB3	ESC01110
1	142	171	66		TSB=STB	
1	143	201 034	67		JFC TSB2	IDLE1
1	145	162	68		TSB=RCV	
1	146	200 034	69		JFC TSB1	IDLE1
1	150	301 355	70		JTC TSB2	RCA
1	152	124	71	LCA	CLR ART0	
1	153	167	72		TSB=XRS	
1	154	200 154	73	LCA2	JFC TSB1	LCA2
1	156	162	74		TSB=RCV	
1	157	031	75		LOA MACR	
1	160	124	76		CLR ART0	
1	161	167	77	LCA1	TSB=XRS	
1	162	200 161	78		JFC TSB1	LCA1
1	164	162	79		TSB=RCV	
1	165	021	80		LOA MACC	
1	166	101 031	81		JMP	SKIP21
1	170	201 052	82	DESC63	JFC TSB2	DESC7
1	172	300 177	83		JTC TSB1	DESC2/7
1	174	016	84		SET PROT M	
1	175	100 062	85		JMP	HOME
1	177	017	86	DESC2/7	CLR PROT M	
1	200	100 020	87		JMP	IDLE
1	202	121	88	SEND	SET RTS0	
1	203	063	89		SET STB2	
1	204	073	90		SET STB6	
1	205	150 033	91		LOA LIT	33
1	207	243 321	92		JFC KEYSHFT	SEND31.5
1	211	027	93	SEND05	LOA CPR	
1	212	064	94		CLR STB3	
1	213	242 216	95		JFC KEYCTRL	SEND11
1	215	030	96	SEND1	CLR MACR	
1	216	020	97	SEND11	CLR MACC	
1	217	124	98		CLR ART0	
1	220	121	99		SET RTS0	
1	221	167	100		TSB=XRS	
1	222	205 222	101	SEND1.2	JFC TSB6	SEND1.2
1	224	072	102		CLR STB6	
1	225	062	103		CLR STB2	
1	226	171	104	SEND2	TSB=STB	
1	227	001	105		READ	
1	230	341 346	106		JTC PROT	SEND4
1	232	202 261	107		JFC TSB3	SEND3
1	234	201 261	108		JFC TSB2	SEND3
1	236	062	109		CLR STB2	

1	237	150	033	110	SEND20	LOA LIT	33
1	241	167		111	SEND21	TSB=XRS	
1	242	204	241	112		JFC TSB5	SEND21
1	244	163		113		TSB=LIT	
1	245	123		114		LOA ART0	
1	246	201	261	115		JFC TSB2	SEND3
1	250	150	051	116		LOA LIT	51
1	252	171		117		TSB=STB	
1	253	301	241	118		JTC TSB2	SEND21
1	255	150	050	119		LOA LIT	50
1	257	201	241	120		JFC TSB2	SEND21
1	261	167		121	SEND3	TSB=XRS	
1	262	204	261	122		JFC TSB5	SEND3
1	264	160		123		TSB=RDR	
				124	* DECODE FOR NULL; IF SO DON'T SEND		
1	265	306	303	125		JTC TSB7	SEND3. 1
1	267	305	303	126		JTC TSB6	SEND3. 1
1	271	304	303	127		JTC TSB5	SEND3. 1
1	273	303	303	128		JTC TSB4	SEND3. 1
1	275	302	303	129		JTC TSB3	SEND3. 1
1	277	301	303	130		JTC TSB2	SEND3. 1
1	301	200	304	131		JFC TSB1	SEND30
1	303	123		132	SEND3. 1	LOA ART0	
1	304	321	316	133	SEND30	JTC MAC=CPR	SEND30. 5
1	306	023		134		INC MACC	
1	307	220	226	135		JFC OFLO	SEND2
1	311	020		136		CLR MACC	
1	312	033		137		INC MACR	
1	313	220	226	138		JFC OFLO	SEND2
1	315	030		139		CLR MACR	
1	316	062		140	SEND30. 5	CLR STB2	
1	317	150	015	141	SEND31	LOA LIT	15
1	321	167		142	SEND31. 5	TSB=XRS	
1	322	204	321	143		JFC TSB5	SEND31. 5
1	324	205	321	144		JFC TSB6	SEND31. 5
1	326	163		145		TSB=LIT	
1	327	123		146		LOA ART0	
1	330	171		147		TSB=STB	
1	331	205	340	148		JFC TSB6	SEND32
1	333	150	060	149		LOA LIT	60
1	335	072		150		CLR STB6	
1	336	205	321	151		JFC TSB6	SEND31. 5
1	340	340	034	152	SEND32	JTC PROTM	IDLE1
1	342	301	034	153		JTC TSB2	IDLE1
1	344	100	236	154		JMP	NEWLIN
1	346	202	304	155	SEND4	JFC TSB3	SEND30
1	350	301	261	156		JTC TSB2	SEND3
1	352	063		157		SET STB2	
1	353	101	237	158		JMP	SEND20
1	355	167		159	RCA	TSB=XRS	
1	356	124		160		CLR ART0	
1	357	027		161		LOA CPR	
1	360	121		162	RCA1	SET RTS0	
1	361	205	360	163		JFC TSB6	RCA1
1	363	204	360	164		JFC TSB5	RCA1

1	365	165		165		TSB=CPR	
1	366	123		166		LOA ART0	
1	367	167		167	RCA2	TSB=XRS	
1	370	204	067	168		JFC TSB5	RCA2
1	372	164		169		TSB=CPC	
1	373	123		170		LOA ART0	
1	374	063		171		SET STB2	
1	375	101	017	172		JMP	SEND31

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2 * ADM12 ADM-1 EDIT PAGE 2 (10-25-76)
3 * PROM # 129314-03
2 000 306 010 4 OPTION JTC TSB7 DOPT7
2 002 323 006 5 OPTION1 JTC OPT2 IDLE2
2 004 103 000 6 JMP OPTION3
2 006 100 020 7 IDLE2 JMP IDLE
2 010 305 002 8 DOPT7 JTC TSB6 OPTION1
2 012 304 107 9 JTC TSB5 DOPT75
2 014 303 053 10 JTC TSB4 DOPT74
2 016 202 364 11 JFC TSB3 DOPT10000
2 020 301 002 12 JTC TSB2 OPTION1
2 022 200 002 13 JFC TSB1 OPTION1
2 024 340 006 14 LININS JTC PROTM IDLE2
2 026 020 15 CLR MACC
2 027 027 16 LOA CPR
2 030 007 17 CLR WPROT
2 031 032 18 SET MACR
2 032 160 19 TSB=RDR
2 033 034 20 LININS2 DEC MACR
2 034 001 21 READ
2 035 033 22 INC MACR
2 036 320 040 23 JTC OFLO LININS3
2 040 321 213 24 LININS3 JTC MAC=CPR LINER
2 042 005 25 LOA WDR
2 043 003 26 WRITE
2 044 023 27 INC MACC
2 045 220 033 28 JFC OFLO LININS2
2 047 020 29 CLR MACC
2 050 034 30 DEC MACR
2 051 240 033 31 JFC PROTM LININS2
2 053 302 002 32 DOPT74 JTC TSB3 OPTION1
2 055 301 002 33 JTC TSB2 OPTION1
2 057 200 002 34 JFC TSB1 OPTION1
2 061 064 35 BAKTAB CLR STB3
2 062 171 36 TSB=STB
2 063 024 37 BAKTAB1 DEC MACC
2 064 220 075 38 JFC OFLO BAKTAB2
2 066 022 39 SET MACC
2 067 034 40 DEC MACR
2 070 220 075 41 JFC OFLO BAKTAB2
2 072 032 42 SET MACR
2 073 100 171 43 JMP UPLIN1
2 075 001 44 BAKTAB2 READ
2 076 341 103 45 JTC PROT BAKTAB3
2 100 065 46 SET STB3
2 101 241 063 47 JFC PROT BAKTAB1
2 103 202 063 48 BAKTAB3 JFC TSB3 BAKTAB1
2 105 101 017 49 JMP SKIP2
2 107 303 251 50 DOPT75 JTC TSB4 DOPT754
2 111 302 207 51 JTC TSB3 DOPT753
2 113 301 142 52 JTC TSB2 DOPT752
2 115 200 002 53 JFC TSB1 OPTION1
2 117 027 54 CHAR1 LOA CPR

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2 120 007		55		CLR WPROT	
2 121 150 040		56		LOA LIT	40
2 123 163		57		TSB=LIT	
2 124 005		58		LOA WDR	
2 125 160		59		TSB=RDR	
2 126 001		60	CHARI1	READ	
2 127 341 136		61		JTC PROT	CHARI2
2 131 003		62		WRITE	
2 132 005		63		LOA WDR	
2 133 023		64		INC MACC	
2 134 220 126		65		JFC OFLO	CHARI1
2 136 164		66	CHARI2	TSB=CPC	
2 137 021		67		LOA MACC	
2 140 100 020		68		JMP	IDLE
2 142 300 316		69	DOPT752	JTC TSB1	SENDS
2 144 340 205		70	LINDEL	JTC PROTM	LINDEL4
2 146 020		71		CLR MACC	
2 147 027		72		LOA CPR	
2 150 007		73		CLR WPROT	
2 151 160		74		TSB=RDR	
2 152 033		75	LINDEL1	INC MACR	
2 153 320 170		76		JTC OFLO	LINDEL2
2 155 001		77		READ	
2 156 034		78		DEC MACR	
2 157 005		79		LOA WDR	
2 160 003		80		WRITE	
2 161 023		81		INC MACC	
2 162 220 152		82		JFC OFLO	LINDEL1
2 164 020		83		CLR MACC	
2 165 033		84		INC MACR	
2 166 240 152		85		JFC PROTM	LINDEL1
2 170 150 040		86	LINDEL2	LOA LIT	40
2 172 163		87		TSB=LIT	
2 173 005		88		LOA WDR	
2 174 032		89		SET MACR	
2 175 003		90	LINDEL3	WRITE	
2 176 023		91		INC MACC	
2 177 220 175		92		JFC OFLO	LINDEL3
2 201 165		93		TSB=CPR	
2 202 031		94		LOA MACR	
2 203 164		95		TSB=CPC	
2 204 021		96		LOA MACC	
2 205 100 020		97	LINDEL4	JMP	IDLE
2 207 301 216		98	DOPT753	JTC TSB2	DOPT7532
2 211 300 002		99		JTC TSB1	OPTION1
2 213 064		100	LINER	CLR STB3	
2 214 222 260		101		JFC OPT1	ERASE
2 216 200 002		102	DOPT7532	JFC TSB1	OPTION1
2 220 027		103	CHARD	LOA CPR	
2 221 007		104		CLR WPROT	
2 222 160		105		TSB=RDR	
2 223 023		106	CHARD1	INC MACC	
2 224 320 237		107		JTC OFLO	CHARD2
2 226 001		108		READ	
2 227 341 237		109		JTC PROT	CHARD2

2	231	024		110		DEC	MACC		
2	232	005		111		LOA	WDR		
2	233	003		112		WRITE			
2	234	023		113		INC	MACC		
2	235	222	223	114		JFC	OPT1	CHARD1	
2	237	024		115	CHARD2	DEC	MACC		
2	240	150	040	116		LOA	LIT	40	
2	242	163		117		TSB=LIT			
2	243	005		118		LOA	WDR		
2	244	003		119		WRITE			
2	245	164		120		TSB=CPC			
2	246	021		121		LOA	MACC		
2	247	100	020	122		JMP		IDLE	
2	251	302	002	123	DOPT754	JTC	TSB3	OPTION1	
2	253	301	002	124		JTC	TSB2	OPTION1	
2	255	200	002	125		JFC	TSB1	OPTION1	
2	257	065		126	PAGER	SET	STB3		
2	260	027		127	ERASE	LOA	CPR		
2	261	007		128		CLR	WPROT		
2	262	150	040	129		LOA	LIT	40	
2	264	163		130		TSB=LIT			
2	265	005		131		LOA	WDR		
2	266	171		132		TSB=STB			
2	267	001		133	ERASE1	READ			
2	270	341	312	134		JTC	PROT	ERASE2	
2	272	003		135		WRITE			
2	273	023		136	ERASE11	INC	MACC		
2	274	220	267	137		JFC	OFLO	ERASE1	
2	276	202	304	138		JFC	TSB3	ERASE12	
2	300	020		139		CLR	MACC		
2	301	033		140		INC	MACR		
2	302	220	267	141		JFC	OFLO	ERASE1	
2	304	165		142	ERASE12	TSB=CPR			
2	305	031		143		LOA	MACR		
2	306	164		144		TSB=CPC			
2	307	021		145		LOA	MACC		
2	310	100	020	146		JMP		IDLE	
2	312	302	273	147	ERASE2	JTC	TSB3	ERASE11	
2	314	202	304	148		JFC	TSB3	ERASE12	
2	316	027		149	SENDS	LOA	CPR		
2	317	064		150		CLR	STB3		
2	320	150	034	151		LOA	LIT	34	
2	322	163		152		TSB=LIT			
2	323	007		153		CLR	WPROT		
2	324	005		154		LOA	WDR		
2	325	003		155		WRITE			
2	326	160		156		TSB=RDR			
2	327	024		157	SENDS1	DEC	MACC		
2	330	220	340	158		JFC	OFLO	SENDS2	
2	332	022		159		SET	MACC		
2	333	034		160		DEC	MACR		
2	334	220	340	161		JFC	OFLO	SENDS2	
2	336	101	215	162		JMP		SEND1	
2	340	001		163	SENDS2	READ			
2	341	341	327	164		JTC	PROT	SENDS1	

2	343	306	327	165		JTC	TSB7	SENDS1
2	345	305	327	166		JTC	TSB6	SENDS1
2	347	204	327	167		JFC	TSB5	SENDS1
2	351	203	327	168		JFC	TSB4	SENDS1
2	353	202	327	169		JFC	TSB3	SENDS1
2	355	301	327	170		JTC	TSB2	SENDS1
2	357	300	327	171		JTC	TSB1	SENDS1
2	361	033		172		INC	MACR	
2	362	101	216	173		JMP		SEND11
2	364	201	002	174	DOPT10000	JFC	TSB2	OPTION1
2	366	075		175		SET	STB7	
2	367	071		176		SET	STB5	
2	370	300	006	177		JTC	TSB1	IDLE2
2	372	070		178		CLR	STB5	
2	373	100	020	179		JMP		IDLE

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2 * ADM13 ADM-1 PRINT PAGE 3 (10-25-76)
3 * PROM # 129314-04
3 000 306 006 4 OPTION3 JTC TSB7 DOPT3-7
3 002 324 247 5 OPTION31 JTC OPT3 IDLE3
3 004 100 *** 6 JMP OPTION4
3 006 305 002 7 DOPT3-7 JTC TSB6 OPTION31
3 010 301 002 8 JTC TSB2 OPTION31
3 012 300 230 9 JTC TSB1 OPTION32
3 014 204 347 10 JFC TSB5 OPTION33
3 016 303 002 11 JTC TSB4 OPTION31
3 020 302 002 12 JTC TSB3 OPTION31
3 022 150 035 13 PRINT09 LOA LIT 35
3 024 163 14 TSB=LIT
3 025 005 15 LOA WDR
3 026 003 16 WRITE
3 027 020 17 CLR MACC
3 030 030 18 CLR MACR
3 031 064 19 PRINT9 5 CLR STB3
3 032 130 20 SEL ART1
3 033 131 21 SET RTS1
3 034 171 22 PRINT10 TSB=STB
3 035 303 072 23 JTC TSB4 PRINT14
3 037 167 24 PRINT11 TSB=XRS
3 040 205 037 25 JFC TSB6 PRINT11
3 042 204 037 26 JFC TSB5 PRINT11
3 044 150 015 27 LOA LIT 15
3 046 163 28 TSB=LIT
3 047 133 29 LOA ART1
3 050 167 30 PRINT12 TSB=XRS
3 051 204 050 31 JFC TSB5 PRINT12
3 053 205 050 32 JFC TSB6 PRINT12
3 055 150 012 33 LOA LIT 12
3 057 163 34 TSB=LIT
3 060 133 35 LOA ART1
3 061 167 36 PRINT13 TSB=XRS
3 062 204 061 37 JFC TSB5 PRINT13
3 064 205 061 38 JFC TSB6 PRINT13
3 066 150 000 39 LOA LIT 00
3 070 163 40 TSB=LIT
3 071 133 41 LOA ART1
3 072 167 42 PRINT14 TSB=XRS
3 073 204 072 43 JFC TSB5 PRINT14
3 075 132 44 CLR RTS1
3 076 171 45 TSB=STB
3 077 302 177 46 JTC TSB3 PRINT21
3 101 131 47 SET RTS1
3 102 001 48 PRINT15 READ
3 103 160 49 TSB=RDR
3 104 306 154 50 JTC TSB7 PRINT18
3 106 301 154 51 JTC TSB2 PRINT18
3 110 205 210 52 JFC TSB6 PRINT20
3 112 304 154 53 JTC TSB5 PRINT18
3 114 303 154 54 JTC TSB4 PRINT18

```

3.116	302	154	55	JTC	TSB3	PRINT18
3.120	300	154	56	JTC	TSB1	PRINT18
3.122	171		57	TSB=STB		
3.123	303	154	58	JTC	TSB4	PRINT18
3.125	027		59	LOA	CPR	
3.126	023		60	PRINT16	INC	MACC
3.127	320	166	61	JTC	DFLO	PRINT19
3.131	001		62	READ		
3.132	160		63	TSB=RDR		
3.133	306	151	64	JTC	TSB7	PRINT17
3.135	205	151	65	JFC	TSB6	PRINT17
3.137	304	151	66	JTC	TSB5	PRINT17
3.141	303	151	67	JTC	TSB4	PRINT17
3.143	302	151	68	JTC	TSB3	PRINT17
3.145	301	151	69	JTC	TSB2	PRINT17
3.147	200	126	70	JFC	TSB1	PRINT16
3.151	164		71	PRINT17	TSB=CPC	
3.152	021		72	LOA	MACC	
3.153	001		73	READ		
3.154	167		74	PRINT18	TSB=XRS	
3.155	204	154	75	JFC	TSB5	PRINT18
3.157	205	154	76	JFC	TSB6	PRINT18
3.161	160		77	TSB=RDR		
3.162	133		78	LOA	ART1	
3.163	023		79	INC	MACC	
3.164	220	102	80	JFC	DFLO	PRINT15
3.166	020		81	PRINT19	CLR	MACC
3.167	033		82	INC	MACR	
3.170	220	034	83	JFC	DFLO	PRINT10
3.172	022		84	SET	MACC	
3.173	032		85	SET	MACR	
3.174	065		86	SET	STB3	
3.175	220	034	87	JFC	DFLO	PRINT10
3.177	132		88	PRINT21	CLR	RTS1
3.180	065		89	SET	STB3	
3.181	066		90	CLR	STB4	
3.182	201	247	91	JFC	TSB2	IDLE3
3.184	120		92	SEL	ART0	
3.185	121		93	SET	RTS0	
3.186	101	317	94	JMP		SEND31
3.188	204	154	95	PRINT20	JFC	TSB5
3.189	203	154	96	JFC	TSB4	PRINT18
3.194	202	154	97	JFC	TSB3	PRINT18
3.195	200	154	98	JFC	TSB1	PRINT18
3.198	065		99	SET	STB3	
3.199	163		100	TSB=LIT		
3.202	150	040	101	LOA	LIT	40
3.204	005		102	LOA	WDR	
3.205	003		103	WRITE		
3.206	305	034	104	JTC	TSB6	PRINT10
3.230	204	002	105	OPTION32	JFC	TSB5
3.232	303	002	106	JTC	TSB4	OPTION31
3.234	202	002	107	JFC	TSB3	OPTION31
3.236	017		108	UNFM	CLR	PROTM
3.237	124		109	CLR	ART0	

3 240	167		110	UNFM1	TSB=XRS	
3 241	300	251	111		JTC TSB1	UNFM2
3 243	310	344	112		JTC KEYSTR	UNFM4
3 245	211	240	113		JFC KEYBRK	UNFM1
3 247	100	020	114	IDLE3	JMP	IDLE
3 251	162		115	UNFM2	TSB=RCV	
3 252	306	270	116		JTC TSB7	UNFM22
3 254	305	270	117		JTC TSB6	UNFM22
3 256	204	270	118		JFC TSB5	UNFM22
3 260	203	270	119		JFC TSB4	UNFM22
3 262	302	270	120		JTC TSB3	UNFM22
3 264	201	270	121		JFC TSB2	UNFM22
3 266	300	305	122		JTC TSB1	UNFM3
3 270	005		123	UNFM22	LOA WDR	
3 271	124		124		CLR ART0	
3 272	003		125		WRITE	
3 273	023		126		INC MACC	
3 274	220	240	127		JFC OFLO	UNFM1
3 276	020		128		CLR MACC	
3 277	033		129		INC MACR	
3 300	220	240	130		JFC OFLO	UNFM1
3 302	030		131		CLR MACR	
3 303	100	020	132		JMP	IDLE
3 305	005		133	UNFM3	LOA WDR	
3 306	124		134		CLR ART0	
3 307	167		135	UNFM30	TSB=XRS	
3 310	200	307	136		JFC TSB1	UNFM30
3 312	162		137		TSB=RCV	
3 313	206	331	138		JFC TSB7	UNFM31
3 315	305	331	139		JTC TSB6	UNFM31
3 317	204	331	140		JFC TSB5	UNFM31
3 321	203	331	141		JFC TSB4	UNFM31
3 323	302	331	142		JTC TSB3	UNFM31
3 325	301	331	143		JTC TSB2	UNFM31
3 327	200	247	144		JFC TSB1	IDLE3
3 331	003		145	UNFM31	WRITE	
3 332	023		146		INC MACC	
3 333	220	270	147		JFC OFLO	UNFM22
3 335	020		148		CLR MACC	
3 336	033		149		INC MACR	
3 337	220	270	150		JFC OFLO	UNFM22
3 341	030		151		CLR MACR	
3 342	100	020	152		JMP	IDLE
3 344	161		153	UNFM4	TSB=KEY	
3 345	240	270	154		JFC PROTM	UNFM22
3 347	203	002	155	OPTION33	JFC TSB4	OPTION31
3 351	202	002	156		JFC TSB3	OPTION31
3 353	067		157		SET STB4	
3 354	240	031	158		JFC PROTM	PRINT9.5

***** END OF LIST *****

FIGURE 4-13. ADM-1A INSTRUCTION SET

CLK LRC	157	JFC OPT4	247	JTC TSB5	304
CLR ART0	124	JFC OPT5	244	JTC TSB6	305
CLR ART1	134	JFC PROT	241	JTC TSB7	306
CLR LRC	156	JFC PROTM	240	JTC TSB8	307
CLR MACC	020	JFC TIME	247	LOA ART0	123
CLR MACR	030	JFC TSB1	200	LOA ART1	133
CLR PROTM	017	JFC TSB2	201	LOA CPR	027
CLR RTS0	122	JFC TSB3	202	LOA LIT	150
CLR RTS1	132	JFC TSB4	203	LOA MACC	021
CLR STB1	060	JFC TSB5	204	LOA MACR	031
CLR STB2	062	JFC TSB6	205	LOA WDR	005
CLR STB3	064	JFC TSB7	206	NOP	000
CLR STB4	066	JFC TSB8	207	READ	001
CLR STB5	070	JMP	100	SEL ART0	120
CLR STB6	072	JTC CONV	345	SEL ART1	130
CLR STB7	074	JTC FULLDX	346	SET BEEP	037
CLR STB8	076	JTC FUNKEY	325	SET MACC	022
CLR WDR	004	JTC KEYBRK	311	SET MACR	032
CLR WPROT	007	JTC KEYCTRL	342	SET PROTM	016
DEC MACC	024	JTC KEYHIS	312	SET RTS0	121
DEC MACR	034	JTC KEYLCL	314	SET RTS1	131
ERROR	177	JTC KEYPRT	316	SET STB1	061
INC MACC	023	JTC KEYRCV	315	SET STB2	063
INC MACR	033	JTC KEYRES	317	SET STB3	065
JFC CONV	245	JTC KEYSHFT	343	SET STB4	067
JFC FULLDX	246	JTC KEYSTR	310	SET STB5	071
JFC FUNKEY	225	JTC KEYSTR2	313	SET STB6	073
JFC KEYBRK	211	JTC MAC = CPR	321	SET STB7	075
JFC KEYCTRL	242	JTC OFLO	320	SET STB8	077
JFC KEYHIS	212	JTC ONLINE	344	SET TIME	036
JFC KEYLCL	214	JTC OPT1	322	SET WPROT	006
JFC KEYPRT	216	JTC OPT2	323	TSB = ADD	170
JFT KEYRCV	215	JTC OPT3	324	TSB = CPC	164
JFC KEYRES	217	JTC OPT4	347	TSB - CPR	165
JFC KEYSHFT	243	JTC OPT5	344	TSB = KEY	161
JFC KEYSTR	210	JTC PROT	341	TSB = LIT	163
JFC KEYSTR2	213	JTC PROTM	340	TSB = LRC	166
JFC MAC = CPR	221	JTC TIME	347	TSB = RCV	162
JFC OFLO	220	JTC TSB1	300	TSB = RDR	160
JFC ONLINE	244	JTC TSB2	301	TSB = STB	171
JFC OPT1	222	JTC TSB3	302	TSB = XRS	167
JFC OPT2	223	JTC TSB4	303	WRITE	033
JFC OPT3	224				

SECTION 5 MAINTENANCE

5.1 GENERAL

The ADM-1A is a self-contained terminal, suitable for a normal office or commercial environment. It requires both a power connector and a data signal interface connection to the computer or optional printer.

This section contains instructions and information for performing routine and corrective maintenance of the ADM-1A. It is assumed that the maintenance technician is thoroughly familiar with information in Sections One through Four of this manual.

5.2 INSTALLATION

With the power switch OFF, plug the ADM-1A power cord into a standard 115 Vac grounded outlet.

Connect the RS 232 cable from the remote computer or modem to the interface connector on the rear of the ADM-1A. Figure 5-1 illustrates the signal pin list for the RS 232 interface connector.

Any operating problem following installation should be approached initially by checking internal and external adjustments and switches. Figure 1-4 shows the possible switch settings for the ADM-1A.

Although the switches on the ADM-1A allow the user many possible options, certain switches can create problems if set incorrectly.

Switch S1-8 (location A4) controls the transmission of null codes. On unbuffered units (-13 compatible) this function must be suppressed. This is accomplished by turning S1-8 to the ON position. On buffered units switch S1-8 should be in the OFF position to enable this function.

Switch S5-4 (location N7) controls the loading of protected characters into memory. On unbuffered units, S5-4 should be set in the OFF position. On buffered units, loading of protected characters into memory is accomplished by setting S5-4 to the "ON" position. Refer to pages 1-4 and 1-5 for switch locations and settings.

FIGURE 5-1. INTERFACE CONNECTOR SIGNAL/PIN LIST

PIN NO.	SIGNAL NAME	BELL SYSTEM CODE
1		
1	Frame Ground	AA
2	Transmit Data	BA
3	Receive Data	BB
4	Request to Send	CA
5	Clear to Send	CB
7	Signal Ground	AB
**9	Current Loop Supply	
20	Data Terminal Ready	CD
**10	Current Loop OUTPUT +	
*11	Current Loop RETURN -	Receive
*12	Current Loop INPUT +	
*13	Current Loop RETURN -	Transmit
**14	D/C	

*Current Loop Interface only

**If D/C Box is installed, then Pin 9 = +20; Pin H = -20.

5.3 ROUTINE MAINTENANCE

The ADM-1A with its solid state and modular electronics is easier to care for than an electric typewriter. It only needs a light cleaning from time to time to remain as attractive as it is functional.

Lightly dust the unit using a brush or soft damp lint-free cloth. Conventional spray cleaners may be used, but petroleum-base cleaners should be avoided, as they may harm plastic or painted surfaces. Avoid wiping dust or lint onto the keyboard area. If a spray cleaner is used, prevent excessive spraying which may run down between the keys.

5.4 OPENING THE ADM-1A COVER

To remove the cover of the terminal (along with the monitor CRT) for access to adjustments or other maintenance, proceed as follows:

- a. Remove the two slot-head screws located under the front corners of the terminal base.
- b. Lift the cover from the front upward and to the rear until it is lowered to rest on the table.
- c. To remove the cover from the base, disconnect the cable from the monitor to the printed circuit board. Slide the cover toward the left on its hinge pins, and remove the cover from the base.

5.5 ADJUSTMENTS

External Controls on the rear of the ADM-1A terminal are explained in Section 2.4.

5.6 KEYBOARD MAINTENANCE

The keyboard is a single replacement part. The standard keyboard assembly has 60 keys which operate switches and provide pulses to the logic board, generating the ASCII characters for transmission or display.

The keyboard assembly may be replaced as a complete unit or by replacing integrated key rows. To remove the keyboard for trouble-shooting or replacement, disconnect the connector at the rear of the keyboard. Then, remove the screws on each end and lift the keyboard out. When the keyboard is replaced be sure that pin 1 of the connector (brown wire) matches up with pin 1 of the socket (notched corner - left rear of socket). See figure 5-2.

This is very important. Improper keyboard replacement will cause the keyboard to blow up. Then re-install the cover and check to see if any keys are binding against the case.

5.7 CORRECTIVE MAINTENANCE

Corrective maintenance consists of locating the cause of the malfunction and repairing it. The cause may only be isolated at the module level:

Keyboard
Power Supply
(logic) P.C. board
Monitor
Board
P.S.

The failed module may be sent to the repair facility or returned to Lear Siegler for repair or replacement, or the user may choose to isolate the cause in the component level and replace the failed component.

Repair at the component level should not be attempted except by trained personnel using suitable tools and test equipment.

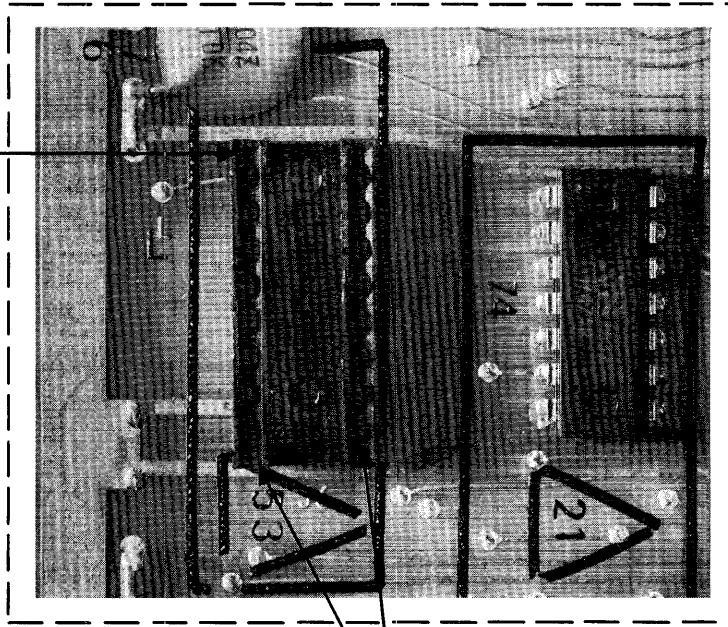
5.7.1 Failure Analysis

Effective trouble-shooting may be accomplished in a minimum of time by following a series of logical steps. The ultimate aim is to effectively pinpoint the actual problems using the information available.

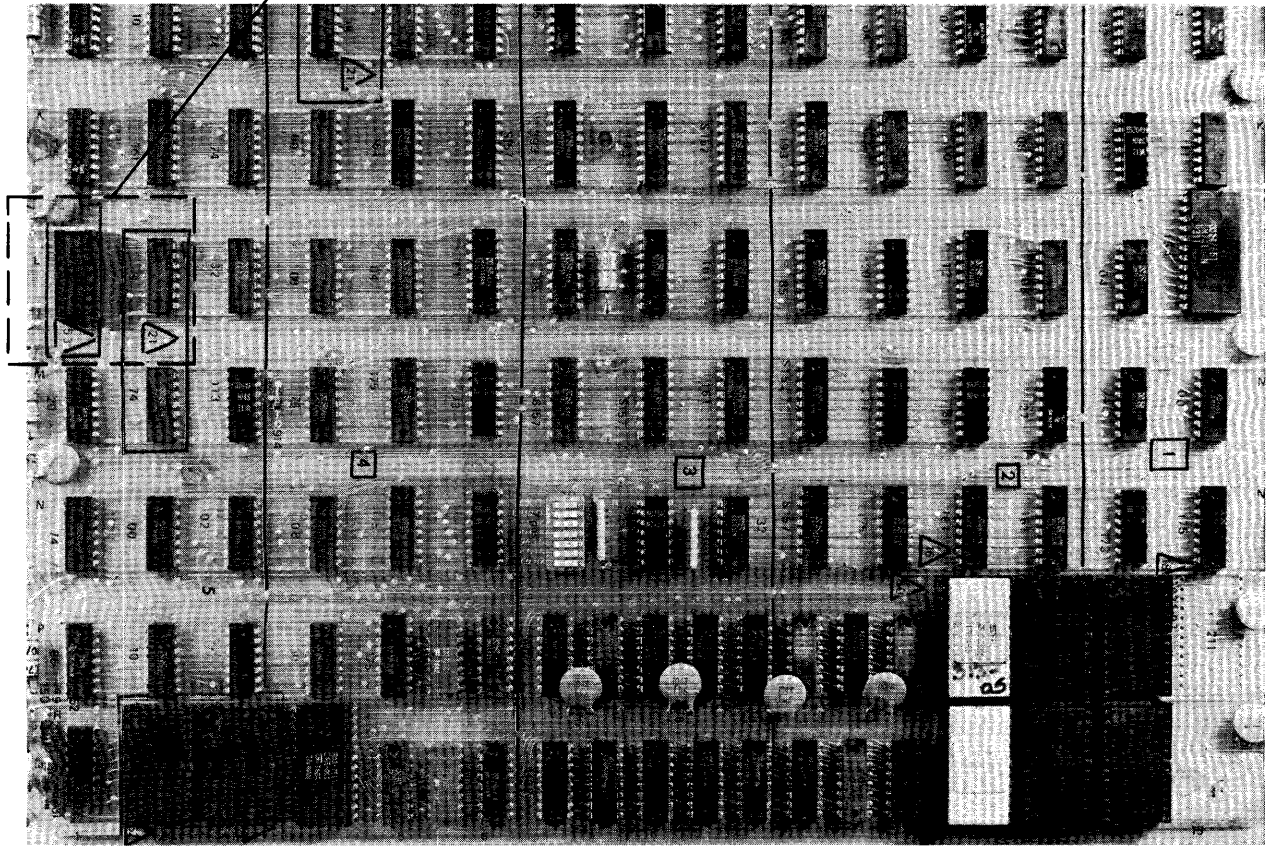
Locating the malfunction is the first logical step. The following procedure has been shown to be an effective plan for casualty analysis:

1. **Investigate.** Record the state of the machine when the error occurred. Look for the obvious symptoms, including operator error, loose plugs or connectors, data set errors, blown fuses, or computer error. Verify that all option configuration switches are proper for the terminal configuration.
2. **Isolation.** Modular replacement is the fastest method of isolation, where the replacement is available. Isolation of the circuit board, keyboard module, video monitor, power supply, or inter-connecting wires should be the first step.
3. **Component Isolation.** Isolation to a smaller component may be accomplished in some

Pin 1



Unused Pins On Keyboards
With 16 Pin Connectors



Front of Terminal

FIGURE 5-2. PROPER KEYBOARD REPLACEMENT

cases with the use of an oscilloscope and multimeter. For malfunctions on the logic board, contact the service depot in your area.

4. **Replace** the faulty module or component and retest by running the same operation in the same state in which the malfunction occurred.
5. **Record** the symptoms, cause and module or component isolation method used for future reference.

5.7.2 Failure Isolation

The display terminal consists of a monitor assembly, power supply, keyboard and logic board. All assemblies are replaceable by disconnecting cables and removing screws.

The following list describes the various problem areas. Figure 5-4 describes the problems and symptoms and the most likely assembly to be at fault.

1. Check all switch settings to be sure that they conform to the needs of the terminal's operating environment (See figure 1-4).
2. Be sure the ADM-1A power cord is plugged into a grounded AC outlet of the proper voltage and frequency.
3. Check to see that the ON/OFF switch on the back of the terminal is in the ON position.
4. Check to see that the fan starts when the unit is ON. If it does not, check the power switch and push the red reset button.
5. If the unit is equipped with a beeper, listen for a 1–2 KHz tone which lasts approximately one second at turn on. This tone is caused by the system clock starting and may not be audible where there is a high ambient sound.
6. If the cursor does not appear after normal warm-up time, depress the HOME key. If the cursor still has not appeared, reset the display by simultaneously depressing CTRL, SHIFT, REPT and CLR/HOME/BRK Keys. If there is still no cursor, it is possible that the brightness or contrast is misadjusted. They may be adjusted as follows:

- a) Set the contrast control to the middle of the range.
- b) Turn the brightness control clockwise until the screen is bright, then reduce brightness slowly until the background is barely visible. The cursor should be present.
- c) Adjust brightness and contrast for desired display.
- d) If the cursor has still not appeared, check the power supply voltage and replace the monitor if necessary.

7. If the problem is associated with the transmitting and receiving of data, use the following procedure:

- a) Place the half-duplex switch in the FULL position
- b) Remove the cable from the terminal output connector and jumper Pin 2 to Pin 3 and Pin 4 to Pin 5.
- c) Whatever is typed on the keyboard should now appear on the screen.

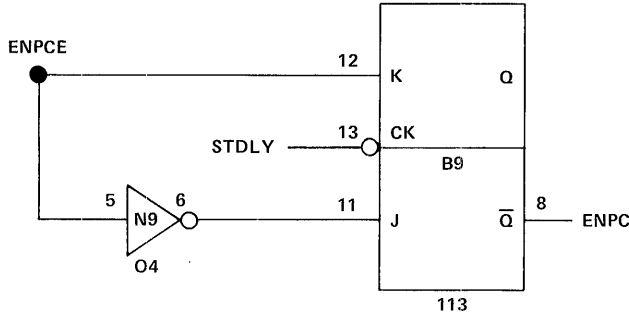
This test checks the transmission of characters from the keyboard, and the display of characters in the BLOCK MODE.

8. If power-on does not completely clear the screen, a race condition may exist between ENPC and VARICLK. (Schematic p. 19) or the cross-stalk may be clearing KRESET early and the problem cannot be rectified by normal trouble-shooting procedures, try the following:

- a) Cut etches in J9-10 on the component side.
- b) Cut etches in N12-10 on the solder side.
- c) Add 30 GA jumper wires

From	To
K14-8	B9-12
B9-12	N9-3
A13-6	B9-11
J9-12	B9-13
B9-8	N12-10

d) Change schematic sheet 19 Zone B3



If the above has not solved the problem, perform the following modification:

- Cut an etch at H4-6 and at feed-through below resistor pack (see figure 5-3)
- Add 30 gauge wire between each point as indicated in figure 5-3 .

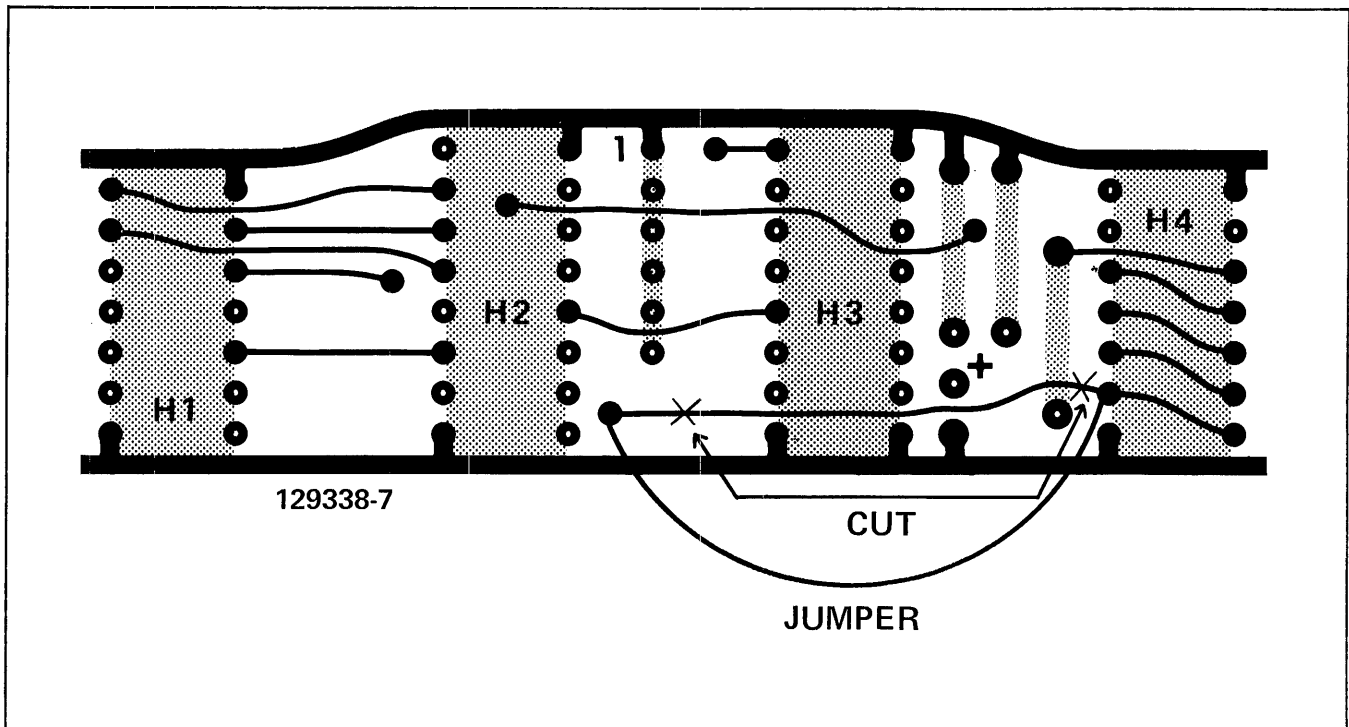


FIGURE 5-3.

5.7.3 Trouble Shooting the Monitor

The monitor receives video and sync signals from the control board and performs normal CRT functions. The high voltage for the monitor is generated from its own low voltage supply (15 V DC).

CAUTION

Discharge High Voltage before attempting to remove monitor assembly.

5.7.4 Removing and Replacing the Monitor CRT and Subassemblies

CAUTION

Be sure to discharge anode voltage to ground before attempting to disassemble any monitor subassembly or CRT.

FIGURE 5-4. ADM-1 FAILURE ANALYSIS GUIDE

Type of Failure	Probable Location of Failure			
	Logic Board	Keyboard	Power Supply	Monitor
Audio Signal	1	2	2	
Clear Memory	1	2		
Clear Memory (Power Up)	1			
Cursor Control	1	2		
EDIT Control Option	1	2		
Parity Error	1			
Receive Data*	1			
Transmit Data*	1	2		
Video:				
Character/No Cursor	1			
No Character/Cursor	1			
No Character/No Cursor	3		1	2
Data/No Sync	2			1
Data Wavy	1		1	2
Randomly Generated, Wrong Characters**	2	1		

*Check word structure specification and baud rate.

**Insure good connection of cable from keyboard to logic board.

To remove the CRT, proceed as follows:

1. Unhook both ends of the spring that lies across the CRT.
2. Remove the connector from the base of the CRT.
3. Remove the anode connector from the lower surface of the CRT.
4. Using a socket wrench or screwdriver, loosen the clamps at both sides of the CRT. Turn them to clear the frame.
5. Grasping the CRT firmly, lift it upwards and out of the ADM-1 case.

To remove the flyback assembly, proceed as follows:

1. Disconnect the anode connector from the CRT.

2. Disconnect the Molex connector from the flyback assembly to the monitor circuit board.
3. Using a screwdriver, loosen the hex-head screw that clamps the flyback assembly to the molded cover.
4. Lift the flyback assembly upwards until the screw clears the slot in the mounting plate, then remove assembly from the cover.

To remove the monitor circuit board, proceed as follows:

1. Remove the flyback assembly.
2. Disconnect all Molex connectors from the monitor circuit board.
3. Slide the circuit board from the slots in the molded cover and remove.

To replace the CRT, flyback and monitor circuit board, perform the preceding steps in reverse order.

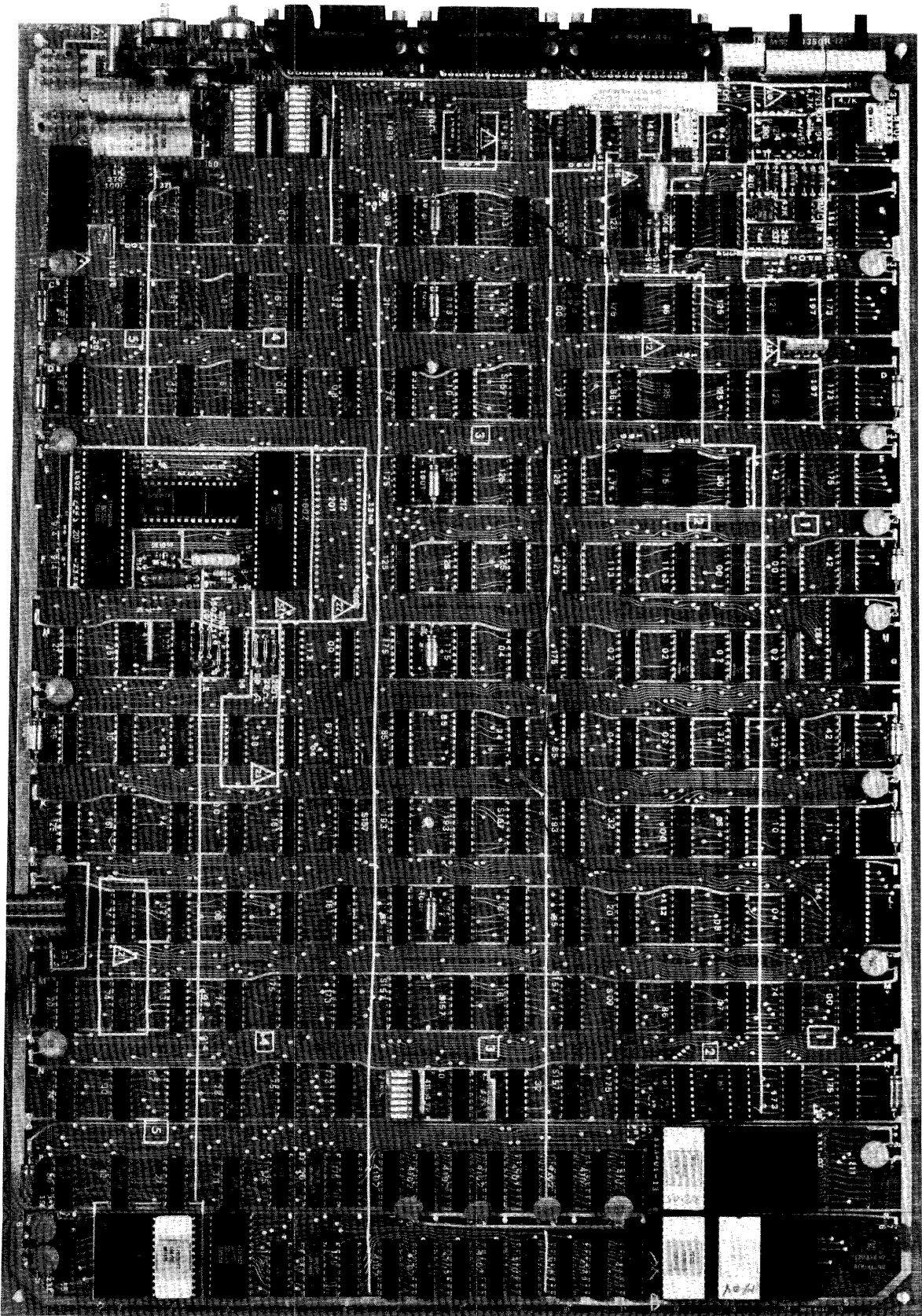


FIGURE 5-5. ADM-1A LOGIC BOARD

5.8 MAINTENANCE OF MAIN LOGIC BOARD AND POWER SUPPLY

The main logic board is essentially a self-contained functional unit with one exception: DC logic level +5 Volts is obtained from the separate POWERTEC or DATA POWER supply.

For maintenance and trouble shooting, refer to Figure 5-6 for identification of connectors and terminals external to the main logic board and normal input-output signals.

Connector J1 is used for Data Signal interface connection to the main logic board. Connectors J2 and J3 are used for the same purpose with RS232C Extension Option and Serial Printer Option, respectively.

Connector J4 is used to supply output signals from the main logic board to the CRT monitor. If proper signals are present at the terminals of connectors J5 and J6, examine the integrity of the connector pins on P4. Check for obvious faults on the pc board. It is strongly recommended that no involved repairs be attempted on this board. Instead, contact the Authorized Service Representative for the area.

Connector J5 primarily handles power inputs to the main logic. The absence of proper inputs at terminals one, two and three indicates a failure of the AC power feed. Lack of proper voltage at terminal six indicates a problem with the chassis-mounted power supply or connector cable. Improper signals on terminals four and five indicate trouble with the main logic board.

If noted signal levels are not present at the terminals of connector J6 as the keyboard is operated, examine the keyboard assembly for obvious faults.

Keyboard output levels are compatible with TTL circuits with 'Logic One' greater than +2.6V at 0.10 ma and 'Logic Zero' less than 0.6V. The outputs are bounce-free so that only one signal will be generated for each key depression. Two key roll-over interlocking is provided for all encoded keys. If a key is depressed before a previous key is released, the second keycode is transmitted after the first key is released. A strobe pulse is provided with each encoded key output.

5.8.1 Power Supply

DC voltages of -5, +12, and -12 volts utilized within the main logic board are generated by regulator IC

chips on that board. A separate +5V power supply for the logic level voltage is mounted above the main circuit board on the chassis.

Recommended adjustment procedure for the separate power supply is as follows:

1. Adjust current limit potentiometer to maximum current output (normal operating position).
2. Adjust overvoltage protection potentiometer to maximum position.
3. Adjust output voltage to 6V DC.
4. Adjust the overvoltage protection potentiometer to the point where the output voltage shuts off.
5. Turn output voltage down to the level of the overvoltage control (or lowest setting), then bring the output voltage up again, and adjust the output, watching the meter, until it reaches 6V DC. The output should then go back to overvoltage DC.
6. If the overvoltage protection adjustment is correct, adjust the output voltage control to 5.3V DC.

5.8.2 Power Supply Adjustment Procedure

1. Remove all power distribution cables and connect digital voltameter to the +5V output. Turn I limit and E limit potentiometers to maximum.
2. Turn E limit potentiometer counter-clockwise fully, and turn power off. Reconnect all power distribution cables.
3. Turn power on and connect digital voltameter to capacitor C-27 on the main logic board. Adjust the power supply output voltage to 4.9V DC.
4. Adjust I limit potentiometer until output starts to drop.
5. Turn I limit potentiometer approximately 1/8 turn clockwise and recycle power.
6. Place oscilloscope leads on a +5 V output. Check to see that the AC component is 50 millivolts.

FIGURE 5-6. MAIN LOGIC BOARD TERMINAL IDENTIFICATION CHART

Connector	Symbol	Pins	Function
RS232C Interface	J1	1-25	See Table V.1
RS232C Extension	J2	1	Equipment Ground
		2	Transmit Data
		3	Receive Data
		4	Request to Send
		5	Clear to Send
		6	Data Set Ready
		7	Signal Ground
		8	Received Line Signal
		15	Transmitter Signal Element Timing
		17	Receiver Signal Element Timing
Serial Printer (Option)	J3	20	Data Terminal Ready
		1	Equipment Ground
		2	—
		3	Receive Data
		6	Printer Ready
		7	Signal Ground
Monitor I/O	J4	8	Receiver Line Signal
		20	Printer Ready
		1	Brightness
		2	Brightness
		3	Brightness
		4	Contrast
		5	Chassis Ground
		6	Video & Video Ground
		7	Horizontal Ground
		8	Horizontal Drive
9	Vertical Drive		
Logic Board Power	J5	1	AC Feed
		2	AC Feed
		3	Equipment Ground
		4	Speaker
		5	Speaker
		6	D-C Feed
Keyboard I/O	J6	1	Power
		2	SHIFT
		3	CTRL
		4	BRK
		5	SEND
		6	STROBE
		7	REPEAT
		8	SIGNAL COMMON
		9	BIT1
		10	BIT2
		11	BIT3
		12	BIT4
		13	BIT5
		14	BIT6
		15	BIT7
		16	LINE 16

7. Reassemble the unit. Place voltage meter leads across the electrolytic capacitor C27 to determine supply equals 5 volts.

5.8.3 Component Replacement

The replacement of a component on any printed circuit board requires care to prevent damage to the circuit board etch. Clipping a component from the circuit board rather than unsoldering is the preferred method. Excessive heat from a soldering iron may result in damage to the component being replaced. The use of a soldering iron with an isolation transformer, a small copper alligator clip as a heat sink, and a delay between the soldering of individual pins of a clip are recommended.

In accordance with good maintenance practices, Lear Siegler does not recommend individual component replacement on any printed circuit board. Contact the factory repair depot for rebuilt or factory-tested replacement assemblies.

5.8.4 Replacing the Fan Assembly

Fan rivets must be drilled or popped off to remove.

The new fan should be reinstalled using #8 screws (1/2" long), and nuts. Star-type lock washers or the equivalent must be used to insure that the fan will not loosen up with extended operation.

5.9 CONTINUOUS TESTING

The following procedure should be used when performing continuous testing of the ADM-1A.

1. With the terminal ON, select the Block Mode operation and install wrap-around plug for self-testing.
2. Clear the screen to NULLS.
3. Set the PROTECT MODE.
4. Upline.
5. Perform the sequence: ESC/ESC/7 twenty-one times.
6. Depress SHIFT/SEND to perform a Send Line function.

SECTION 6 WARRANTY

6.0 WARRANTY

Lear Siegler, Incorporated, Electronic Instrument Division certifies that each ADM-1A data display terminal will be free from defective materials for 90 days from the date of shipment to the original purchaser.

Lear Siegler agrees to correct any defects within the period of warranty. The ADM-1A should be returned, freight prepaid, to the authorized factory repair depots.

6.1 RETURNING GOODS FOR REPAIR

Equipment returned to Lear Siegler must be shipped prepaid and must have a Return Goods Authorization (RGA) number on the outside top of the carton or the shipment may be lost, misrouted or returned.

Step 1

Prepare the following information:

Model Number of terminal to be returned
Serial Number
Reported Symptom or failure
Type of modification or option to be installed
(if applicable)

Step 2

Please call

(714) 774-1010 ext. 371, or
(800) 854-3805

or write:

Lear Siegler
714 No. Brookhurst
Anaheim, CA 92803
Attn: Customer Service

Please state that you would like a Return Goods Authorization number. At this time, the manufacturer will record the information from the list prepared in Step 1.

Step 3

The customer service department will provide an RGA number and the address of the repair depot to which your terminal is to be shipped.

NOTE

All modifications and repairs are FOB Anaheim, Calif, Philadelphia, Pennsylvania or Chicago, Illinois, whichever repair depot is used. Warranty repairs are to be sent prepaid and will be returned prepaid.

CITIES WHERE SERVICE MAY BE REQUESTED WITHIN A 25 MILE RADIUS* TO SUPPORT ADM-1A
(30 DAYS PRIOR WRITTEN NOTICE REQUIRED)

ALABAMA Birmingham Huntsville	IDAHO Boise	NEW JERSEY Clifton Princeton Trenton	SOUTH CAROLINA Columbia
ARIZONA Phoenix	ILLINOIS Chicago Peoria	NEW MEXICO Albuquerque	TENNESSEE Knoxville Memphis Nashville
CALIFORNIA Los Angeles Oakland Palo Alto Sacramento San Diego San Francisco San Jose Santa Barbara Stockton	INDIANA Fort Wayne Indianapolis	NEW YORK Albany Hempstead, LI New York City	TEXAS Austin Corpus Christi Dallas El Paso Fort Worth Houston Lubbock San Antonio
COLORADO Denver	KENTUCKY Louisville	NORTH CAROLINA Charlotte Greensboro	UTAH Salt Lake City
CONNECTICUT Hartford Norwalk	LOUISIANA New Orleans	OHIO Cincinnati Cleveland Columbus Dayton Toledo	VIRGINIA Richmond
DELAWARE Wilmington	MARYLAND Silver Springs	OKLAHOMA Tulsa	WASHINGTON Seattle
FLORIDA Miami Orlando Tampa	MASSACHUSETTS Boston Chicopee	OREGON Portland	WISCONSIN Madison Milwaukee
GEORGIA Atlanta	MICHIGAN Detroit Grand Rapids	PENNSYLVANIA Harrisburg Philadelphia Pittsburgh	CANADA Calgary Edmonton Hamilton Montreal Ottawa Quebec City Toronto Vancouver
HAWAII Honolulu	MINNESOTA Minneapolis	RHODE ISLAND Providence	
	MISSOURI Kansas City St. Louis		
	NEBRASKA Omaha		

*Radius varies depending on service center and may extend as far as 50 miles.

Fees for opening additional service centers are based upon the number of units to be installed within the service center area. Please contact your local LSI service representative for additional information.

Effective 3/1/77

**SECTION 7
ADM-1A OPTIONS**

10	Current Loop
11	RS-232 Extension
12	Polling
14	Beep
16	Alternate Send/ESC/Alt
18	Free Form Printer
20	Split Baud Rate
21	Composite Video
22	Data Input Processor
23	Lower Case
24	24 Lines
25	Receive Bit 8 Control
50	Edit Package # 1
51	Serial Printer Interface
52	Special Character Set
53	Extended Keyboard
60	Numeric Keypad
61	129316-1 Cable
	Extended Edit Package

**NOTE: BE SURE SWITCH SETTINGS CONFORM
TO OPTIONS INSTALLED. SEE PAGE 7-3.**

SW	STANDARD SWITCH CONFIGURATION				SWITCH CONFIGURATIONS (UNLESS OTHERWISE SPECIFIED ON DTO)		
	NON-BUFF		BUFF		ON	OFF	
	ON	OFF	ON	OFF			
S1							
1	ODD PARITY	EVEN PARITY	} UART WORD STRUCTURE RECEIVE FRAME ERROR RECEIVE OVER RUN ERROR LOCAL COPY SUPPRESS NULL CODE XMISSION XMIT & REC BIT CONT (ONLY ONE ON)
2	7 BIT	8 BIT	
3	1 STOP	2 STOP	
4	PARITY	NO PARITY	
5	DISABLE	EN RFE SENSE	
6	DISABLE	EN ROE SENSE	
7	DATA BLANKING w/ RTS	NORMAL	
8	DISABLE	ENABLE	
9	BIT B = 0	} BIT B = 1	
10	BIT B = TSB8		
S2							
1	X	X	X	X	PARITY	NO PARITY	} PTR UART WORD STRUCTURE (OPT 51)
2	X	X	X	X	1 STOP	2 STOP	
3	X	X	X	X	7 BIT	8 BIT	
4	X	X	X	X	ODD PARITY	EVEN PARITY	
5	INHIBIT	RTS NORMAL	RTS INHIBIT WITH CTS (CL TO SEND)
6	INHIBIT	RTS NORMAL	RTS INHIBIT WITH CF (CARR DET)
7	DELAY	NO DELAY	RTS TURNOFF DELAY (4.5 MS)
8	X	.	X	.	RTS HIGH	NORMAL	RTS HIGH
9	X	.	X	.	DISABLED	ENABLED	SECONDARY CHANNEL
10	DISABLED	ENABLED	RECEIVE PARITY ERROR
S3 (SEE OPT 51)							
S4							
1							} REFER TO SHT 21
2							
3							
4							
5							
S5							
1	DISABLE	ENABLE	BREAK
2	ENABLE	UPPER CASE ONLY	LOWER CASE DISPLAY
3	DISABLE	ENABLE	CURSOR BLINK
4	ENABLE	DISABLE	CLEAR TO PROTECT
5	X	X	X	X	12 LINE	24 LINE	12/24 LINE DISPLAY (OPT 24)
6	DISABLE	ENABLE	L.C. REVERSE DISPLAY
7	50 HZ	60 HZ	50/60 HZ OPERATION

X = DEPENDENT ON REFERENCED OPTION

SIZE	CODE IDENT	REV
A	98438	A
SCALE	129503	SHEET 20

SWITCH CONFIGURATION

SWITCH CONDITIONS FOR S4 ARE DEPENDENT ON
OPTIONS INSTALLED.

STD - ALL OPTIONS EXCEPT FOLLOWING:	STD - WITH PTR	STD - WITH EDIT	STD - WITH PTR & EDIT					ROLLING	ROLLING WITH EDIT & PTR						S4
OFF	OFF	OFF	ON					ON	OFF						1 (OPT B)
OFF	OFF	OFF	OFF					OFF	OFF						2 (OPT C)
OFF	ON	ON	ON					ON	OFF						3 (OPT A)
OFF	OFF	OFF	OFF					OFF	OFF						4 (OPT D)
OFF	OFF	OFF	OFF					OFF	OFF						5 (OPT E)

SIZE A	CODE IDENT 98438	129503	REV A
SCALE		SHEET 21	

ROM PLACEMENT

ITEM NO.	NON-BUFFERED (-13)					BUFFERED (-23)					PART NO.	LOCATION		
	STD-ALL OPTIONS EXCEPT:	OPT 50	OPT 51	OPT 50 & 51		STD-ALL OPTIONS EXCEPT:	OPT 12	12 COMBINED WITH 50 & OR 51	OPT 50	OPT 51			OPT 50 & 51	
1	1	1	1	1								129313-01	Pg 0-1	P12
2		1		1								129314-01	2	R12
3			1	1								129314-02	2 OR 3	R12 R13
4														
5						1	1					129313-02 (POLLING)	Pg 0-1	P12
6						1	1					129313-03 (POLLING)	2-3	P13
7							1					129313-04 (POLL-EDIT-PTR)	4-5	P14
8						1		1	1	1		129313-05 (STD)	0-1	P12
9														
10								1		1		129314-03 (STD-EDIT)	2	R12
11									1	1		129314-04 (STD-PTR)	2 OR 3	R12 R13
12														
13														
14														
15														

SIZE	CODE IDENT	129503	REV
A	98438		A
SCALE		SHEET	18

OPTION 10 CURRENT LOOP

GENERAL DESCRIPTION

The ADM-1A Current Loop is a bipolar constant current interface connection which allows a cable to be attached between the terminal and the computer for transmittal and receive of data.

The Current Loop Interface allows the ADM-1A to be cabled directly to the computer many feet away in local installations. It is the basic interface in teletype applications.

This factory-installed option is switch-selectable. When Switch 6 (RS 232/CL) on the bank of switches to the left of the keyboard is in the OFF position, Current Loop is enabled.

SPECIFICATIONS

Input Diode:

Forward DC current – 150mA

Reverse current – 10 μ A

Peak Forward current – 3.0A

Output Transistor

Power dissipation at 25°C – 2.6mW/°C

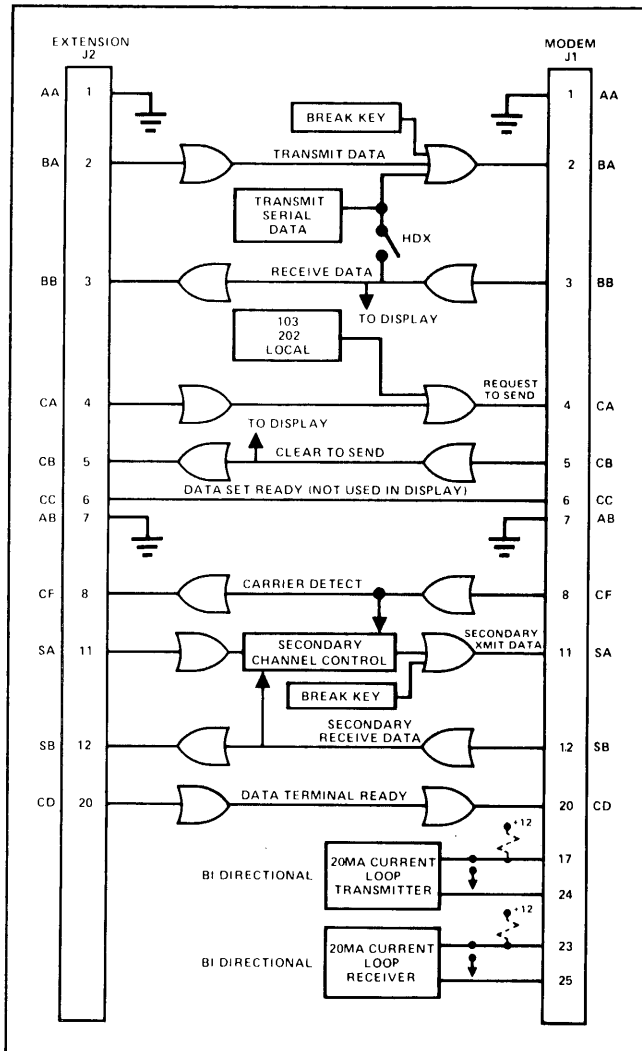
Input to Output voltage – 1500 watts

DC Forward current gain – 100

Collector to emitter breakdown volt – 30

INSTALLATION

1. Install Part # 128348-2 (Two) MCT2 in locations B13 and B14 on the logic board.
2. Install the two transistors (Part #2N3904) at locations A13 and A14/15.
3. Install the two transistors (Part # 2N5550) at location A14.
4. Install diode (Part #1N914) at location AB13.
5. Install diode (Part # 1N4001) at location A14.
6. Install 220 resistor (Part #128533-221) at location AB13.
7. Install the two 620 resistors (Part # 128533-221) at location AB14.
8. Install the two 4.7K resistors (Part #128533-472) at locations AB14 and A14.
9. Install the three 91K resistors (Part #128533-913) at locations AB14/15, AB14 and AB14.
10. Install the two ½ watt resistors (Part LEB 9115) at location A7.
11. If not present, install the switch provided at location A13.
12. Set CL/RS 232 Switch to CL.



TEST PROCEDURES

1. Using a # 17-02050-1-390 Amphenol connector and five two-inch jumpers with male pins construct a wraparound plug. Connect jumpers:

FROM	TO
2	3
4	5
7	13
9	10
11	12

2. Using the wraparound plug, perform a I/O self-check of the non-polling current loop option as follows:
 - a. Connect the wraparound plug to the I/O connector.
 - b. Put the terminal in full-duplex operation.
 - c. Power down, then power up (Master Clear).
 - d. Type: A, B, D, H, P, I.
 - e. If characters appear as typed on the screen the I/O operation is correct.
3. If the option still does not appear to be operating, re-check all switch settings and installation.

OPTION 11 RS-232 EXTENSION

GENERAL DESCRIPTION

The RS-232 Extension option adds a secondary RS-232-C input/output port to the ADM-1A terminal for daisy chaining additional ADM-1A's (in polling applications) or other auxiliary devices such as printers, magnetic tape units, disc drives, etc. The diagram shows the RS-232 Extension in relation to the main RS-232 interface for both kinds of applications.

APPLICATION

The RS-232 Extension may also be used to interface a wide variety of auxiliary devices to the computer I/O channel. Typical of such devices are printers, tape or disk storage units, processors and modems.

In all applications it is important to note that while the RS-232 Extension permits communication between any terminal or device and the computer, it does not provide for terminal-to-terminal or terminal-to-auxiliary device communication.

The RS-232 Extension option adds the EXTENSION port connector (J2) and the logic board circuitry necessary to extend the RS-232 inter-

face. The illustrations on this page show the rear panel connector location and a schematic diagram of the main RS-232 and extension interfaces.

In polling applications where multiple ADM-1A terminals are daisy chained on a single computer I/O channel, the RS-232 Extension provides the interface port from each terminal on the chain to the next. In this type of polling configuration, each terminal must also be equipped with the Polling option (No. 12) to determine when it is being addressed by the computer, and when it is cleared to transmit data.

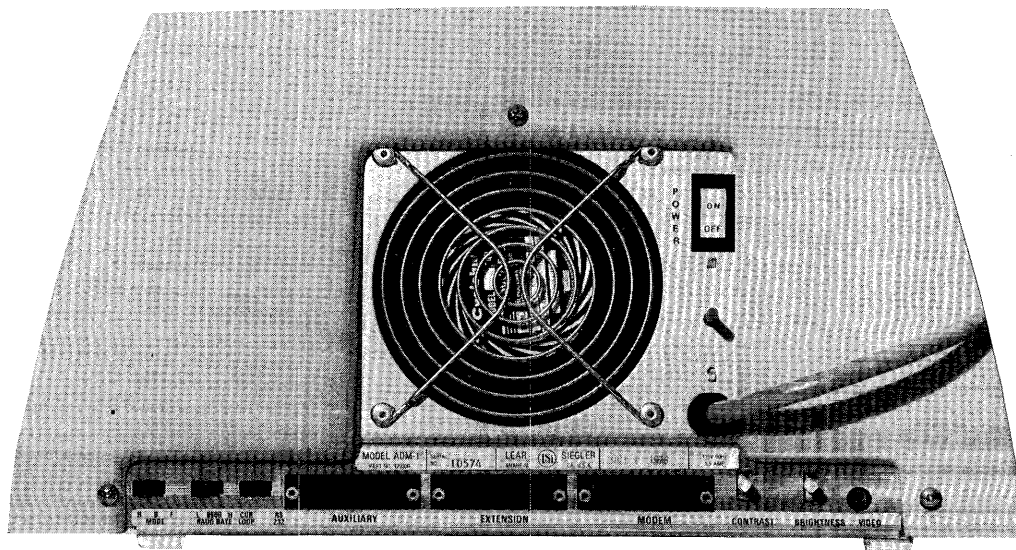
SPECIFICATIONS

Interface – meets all requirements of EID Standard RS-232-C

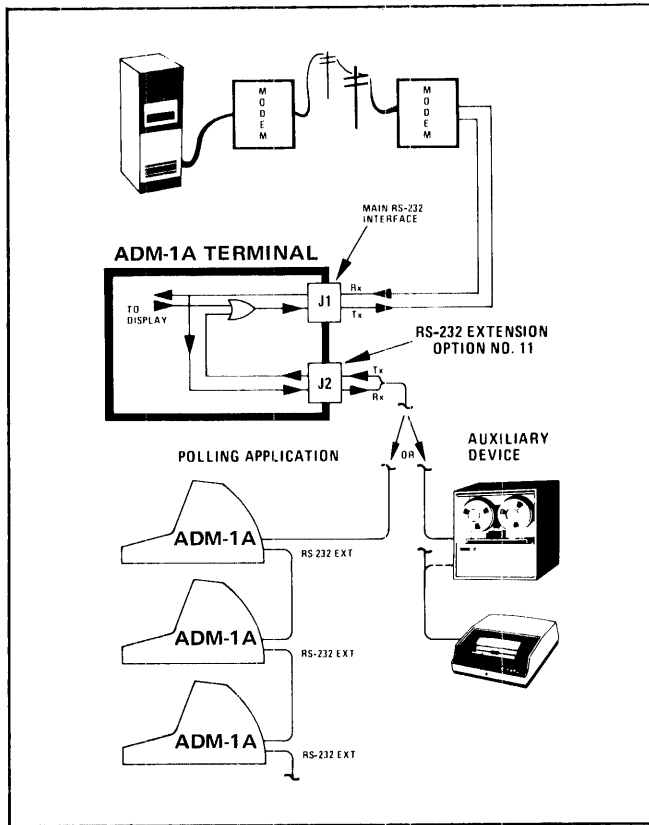
Connector – 25-pin Amphenol Series 17 Receptacle (equivalent to Amphenol part number 17-10250).

Transmission Rates – Determined by extension devices, remote computer and modems.

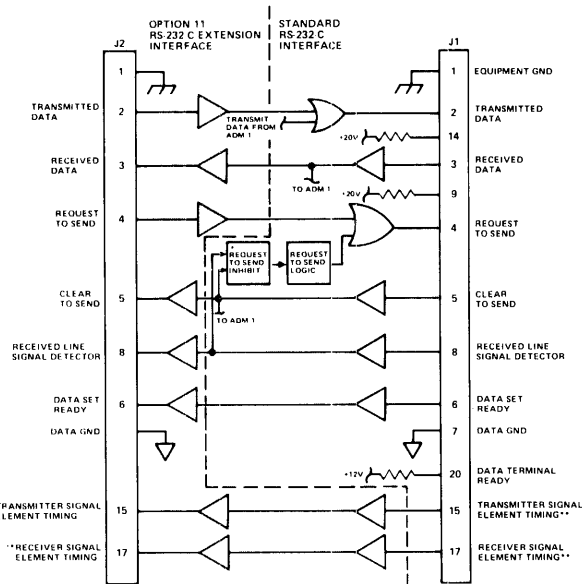
Daisychain Cable Length – 50 feet or more to devices with RS-232-C standard interfaces.



ADM-1A REAR PANEL - CONNECTOR LOCATIONS



RS-232 STANDARD AND EXTENSION INTERFACES SIMPLIFIED SCHEMATIC DIAGRAM



* 17 SERIES AND LATER TERMINALS ONLY
 ** 13 SERIES AND EARLIER TERMINALS ONLY

INSTALLATION

1. Install Part #128438-1489 at location A10 on the logic board.
2. Install Part # 128348-1488 (Two) at locations A8 and A9.
3. Install connector (Part #206584-1) at J2 at location A9 using the jack sockets provided.
4. Check all switch settings to be sure that they are correct.

TEST PROCEDURES

1. Connect the terminal to another unit.
2. Type data on the screen. The data should appear on both terminals.
3. If data does not appear on both terminals, check all switch settings and installation to be sure they are correct.
4. If further problems exist, troubleshoot the problem using schematic sheet #14.

OPTION 12 POLLING

GENERAL DESCRIPTION

The ADM-1A may be equipped to act as a polling terminal in a multipoint communications network.

When equipped with the polling interface and set up for polling operation, the ADM-1A is prevented from initiating transmission except under the control of the network command center. All message transmission is between the network command center and the selected terminal or terminals.

Operation of the communications network and the interaction of the ADM-1A terminals with the center is entirely controlled by the Polling/Addressing dialog initiated by the center. The following pages illustrate this sequence.

INSTALLATION

The Polling option may be ordered with the terminal or at a later date. It consists of the replacement of 2 ROMS, 4 IC's and an eight position switch which are installed in the areas designated on the logic board. (See Appendix D.) For the proper switch settings for this option, see figure 1-4.

SENDING DATA

Information to be sent by the ADM-1A must be entered on the display screen by the operator from the keyboard. When the information is entered on the screen, the terminal waits for a valid error-free POL sequence from the control center.

When a POL sequence is received, and the terminal has determined that it is the addressed unit, it transmits the sequence:

STX text ETX LRC

(The LRC character represents the sum of the ETX character and the number of characters in the text in a module-2 ASCII character.)

The text of the message may be sent in one of two formats, depending on whether or not the protect mode is set on the ADM-1A.

Protect Mode OFF - All unprotected characters (except NULL) are sent. An ASCII character is inserted in the character string when the cursor begins a new line.

Protect Mode ON - All unprotected characters are sent to the control center. When a protected charac-

ter is encountered, the terminal transmits FS to mark the position of the protected character.

After the terminal has sent the LRC character, it waits for the center to acknowledge receipt of the message. An acknowledgement will consist of one of three characters (ACK, NAK or EOT). The terminal will respond to each character in a different way:

ACK (The message was received successfully.) The terminal sends EOT and disconnects.

NAK (Message received with errors.) The terminal re-transmits the message and again awaits acknowledgement.

EOT (Re-transmission may be required.) The next character may be the terminal address. The terminal positions the cursor at the HOME position and awaits a new header sequence from the control center.

ERROR or another character. Terminal positions the cursor at the HOME position and waits for the next header sequence from the control center.

ADM-1A POLLING OPTION

The operation of the ADM-1A with the Polling Option is somewhat different than the operation of the standard ADM-1A. The operator or programmer should be familiar with these differences before attempting to use the terminal.

- In the Polling terminal, the COMPOSE MODE is set. To perform any SEND operation, the unit must be removed from this mode.
- In the Polling terminal, many ESC sequence responses available in the standard ADM-1A cannot be performed. **The following cannot be done on a Polling terminal:**

Symbol	Hex Code	Action
”	22	Enable Keyboard
#	23	Disable Keyboard
4	34	Send Line Unprotected
5	35	Send Page Unprotected
6	36	Send Line Protected
7	37	Send Page Protected
?	3F	Read Cursor
B	42	Set Block Mode
C	43	Set Conversation Mode
S	53	Partial Send

- In the Polling terminal, the Set-up Phase of a PRINT operation is as follows:
 - a. Sets Printing Flag
 - b. Clear W PROT
 - c. Write "EM" at Cursor Position
 - d. HOME Cursor
- In the Polling terminal, when it is in the Compose Mode, like the standard ADM-1A, the compose flag may be cleared and data may be printed. However, unlike the standard ADM-1A, it cannot:
 - Remain in text rcv mode until ETX LRC
 - Print the data when rcv seq is complete

ADM-1A SWITCH SETTINGS

After the Polling Option has been installed in the ADM-1A, DIP switches must be set at the proper configuration for Polling prior to attempting to use the terminal as a Polling unit.

Switch conditions for setting the switch located at S4 on the logic board are dependent on the other options installed in the unit.

If the terminal includes both a **printer and the optional edit package**, the switch at S4 should be set as follows:

- 1 OFF
- 2 OFF
- 3 OFF
- 4 OFF
- 5 OFF

If the terminal includes only a Polling Option without either the printer or the Edit package, the switch at S4 should be set as follows:

- 1 ON
- 2 OFF
- 3 ON
- 4 OFF
- 5 OFF

SETTING THE TERMINAL ADDRESS

The address is set at the terminal by means of eight rocker switches on a DIP device located at the bottom of the display unit, and accessible through an opening in the bottom panel.

Any one of 96 ASCII characters may be assigned as the terminal address. The terminal will recognize and respond only to a header containing its preset address. To preset the address, perform the following:

- Turn the Display Unit on its side to expose the bottom panel.
- Remembering that a switch in the ON position represents a logical '0', and a switch in the OFF position represents a logical '1', set the switches to represent the selected address. For example, the setting below represents an address equal to the ASCII character 'D':

SWITCH #	1	2	3	4	5	6	7	8
VALUE = 'D'	0	0	1	0	0	0	1	0
SETTING	ON	ON	OFF	ON	ON	ON	OFF	ON

- When the switches have been set at the selected address, return the terminal to an upright position.

OPERATION ADM-1A IN THE POLLING STATUS

In order for the ADM-1A to utilize the Polling Option, it must first be set up for Polling. This is a simple four-step operation.

1. Set the FULL/HALF/BLOCK switch at the back of the terminal to the BLOCK position.
2. Press the BRK key.
3. Type the message to be sent in response to POL.
4. Position the cursor and lock the keyboard.
 - If the cursor is to be positioned at the first character position on the line in which it rests, depress the SEND and SHIFT keys. This positions the cursor, locks the keyboard and readies the ADM-1A for a message from the control center.
 - If the cursor is to be positioned at HOME, depress the SEND and CTRL keys. This positions the cursor, locks the keyboard and readies the ADM-1A for polling.

Upon receipt of the POL header from the control center, follow the instructions for Sending Data.

REMOVING THE ADM-1A FROM POLLING STATUS

To remove the ADM-1A from polling operation and recover keyboard control, simultaneously depress the CTRL/SHIFT/BRK keys.

POLLING/ADDRESSING DIALOG

In order for information to be transmitted or received between the ADM-1A and the control center, the network control center must first initiate operation with a character sequence. This sequence consists of the following:

EOT The EOT character signifies the beginning of a signal from the control center.

A1A1 Two characters (transmitted twice) representing the address of the terminal. (The ADM-1A address may be selected from any of the 96 ASCII characters, space thru DEL.)

Function Code This code is used to signify the operation to be performed. It must be one of the following:

- p Used when asking for messages from a selected terminal. (POL)
- q Used to transmit messages from the control center to the selected terminal. (SELECT)
- r Used to transmit messages to all terminals which are not busy in a sequential order. (SEQUENTIAL SELECT)
- s Used to transmit messages to a selected terminal regardless of busy status. (FAST SELECT)
- t To transmit messages to all terminals in a sequential order regardless of busy status. (BROADCAST SELECT)
- v,w,x,y Used to specify the information that the selected terminal is to send. The four possible SEND functions are: Send Line Foreground, Send Page Foreground, Send Line All, or Send Page All. (See page for a description of these functions.)

ENQ The inquiry signal is the final code in the header sequence. It is used only with function codes p and q.

NOTE: If a parity error is detected in the header sequence, the ADM-1A ignores the entire message.

POL

When a terminal is addressed by the sequence: EOT A1A1 p ENQ it responds as follows:

- If the ADM-1A has **no message** waiting to send, it transmits an EOT character to the center.

- If the selected ADM-1A **does have a message** waiting to send, Operator Procedures (Page 7-9) should be followed.

The POL function is a continuous operation, constantly being sent by the control center to selected ADM-1A's. (See Figure 7-1, Poll Function Dialog, Flow Diagram.)

SELECT

When the selected ADM-1A is addressed by the sequence: EOT A1A1 q ENQ it responds as follows:

- If the **terminal is busy**, it transmits NAK to the center. It then disconnects. The terminal is busy when it is waiting to be polled (to transmit), when the operator is entering data, or when the terminal is sending data to the printer.
- If the **terminal is not busy**, it transmits ACK to the center. It then waits for the control center to send it a STX character. (Note: Any character received between the ACK and STX is ignored.)
- After the selected terminal receives the STX signal, the following events occur:
 1. The terminal clears the LRC accumulator to make it available to check the incoming message upon receipt.
 2. When the message is received by the terminal, the LRC character is compared with the value of the message. The parity error flag is also tested at this time.
 3. If no error is found in either parity or the LRC value, the selected character sends ACK to the control center, acknowledging the receipt of the message. The terminal then disconnects.
 4. If an error is detected in the message, the selected terminal transmits the NAK character to the control center and waits for the message to be transmitted.

The control center then re-transmits the message, beginning again with the STX character. If the center wishes to terminate the operation after the receipt of a NAK character, it transmits an EOT character, indicating the end of the operation and setting the selected ADM-1A at idle.

Figure 7-2 illustrates the logical flow of the SELECT operation.

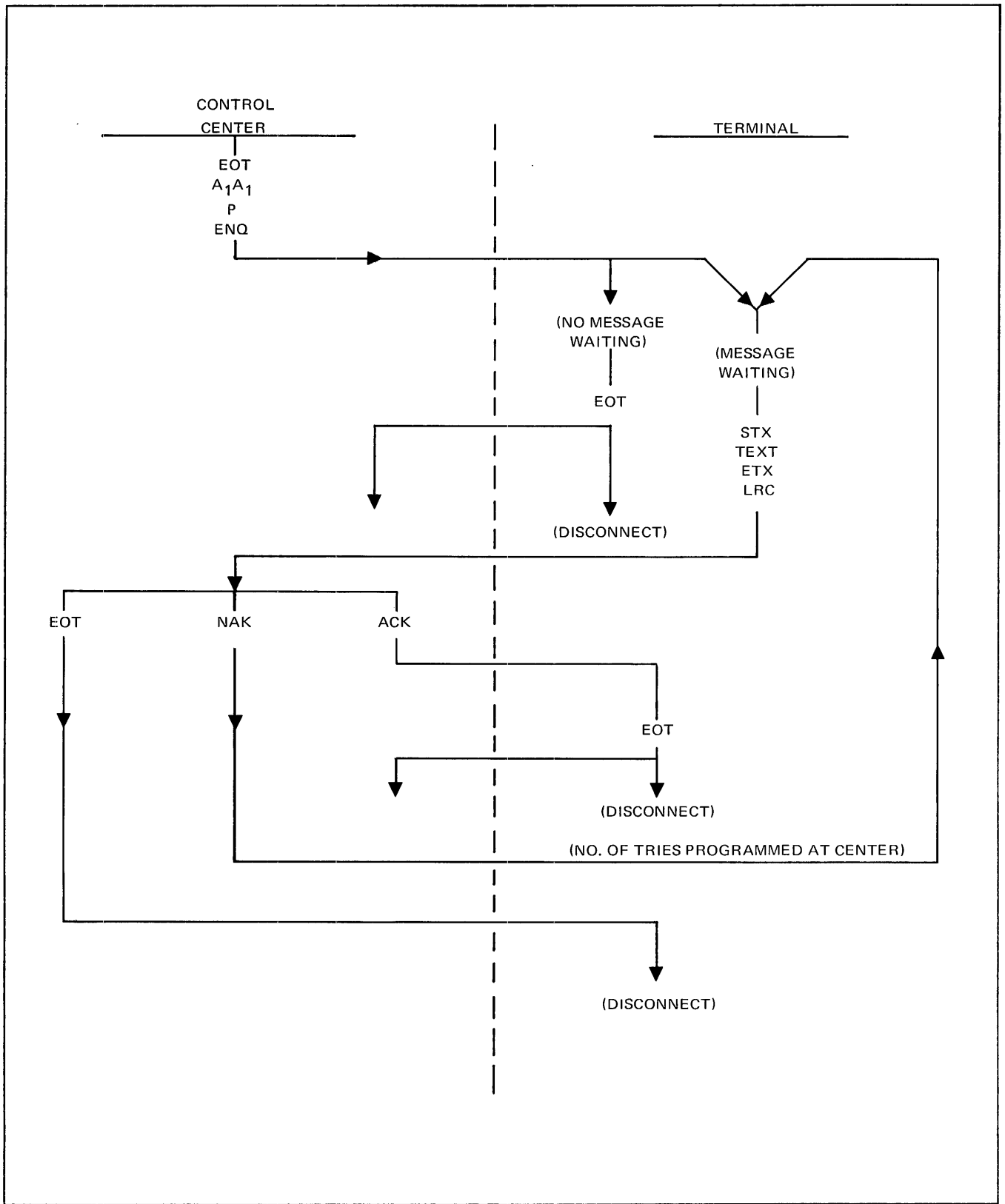


FIGURE 7-1. POLL FUNCTION DIALOG, FLOW DIAGRAM

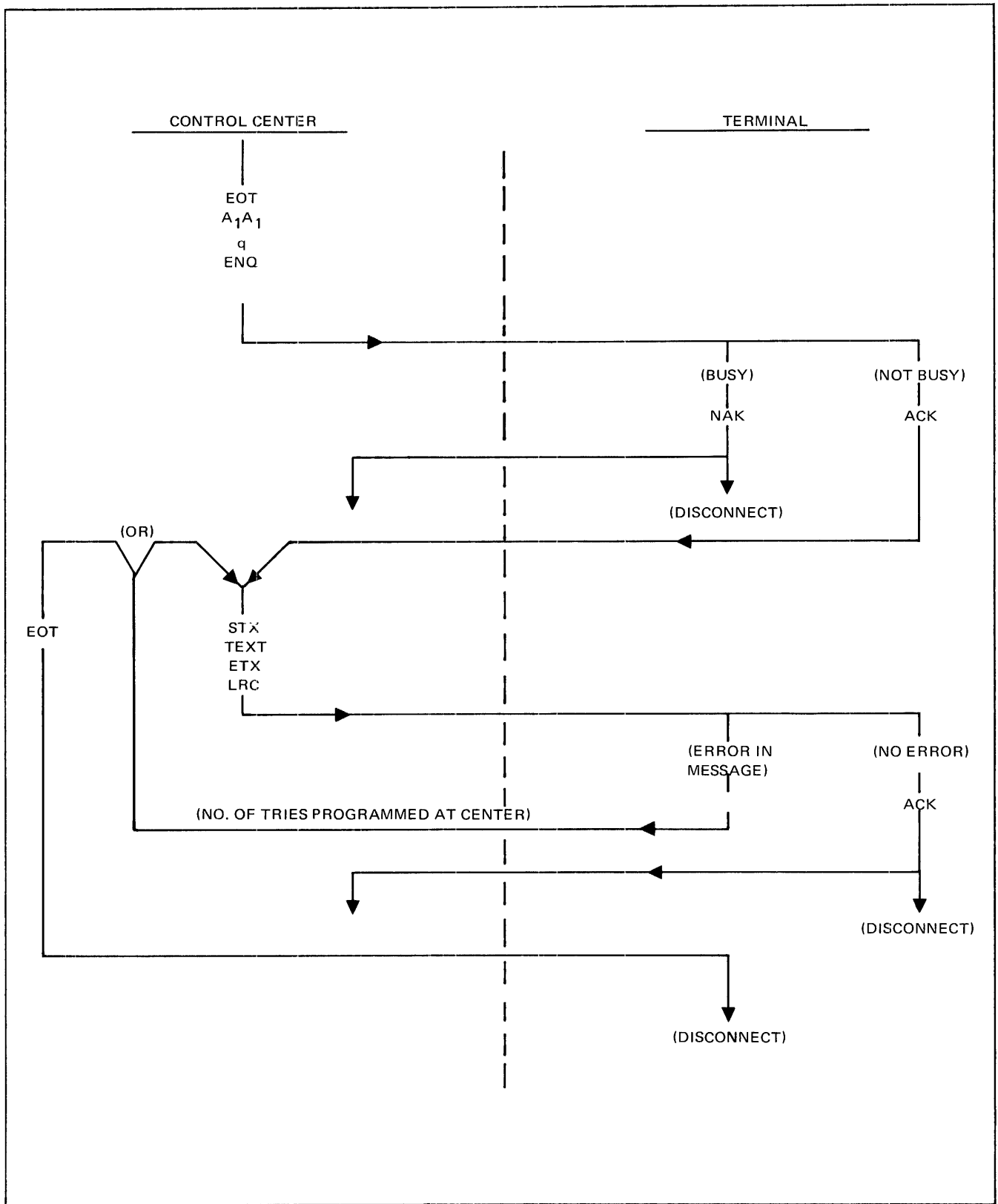


FIGURE 7-2. SELECT FUNCTION DIALOG, FLOW DIAGRAM

SEQUENTIAL SELECT

The Sequential Select Operation sequentially addresses a number of terminals with a single extended header, so that all terminals which are not busy will receive the same message. The header sequence is:

EOT A₁A₁ r A₂A₂ r . . . A_nA_n s

The last terminal addressed is addressed with s (Fast Select). The Fast Select operation must be followed with the sequence: STX text ETX LRC.

All terminals except the last terminal selected will connect if they are not busy. The last terminal addressed (A_nA_n) must connect, whether idle or busy.

When the r is received in the function position of the header, each terminal tests to see whether or not its address was selected. If its address was among those selected, the terminal tests its busy status. If it is not busy, it will wait for the STX code and prepare to accept the incoming message. If the terminal is busy, it will disconnect without responding.

Following the receipt of ETX LRC, all selected terminals except A_n disconnect without responding. Terminal A_n will either send ACK or NAK to the center and then disconnect.

Figure 7-3 illustrates the SEQUENTIAL SELECT operation.

FAST SELECT

Fast Select permits fast, unconditional selection of a terminal. The header sequence used to begin this operation is:

EOT A₁A₁ s followed by STX text ETX LRC

Upon receiving the header, the selected ADM-1A will unconditionally connect, regardless of its busy status, and wait for STX. The terminal will not respond until after it has received the LRC character.

Figure 7-4 illustrates the Fast Select Operation.

BROADCAST SELECT

The Broadcast Select function sequentially addresses a number of terminals with a single extended header, so that all addressed terminals whether busy or not, will receive the same message. Broadcast Select is the same as Sequential Select, except that the message is received by all selected terminals regardless of busy status.

The header sequence used for the Broadcast Select operation is:

EOT A₁A₁ t A₂A₂ t . . . A_nA_n s

The last terminal addressed by the Broadcast Select sequence is always followed by the sequence:

STX text ETX LRC

Upon receipt of the header sequence, all terminals connect, unconditionally, and wait for STX. Following the receipt of the LRC character, all addressed terminals except A_n will send either ACK or NAK and then disconnect.

Figure 7-5 illustrates the Broadcast Select operation.

SEND

When the function characters v, w, x, or y are received by the selected terminal in the sequence:

EOT A₁A₁ v (or w, x, y)

the control center has specified the type or amount of data to be sent. There are four possible SEND functions.

SEND LINE FOREGROUND (v)

The selected terminal will send all unprotected data in the line on which the cursor rests. The terminal sends FS characters to mark the positions of all protected characters. NULL characters are not transmitted.

SEND PAGE FOREGROUND (w)

The selected terminal will send all protected data on the page, beginning at the HOME position. The terminal sends FS characters to mark the positions of all protected characters. NULL characters are not transmitted.

SEND LINE ALL (x)

The selected terminal will send all characters on the line on which the cursor rests, regardless of protected status. All characters are transmitted with ESC preceding the first character of a protected field, and another ESC character following the last character of a protected field.

SEND PAGE ALL (y)

The selected terminal will send all data on the page, regardless of protected status, beginning with the HOME position. All characters are transmitted, with the sequence ESC preceding the first character following the last character of a protected field.

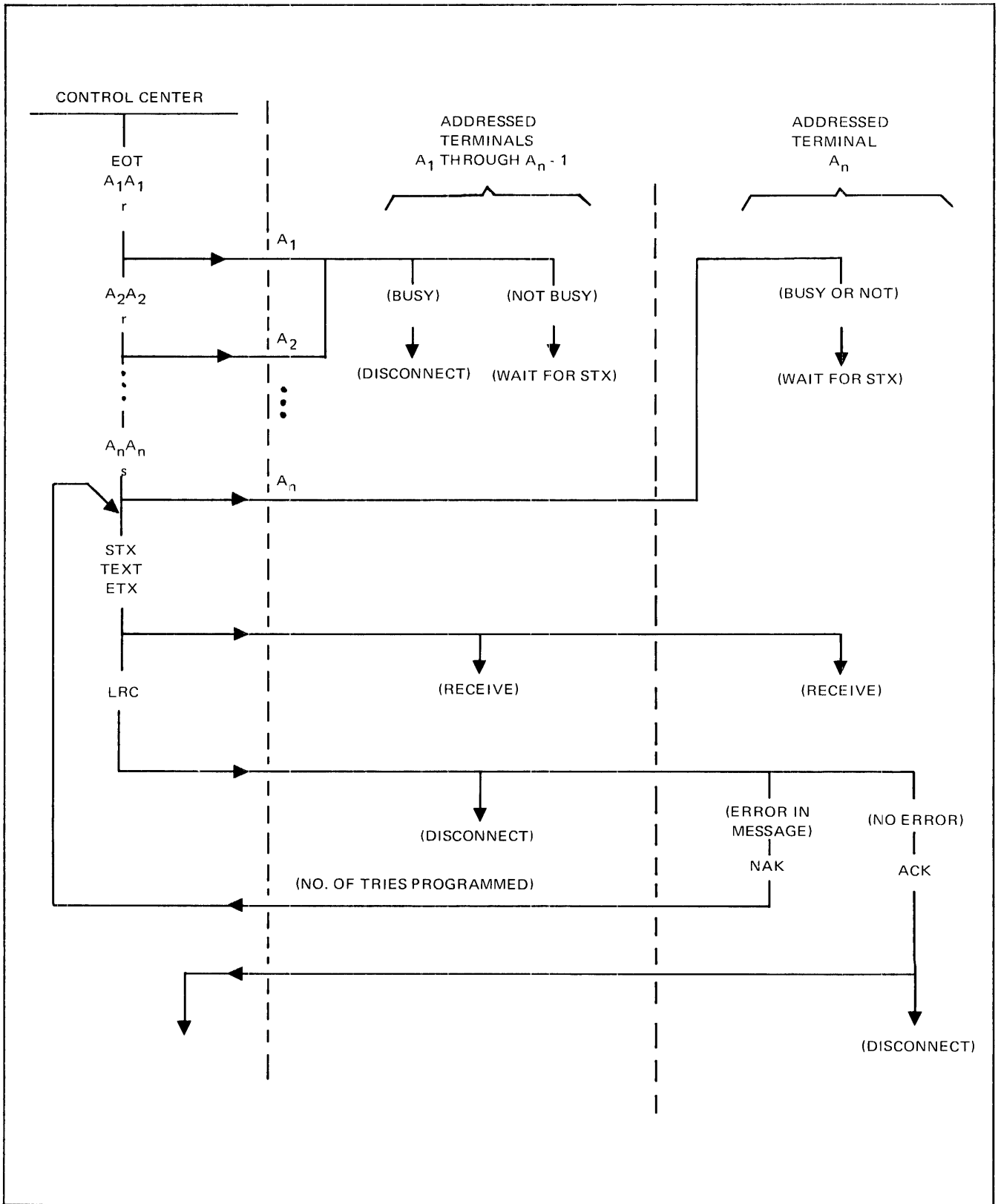


FIGURE 7-3. SEQUENTIAL SELECT FUNCTION DIALOG, FLOW DIAGRAM

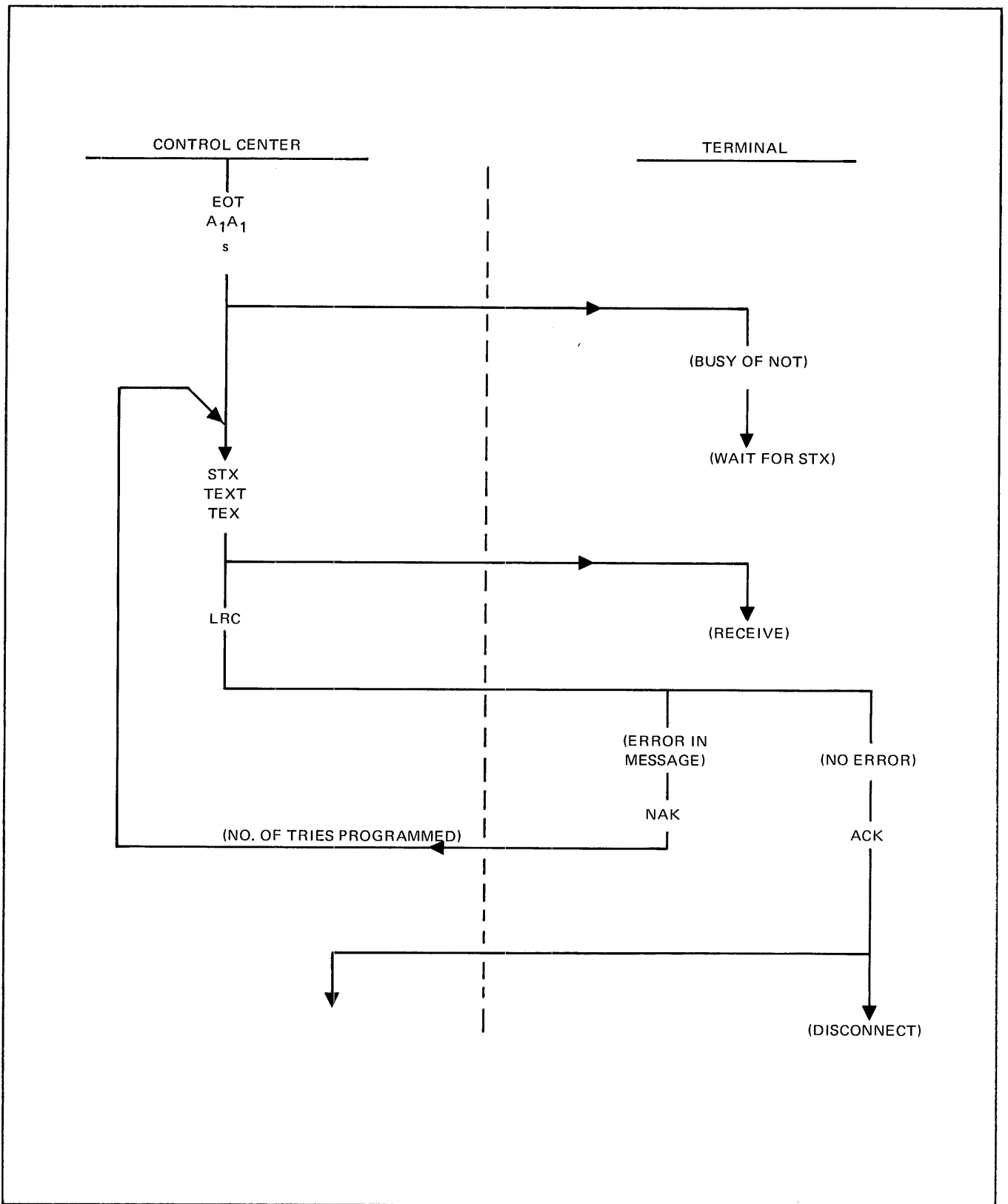


FIGURE 7-4. FAST SELECT FUNCTION DIALOG, FLOW DIAGRAM

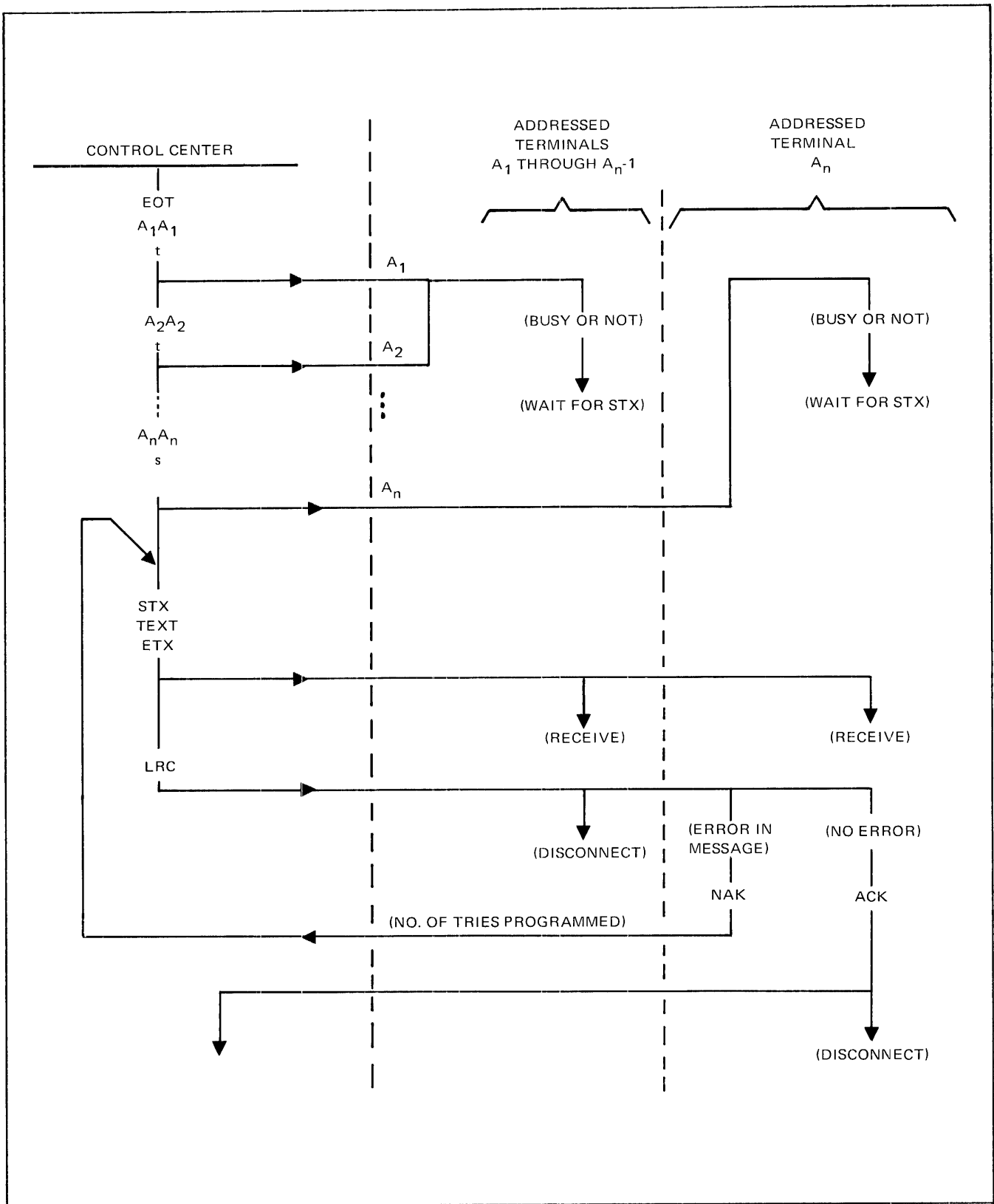


FIGURE 7-5. BROADCAST SELECT FUNCTION DIALOG, FLOW DIAGRAM

INSTALLATION

NOTE: It is recommended that this option be installed at the factory since the extensive test procedures and equipment needed to check it out are not possible in the field.

1. Install Part #128578-30 at location E13 on the logic board.
2. Install Part #128348-86 (Two) at locations D11 and C12.
3. Install Part #128348-125 (Four) at locations C11, D12, C14 and D14.
4. Install Part #128348-175 (Two) at locations E11 and E12.
5. Install the 8-position switch (Part #435166-5) at location B13/14 making sure that pin one is nearest the outer board.
6. After setting the address on the switch, place the cover (Part #435238-5) over the switch.
7. Install ROMs, when needed, at the proper locations depending on the configuration of the unit and the other options installed.

Buffered Units With Printer and/or Edit Options

1. Install Part #129313-04 at location P14 on the logic board.
2. Install Part #129313-02 at location P12 on the logic board.
3. Install Part #129313-03 at location P13 on the logic board.

Buffered Units Without Printer or Edit Option

1. Install Part #129313-02 at location P12 on the logic board.
2. Install Part #129313-03 at location P13 on the logic board.

Un-Buffered Units cannot accept the Polling Option.

8. Set the switches at S4 depending on the options installed in the unit.

Polling With Edit or Printer

1 OFF
2 OFF
3 OFF
4 OFF
5 OFF

Polling Without Edit or Printer

1 ON
2 OFF
3 ON
4 OFF
5 OFF

9. Set all other switches to conform to the configuration of the terminal for the environment in which it is to be used.

TEST PROCEDURES

1. Check to be sure that the switch settings, baud rates, word structure, modem and address settings are correct before proceeding.
2. Try to type on the terminal without depressing the BRK key. If this is possible, recheck all of the above.
3. Trying Polling the terminal. Take it through each of the operations in the Polling Manual.
4. If the terminal is unable to perform all of the operations, it is suggested that you try writing a software trap to determine the actual response coming back from the terminal. If the response is NAK, recheck the LRC and the address setting.
5. If you have gone through the procedures in the Polling Manual and are still unable to poll the terminal, call Lear Siegler Field Services Department at (714) 774-1010 Ext. 215.

OPTION 14 BEEP

GENERAL DESCRIPTION

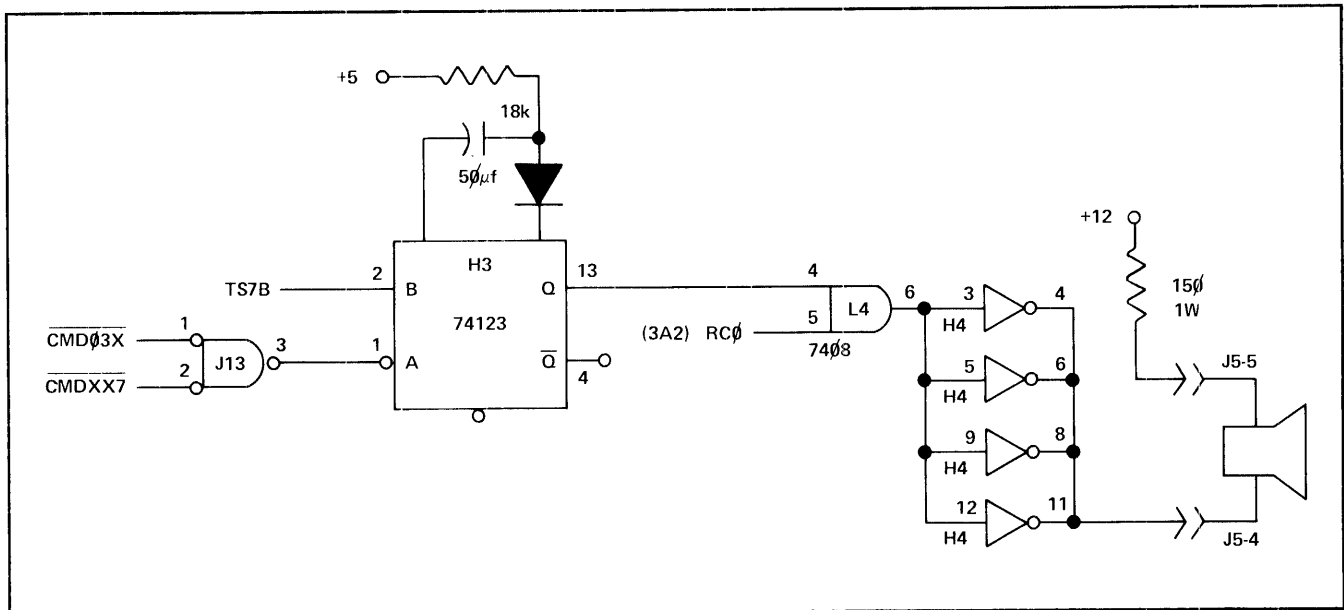
When the Beep Option has been installed in the ADM-1A, this allows the terminal to emit an audible signal upon receipt of a CTRL/G from the computer or microprogram.

The actual sound is created by putting the Row Counter (RC0) through a speaker. The duration of the signal is determined by signals received via the

Tri-State Bus. Gate J13-3 triggers a one-shot impulse if the ASCII BEL code is received into the data input buffer.

INSTALLATION

This option should be ordered with the terminal. It consists of the addition of speaker and wire connections.



OPTION 16
ALTERNATE SEND/ESC/ALT OPTION

GENERAL DESCRIPTION

The SEND/ESC/ALT Option modifies the operation of the ADM-1A for direct teletypewriter compatibility while it is in the Conversation Mode.

In the Block Mode, the ADM-1A internal ESC functions remain unchanged. The transmission of ESC functions from the remote computer are not affected by this option.

This option allows the operator to type the ESC code sequences and transmit them without initiating the normal ADM-1A internal commands.

In addition to the ESC modifications, this option provides for the transmission of the teletypewriter ASCII ALT character code. This code is transmitted by typing CTRL/SHIFT/ESC while in the Conversation Mode.

To prevent inadvertent message transmission, the SEND key is disabled when typed unshifted. To send a message with the SEND/ESC/ALT Option installed, the operator must depress the SHIFT/SEND keys simultaneously.

No special switch settings are required on terminals with this option installed.

INSTALLATION

This option may be ordered with the ADM-1A terminal or at a later date.

It is installed by replacing ROM 129313-05 with the ROM provided on the location indicated on the logic board. (See Appendix B.)

OPTION 18 FREE FORM PRINTER

GENERAL DESCRIPTION

With the Free Form Printer installed in an ADM-1A Polling terminal, it is able to transmit a continuous stream of data without the need for inserting control characters or creating internal delays. This allows for greater flexibility in formatting the printed copy. This is an especially desirable feature when used with printers having more than 80-character lines.

Free Form transmission is initiated by typing ESCp or SHIFT/PRINT. Printing begins at the location of the cursor and continues to EM, the stored stop code. This option does not automatically insert control characters at the end of the line, but transmits continuously from line to line. Null characters on the screen are not sent to the printer. All trailing spaces are transmitted. When the cursor reaches the stop code, transmission ceases and the code is not over-written.

All control codes to be used for print formatting must be written into the ADM-1A display buffer.

Characters are written by executing an ESC/U, entering the control character, and ESC/X. Control codes include: CR, LF, FF, VT, BEL, ESC, BS, RS, and US.

Although the data stream is continuous, the Printer Ready status line may be used to create breaks in transmission, allowing for mechanical printer functions and other delays. If the printer is expected to go "Not Ready" following a control character, the character should be followed by one or two DEL characters to prevent loss of data.

INSTALLATION

This option may be ordered with the terminal or at a later date. It is installed through the replacement of ROM 129313-04 at location P14 on the logic board with the ROM provided with this option.

For the proper switch settings for this option, see page 7-3.

OPTION 20 SPLIT BAUD RATE

GENERAL DESCRIPTION

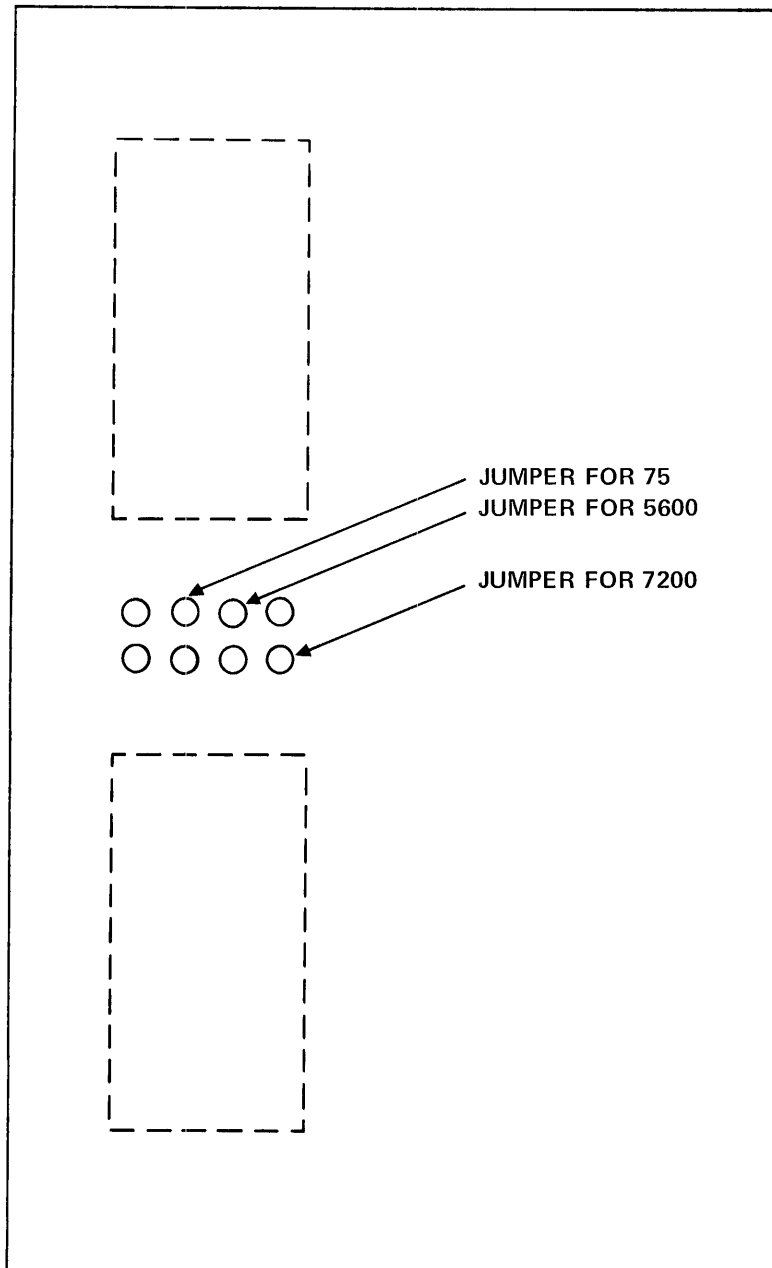
The Split Baud Rate Option gives the ADM-1A the capability of transmitting data at one rate and receiving at another. With this option installed, the alternate baud rate is selected on a switch located in the rear of the ADM-1A.

INSTALLATION

To split baud rate, cut an etch at switch position 2. Install jumpers as shown below. (one only)

This option may be ordered with the ADM-1A terminal or at a later date.

For proper switch settings, see page 7-4.



OPTION 21 COMPOSITE VIDEO

GENERAL DESCRIPTION

The Composite Video Option converts video and sync signals from ADM-1A terminals to a composite video output through the use of an internal piggyback board. Data is then transmitted to a compatible composite video monitor located up to 1000 feet away through a single co-axial cable.

The Composite Video Option provides the capability of locating the control terminal in an area separate from the electronics making it ideal for such applications as airport control towers, emergency communications centers, hospital areas, and other environments in which it is necessary to locate the terminal some distance from the computer.

COMPOSITE VIDEO SPECIFICATIONS

Horizontal Frequency: ADM-1A – $65\mu\text{sec} \pm 0.02\%$ *

Vertical Frequency: 60 cycles $\pm 0.02\%$ *

Horizontal Pulse Width: $5.1\mu\text{sec} \pm 5\%$

Vertical Pulse Width: $180\mu\text{sec} \pm 5\%$

*Crystal Tolerance

INSTALLATION

1. Install Part #128348-38 at location J4 on the logic board.
2. Install Part #128348-74 (Two) at locations L2 and M2.

3. Install 20 ohm resistor (Part #128533-200) at location H4/5.
4. Install 120 ohm resistor (Part #128533-121) at location H4/5.
5. Install 150 ohm resistor (Part #128533-151) at location H4/5.
6. Install coaxial connector (Part #50107-1) at location A2.

Also included within the Composite Video option may be a heat-shrinkable sleeving, a contact (Part #201097-1), a ferrule, a connector and a cable. These parts comprise the external cable and are determined by the customer's requirements.

TEST PROCEDURES

1. Using a scope, check the output voltage at the output jack. Total voltage should be $1\frac{1}{2}$ volts (1 volt video, $\frac{1}{2}$ volt sync). Sweep rate should be 16.6 miliseconds vertical, 63.5 microseconds horizontal. If the voltage levels are not correct, troubleshoot the problem using Schematic Sheet #4.
2. Connect the ADM-1A up to the Composite Video screen. Type characters on the screen. The characters should appear on the slave monitor. If they do not appear, troubleshoot the problem using Schematic Sheet #4.

OPTION 22 DATA INPUT PROCESSOR

GENERAL DESCRIPTION

The Data Input Processor is a necessary option. It must be factory installed since it represents the configuration difference between buffered and unbuffered units.

If the ADM-1A is an unbuffered unit, it will contain a 40-pin socket and 128348-1602 UART. Switch settings for unbuffered units are shown on page 7-4.

If the ADM-1A is a buffered unit, it will contain a 28-pin socket, a 40-pin socket, a fifo and a 128348-

1602 UART. Switch settings for buffered units are shown on figure 1-4.

The positioning of the above parts is shown on the logic board drawing in Appendix D. See schematic sheet 13 for logic differences between buffered and unbuffered units.

INSTALLATION

Standard ADM-1A terminals are equipped with the normal configuration for buffered units. If an unbuffered unit is required, this option must be requested at the time the terminal is ordered.

OPTION 23 LOWER CASE

GENERAL DESCRIPTION

This option allows the ADM-1A terminal to receive and display lower case characters on the monitor when transmitted from the remote computer or other auxiliary device.

With the Extended Keyboard option installed, the ADM-1A can both receive and transmit lower case characters.

INSTALLATION

1. Install 24-pin socket at location R3 on the logic board.
2. Install Lower Case Character Generator in the socket at location R3.
3. Set Switch S5-2 to the ON position to enable this option.
4. If negative characters are desired with this option, set switch S5-6 to the OFF position.

TEST PROCEDURES

1. Try typing each of the lower case characters.
2. If lower case is not displaying on the screen, re-check the switch settings on the terminal to be sure that the lower case option is enabled.
3. Check to be sure that the lighted UC key is off, since this key will disable the option when lit.
4. If lower case characters still do not appear, re-check the installation of the character generator to see that pin 1 is plugged into pin 1 on the logic board.

OPTION 24 24 LINES

GENERAL DESCRIPTION

The ADM-1A standard display contains storage for 12 80-character lines. Option 24 expands the display memory of the ADM-1A to 24 80-character lines or maximum storage of 1920 characters.

INSTALLATION

1. Install the eight RAMs (Part #128348-4102) on the logic board in locations: R7, R8, R9, R10, R11, R12, R7/8, R8/9, R10/11.
2. Set switch S5-5 to the OFF position to enable this option.

TEST PROCEDURES

1. Write data on the screen - about ten lines.
2. If the option was installed incorrectly, every other line will be unintelligible. If this is the case, re-check the positioning of the RAMs.
3. If there are only twelve lines of data, re-check the switch settings to be sure that the 24-line option is enabled.

**OPTION 25
RECEIVE BIT 8 CONTROL**

GENERAL DESCRIPTION

The installation of this option allows the ADM-1A to receive the 8th bit (Protect Bit) from the computer and write it into memory. This is described as Condition A.

In Condition B (Standard) the ADM-1A is unable to sense the protect bit.

INSTALLATION

This no cost option may be ordered with the ADM-1A terminal or may be installed at a later date.

To modify the ADM-1A to incorporate this feature, cut an etch to E7-2 and install a jumper from E7-2 to E7-7. (See Schematic sheet 13.)

SWITCH SETTINGS

Switch A4-2 must be in the OFF position to enable this option.

OPTION 50 EDIT PACKAGE #1

GENERAL DESCRIPTION

The ADM-1A when equipped with Edit Package #1 can perform the following operations:

Character Insert (ESC Q). Causes the cursor and all characters to the right of the cursor to be shifted one position to the right. The cursor remains in the blank space created by the operation. The next character typed is inserted at the cursor position.

Character Delete (ESC W). Causes the character under the cursor to be deleted. All characters to the right of the cursor position on the line shift to the left to fill the space left by the deletion. A space is written in the last position on the line.

Line Insert (ESC E). Creates unprotected spaces on the line on which the cursor is positioned. All lines shift down and data on the last line of the screen is lost. The cursor remains on the blank line. This feature is inoperative in the Protect Mode.

Line Delete (ESC R). Deletes the entire line on which the cursor is positioned. All lines below the cursor move up one line. This feature is inoperative in the Protect Mode.

Erase Page (ESC Y). Clears the unprotected data on the display from the cursor position to the end of the page.

ADDITIONAL FEATURES

Other features available on the ADM-1A with the Edit Package #1 installed include:

Back Tab (ESC I). In the Protect Mode causes the cursor to move backwards to the first character position of the nearest unprotected field. If the cursor is already in the first position, it backspaces to the first position of the previous unprotected field.

Send Partial Page (ESC S). In the Block Mode, causes an ASCII FS code to be stored in the display memory. The cursor backspaces until a previously stored FS code is encountered, then advances to the first unprotected position of the next line, transmitting all unprotected characters through the next FS code. The last character position is followed by a CR code.

INSTALLATION

1. If required, install Part #129301-21 Keypop set on the appropriate keys.
2. Install ROMs, when needed, at the proper locations depending on the configuration of the units and the other options installed.

Unbuffered Models

1. Install Part #129313-01 (if not present) at location P12 on the logic board.
2. Install Part #129314-01 at location R12 on the logic board.
3. If the terminal is equipped with a printer, check to be sure Part #129314-02 is installed at location R13.

Buffered Models Without Polling

1. Check to be sure that Part #129313-05 is installed at location P12.
2. Install Part #129314-03 at location R12 on the logic board.

Buffered Models With Polling

1. Check the logic board to be sure that Part #'s 129313-02 and 129313-03 are installed at locations P12 and P13.
2. Install Part #129313-04 at location P14. This will activate both the edit and Printer options.
3. Set the switch at S4 - 3 to the OFF position if the terminal is equipped with a Printer or polling option.
4. If the terminal is equipped with neither a printer or Polling, Switch S4 - 3 should be ON.

TEST PROCEDURES

1. Check to be sure that all switches are set correctly.
2. Try all edit functions from the keyboard. (Consult Operator's Handbook).
3. If switch settings are correct and the edit functions do not work, the ROM may be defective.

OPTION 51 SERIAL PRINTER INTERFACE OPTION

GENERAL DESCRIPTION

The printer interface option allows the ADM-1A to control a serial printer which is compatible with EIA RS-232 standards.

The interface will permit operation of the printer at any one of the transmission baud rates available for the ADM-1A.

The interface connector J3 on the ADM provides the following signals to/from the printer:

Pin	1	Ground
	3	Serial Data
	6	ADM Ready
	7	Common
	8	ADM Ready
	20	Printer Ready

The ADM-1A has provision for sending data to the printer in two modes: (1) page format and (2) free form.

(1) Page format: (ESC P)

- a. The control character GS is written at the cursor position.
- b. The cursor is moved to the HOME position.
- c. The code sequence CR LF NULL is sent to the printer followed by the data on the screen.
- d. NULL characters and trailing spaces are not sent.

At the end of each line, the CR LF NULL sequence is repeated before moving on to the next line. Upon reaching the STOP code, the operation is terminated, a final CR LF NULL is sent, and the STOP code is overwritten with a space.

If a STOP code is present in the text area, the printing will cease at that point.

While printing in this mode, the flow of data from ADM-1A may be controlled by the printer or by circuitry internal to the ADM-1A in the following ways:

1. INTERNAL – NO DELAY

Data flow is continuous without delay between characters or rows.

2. INTERNAL – DELAY

3. EXTERNAL – PRINTER READY

The ADM-1A monitors the state of the printer READY line (pin 20 of J3) to determine the “availability” of the printer to accept data. This arrangement is used with “buffered” printers which accept a full line of data before initiating the print operation.

These control configurations are established by jumper straps soldered on the ADM pc board as factory options and must be properly determined prior to preparation of the DTO form to assure that the proper configuration is shipped.

CONTROL TYPE	PRINTER TYPE (typical)
1.	Extel 150 baud
2.	G.E. Terminet
3.	Centronics

(2) Free Form format:

Invoked by ESC L (ADM-1A)

Printing begins at the location of the cursor and stops at an EM code. This mode does not insert line control characters (CR LF, etc.) into the data stream and does not provide any internal time delays. The data stream is continuous, although the printer READY control operation as described above can be used to control the transfer of data. If the printer goes NOT READY, upon receipt of a control character (CR LF, etc.), that character should be followed by one or two RUB-OUT characters to assure that no data will be lost.

In order to write control characters on the terminal screen, the system or operator should place the terminal in the free form or unformat mode (ESC U) prior to sending the text containing control characters that are to be written on the screen.

In free form print mode, nulls on the screen are NOT sent to the printer, and trailing spaces are NOT suppressed.

INSTALLATION

1. If no socket is present at location E/F5, install socket for UART at that location.
2. Install UART (Part #128348-1602) in the socket located at E/F5 on the logic board.
3. Install Part #128348-123 at location B11 on the logic board.
4. Install Part #128348-1488 at location A9 on the logic board.
5. Install Part #128348-1489 (Two) at locations A10 and A11 on the logic board.
6. Install 6-position switch (Part #435641) at location A12 so that pin 1 is toward the printer port connector and away from the outer board.
7. Install connector (Part #206584-1) in J3 at location A11/12 on the logic board, using the two jack sockets provided.
8. Install the 100 μ fd capacitor (Part #128349-107) at location B11/12 on the logic board.
9. Install diode (Part #IN914) at location B11 on the logic board.
10. Install the 5.1K resistor (Part #128533-512) at location B11/12 on the logic board.
11. Install the 20K resistor (Part #128533-203) at location B11/12 on the logic board.
12. Install CTS switch (Part #CTS235-1) at location B1 with pin 1 toward the outer board.
13. Install ROMs, when needed, at the proper locations depending on the configuration of the unit and the other options installed.

Unbuffered Models

1. Check the logic board to be sure that Part #129313-01 is present at location P12 on the logic board.
2. Install Part #129314-02 at location R12/13.
3. If the terminal is equipped with the Edit Package (Option 50) check to be sure that Part #129314-01 is installed at location R12.

Buffered Models Without Polling

1. Check to be sure that Part #129313-05 is installed at location P12.
2. Install Part #129314-04 at location R12/13 on the logic board.

Buffered Models With Polling

1. Check to be sure that Part #'s 129313-02 and 129313-03 are present at locations P12 and P13.
 2. Install Part #129313-04 at location P14. (Note: If the unit is equipped with the Edit Package, this ROM may already be installed).
16. Set Switches S2 and S4 as required to conform to the configuration of the printer.
 17. Set Switch S3 as shown below:

1	ON - RTS on Pin 6
2	ON - RTS on Pin 8
3	ON - RTS 1 to CTS1
4	ON - Printer Delay
5	ON - Busy OFF - Ready
6	ON - J3 Pin 20 Active

TEST PROCEDURES

1. Check all switch settings to be sure that they conform to that of the printer.
2. Check to be sure that the proper cable and auxiliary jack are being used.
3. Connect the terminal to the printer.
4. Type some characters on the screen.
5. Type ESC/P. The printer should be working.
6. For further test operations, check the Option brochure.

OPTION 52 SPECIAL CHARACTER SET

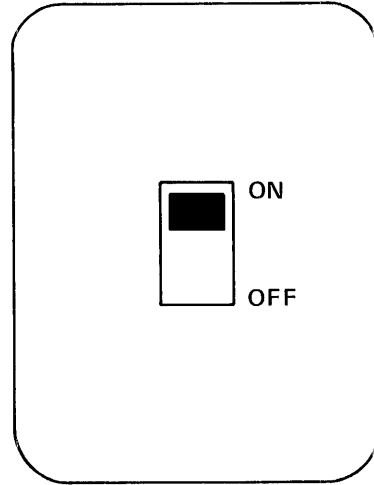
GENERAL DESCRIPTION

The Special Character Set Option available on the ADM-1A allows the user to select between a wide variety of foreign language and technical characters not traditionally available on a CRT display terminal. This option allows for the versatility of accessing up to 192 displayable characters. The character set selected is determined by the requirements of the individual user.

FUNCTIONAL DESCRIPTION

Through the addition of a three-position switch and a mask programmable ROM or an auxiliary board, the Extended ADM-1A Keyboard allows the user to select between lower case and any other 64-character set, as well as providing standard upper case, by setting the position of the switch installed with this option, on the upper left of the keyboard.

When the switch is in the ON position, the Special Character Set is enabled. When the switch is in the OFF position, Lower Case is enabled. Both optional character sets are disabled when the lighted UC key is ON, enabling only the Upper Case character set.



INSTALLATION

1. Add character set and character generator determined by customer requirements.
2. Install switch on keyboard. (Refer to Drawing 128591 Option 53.)
3. Replace 200r with 150r.

OPTION 53 EXTENDED KEYBOARD

GENERAL DESCRIPTION

The 81-key solid-state keyboard on the ADM-1A video display terminal incorporates optional features which are not available on the ADM-1A standard keyboard.

- A numeric pad (with period, comma, plus and minus) for rapid entry of numeric data.
- Lower case ASCII characters, expanding the displayable character set from 64 to 128 (includes upper and lower case, punctuation and control.)
- The UC (upper case) key to lock the keyboard into upper case letters.

SPECIFICATIONS

UL Approved. TTL compatible.

Output Levels: Bounce-Free

Logic '1' 2.4V at .10 ma

Logic '0' .6V at -10 ma

Two-Key Rollover

Repeat Function: Occurs when a key is depressed longer than 500-0 +200 ms

Dimensions: 14.6L x 6.0W x 1.12H

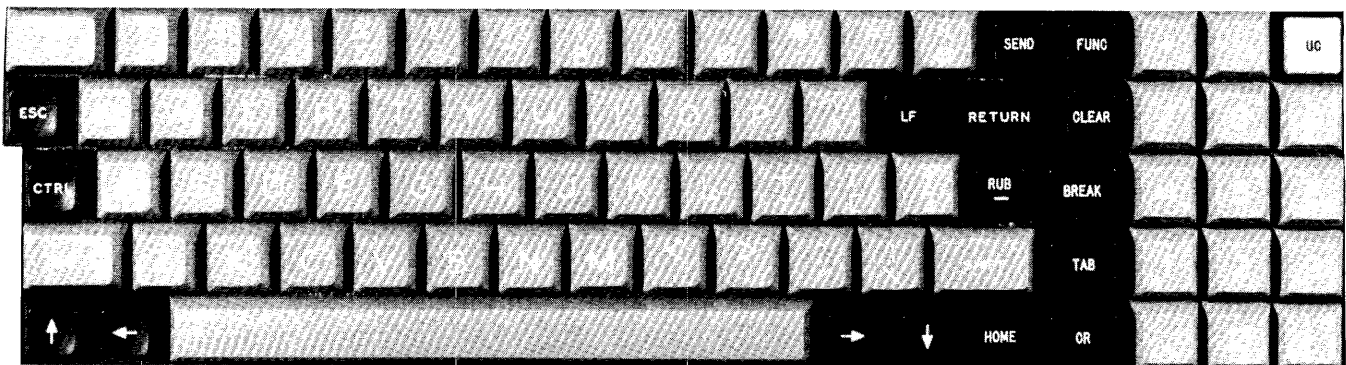
OPTIONS AVAILABLE WITH THE EXTENDED KEYBOARD

- Lower Case (Switch selectable)
- Edit Option
- Special Character Set
- Send/ESC/ALT Option

INSTALLATION

The ADM-1A Extended Keyboard should be ordered with the terminal.

NOTE: When plugging keyboard connector into socket, (16-pin keyboard) connector should be placed so that Pin 1 on socket and connector match up. This will leave 2 pin sockets in front.



OPTION 60 NUMERIC KEYPAD

GENERAL DESCRIPTION

The ADM-1A Numeric Keypad accessory is designed for fast, efficient entry of numeric data; faster than the standard keyboard because the ten numeric keys (0-9) and decimal point (period) are arranged in the familiar circular pattern. A Return key permits easy one-hand entry of multiple line tabular information.

Functionally, the auxiliary keypad parallels the standard alphanumeric keyboard, and is unaffected by the keyboard shift function. A three foot interface cable permits keypad positioning on either side of the ADM-1A terminal for most convenient operation.

Installation of the Numeric Keypad accessory may be performed at the factory or in the field by qualified ADM-1A service personnel.

SPECIFICATIONS

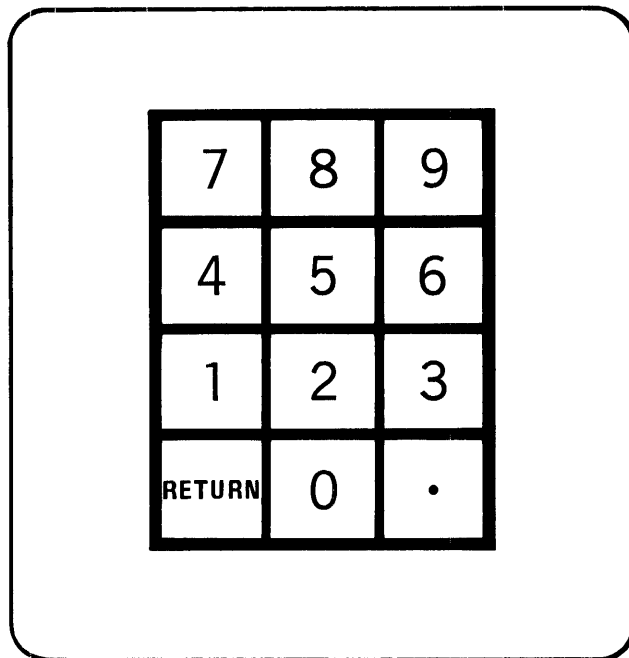
Dimensions – 3” high, 5” wide, 8½” deep

Weight – 1 pound, 5 ounces

Key Pattern – 12 keys (numeric 0-9, decimal point, RETURN) arranged in calculator type pattern

Interface – 3-foot flat ribbon cable mates with DIP socket on standard ADM-1A keyboard

key pattern



**OPTION 61
129316-1 CABLE**

GENERAL DESCRIPTION

This is a special conductive cable which is used to connect a Direct-Connect box to the terminal via the modem jack.

It is available in lengths from 10' to 50', and is supplied with Direct-Connect Box Pin designations are as follows:

Pin	Function
1	Frame Ground
2	Transmit Data

3	Receive Data
4	Request to Send
5	Clear to Send
6	Data Set Ready
7	Signal Ground
8	Carrier Detect
*9	+ 20V CL or DC1 Box Supply
11	Secondary transmit data
12	Secondary receive data
*14	- 20V supply to DC1 Box
17	CL Transmitter
20	Data Terminal Ready
23	CL Receiver

P.L.D.		QTY PRAD		PARTS LIST			
NO.				PART NUMBER	DESCRIPTION	LOCATION/REF DES	NOTES
1			1	129316-1	CABLE, RS232 & CURRENT LOOP		
2							
3							
4							
5							
6							
7							
8							
9							
10							
11							
12							
13							

[Empty area for drawing or notes]

OPTION	61	SIZE	A	CODE IDENT	98438	129503	REV	A
TITLE	OUTPUT CABLE		SCALE			SHEET	17	
SHEET	1 OF 1							

EXTENDED EDIT PACKAGE

GENERAL DESCRIPTION

This Edit Option allows the operator to perform various operations not possible with the standard unit.

This option may be installed on any ADM-1A equipped with the Extended keyboard. It may be ordered to function with Edit Package #1 or separately.

FUNCTIONAL CHARACTERISTICS

This option allows the Function Key to operate like the ESC Key on the standard terminal. Additional function commands are added: Clear to Protected spaces (ESC J); Clear to unprotected nulls (ESC K); Set Copyprint (ESC F); Reset Copyprint (ESC G). All function commands can be initiated from the computer using the ESC sequence or from the keyboard using the Function Key.

The CTRL Key, when used with any of the characters in Columns 1 and 2 of the Displayable Charac-

ter Set transmits a 3-character sequence to the computer: SOH/Character/CR.

When the ADM-1A is operating in the Block Mode, this option causes an FS code to be automatically transmitted at the beginning of each protected field and a GS at the end of a line.

COPYPRINT

With this option installed on the ADM-1A, the Copyprint feature operates like an extension port, but has the added advantage of being controlled by the keyboard or computer.

When an ESC F is transmitted from the computer, or a FUNC/F is received from the keyboard, the printer will begin to copy all received data until such time as an ESC G (or FUNC/G) is set, terminating this operation.

INSTALLATION

This option should be ordered with the terminal and factory installed.

SECTION 8 PAINT

8.1 DRYING:

POLANE T[®], catalyzed with POLANE[®] Catalyst V66 V 27, air-dries to touch and handle in 30-60 minutes, and can be force dried for 30 minutes at 180°-200°F. POLANE T[®] catalyzed with POLANE[®] Catalyst V66 V 29 air dries to touch and handle in 2-4 hours and can be force dried in 30 minutes at 200°-250°F.

8.2 POT LIFE:

POLANE T[®] is a two-component system — but this does not affect its production versatility. Finish coats have an 8 hr. working pot life after catalyzation. If it's necessary to "carry" catalyzed material over a week-end, simply add 80% uncatalyzed material to the mixture to extend pot life. On Monday, the required amount of catalyst is added.

8.3 PRECAUTIONS:

Do not spray hot. Heat will shorten pot life.

Do not pump from drums into circulating systems. Friction heat developed by pumps and circulation will shorten pot life.

Do not dip.

Do not flo-coat.

The catalyzing ratios as outlined have been established to provide optimum hardness, flexibility and chemical and solvent resistance. Slight over or under catalyzation will not seriously affect performance.

Excessive over catalyzation will result in increased hardness with marked brittleness and less flexibility. The gloss will also be increased. In the case of the spray fillers and glazing fillers, sanding will become more difficult.

Excessive under catalyzation will produce insufficient hardness, poor adhesion and poor chemical and solvent resistance.

POLANE T[®] should be applied only in well-ventilated areas. Wearing of a chemical cartridge respirator is recommended.

8.4 CHARACTERISTICS:

The tests below were conducted on standard POLANE T[®] quality. Test surface — Panels of

Parker Bonderite 1000 with 1 to 1.2 mil dry film thickness of POLANE T[®].

All tests conducted after fourteen days air curing period.

1. 5% salt spray — 500 hours, plus. Excellent
2. 100% relative humidity — 500 hours. No effect.
3. Water immersion — fresh, salt, distilled — 100 hours, plus. No effect.
4. Lacquer thinner, acetone, gasoline, Xylol resistance. 20 rubs with saturated cloth.
5. Excellent resistance to lubricating oils, coolants and phosphate ester hydraulic fluids.
6. 24 hours boiling water. Excellent.
7. Cold check: 16 cycles; 24 hours, 100% humidity; 24 hours, —10°F; 24 hours —72°F. — excellent.
8. Pencil hardness — H to 2H.
9. Flexibility — 1/8 inch conical mandrel. No effect.
10. Excellent abrasion resistance. Taber abrasion — CS17 wheel, 1000 gm. load; 2,500 revolutions/1 mil removal; 0.090 gm. loss/1,000 cycles.

Gloss — textured finish gloss range 10°-30°, measured on 60° photovoltmeter. Higher ranges are available.

8.5 APPLICATION CATALYZATION:

POLANE T[®] is a two-component finish, and must be catalyzed 6 parts base materials to 1 part POLANE[®] Catalyst V66 V 27 or V66 V 29. This mixture is then split into two batches — one for the smooth and one for the spatter coat that is necessary to obtain the textured effect.

Prior to application, the smooth base coat should then be reduced three parts catalyzed material to one part POLANE[®] Reducer R7 K 69.

The spatter coat is not reduced.

POLANE[®] Catalyst V66 V 27 is recommended for interior use. POLANE[®] Catalyst V66 V 29 is recommended for exterior use. The use of POLANE[®] Catalyst V66 V 27 on an exterior exposure would lead to premature chalking or loss

of gloss. The POLANE® Catalyst V66 V 29 produces a more chalk resistant coating with excellent gloss retention. POLANE® Catalyst V66 V 29 does however increase the cure time requirement.

8.6 REDUCTION:

POLANE T® Reducer R7 K 69 is a medium to fast evaporating solvent recommended for reducing catalyzed POLANE T® first smooth coat to spraying viscosity.

For more specific information on the catalyzation and reduction of POLANE T® materials, follow instructions on the direction label or request a detailed data sheet on the particular POLANE T® material in question.

8.7 SPRAYING:

POLANE T® Base coat can be applied with standard pressure or suction feed spray equipment. The texture coat must use pressure equipment.

Polane T® First (Base) Coat

Pressure feed — Use De Vilbiss MBC gun with E tip and needle and No. 765 air cap.

5-8 p.s.i. fluid pressure.

40-45 p.s.i. atomizing pressure.

Suction feed — Use De Vilbiss MBC gun with E tip and needle and No. 30 air can.

40-50 p.s.i. atomizing pressure.

The smooth first coat should be sprayed to approximately 1 mil dry. Allow 5 minutes to flash-off before application of the spatter coat.

Polane T® — Second Texture Coat

Use De Vilbiss MBC gun with E tip and needle and No. 70 air cap of Binks No. 19 gun with 66-66PD nozzle combination.

15 p.s.i. fluid pressure.

15-20 p.s.i. atomizing pressure.

For application by Ransburg, DeVilbiss or Nordson electronstatic hand guns, the solvent balance can generally be adjusted to the proper polarity using R7 K 69 reducer to produce satisfactory wrap of base coat.

These adjustments will vary with the particular POLANE T® material involved, and specific recommendations should be requested from the laboratory before conducting trial runs or tests.

In regard to the texture coat, the texture may be varied by balancing the atomizing against the fluid pressure until the desired size is obtained. The lower the atomizing pressure, the larger the pattern. The flatness of the pattern can be set by adjusting the viscosity of the spatter coat. The lower the viscosity, the flatter the texture. Recommendations above indicate no reduction for the spatter coat to obtain an acceptable pattern; however, reduction may be necessary to obtain special effects. Once the variables — viscosity, atomizing and fluid pressure — have been set, it is a simple matter to obtain a consistent texture on each part.

**SECTION 9
PARTS LIST**

If it becomes necessary to order spare or renewal parts for the ADM-1A terminal from Lear Siegler/Electronic Instrumentation Division, include the following:

- 1) Part Description
- 2) Part Number
- 3) ADM-1A Serial Number

Routine Parts Information and/or order placement should be sent to:

Lear Siegler, Inc.
Electronic Instrumentation Division
Data Products Customer Service
714 North Brookhurst
Anaheim, California 92803

Emergency parts information and/or order placement may be made by telephoning:

Data Products Customer Service
(714) 774-1010 ext. 371
or
(800) 854-3805

ADM-1A PARTS LIST

Ref. Des.	Description	LSI Part No.	Mfg. Part No. MIL Type Des.	Mfg. Code	Qty.	Note
1	Board Assy, Std w/Printer	129338-21			1	
2	IC	128348-S00			1	
3	IC	128348-S157			8	
4	IC	128348-U			1	
5	IC	128348-11			2	
6	IC	128348-112			1	
7	IC	128348-113			6	
8	IC	128348-123			2	
9	IC	128348-125			13	
10	IC	128348-1488			3	
11	IC	128348-1489			4	
12	IC	128348-1502			1	
13	IC	128348-151			4	
14	IC	128348-154			2	
15	IC	128348-1602			5	
16	IC	128348-161			11	
17	IC	128348-166			1	
18	IC	128348-173			5	
19	IC	128348-175			13	
20	IC	128348-193			5	
21	IC	128348-2			6	
22	IC	128348-21			1	
23	IC	128348-2513			1	
24	IC	128348-27			4	
25	IC	128348-32			6	
26	IC	128348-33571			2	
27	IC	128348-38			1	
28	IC	128348-4102			16	
29	IC	128348-42			5	
30	IC	128348-6			1	
31	IC	128348-74			10	
32	IC	128348-7812			1	
33	IC	128348-7912			1	
34	IC	128348-8			6	
35	IC	128348-8554			1	
36	IC	128348-85			6	
37	IC	128348-86			4	
38	IC	128348-93			6	
39	Cap	128349-506			1	
40	Cap, CM 15-101	128518-101			1	
41	Cap 2.2 UF	128518-225			2	
42	Resistor	128555-102			3	
43	Resistor	128555-103			1	
44	Resistor	128555-121			1	
45	Resistor	128533-151			1	
46	Resistor	128533-185			1	
47	Resistor	128533-200			1	
48	Resistor	128533-201			1	
49	Resistor	128533-203			1	
50	Resistor	128533-221			1	
51	Resistor	128533-271			2	

ADM-1A PARTS LIST (Continued)

Ref. Des.	Description	LSI Part No.	Mfg. Part No. MIL Type Des.	Mfg. Code	Qty.	Note
52	Resistor	128533-393			1	
53	Resistor	128533-472			2	
54	Resistor	128533-512			1	
55	Resistor	128533-621			2	
56	Resistor	128533-913			3	
57	IC	128578-0			9	
58	IC	128578-10			4	
59	IC	128578-20			3	
60	IC	128578-30			3	
61	IC	128578-4			8	
62	Heat Sink	128593-3			1	
63	Plate, Closure	129305-19			1	
64	ROM	129315-2			1	
65	ROM	129315-3			1	
66	ROM	129315-4			1	
67	ROM	129315-5			1	
68	ROM	129314-5			1	
69	ROM	129314-4			1	
70	Cap	129529-104			22	
71	Cap	129529-108			2	
72	ROM	129351-6			1	
73	Board, PC	129558-7			1	
74	Cap, TE1059.5	129549-107			1	
75	Cap	129469-106			16	
76	Resistor, EB9115	129471-911			2	
77	Resistor	129472-151			1	
78	Screw, Jack	129475-5			5	
79	Network, Resistor	129476-472			8	
80	Resistor, Network	129476-512			1	
81	Pot, 100K YQ8383	801001			1	
82	Pot, 500 YQ8384	801002			1	
83	Socket CA14S10SD	802001			10	
84	Socket CA16S10SD	802002			2	
85	Socket, CA-18S-10SD	802003			1	
86	Socket CA24S10SD	802006			8	
87	Socket CA28S10SD	802007			1	
88	Socket CA40S10SD	802008			2	
89	Switch, MSS4350	804002			2	
90	Switch, 435640-3	804005			2	
91	Switch, 435640-1	804007			1	
92	Switch, CTS-235-1	804008			3	
93	Switch, 435640-7	804010			2	
94	Switch, 435668-7	804014			1	
95	Switch, MSS-4200R	804015			1	
96	Rectifier, Bridge W005M	808002			1	
97	Diode, IN 914	808003			7	
98	Diode, IN 4001	808004			1	
99	Diode, IN 5231B	808006			1	
100	Contact, 02-09-1133	809005			2	
101	Contact, 02-09-2133	809006			13	

ADM-1A PARTS LIST (Continued)

Ref. Des.	Description	LSI Part No.	Mfg. Part No. MIL Type Des.	Mfg. Code	Qty.	Note
102	Connector, 09-18-5061	809010			1	
103	Connector, 09-18-5094	809011			1	
104	Connector, 50107-1	809014			As req.	
105	Connector, 206584-1	809017			2	
106	Transistor, 2N3904	810001			2	
107	Transistor, 2N5550	810004			2	
108	Crystal, 800A-11.340 MHZ	811005			1	
109	Cover, 435238-5	815002			1	
110	Isolator, Optical MCI-2	819001			1	
111	Screw, 4-40X5/16 SL, BH, BRS, NI-P	821419			1	
112	Screw, 6-32X1/4 SL, BH, BRS, NI-P	821618			1	
113	Nut, 4-40 8003	822402			1	
114	Washer, 4 MW 401M	823401			1	
115	Washer, 4 Flat	823404			1	
116	Rivet, R3479X3/16	824006			2	
117	Rivet, R3479X1/4	824010			4	
118	Insulator, Mylar, 43-77-2	839001			1	
119	Insulator, 97405 or 4X1/32	839003			1	
1	ADM-1A Final Assy, 129338 Board	129300-7			1	
2	Wire Assy	128565-10			1	
3	Wire Assy	128565-5			1	
4	Wire Assy	128565-6			1	
5	Wire Assy	128565-7			1	
6	Wire Assy	128565-8			1	
7	Wire Assy	128565-9			1	
8	Cap	128587-1			1	
9	Plate, Hinge	128595-3			1	
10	Keyboard	129301-11			1	
11	Monitor, P4 Etch	129302-2			1	
12	Housing, ADM1 Extended Keyboard	129304-7			1	
13	Bracket, Fan	129305-13			1	
14	Stiffener	129305-15			1	
15	Plate, Top	129305-3			1	
16	Base, Chassis	129305-5			1	
17	Brkt, Keyboard	129305-7			1	
18	Plate, Ident Rev. A	129306-5			1	
19	Regulator	129312-3			1	
20	Transformer	129312-5			1	
21	Cable Assy	129318-1			1	
22	Cable	129318-11			1	
23	Nameplate	129336-3			1	
24	Nameplate	129336-5			1	
25	Nameplate	129336-7			1	

ADM-1A PARTS LIST (Continued)

Ref. Des.	Description	LSI Part No.	Mfg. Part No. MIL Type Des.	Mfg. Code	Qty.	Note
26	Nameplate	129336-9			1	
27	Board Assy, Std w/o Printer	129338-11			1	
28	Board Assy, Std w/Printer	129338-21			1	
29	Logo	129362			1	
30	Nameplate	129365-3			1	
31	Nameplate	129365-5			1	
32	Cord, Power 115VAC	129455-3			1	
33	Switch, TA101-TWB	804003			1	
34	Cable, Ribbon, 5142-024	812001			1	
35	Guard, Finger, 6-182-033	815001			1	
36	Gasket, 3/16X3/4X5'	819002			1	
37	Nut, Press 6-32-2	822602			21	
38	Nut, F19716-06	822605			1	
39	Nut, SS032-2	822606			5	
40	Circuit Breaker, 81504.5	836001			1	
41	Block, 912-2-K179-K475-K474	837001			1	
42	Fan 3-15-2470	838002			1	

APPENDIX A: ADM-1A MONITOR

CRT DISPLAY MONITOR (See Schematic TV9-12)

The display monitor employed in the ADM-1A is a solid state unit for use in industrial and commercial installations.

The monitor features printed circuit board construction for reliability and uniformity. All circuits are transistorized. The synchronization circuits have been designed to accept separate vertical and horizontal drive signals, allowing for interface with industrial or simple sync sources. This feature simplifies the user's sync processing and mixing, allowing the unit to operate without composite syncs. The electronic packaging has been miniaturized for compatibility with small volume requirements.

Video Amplifier

The video amplifier consists of Q101 and its associated circuitry. The incoming video signal is applied to the monitor through the contrast control on logic board 129338 and R109 to the base of transistor Q101.

Transistor Q101 and its components comprise the video output driver with a gain of 17. Q101, operating as a Class B amplifier, remains OFF until a DC-coupled, positive signal arrives at its base and turns on the transistor. R111 adds series feedback which makes the terminal-to-terminal voltage gain relatively independent of transistor variations, as well as stabilizing the device against voltage and current changes caused by ambient temperature changes.

The negative signal at the collector of Q101 is DC-coupled to the cathode, resulting in a maximum available contrast ratio.

The brightness of the screen is determined by the negative potential at the grid and is varied by the brightness control located on the logic board 129338.

Vertical Deflection

Transistor Q102 is a programmable unijunction transistor. Together with its external circuitry, it forms a relaxation oscillator operating at a vertical rate of 60 (vert frequency) cycles. Resistor R115, variable resistor R116 and capacitors C105 and C106 form an RC network providing proper timing.

When power is applied, C105 and C106 charge exponentially through the junction of R116 and R115 until voltage at the junction of R116 and C105 equals the anode 'A' firing voltage. At this time, one of the unijunction diodes between anode and anode gage G becomes forward biased. This feature programs the firing of Q102 and prevents the unijunction from controlling the parameter.

The vertical oscillator is synchronized externally to the vertical interval from the vertical drive pulse at R113. At the time of the vertical interval, an external negative pulse is applied through R113, C104 and C101 to gate Q102, causing the firing level of the unijunction to decrease. (See Schematic TV 9-12).

The sawtooth voltage at anode Q102 is directly coupled with the base of Q103. Q103 is a driver amplifier which has two transistors connected as a Darlington Pair. Their input and output leads exit as a three terminal device. This device exhibits a high input impedance to Q102 and thereby maintains impedance isolation between Q102 and Q104.

C105 and C106 modify the output waveform to compensate for the sensitivity of the unijunction oscillator. The sawtooth waveform output at Q103 is coupled through the vertical parabola (P122). The parabolic waveform is then added to the oscillator's waveform, changing its slope. The slope change rate is determined by the position of the variable resistor (R121) linearity adjustment.

Q103 supplies current through R123 and R124 to vertical output transistor, Q104. Height control (R124) varies the amplitude of the sawtooth voltage present at the base of Q104, varying the size of the vertical raster.

The vertical output (Q104) uses a power-type transistor which operates as a class A amplifier. No output transformer is necessary since the output impedance of the transistor permits an impedance match with the yoke.

C107 is a DC-blocking capacitor, allowing only AC voltage to produce yoke current. L1 is relatively high impedance when compared to yoke inductance. During retrace time, a large positive pulse is produced by L1 which reverses the current

through the yoke and moves the beam from the bottom of the screen to the top.

Resistor R126 prevents oscillations by providing damping across the vertical deflection coils.

HORIZONTAL DEFLECTION

A driver stage (Q105 and T101) is used to obtain a signal appropriate for driving the horizontal output transistor (Q106).

A positive pulse is coupled through R127 through the base of Q105. The amplitude and duty cycle of this waveform must be as indicated in the electrical specifications (figure A-1) for proper circuit operation.

The driver stage is cut off and driven by the base signal. The output signal appears as a rectangular waveform. It is transformer coupled to the base of the horizontal output stage. The polarity of the voltage at the driver transformer is set up so that Q106 is cut off when Q105 conducts and vice versa.

During conduction of the driver transistor, energy is stored in the coupling transformer. The voltage at the secondary is then positive and keeps Q106 cut off. As soon as the primary current of T101 is interrupted due to the base signal driving Q105 into cut off, the secondary voltage changes polarity. Q106 starts conducting, and its base current flows. This gradually decreases at a rate determined by the transformer inductance and circuit resistance.

The Horizontal Output Stage has five main functions:

- To supply the yoke with correct horizontal scanning currents.
- To develop a "C" VDC supply voltage for use with the CRT.
- To develop a + VDC supply voltage for the video output stage.
- To develop a + VDC supply voltage for the CRT bias.

Q106 acts as a switch which is controlled by a rectangular waveform on the base. When Q106 is turned on, the supply voltage plus the charge on C113 causes yoke current to increase in a linear manner and moves the beam from the near center to the right side of the screen. At this time, the transistor is turned off by a positive voltage on its

base which causes the output circuit to oscillate. A high reactive voltage in the form of a negative half circle pulse is developed by the yoke's inductance and the primary of T2. The peak magnetic energy which was stored in the yoke during scan time is then transferred to C109 and the yoke's distributed capacity. During this cycle, the beam is returned to the center of the screen.

The distributed capacity now discharges into the yoke and induces a current in a direction opposite the current in the previous part of the cycle. The magnetic field thus created moves the scanning beam to the left of the screen.

After slightly more than a half a cycle, the voltage across C109 biases the damper diode CR103 into conduction and prevents the flyback pulse from oscillating. The magnetic energy that was stored in the yoke from the discharge of distributed capacity is released to provide sweep for the first half scan and to charge C113 through the rectifying action of the damper diode. The beam is then at the center of the screen. This cycle will be repeated when the base voltage of C106 again becomes negative.

C113 blocks DC currents through the yoke causing the "S" shaping of the current waveform. "S" shaping compensates for stretching at the left and right sides of the picture tube caused by the fact that the curvature of the CRT face and the deflected beam do not describe the same arc.

L101 is an adjustable width control. It is placed in series with the horizontal deflection coils. The variable inductive reactance allows a greater or lesser amount of deflection current to flow through the horizontal yoke, varying the width of the horizontal scan.

The negative flyback pulse developed during horizontal retrace time is rectified by CR104 and filtered by CR110. This produces -160 VDC which is coupled through the brightness control to the cathode of the CRT.

This pulse is transformer coupled to the secondary of transformer T2 where it is rectified by CR2, CR106 and CR105 to produce rectified voltages of approximately 12 kV (9 and 12 inches) or 9 kV (5 inches), "C" VDC and "B" VDC respectively. 12 kV or 9 kV is the anode voltage for the CRT. "C" VDC serves as the source voltage for grids 2 and 4 (focus grid) of the CRT. The "B" VDC potential is the supply voltage for the video output amplifier Q101.

MONITOR ELECTRICAL SPECIFICATIONS

FIGURE A-1. INPUT DATA SPECIFICATIONS

	Video	Vertical Drive Signal	Horizontal Drive Signal
Input Connector	(Necessary Accessory – Available) Printed circuit board card edge connector – Viking No. 2VK10S/1-2 or Amphenol No. 225-21031-101		
Pulse Rate or Width	Pulse Width: 100 nsec or greater	Pulse Rate: 47 to 63 pulses/sec	Pulse Rate: 15,000 to 16,500 pulses/sec
Amplitude	Low = Zero $\begin{matrix} +0.4 \\ -0.0 \end{matrix}$ volts High = 4 ± 1.5 volts		
Signal Rise and Fall Times (10% to 90% amplitude)	Less than 20 nsec	Less than 100 nsec	Less than 50 nsec
Input Signal Format			

DATA DISPLAY SPECIFICATIONS

Input Impedance

	Minimum Shunt Resistance	Maximum Shunt Capacitance
(a) Video Input:	3.3 k ohms	40 pF
(b) Vertical Drive Input:	3.3 k ohms	40 pF
(c) Horizontal Drive Input:	470 ohms	40 pF

Video Amplifier

(a) Bandwidth:	12 MHz (-3 dB)
(b) Rise and Fall Times (10% to 90% amplitude):	Less than 35 nsec (linear mode)
(c) Storage Time:	15 nsec, maximum (linear mode)

Retrace and Delay Times

(a) Vertical:	900 μ sec retrace, maximum
(b) Horizontal:	7 μ sec retrace plus 4 μ sec delay, maximum

CATHODE RAY TUBE DISPLAY SPECIFICATIONS

Nominal Diagonal Measurement (inches)	Phosphor	*Resolution (TV Lines)	
		Center	Corner
12	P4	900 at 40 fL	800 at 40 fL
12	P31	900 at 20 fL	800 at 20 fL

*Resolution is measured in accordance with EIA RS-375 except Burst Modulation (or Depth of Modulation) is adjusted for 100 percent.

Geometric Distortion

The perimeter of a full field of characters shall approach an ideal rectangle to within $\pm 1.5\%$ of the rectangle height.

Power Requirements

Input Connector	Receptacle, Molex No. 03-06-1041 Supplied with Unit Mating Plug, Molex No. 03-06-2041 – Necessary Accessory (Available)
Input Voltage	105 V to 130 V rms (120 V nominal); 50/60 Hz
Input Power	24W (Nominal)
Output Voltages	+15 V DC (short circuit protected) +12 kV DC; 12.6 V rms

ENVIRONMENTAL SPECIFICATIONS

Temperature (Chassis or Custom Unit)

Operating Range: 5°C to 55°C Ambient

Storage Range: -40°C to 65°C

Humidity

5 to 80 percent (Noncondensing)

Altitude

Operating Range: Up to 10,000 feet

HUMAN FACTORS SPECIFICATIONS

X-Ray Radiation

These units comply with DHEW Rules—42-CFR-Part 78

CONTROLS

- (1) Contrast, 500 ohm potential carbon composition $\geq 1/8$ watt
- (2) Brightness, 100 kilohm potentiometer $\geq 1/8$ Watt

Optional: The Brightness Control can be mounted on the printed circuit board as an internal setup control.

Internal Setup Controls

- (1) Height
- (2) Vertical Linearity
- (3) Vertical Hold
- (4) Focus
- (5) Width
- (6) Low Voltage Adjust

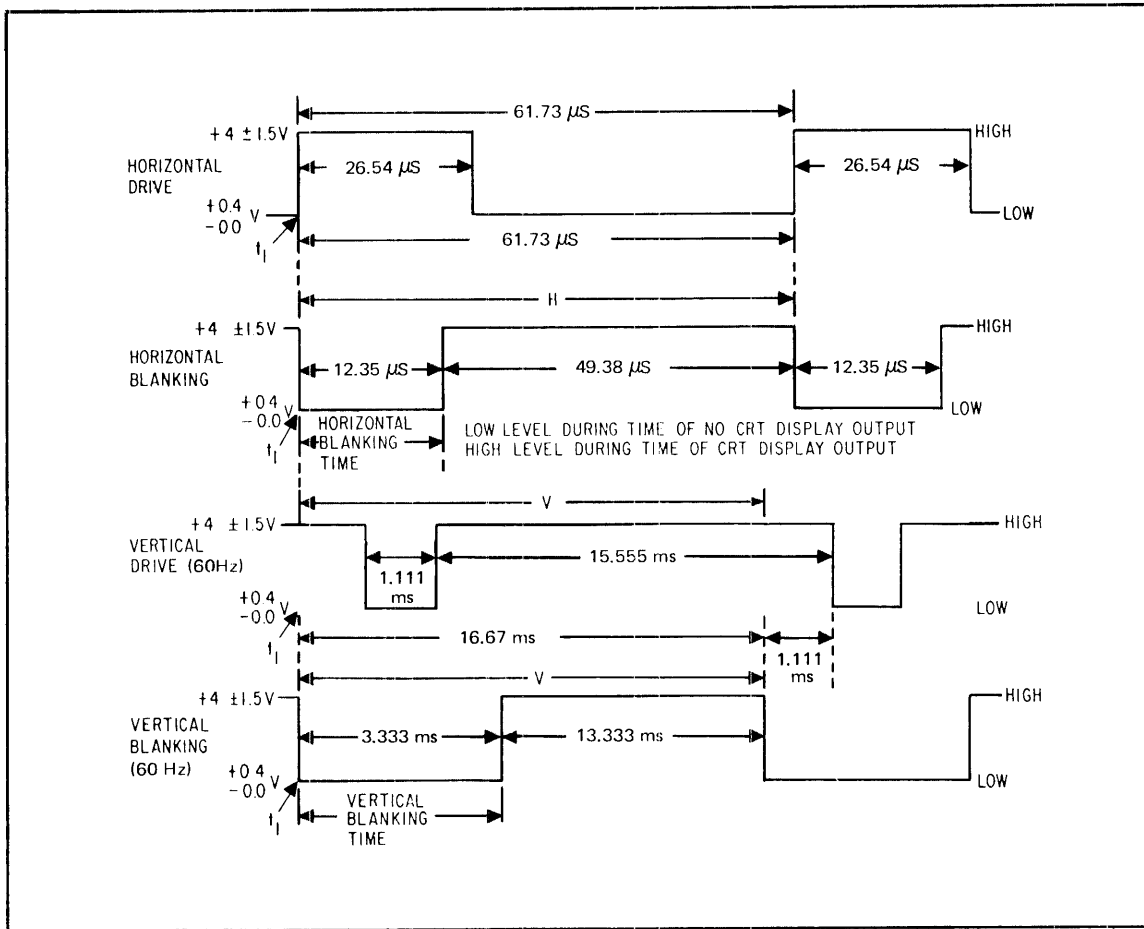


FIGURE A-2. SYNCHRONIZATION AND BLANKING GENERATOR WAVEFORMS

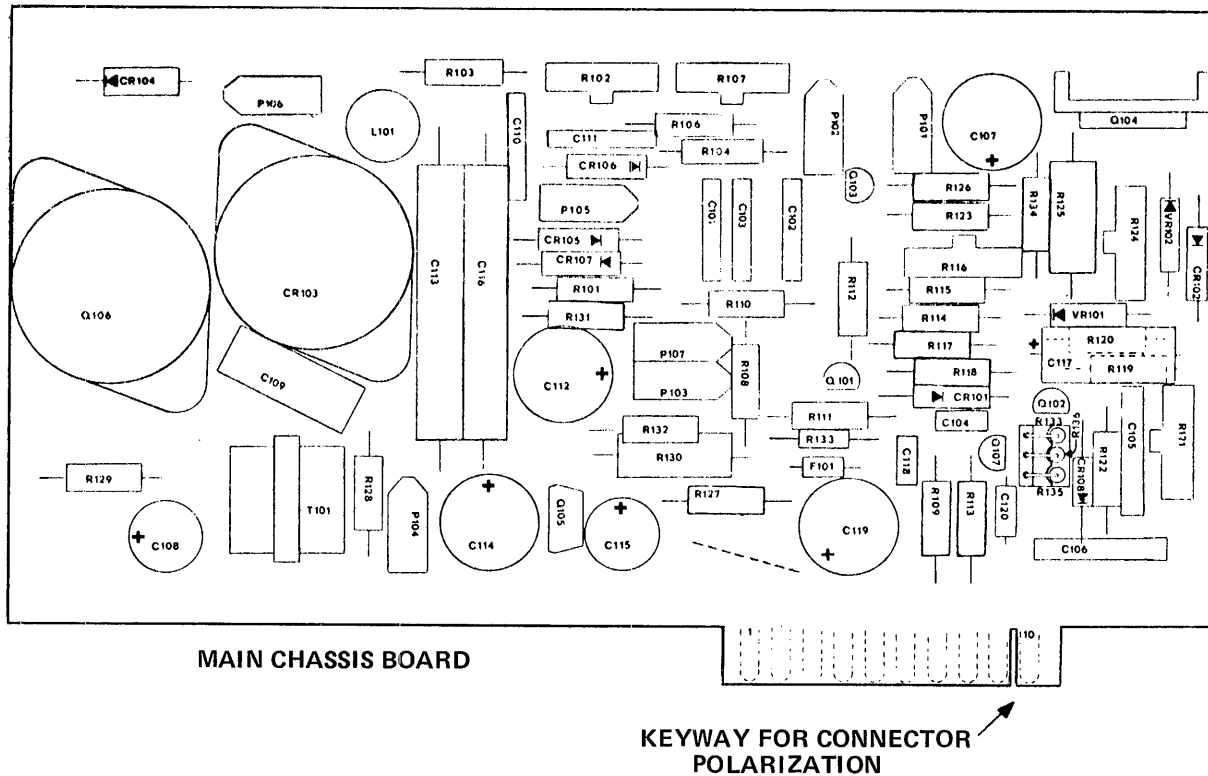
NOTES:

1. The leading edges of Drive and Blanking waveforms must start at time T_1 . Nominal Blanking Times should be observed.
2. H = time from start of one line to start of next line.
3. V = time from start of one field to start of next field.
4. Video pulse width should be equal to or greater than 100 nsec.

MONITOR TROUBLESHOOTING GUIDE

Symptom	Possible Remedy
1. Screen is dark	Check "A" bus Q106, Q105, CR2
2. Loss of video	CR 105, Q101
3. Power consumption is too high	Check horizontal drive waveform; check proper placement of horizontal linearity sleeve; Q105, Q106
4. Low voltage bus incorrect (for units with a low voltage supply)	Q202, Q203, Q1 (Note: Low voltage supply will indicate low or "0" volts due to its current limiting action if a short is evident in the "A" volt line.)

The voltage waveforms are shown in Figure A-4. Refer to Appendix A for interconnecting cabling diagrams, circuit board component locations and monitor schematic.



NOTE:
F101 AND R108 ARE USED ONLY WHEN LOW VOLTAGE POWER SUPPLY IS NOT SUPPLIED.

FIGURE A-3. MONITOR CIRCUIT BOARD COMPONENTS LOCATION

MONITOR ADJUSTMENTS

When making internal adjustments to the CRT monitor, reference should be made to Schematic 35-163.

SYNCHRONIZATION AND DRIVE SIGNALS

Apply horizontal and vertical drive signals to the horizontal and vertical drive terminals as indicated on the schematic. Adjust their levels to a nominal +4V peak-to-peak. The duty cycle of each signal must be adjusted as described above.

The Horizontal drive signal is required to initiate horizontal scan and high voltage and should be connected before applying power to the monitor.

LOW VOLTAGE SUPPLY

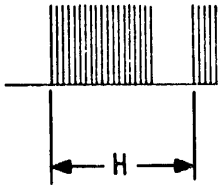
Set the DC voltage resistor R208 as indicated on the schematic. This voltage can be monitored at the junction of R114 and R130.

BRIGHTNESS

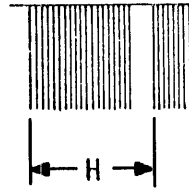
Normally, the monitor will be used to display alphanumeric or other black and white information. Moreover, the usual visual polarity produces white characters on a black background.

The brightness control should be adjusted at a point where the white raster is extinguished.

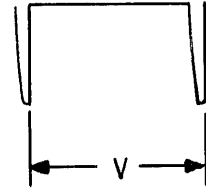
WAVEFORMS



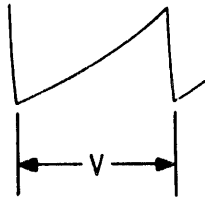
Q101-B
2.5V P-P



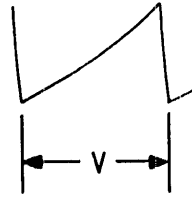
V1-CATHODE
20V P-P



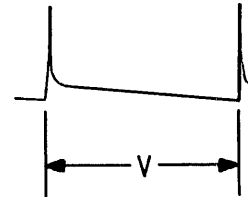
CR101-ANODE
3V P-P



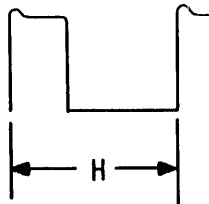
Q103-B
4.5V P-P



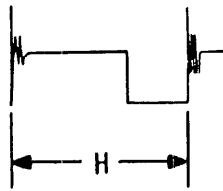
Q104-B
1.2V P-P



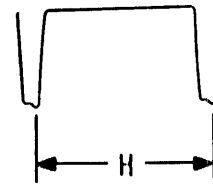
Q104-C
45V P-P



Q105-B
3V P-P

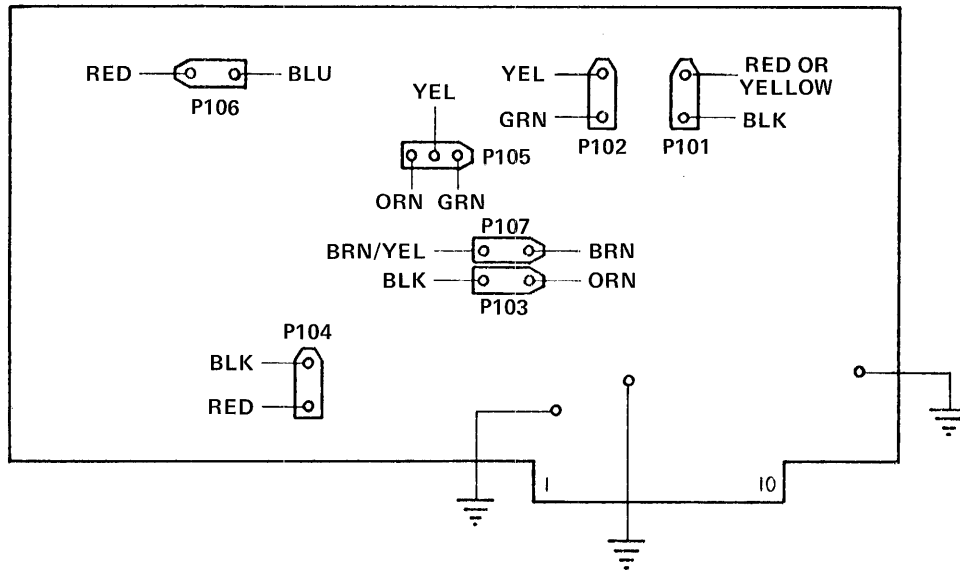


Q105-C
30V P-P



Q106-C
170V P-P

FIGURE A-4. VOLTAGE WAVEFORMS FOR MONITOR



LOW VOLTAGE POWER
SUPPLY BOARD
(WHEN USED)

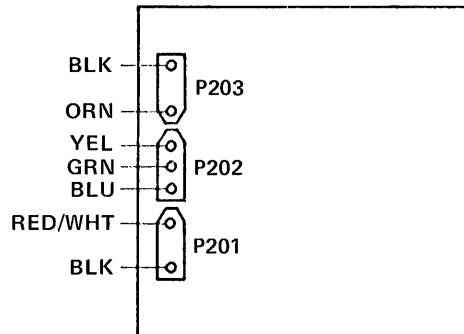


FIGURE A-5. MONITOR INTERCONNECTING CABLING DIAGRAM

The CRT will then be at its cut-off point, and a maximum contrast ratio can be obtained when the video signal is applied.

VIDEO CONTRAST

Q101 is designed to operate linearly when a +2.5 V signal is applied to its base. The ADM-1A incorporates a 500 ohm external contrast control to maintain this level. This control should be adjusted for a typical signal level of 2.5 V peak-to-peak when measured at the video input terminal of the printed circuit board edge connector. (Refer to Schematic)

In all cases, the output DC impedance of the video signal source must be 500 ohms or less.

VERTICAL ADJUSTMENTS

There is a slight interaction among the vertical frequency, height and linearity controls. A change in the height of the picture may affect linearity.

1. Apply video and synchronization signals to the monitor.
2. Set the vertical frequency control, R116, near the mechanical center of its rotation.
3. Adjust the vertical height control, R124, for the desired height.
4. Adjust the vertical linearity control, R121, for the best vertical linearity.
5. Remove the vertical drive signal from the unit. Or, alternatively, use a short jumper lead and short the vertical drive input terminal of the printed circuit card edge connector to ground.
6. Readjust the vertical frequency control, R116, until the picture rolls up slowly.
7. Restore vertical drive to the monitor.
8. Recheck height and linearity.

HORIZONTAL ADJUSTMENTS

Raster width is affected by a combination of the low voltage supply, width coil L101, and the hori-

zontal linearity sleeve located on the neck of the CRT beneath the yoke.

1. Apply video and synchronization signals to the monitor. Insert the horizontal linearity sleeve about $2/3$ its length under the yoke. (If you received a monitor from the factory in which the placement of the linearity sleeve has been determined, mark the sleeve and reinsert it in the place indicated). If the linearity sleeve is inserted further than necessary, excessive power will be consumed and the horizontal output circuitry could be overstressed.
2. Adjust the horizontal width coil, L101, for the desired width.
3. Insert the linearity sleeve further under the yoke to obtain the best linearity. Although this adjustment will affect the raster width it should not be used solely for that purpose. The placement of the linearity sleeve should be optimized for the best linearity.
4. Readjust L101 for the proper width.
5. Observe final horizontal linearity and width and touch up either adjustment as needed.
6. To adjust Horizontal Linearity after yoke is placed correctly:
 - a) Loosen strap that holds CRT yoke in place.
 - b) Type H's across the CRT and along the left or right margin.
 - c) Adjust the nu-metal strip (not yoke) forward or back until the character on the left looks the same as that on the right.

No horizontal hold control is used in this monitor. The raster should be properly locked and centered when the horizontal drive signals are used as described above.

FOCUS ADJUSTMENT

The focus control, R107, provides an adjustment for maintaining best overall display focus. However, because of the construction of the gun assem-

bly in the CRT, this control does not have a large effect on focus.

The ring magnets should not be used to offset the raster from its nominal center because it would degrade the resolution of the display. If the picture is tilted, rotate the entire yoke.

CENTERING

If the raster is not properly centered, it may be repositioned by rotating the ring magnets behind the deflection yoke.

CHANGE NOTICE

The following change(s) will be incorporated into the piece(s) of equipment manufactured by BBRC/EDD described below.

This change would not affect form, fit, or function as it would be viewed as an improvement to the overall performance of the monitor.

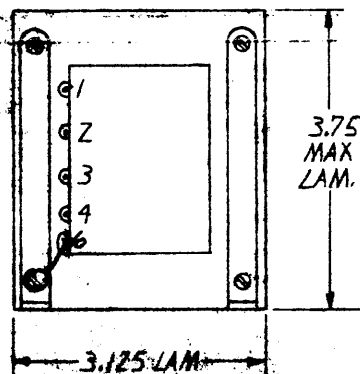
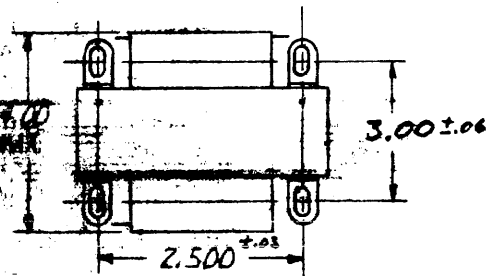
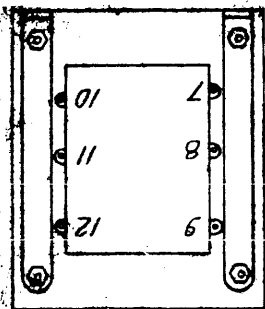
PRODUCT AFFECTED: TV12

REASON FOR CHANGE: To provide better temperature stability

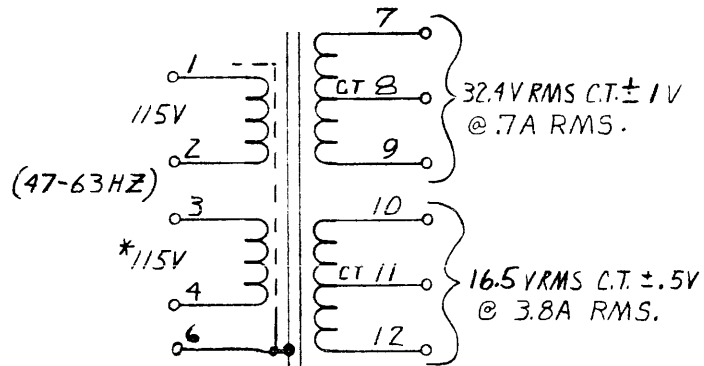
CHANGE	FROM	TO
R123	150 ohm 1/2 watt 5% resistor	56 ohm 1/2 watt 5% resistor
R124	100 ohm var. res. 1/8 w.	250 ohm var. res. 1/8 w.
R125	3.3 ohm 2 w. 10% resistor	6.8 ohm 2 w. 5% resistor
R126	390 ohm 1/2 w. 5% resistor	680 ohm 1/2 w. 5% resistor

APPENDIX B: ADM-1A POWER SUPPLY

B-2



MOUNTING SURFACE SHALL FEB 19 1978
 BE FREE OF ANY PROTRUSIONS
 & MOUNTING TABS SHALL BE
 FLUSH & PARALLEL. CUSTOMER COPY



*1.5 WATT WILL BE TAKEN
 FROM ONE PRI. WHEN OPERATED
 AT 230V, PAR FOR 115V.

REGULATION - 9% NO LOAD TO FULL LOAD.
 TEMP. RISE - 45°C MAX WORST CASE.
 MAX. FLUX DENSITY - 9 KILOGAUSS MAX WORST
 CASE + 10% LINE @ 47HZ.

LAMINATIONS - EI 125 26M19.
 CONSTRUCTION - UL MATERIAL & WORKMANSHIP
 VACUUM IMPREGNATED USE LUGS
 ON ALL OUTPUTS.

SHEILD - 20% MAX. PRI. TO SEC. ACROSS SHEILD.

REV	EO
E	-
F	418

DATAPOWER SANTA ANA, CALIF.

SCALE: _____	APPROVED BY: _____	DRAWN BY: BITETTO
DATE: 9-9-74		REVISED: 10-9-75

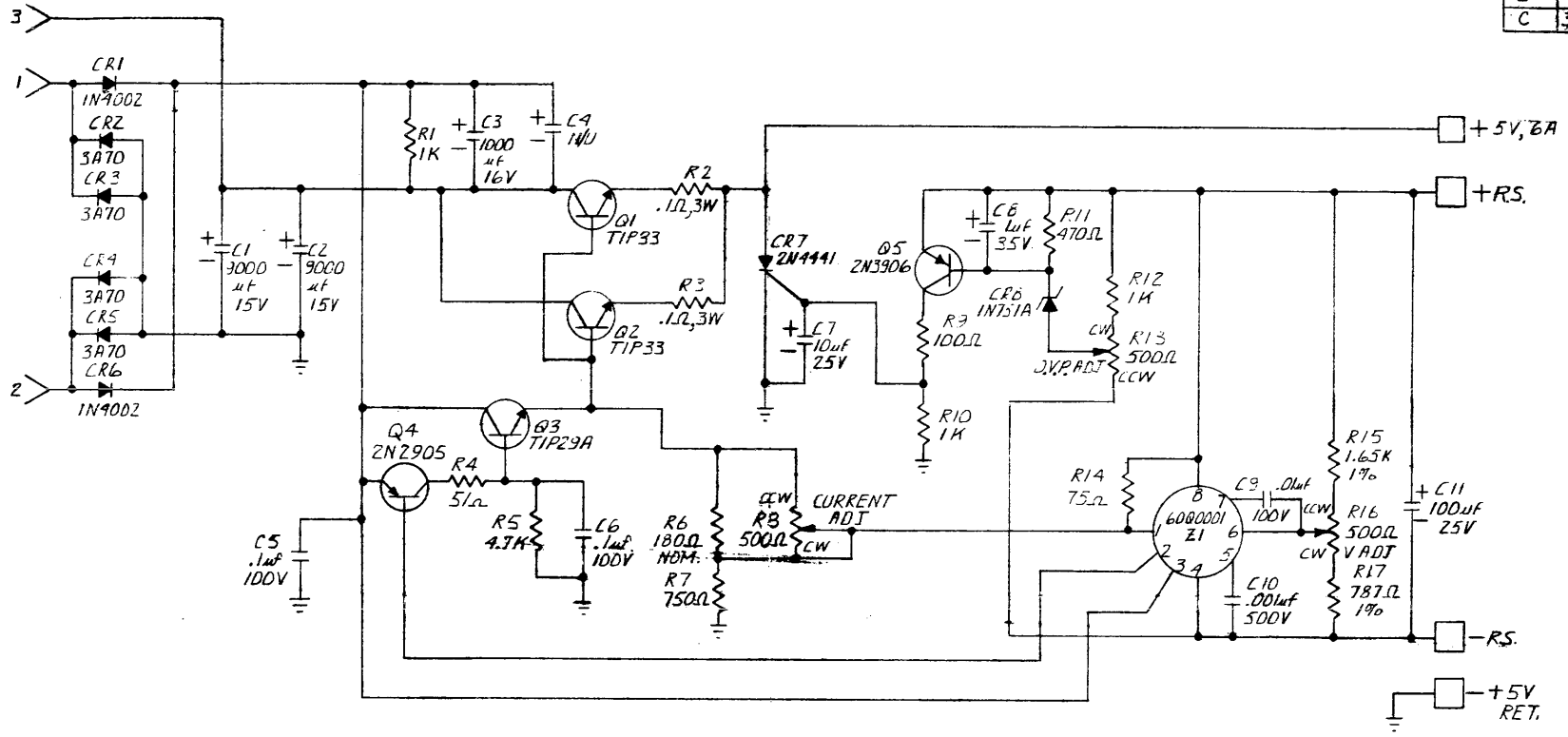
COMPANY OFFICIAL
 (Not to be disclosed to
 unauthorized persons)

LSI ADM-1

TRANSFORMER

DRAWING NUMBER
 HT0028F

REV	
B	
C	337



B-3

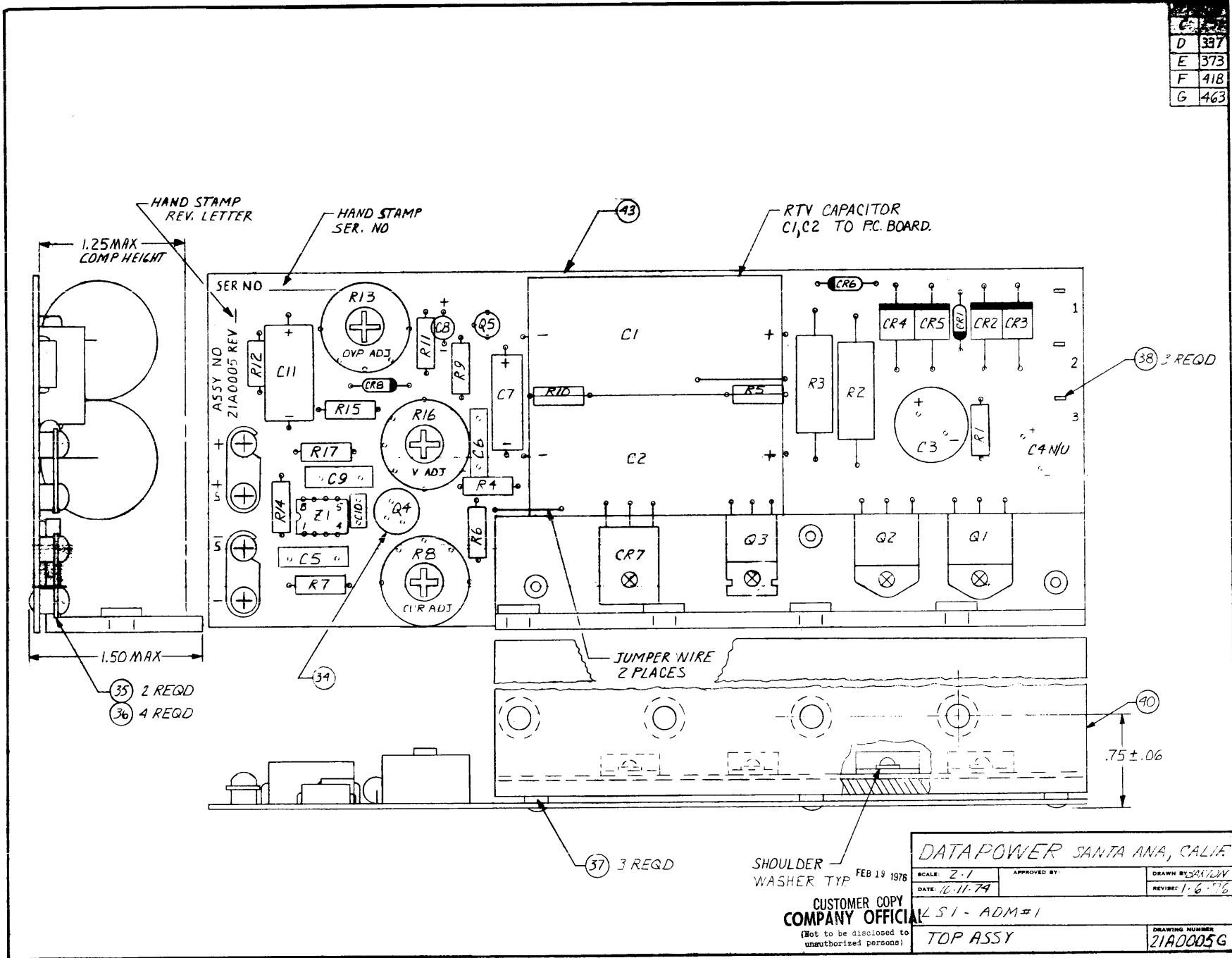
2 RXX INDICATES FACTORY SELECT
 1 ALL RESISTORS ARE 1/2 W 5%
 NOTE: UNLESS OTHERWISE SPECIFIED.

FEB 19 1978
 CUSTOMER COPY
 COMPANY OFFICIAL
 (Not to be disclosed to unauthorized persons)

DATE: 8-30-74
 APPROVED BY: L.S.I. ADM. #1
 SCHEMATIC

DATAPOWER SANTA ANA, CALIF.

D	337
E	373
F	418
G	463



B-4

HAND STAMP
REV. LETTER

HAND STAMP
SER. NO

RTV CAPACITOR
C1, C2 TO P.C. BOARD.

1.25 MAX
COMP HEIGHT

1.50 MAX

35 2 REQD
36 4 REQD

38 3 REQD

37 3 REQD

40
.75 ± .06

SHOULDER
WASHER TYP

FEB 19 1976

CUSTOMER COPY
COMPANY OFFICIAL
(Not to be disclosed to
unauthorized persons)

DATAPOWER SANTA ANA, CALIF.	
SCALE: 2:1	APPROVED BY:
DATE: 10-11-74	DRAWN BY: SA/EDW
	REVISED: 1-6-76
LSI - ADM#1	DRAWING NUMBER
TOP ASSY	21A0005G

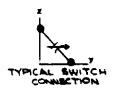
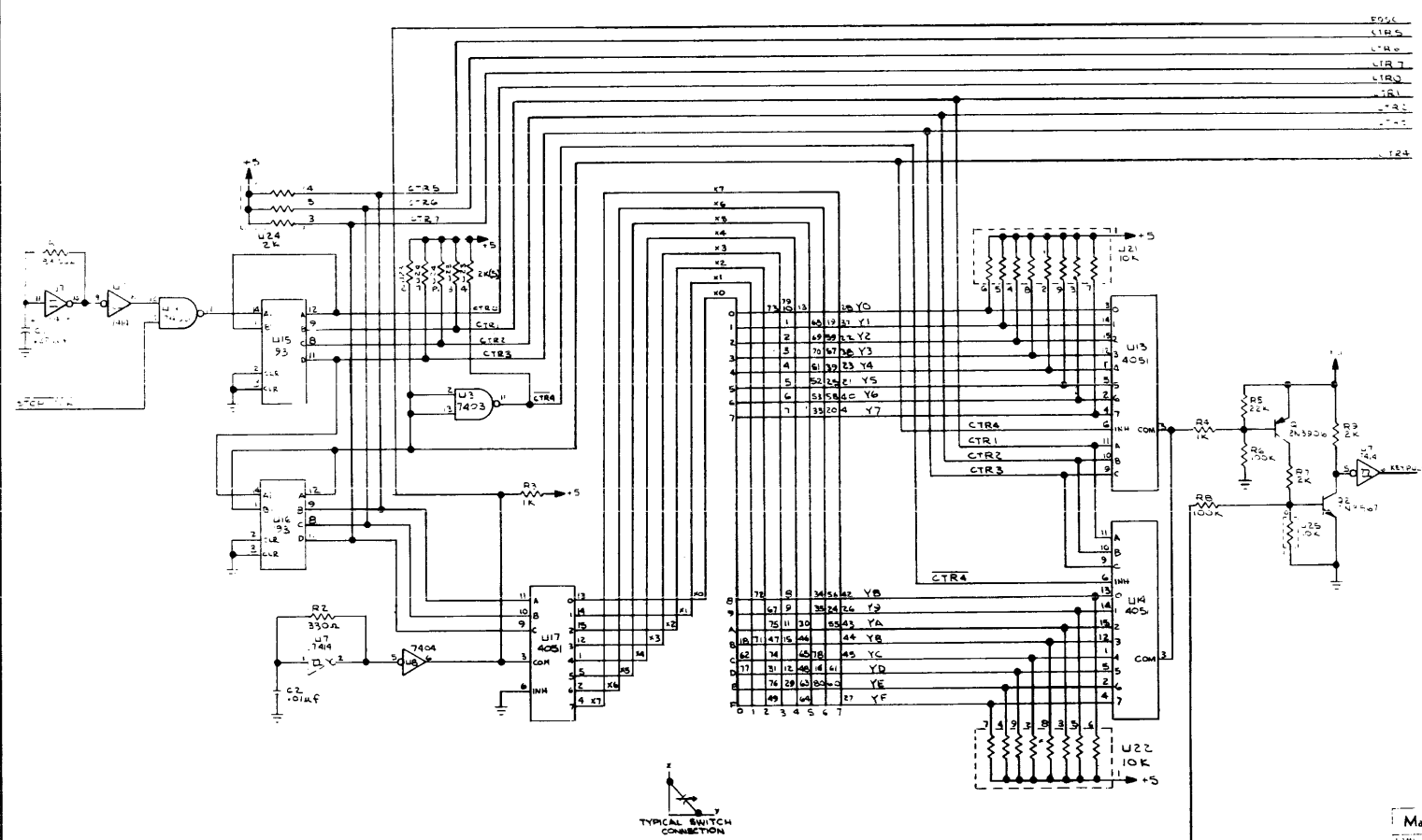
QTY.	REFERENCE DESIGNATION	DESCRIPTION	VENDOR/PART NO.	DATAPOWER PART NO.
1	R9	RESISTOR, 100 Ω , 1/2W, 5%	CARBON COMP	13R0101
1	R14	RESISTOR, 75 Ω , 1/2W, 5%	CARBON COMP	13R0750
1	R11	RESISTOR, 470 Ω , 1/2W, 5%	CARBON COMP	13R0471
1	R7	RESISTOR, 750 Ω , 1/2W, 5%	CARBON COMP	13R0751
3	R1, 1D, 12	RESISTOR, 1K, 1/2W, 5%	CARBON COMP	13R0102
1	R5	RESISTOR, 4.7K, 1/2W, 5%	CARBON COMP	13R0472
1	R15	RESISTOR, 1.65K, 1/4W, 1%	RN60D	42R1651
1	R17	RESISTOR, 787 Ω , 1/4W, 1%	RN60D	42R7870
2	R2, 3	RESISTOR, .1 Ω , 3W, 10%	IRC PW-3	56R0109
1	R6	RESISTOR, 180 Ω , 1/2W, 5%	CARBON COMP (NOM.)	13R0181
3	R8, 13, 16	POT 500 Ω	CTS 115R501A	74R0501
1	R4	RESISTOR, 51 Ω , 1/2W, 5%	CARBON COMP	13R0510
1	C10	CAPACITOR, .001 μ f, 500V	MALLORY J6	15C0002
1	C9	CAPACITOR, .01 μ f, 100V	SPRAGUE 225P10391WD3	11C0001
2	C5, 6	CAPACITOR, .1 μ f, 100V	SPRAGUE 225P10491WD3	11C0002
1	C8	CAPACITOR, 1 μ f, 35V	ITT 4321216110	26C0002
1	C7	CAPACITOR, 10 μ f, 25V	SPRAGUE WH11D106G025A	35C0002
1	C11	CAPACITOR, 100 μ , 25V	SPRAGUE WH11D1076025E	35C0004
2	C1, 2	CAPACITOR, 9000 μ f, 15V	STM 39CS15JL93	35C0023
1	C3	CAPACITOR, 1000 μ f, 16V	NIPPON CHEMI-CON CEO-4W	36C0002
1	Q4	TRANSISTOR	2N2905	14Q0001
1	Q5	TRANSISTOR	2N3906	12Q0001
1	Q3	TRANSISTOR	TIP29A	15Q0003

QTY.	REFERENCE DESIGNATION	DESCRIPTION	VENDOR/PART NO.	DATAPOWER PART NO.
2	Q1, 2	TRANSISTOR	TIP33	15Q0011
2	CR1, 6	DIODE	IN4002, ITT	13D0002
1	CR8	DIODE	IN751A	12D0003
4	CR2-5	DIODE	3A70, SOL	13D0001
1	CR7	SCR	2N 4441, MOT	14D0002
1	Z1	I.C. REGULATOR	DATAPOWER	60Q0001
1		TRANSISTOR PADS	T0-5 MCNABB 400003	00Q0003
2		SHORTING BAR	H.H. SMITH 878	00E0007
4		SPACER	USECO # 1530-B-1/8	35H0016
3		1/32 WASHER	SEASTROM 5602-18-32	84H0002
3		SPADE-STANDOFF	AUTO SPLICE 7-815-31	41E0003
1		BRACKET - HEATSINK	DATAPOWER	15N0039
1		P.C. BOARD	DATAPOWER	D41P0002
	REF	TRANSFORMER	DATAPOWER	ITT0028

APPENDIX C: ADM-1A KEYBOARD

C-2

PART NO 26233		ISSUE 1	
ECO NO	REV. NO	DATE	AUTH
FORM	RE CASEC		12

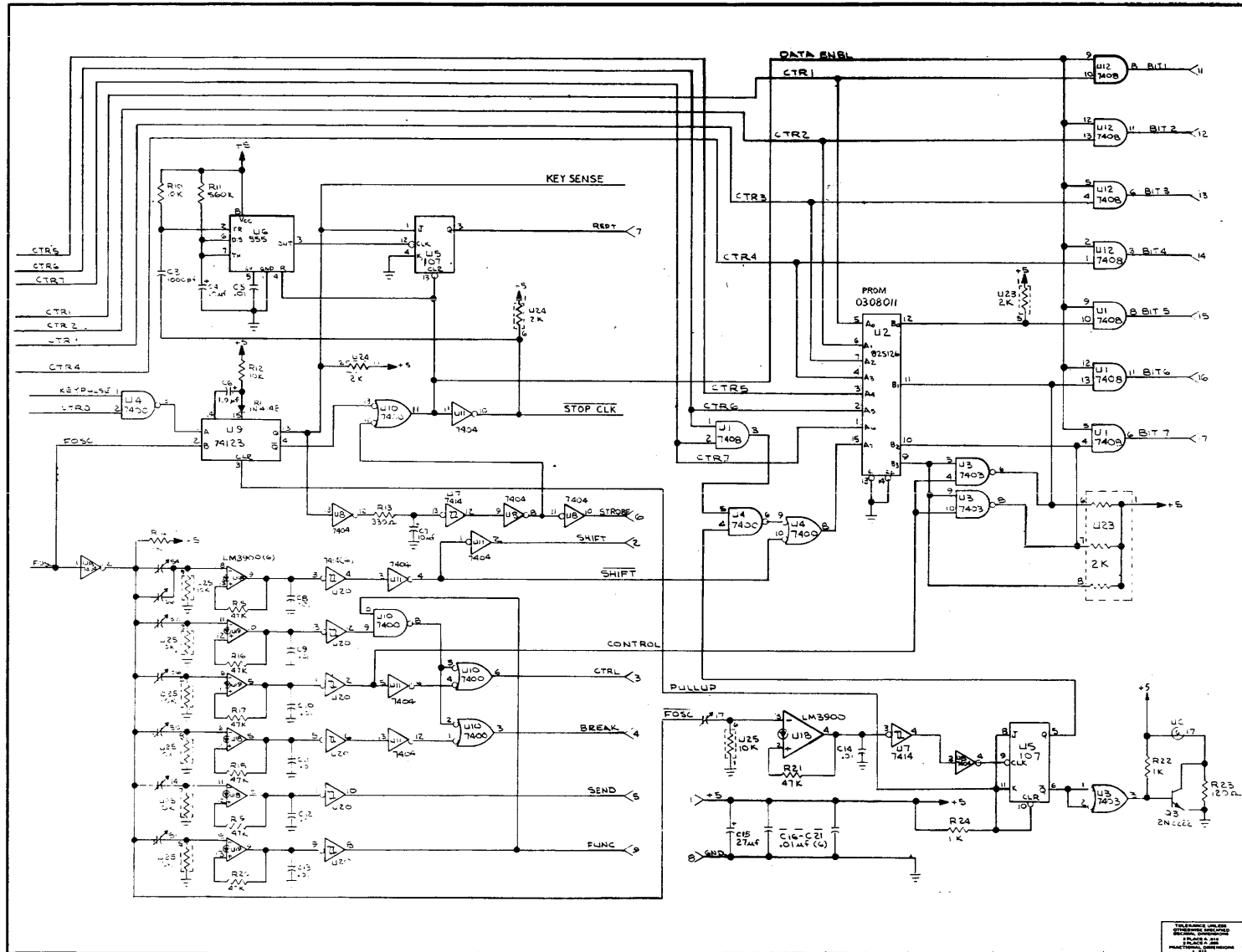


KEYSENSE

Maxi-Switch Co.
 SCHEMATIC LEAD ALL EXPANDED
 (128591)
 DRAWN BY RADIL
 JULY 8, 1976
 SHEET 1 OF 2

TOLERANCE LIMITS
 UNLESS OTHERWISE SPECIFIED
 PER MIL-STD-203
 FRACTIONAL DIMENSIONS
 IN INCHES

C-3



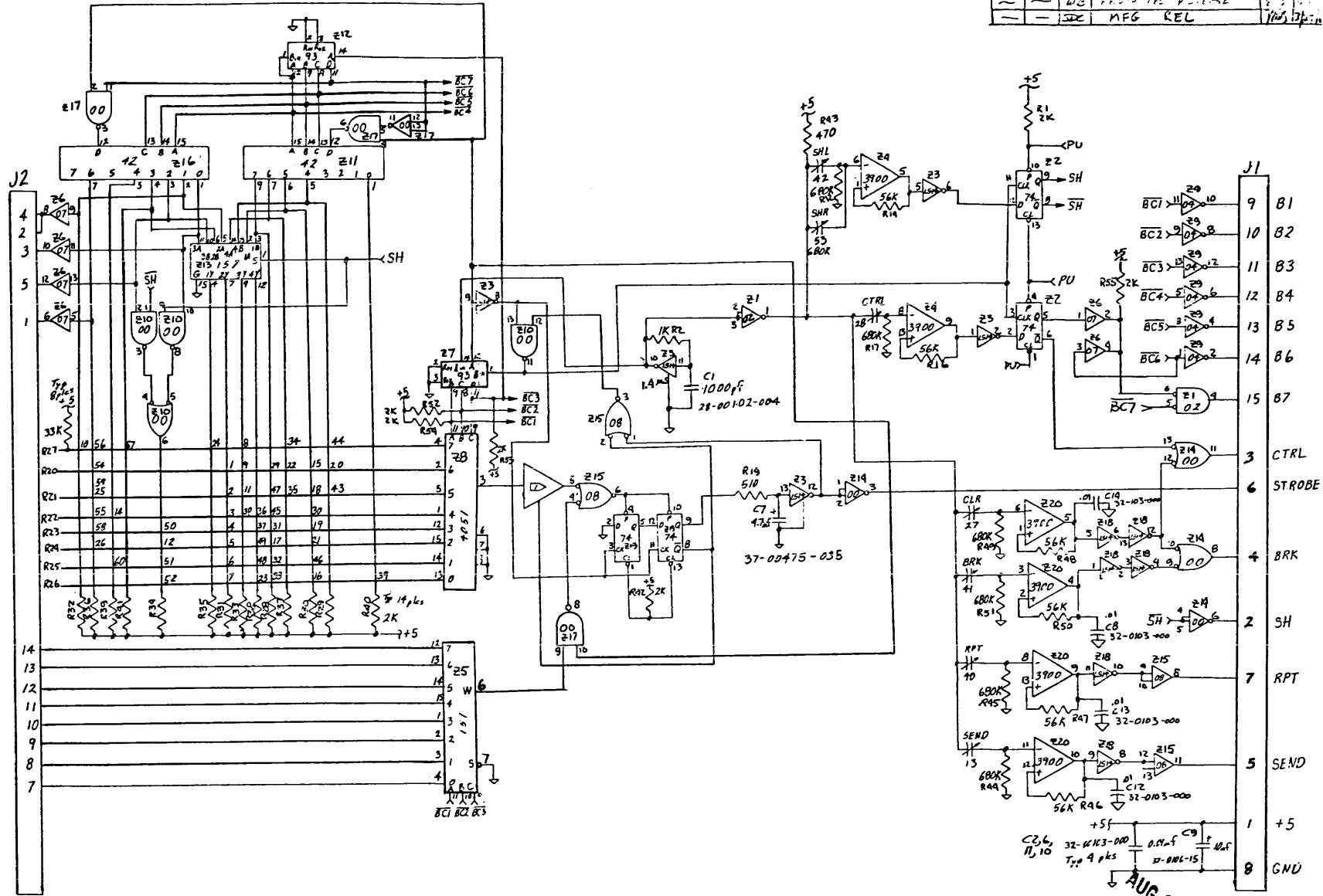
PART NO. 242033		REVISE
REV. NO.	REVISION	DATE INITIAL
ROOM	RELEASE	M/1/72

Mazi - Switch Co.

NAME: SCHEMATIC - LEAF ADM L EXPANDED
 MATERIAL: (12659)
 FINISH: NONE

DRAWN BY: RADIL DATE: JULY 8, 1972
 APPROVED BY: DATE: 11-1-72
 SHEET 2 of 2 PART NO. 242033

REV.	ECO	BY	DESCRIPTION	APP	DATE
—	—	WJ	REVISED P.C. 1-1-56		1/1/56
—	—	JDC	MFG REL		1/1/56



C-4

STANDARD DETECTOR

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MANUFACTURE PARTS AND/OR ASSY'S PER K.T.C. DOCUMENT.
 FTP
 35-0545

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES
 DIMENSION NOT TO SCALE
 USED ON
 ADM-1
 KEYBOARD

TOL. EXCEPT AS NOTED
 ITEM SCALE
 PART NO.
 TITLE
 DESCRIPTION
 QTY.
 SCHEMATIC
 keytronic corporation
 SPOKANE, WASH., U.S.A.
 DWG. NO. 35-1473
 SHEET 1 OF 2

AUG 17 1976

APPENDIX D: ADM-1A SCHEMATICS P.C. BOARD ASSEMBLY CIRCUIT BOARD

SCHEMATICS

Attention: Due to the nature of the following material, various changes in the logic may occur from time to time. Thus, these materials may not always conform exactly to the specifications within.

LSi
4/77

SHT ZONE LTR			REVISIONS	DATE	APPROVED
			DESCRIPTION		

SHT	ZONE	LTR	FUNCTION	SIGNAL	DESCRIPTION
<i>S1</i>					
1	1/3	OFF	EVEN PARITY	OFF	UART
2	1/3	ON	8 BIT WORD	ON	
3	1/3	OFF	2 STOP	OFF	
4	1/3	ON	NO PARITY	ON	
5	1/3	OFF	ENABLE RFE SENSE	OFF	RECEIVE FRAME ERROR ENA (-13)
6	1/3	ON	ENABLE ROE SENSE	ON	RECEIVE OVER RUN ERROR ENA (-13)
7	1/3	OFF	RECEIVE DATA NORMAL	OFF	
8	1/3	ON	XMIT NULL CODE	ON	LOCAL COPY SUPPRESS
9	1/3	OFF	BIT 8 = 1	OFF	NULL CODE XMISSION
10	1/3	ON	BIT 8 = 0	ON	XMIT & REC BIT CONTROL
<i>S2</i>					
1	1/6	OFF	NO PARITY	OFF	PRR UART
2	1/6	ON	2 STOP	ON	
3	1/6	OFF	8 BIT WORD	OFF	
4	1/6	ON	EVEN PARITY	ON	
5	1/5	OFF	RIS NORMAL	OFF	RIS INHBT W/CTS (CLEAR TO SEND)
6	1/5	ON	RIS NORMAL	ON	RIS INHBT W/CF (CARRIER DETECT)
7	1/5	OFF	RIS *TRNOF DLY (4.5ms@)	OFF	RIS TURNOF DELAY ENABLE
8	1/4	ON	RIS *LOWALL THE TIME	ON	RIS SELECT
9	1/5	OFF	SECONDARY CHNL ENBL	OFF	SECONDARY CHANNEL SELECT
10	1/3	ON	REC PRTY ERROR ENABLE	ON	RECEIVE PARITY ERROR ENABLE
<i>S3</i>					
1	1/6	OFF	J3 PIN 6 OPEN	OFF	RIS OUT ON J3 PIN 6
2	1/6	ON	J3 PIN 8 OPEN	ON	RIS OUT ON J3 PIN 8
3	1/6	OFF	DISABLE INTNL LOOPBK	OFF	INTERNAL LOOPBK RIS 1 to CTS 1
4	1/6	ON	LONG PRINTER DELAY	ON	PRINTER DELAY ENA
5	1/6	OFF	READY *TRUE* SELECT	OFF	BUSY-READY SELECT
6	1/6	ON	J3 PIN 20 OPEN	ON	PRINTER READY
<i>S4</i>					
1	24	OFF	OPT 1 = TRUE	OFF	OPTION B
2	24	ON	OPT 2 = TRUE	ON	OPTION C
3	24	OFF	OPT 3 = TRUE	OFF	OPTION A
4	24	ON	OPT 5 = TRUE	ON	OPTION D
5	25	OFF	OPT 4 = TRUE	OFF	OPTION E
<i>S5</i>					
1	17	OFF	BREAK ENABLED	OFF	BREAK ENABLE
2	11	ON	UPPER CASE ONLY	ON	LOWER CASE ENABLE
3	11	OFF	BLINKING CURSOR	OFF	CURSOR BLINK ENABLE
4	22	ON	NO CLEAR TO PROTECT	ON	CLEAR TO PROT
5	24	OFF	EN	OFF	12/24 LINE
6	11	ON	B4	ON	BASIC 4/STD DISPLAY
7	3	OFF	50 HZ	OFF	50/60 ENABLE

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UNLESS OTHERWISE SPECIFIED	CONTR NO.	
DIM. IN INCHES	DR	
TOLERANCES	CHK	
X ± .1	DSGN	
.XX ± .03	ENGR	
.XXX ± .010	PROJ <i>W. Johnson</i>	
ANGLES ± 0.5°	REL	
MACH. FIN.	APPD	
	APPD	
DASH NO.	129300	
	NEXT ASSY	USED ON
	APPLICATION	

LEAR SIEGLER, INC.
 ELECTRONIC INSTRUMENTATION DIVISION
 ANAHEIM, CALIFORNIA 92803

S1

SCHMATIC - ADM-1A

SIZE	CODE IDENT NO.	DWG NO.	LTR
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SCALE		-13 B0	SHEF 2/26

129339

4

3

2

1

D

D

C

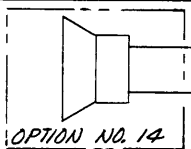
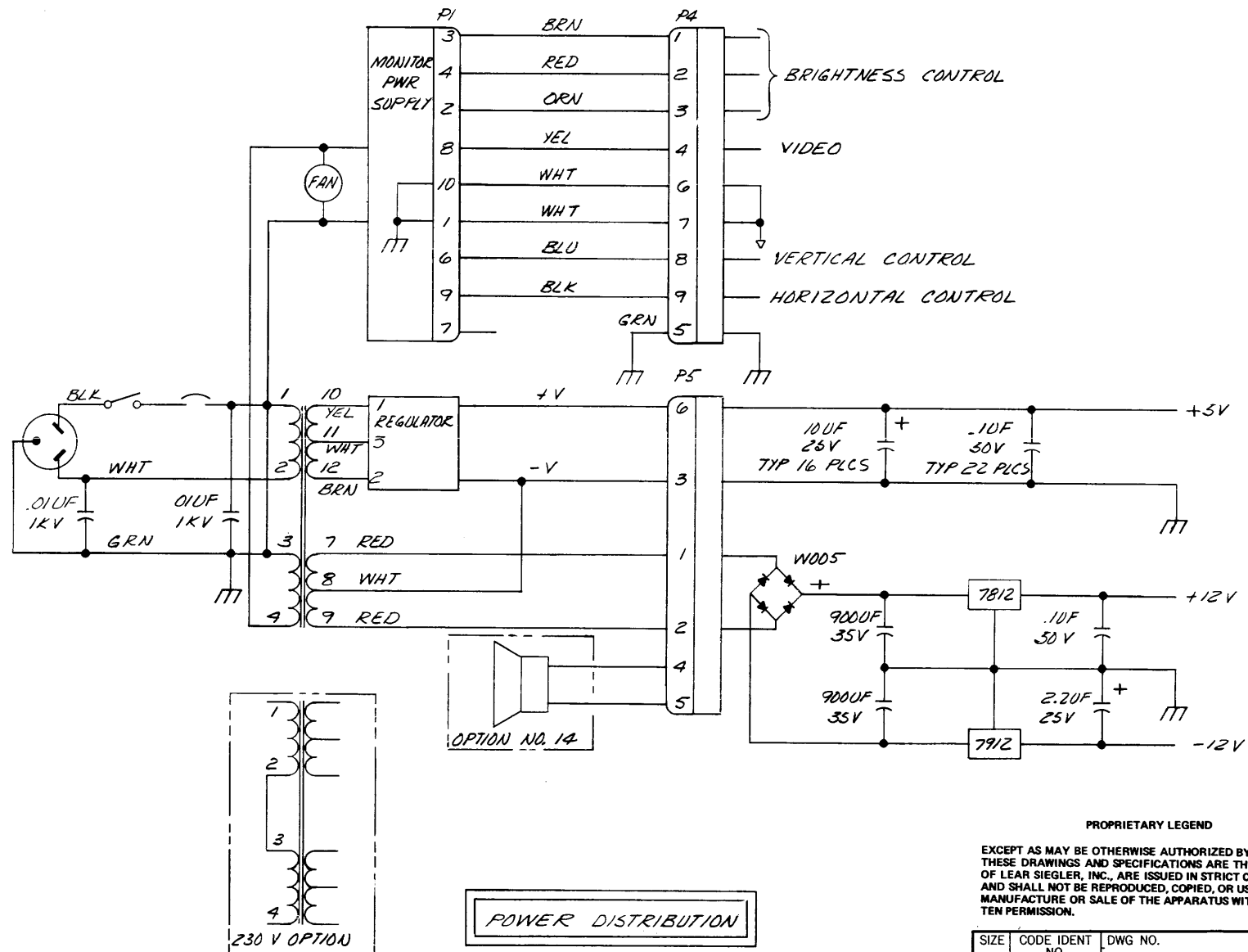
C

B

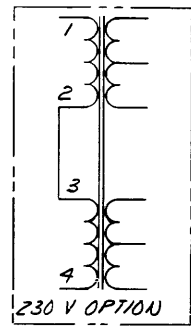
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A

A



POWER DISTRIBUTION



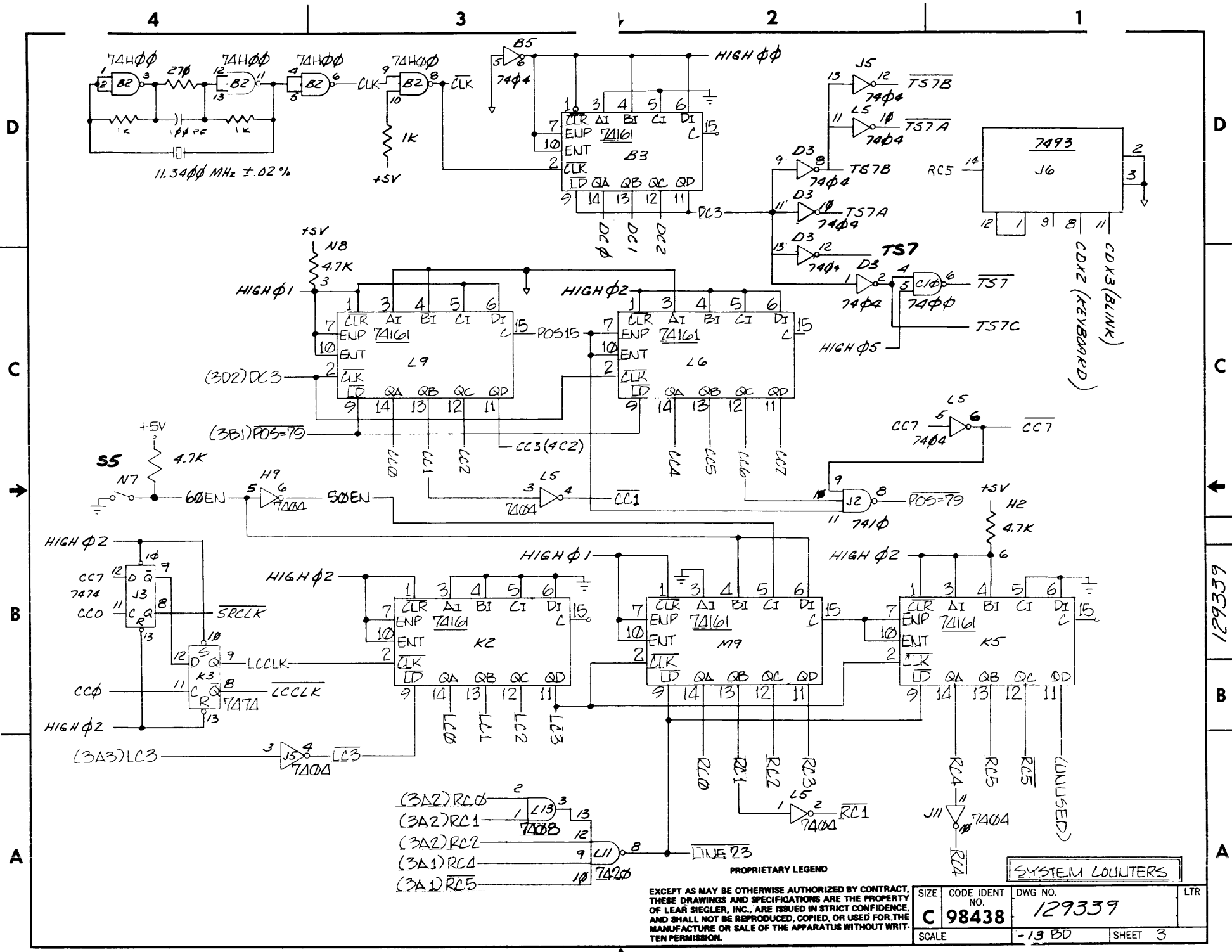
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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 80		SHEET 2

129339





PROPRIETARY LEGEND

(3A2) RC0	1	L13	3	L3
(3A2) RC1	1	7408	12	
(3A2) RC2	9	L11	8	
(3A1) RC4	9	7420	10	
(3A1) RC5	10			

SYSTEM COUNTERS

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SCALE	-13 BD		SHEET	3

129339

D

C

B

A

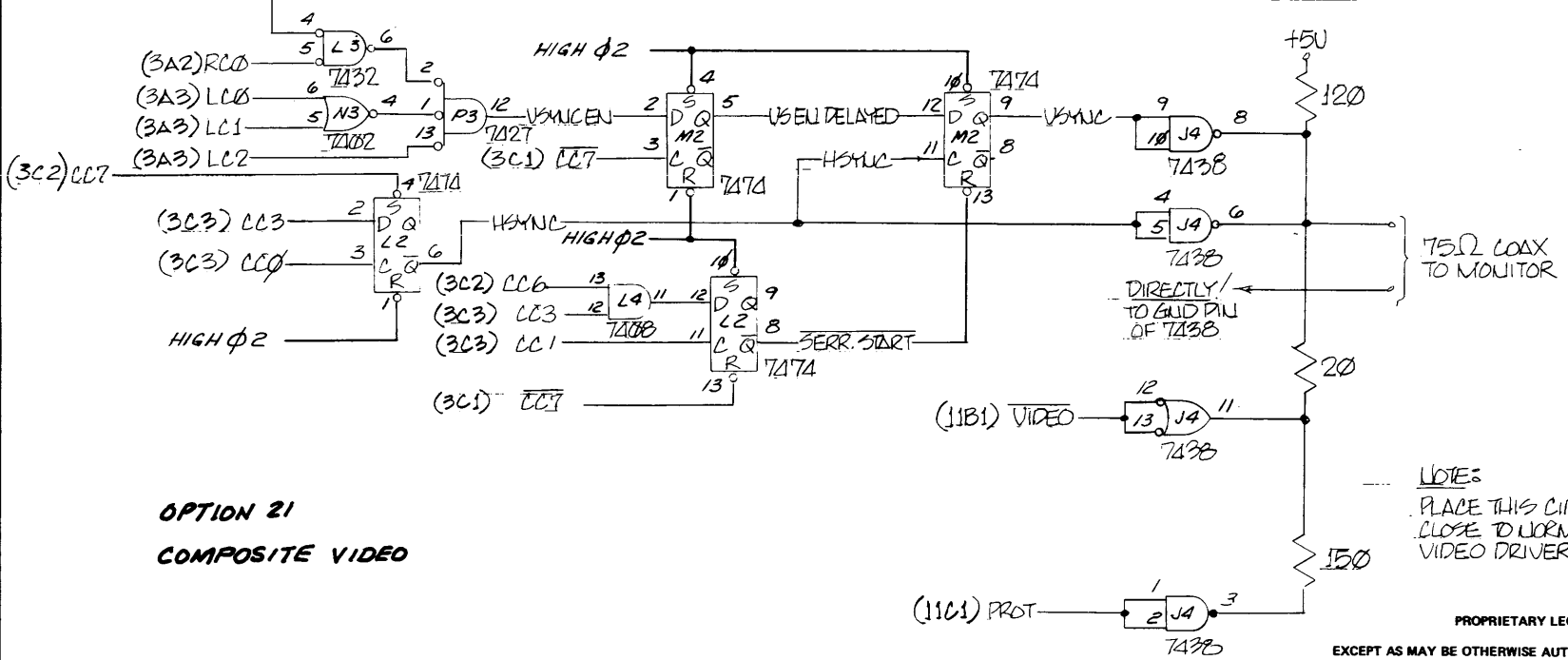
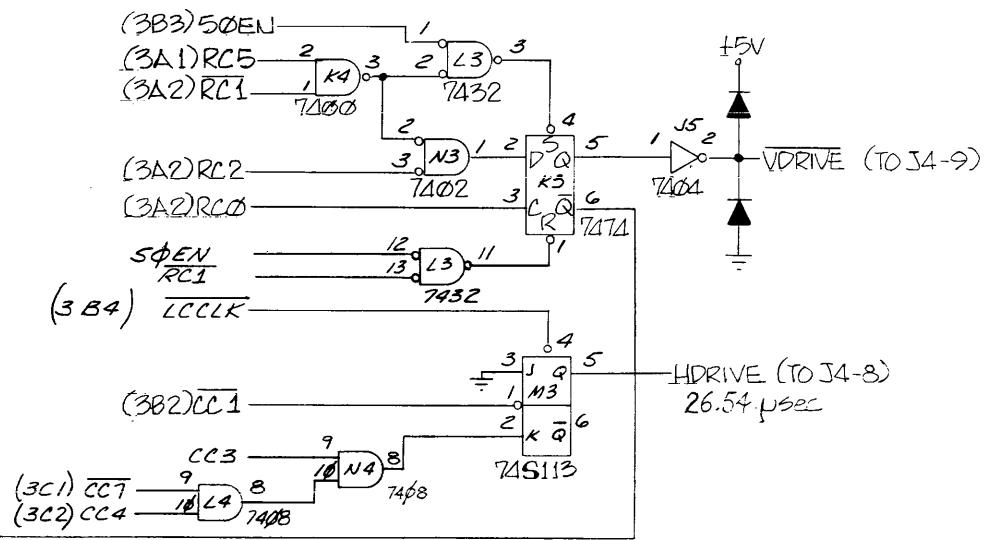
D

C

129339

B

A



**OPTION 21
COMPOSITE VIDEO**

NOTES:
PLACE THIS CIRCUIT
CLOSE TO NORMAL
VIDEO DRIVER

PROPRIETARY LEGEND

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SIZE	CODE IDENT NO.	DWG NO.	LTR
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SCALE	-13 BD	SHEET 4	



4

3

2

1

D

D

C

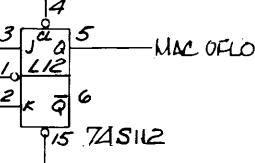
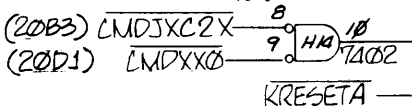
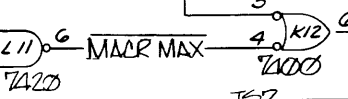
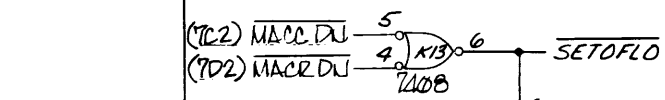
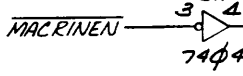
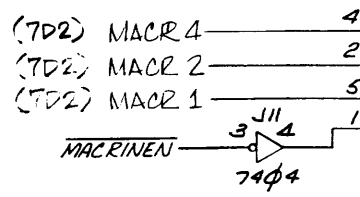
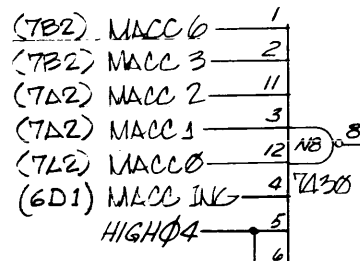
C

B

B

A

A



MEMORY ADDRESS OVERFLOW

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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13B0	SHEET 5	

129339

4

3

2

1

D

C

B

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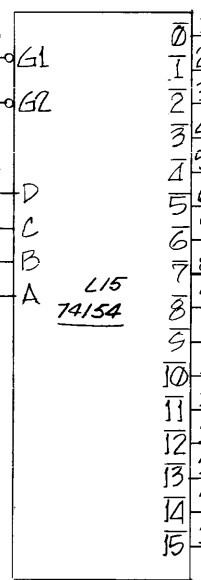
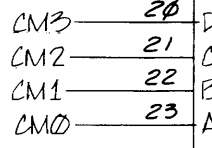
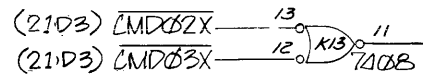
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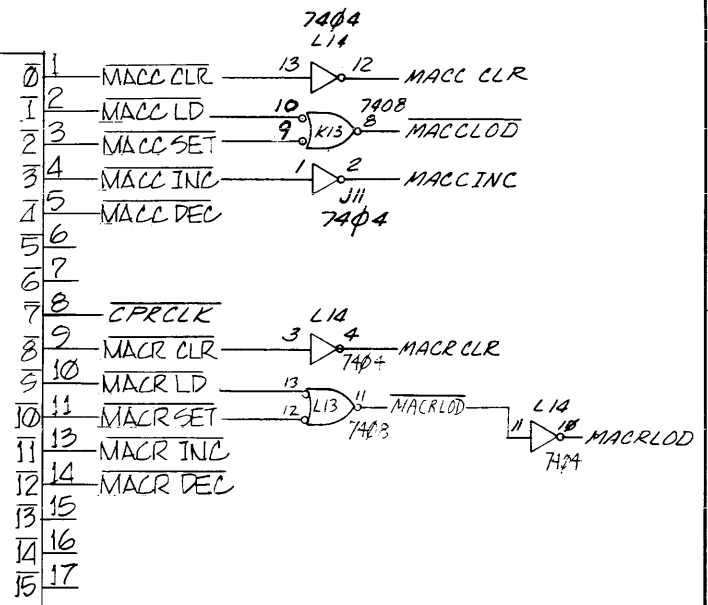
129339

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MACC & MACR CONTROL



PROPRIETARY LEGEND

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SIZE	CODE IDENT	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 6



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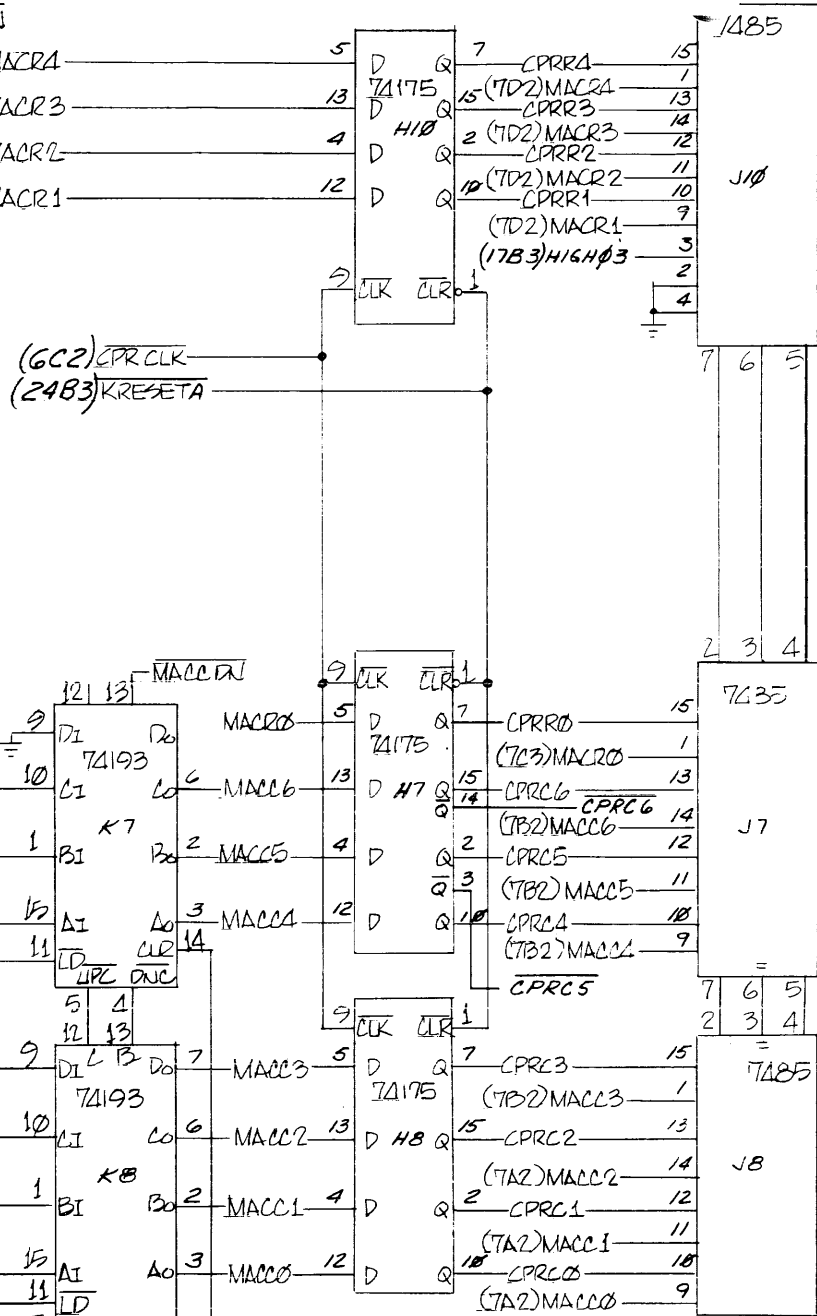
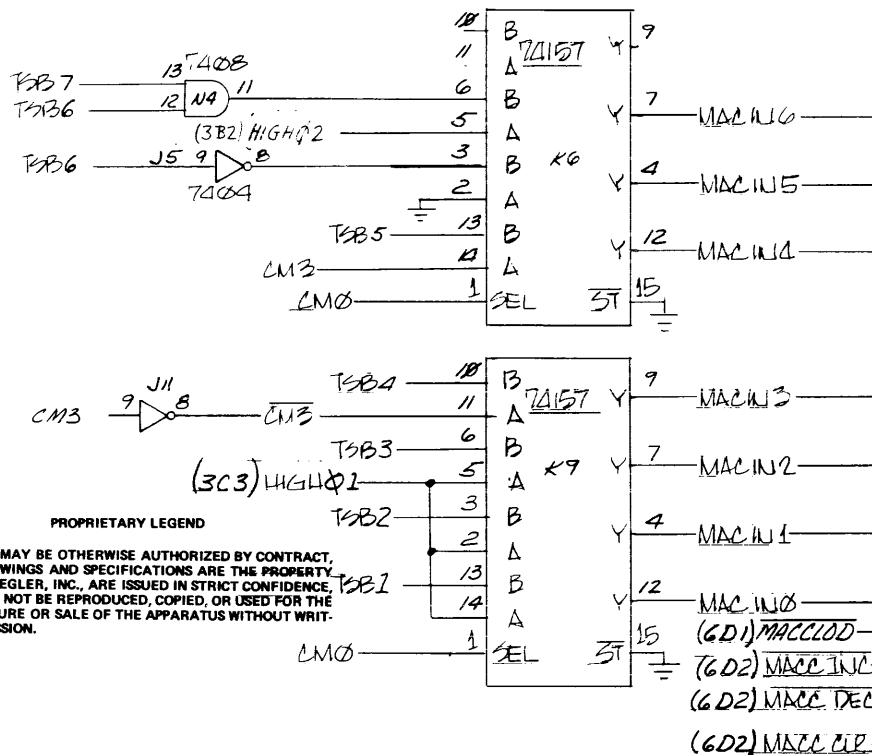
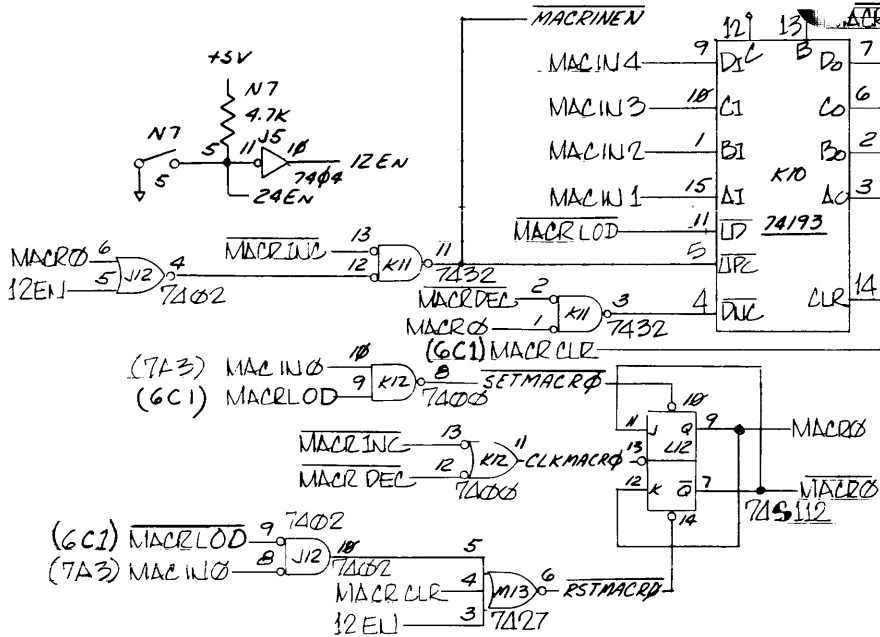
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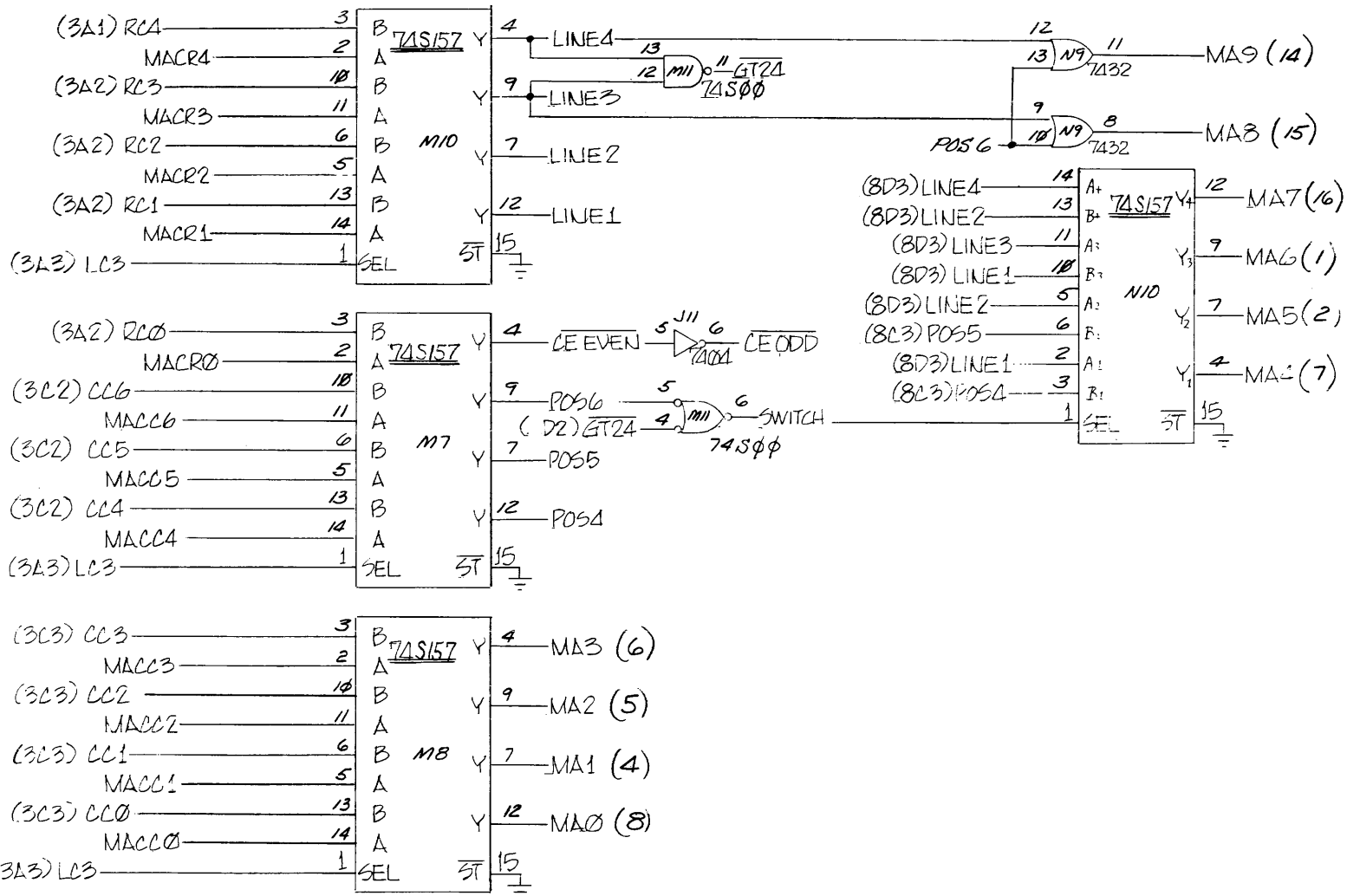
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 OF LEAR SIEGLER, INC. ARE ISSUED IN STRICT CONFIDENCE,
 AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR THE
 MANUFACTURE OR SALE OF THE APPARATUS WITHOUT WRIT-
 TEN PERMISSION.

SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-133D	SHEET 7	



PROPRIETARY LEGEND

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RAM ADDRESS

SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD	SHEET 8	

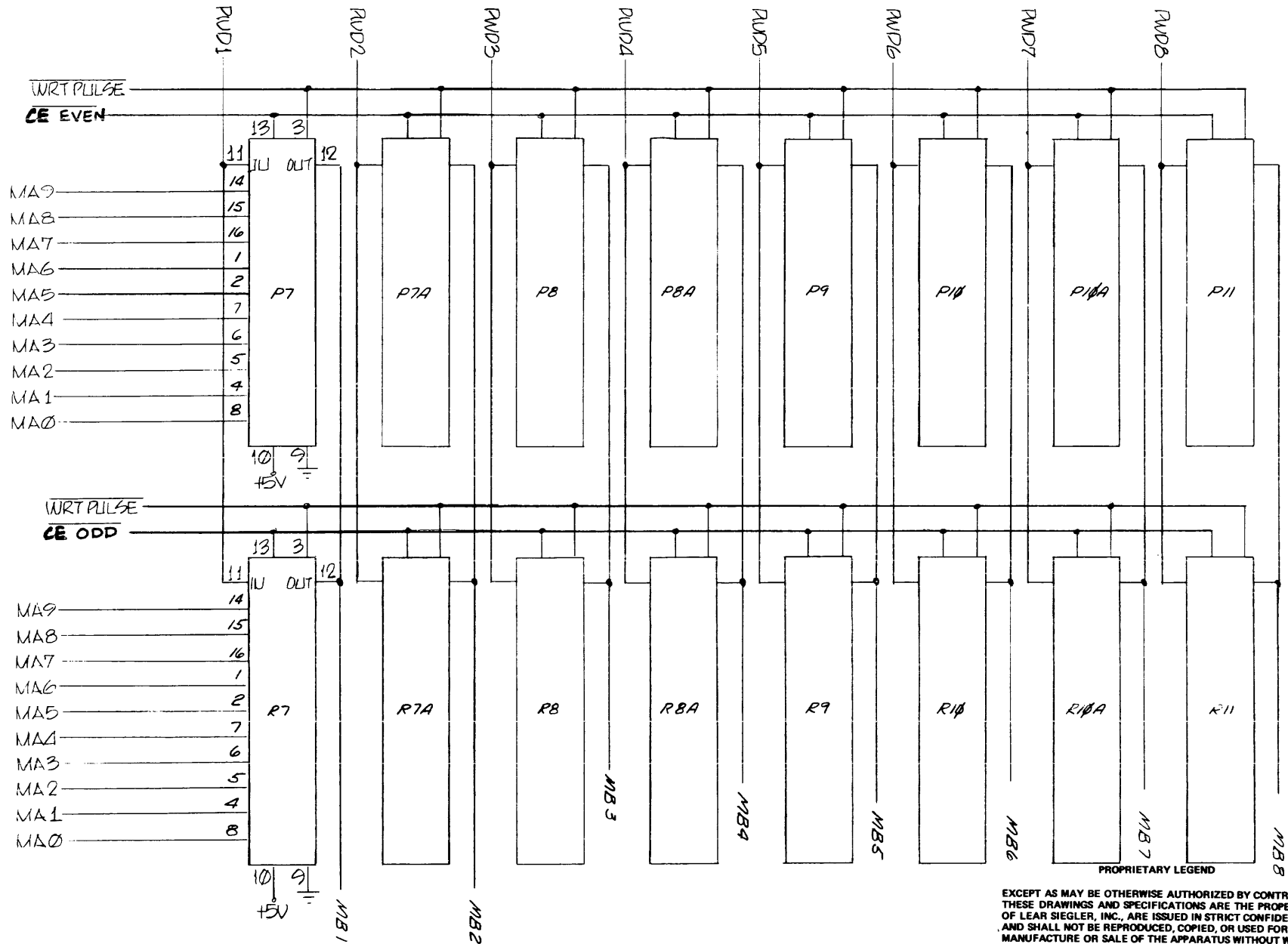
129339

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DATA MEMORY

EXCEPT AS MAY BE OTHERWISE AUTHORIZED BY CONTRACT, THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF LEAR SIEGLER, INC., ARE ISSUED IN STRICT CONFIDENCE, AND SHALL NOT BE REPRODUCED, COPIED, OR USED FOR THE MANUFACTURE OR SALE OF THE APPARATUS WITHOUT WRITTEN PERMISSION.

SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 9

129339

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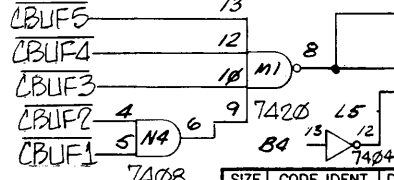
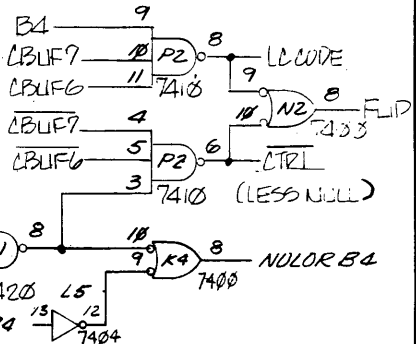
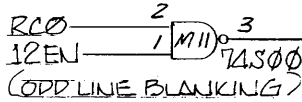
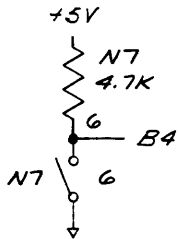
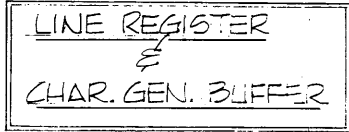
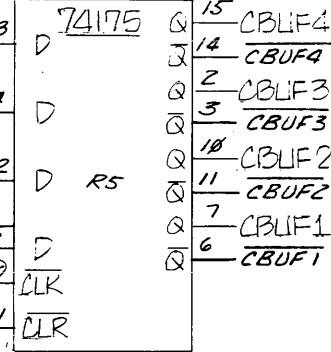
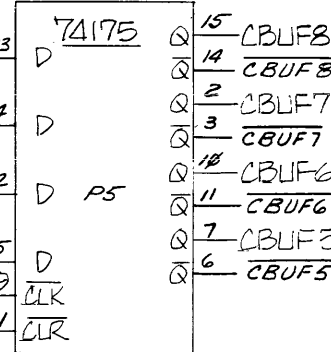
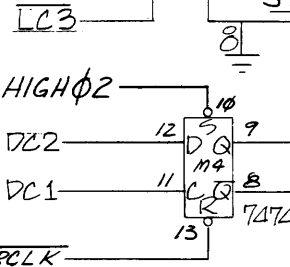
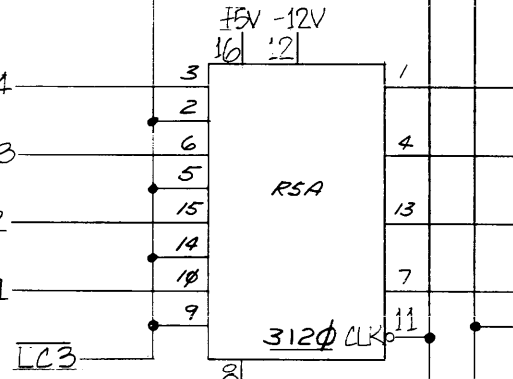
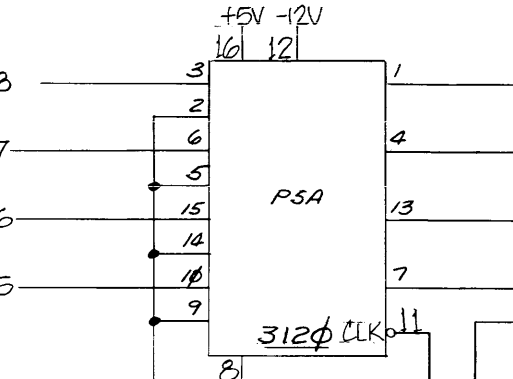
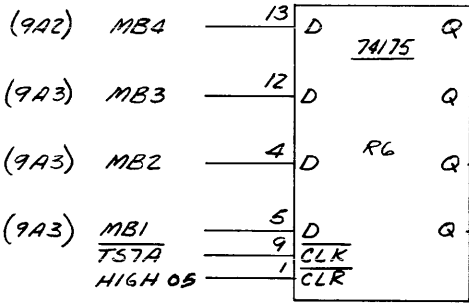
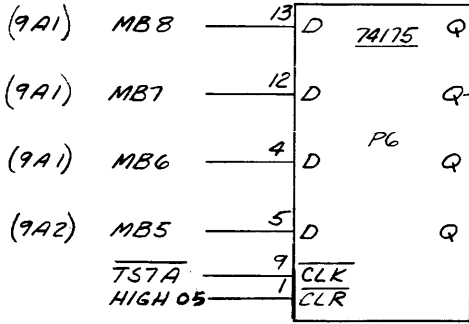
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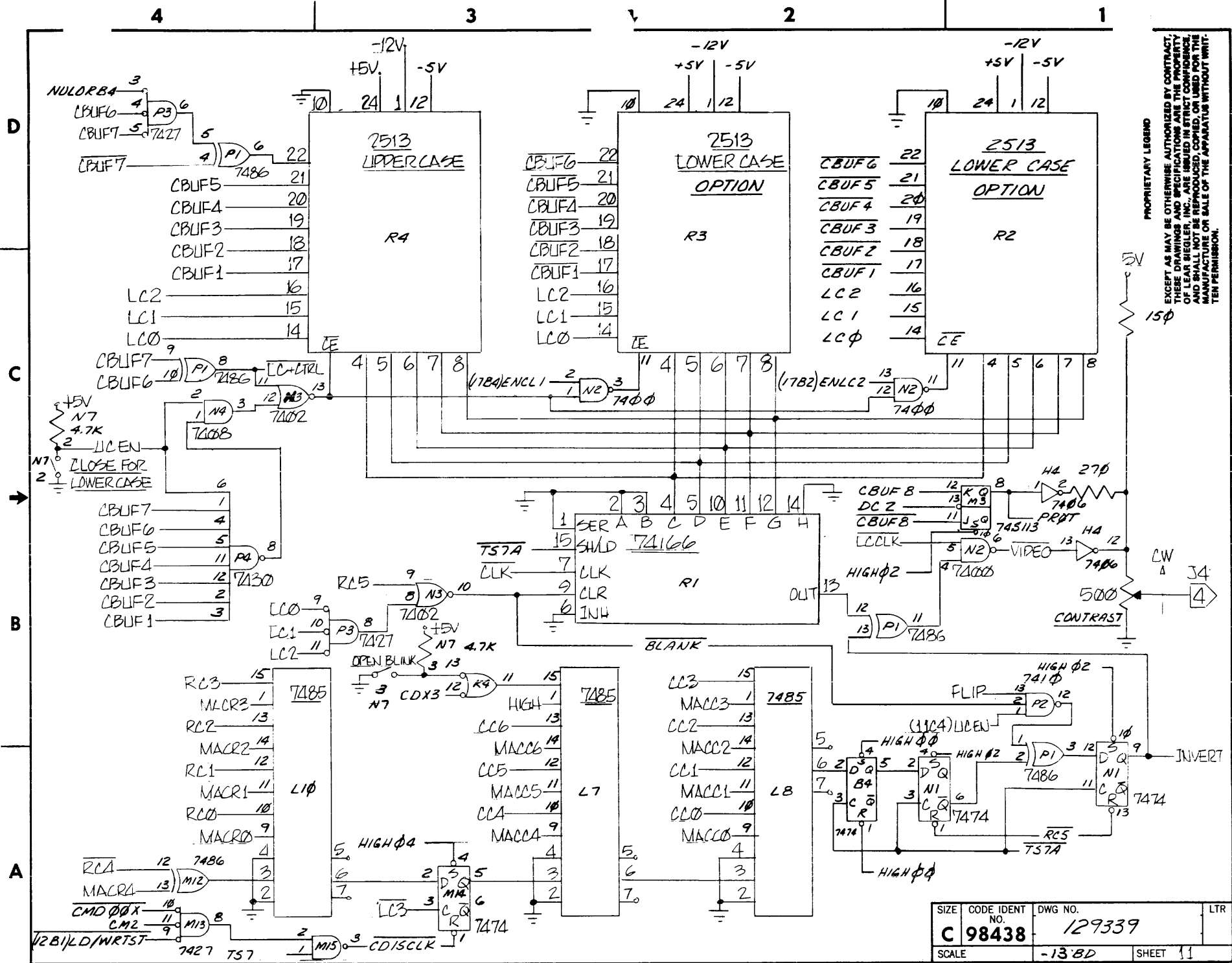
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SIZE	CODE IDENT NO.	DWG NO.	LTR
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SCALE	-1350	SHEET 10	

129339

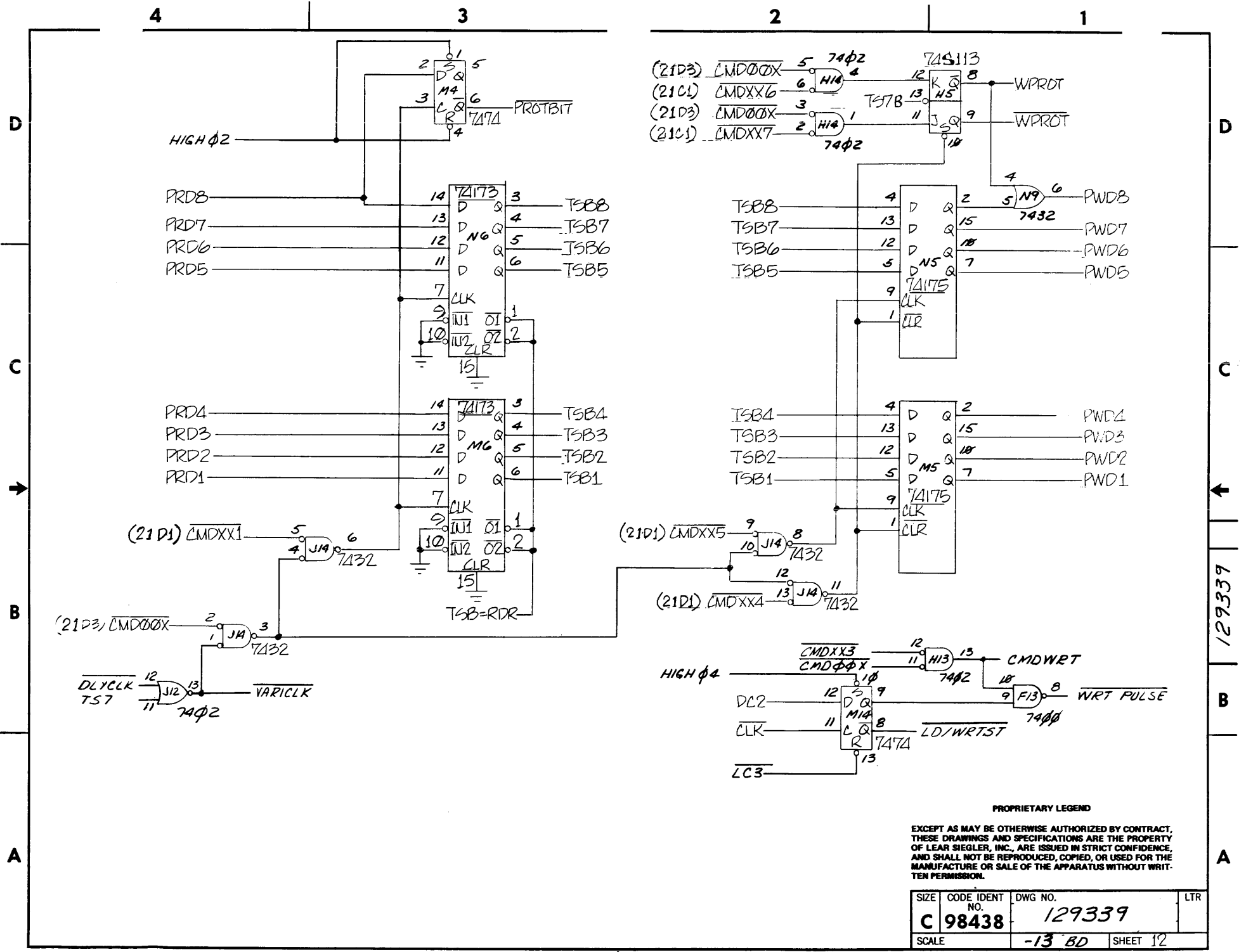




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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13'8D		SHEET 11

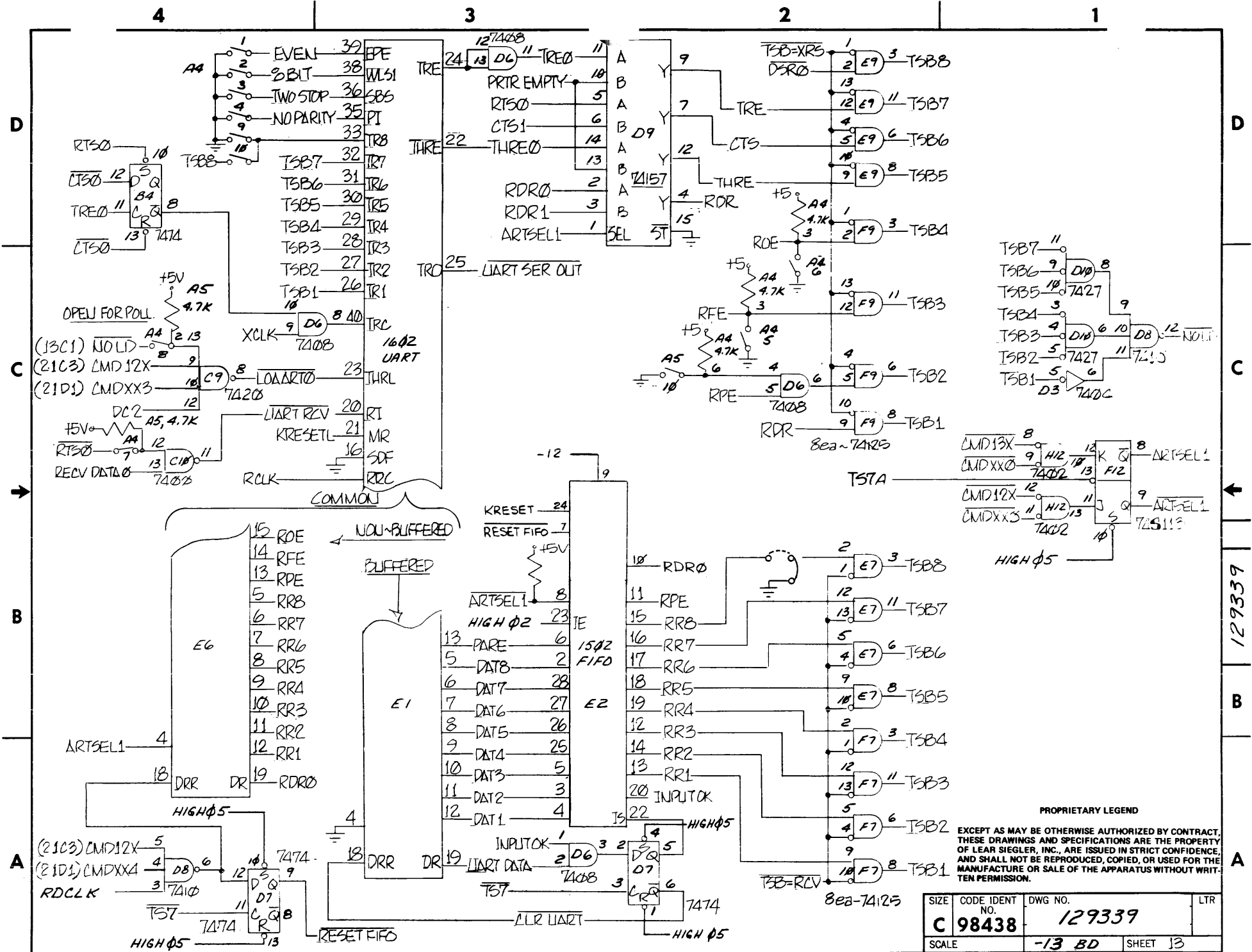
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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD	SHEET 12	

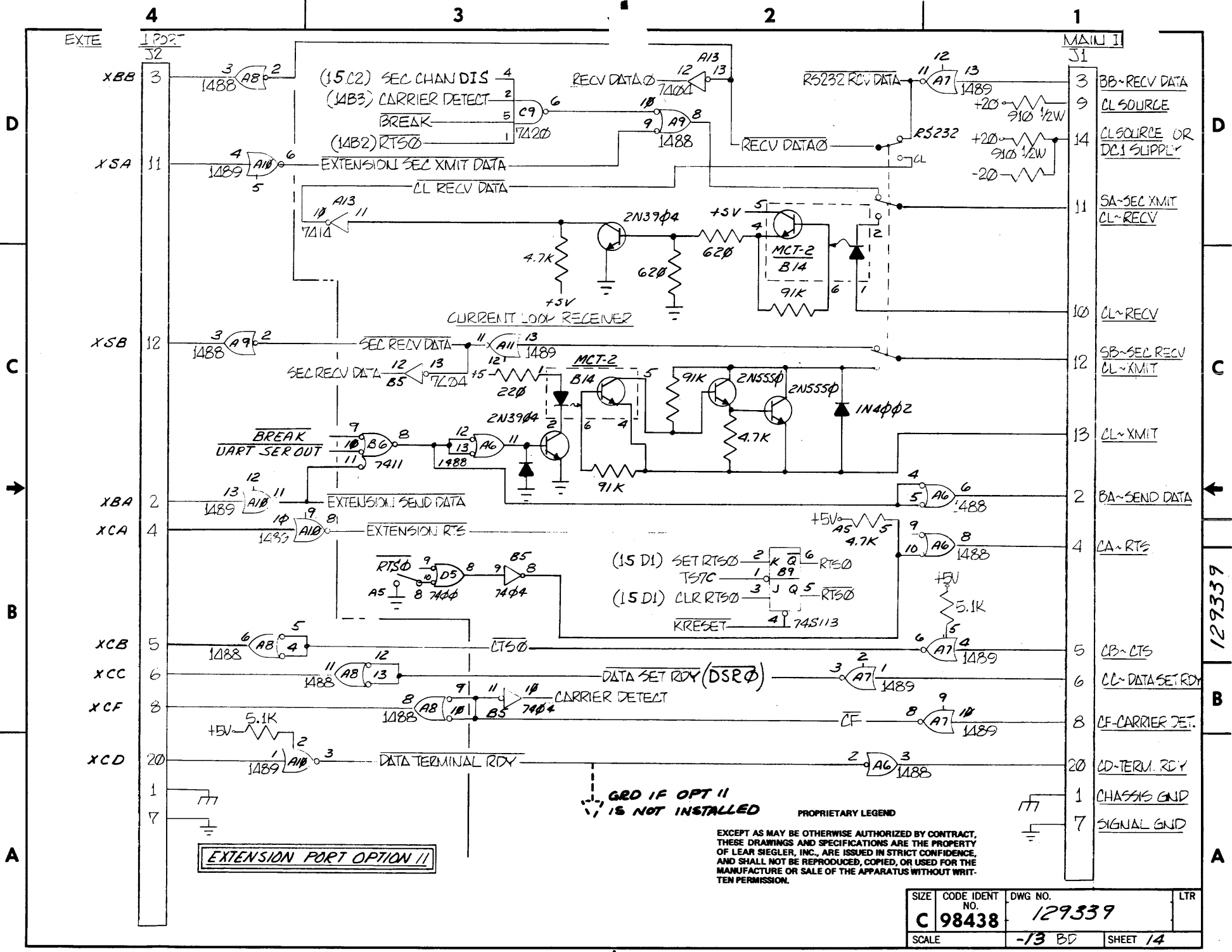
129339



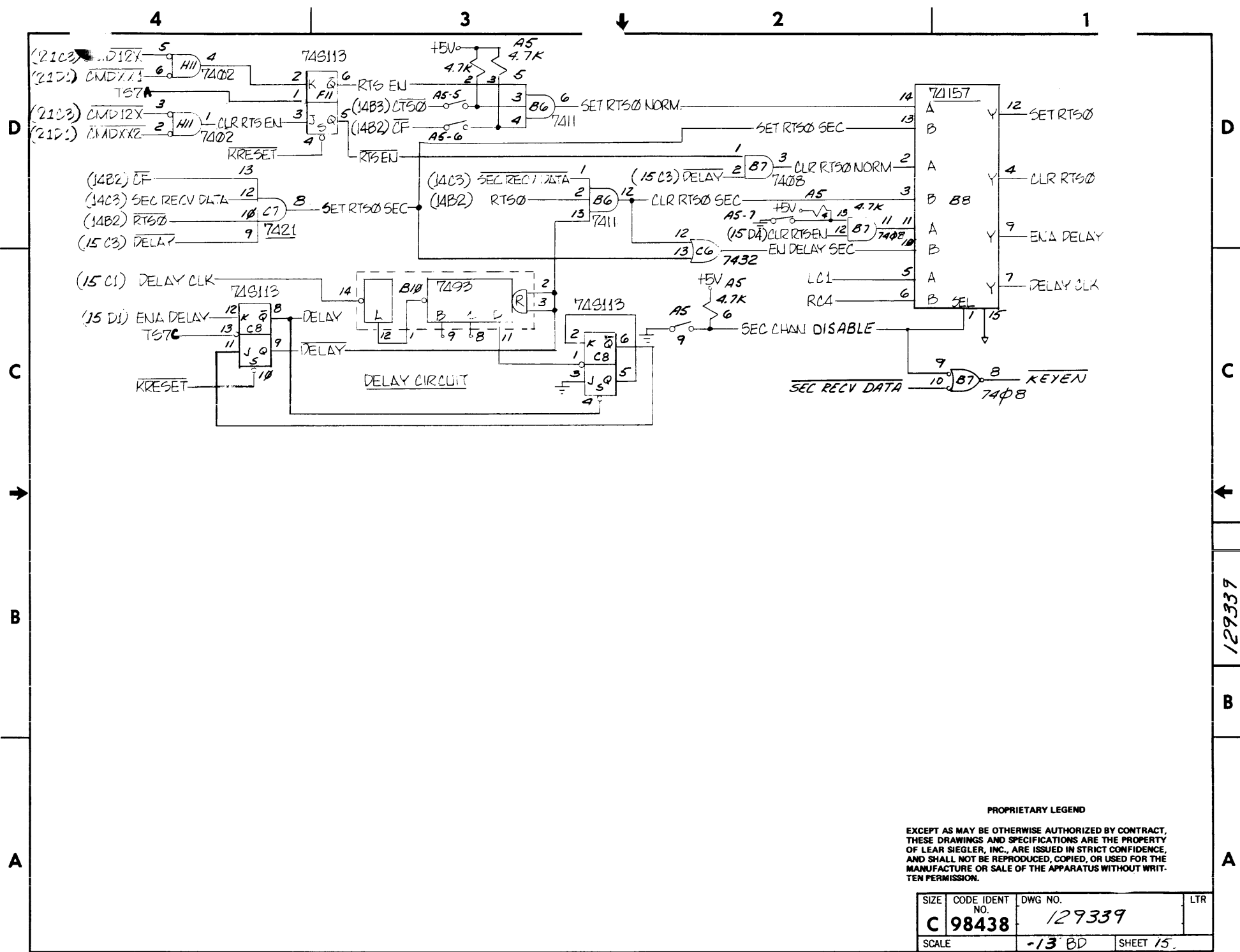
129339

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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 13



SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD	SHEET 14	



PROPRIETARY LEGEND

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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 15

129339

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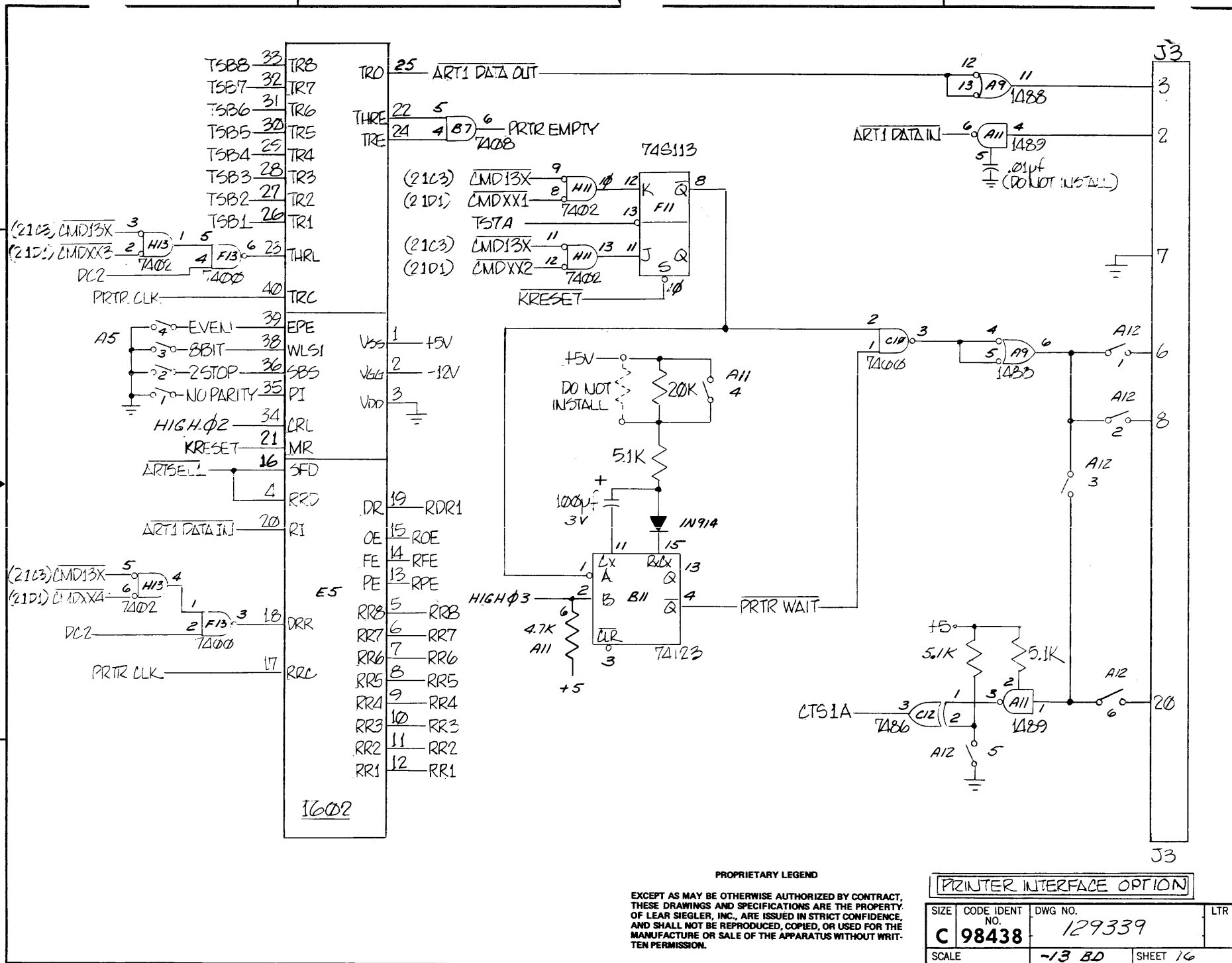
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PROPRIETARY LEGEND

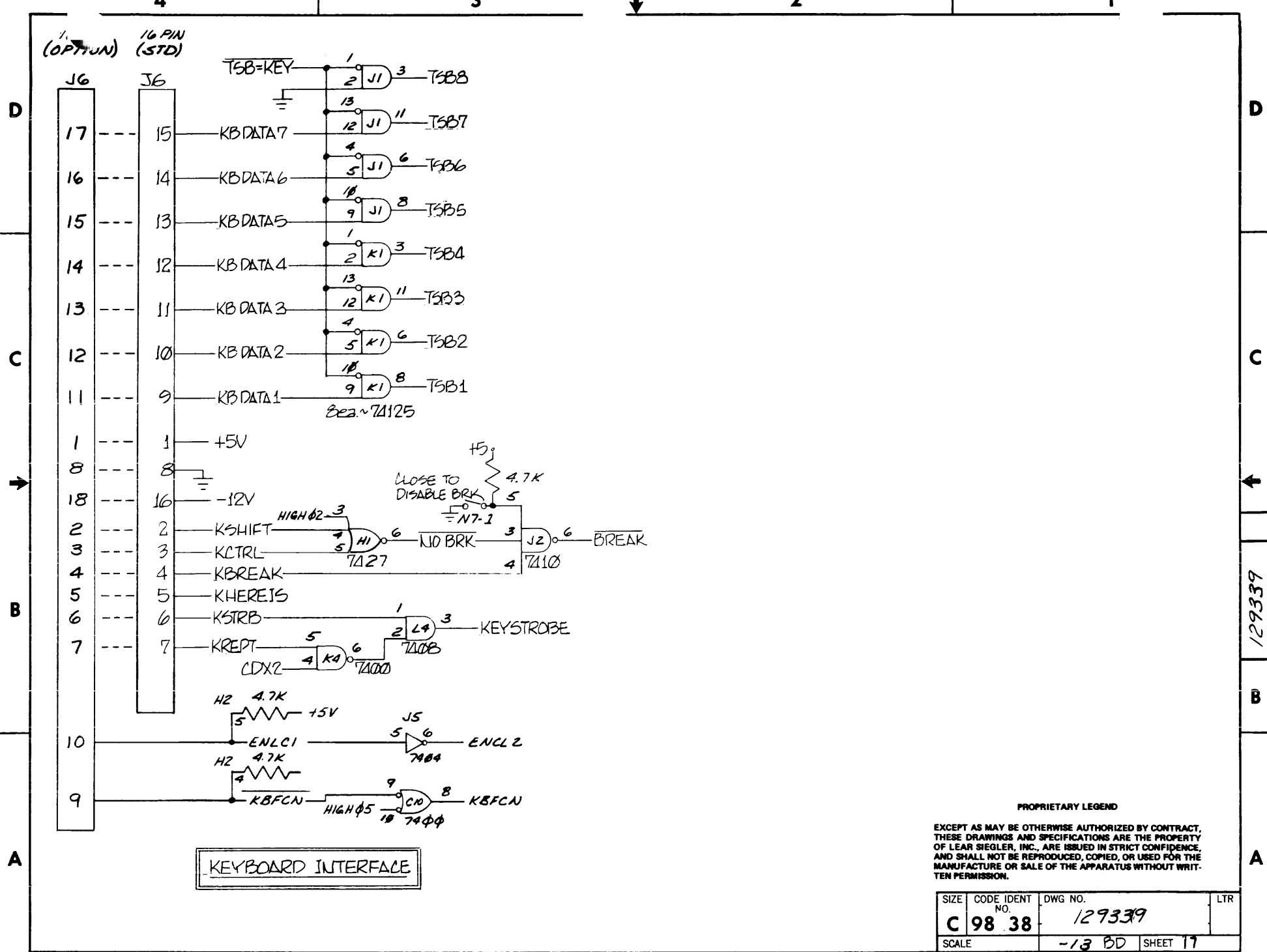
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PRINTER INTERFACE OPTION

SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 80	SHEET 16	

129339

J3
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J3



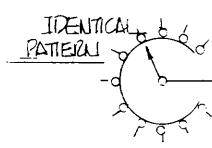
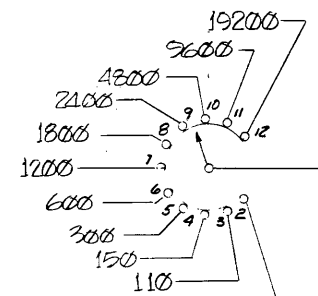
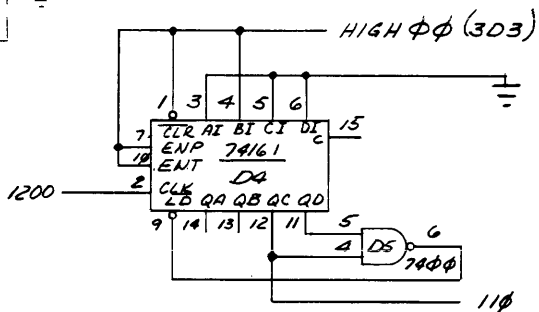
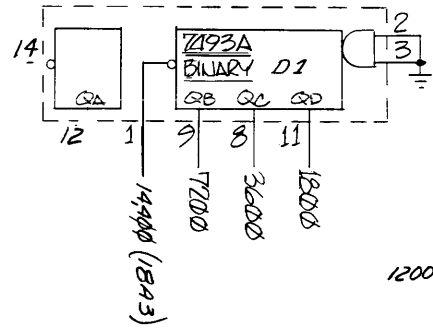
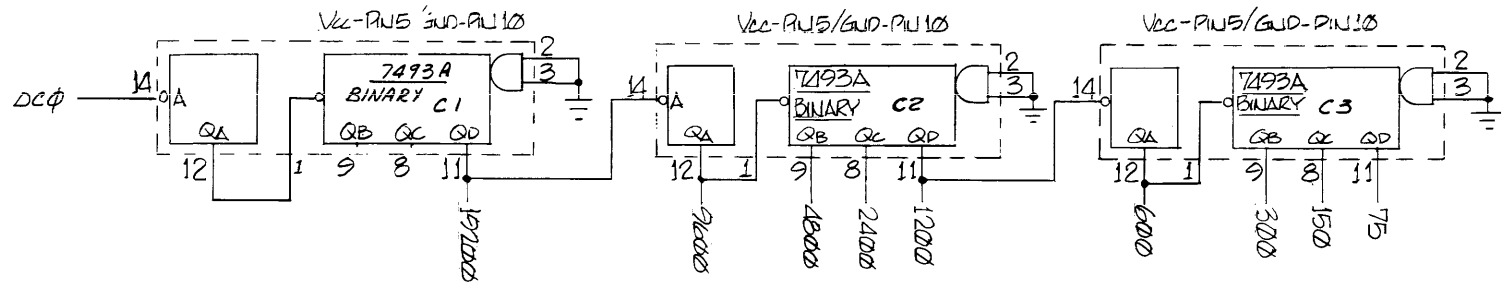
KEYBOARD INTERFACE

PROPRIETARY LEGEND

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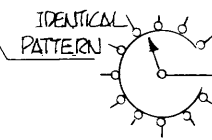
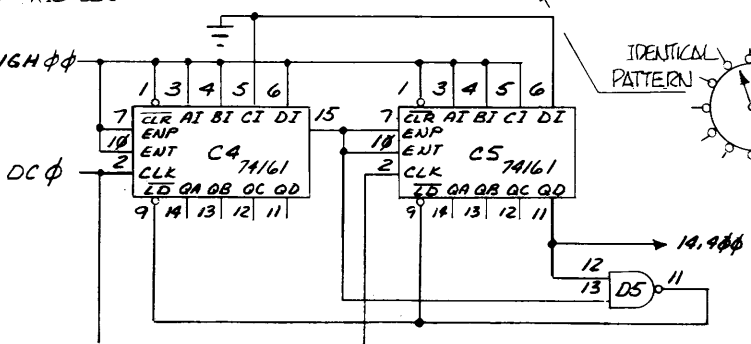
SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98 38	129339	
SCALE	-1/2 BD		SHEET 17

BALD RATE GENERATION



NOTE: CUT ETCH
INSTALL JMPR
SWTS 'HIGH' } SPLIT BALD RATE
'HIGH' SELECTOR ~ RECJ CLOCK
'LOW' SELECTOR ~ XMIT CLOCK

NOTE:
INSTALL JUMPER TO SELECT
LAST POSITION, IF REQUIRED



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SIZE	CODE IDENT NO.	DWG NO.	LTR
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SCALE	-13.80		SHEET 18

129339

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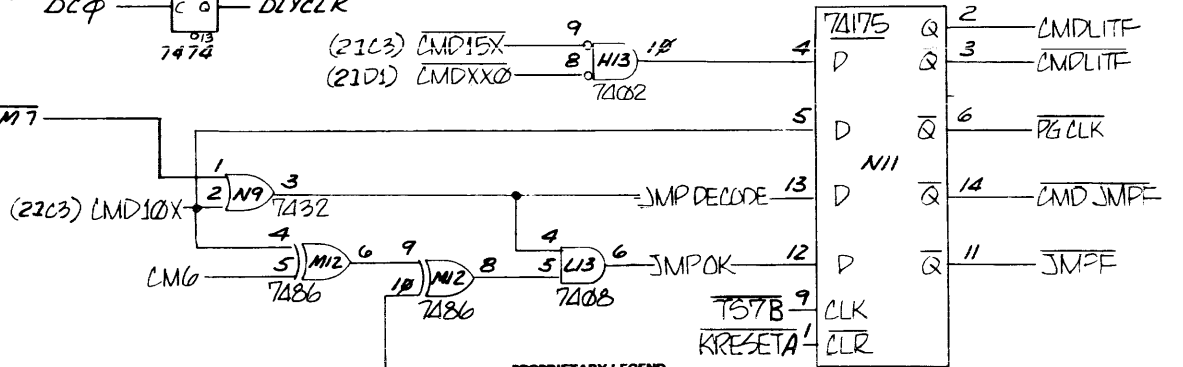
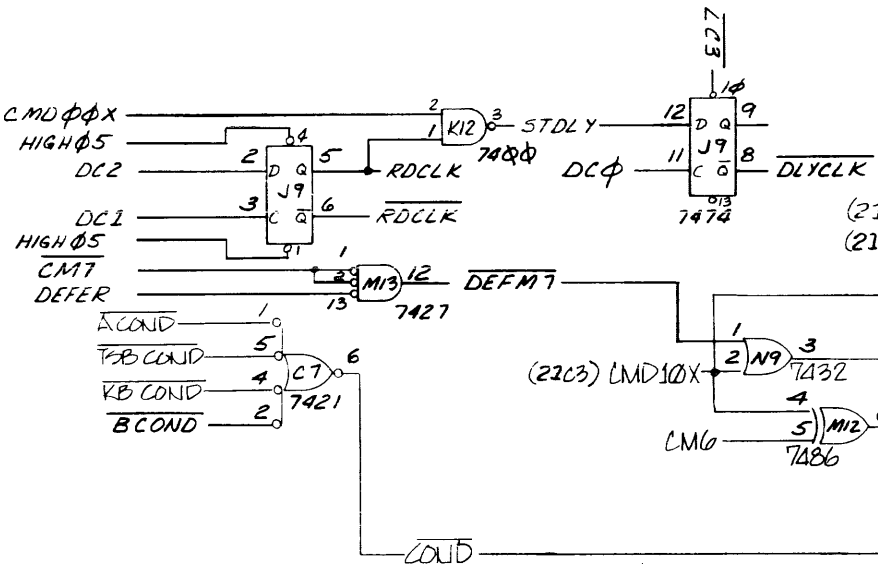
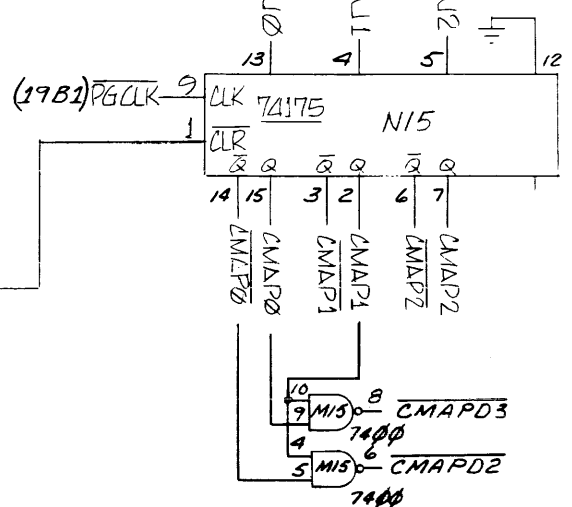
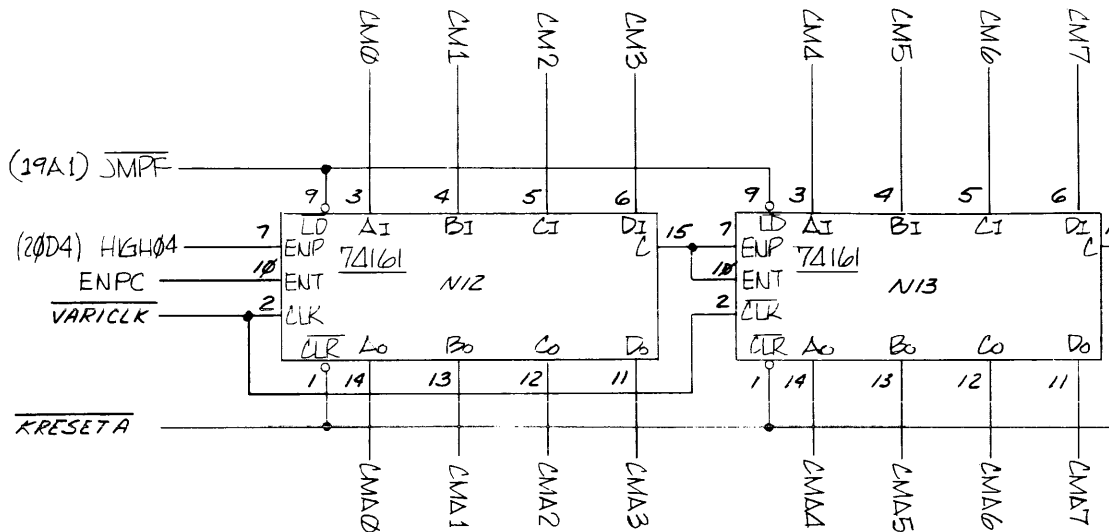
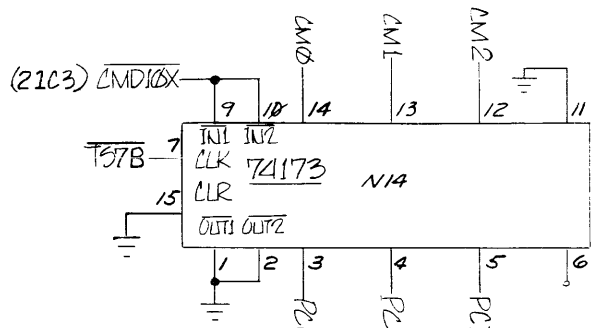
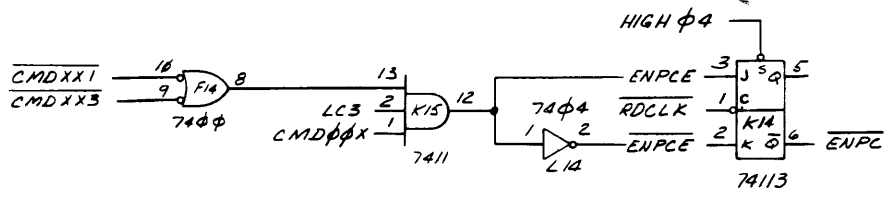
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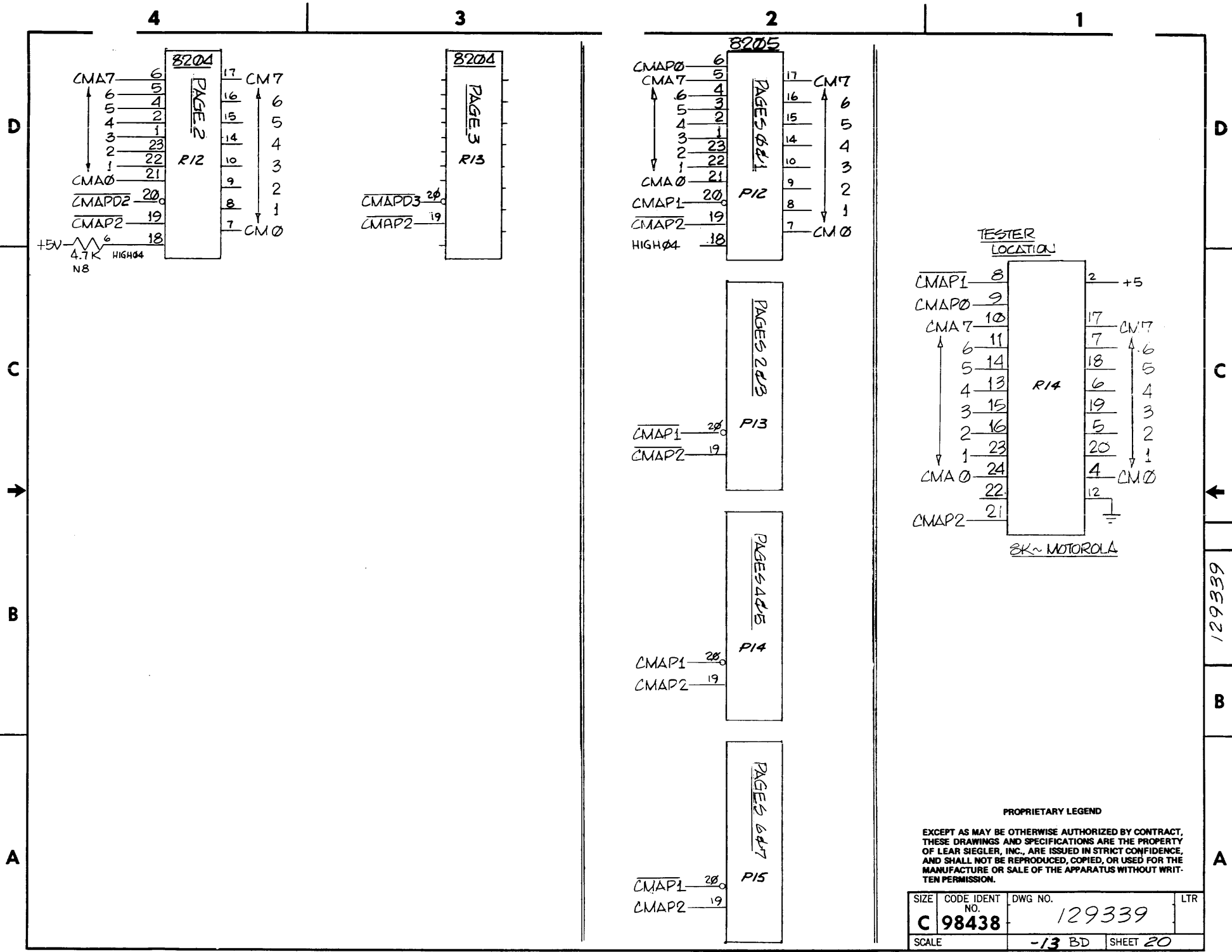


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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 19

129339



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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 20

129339

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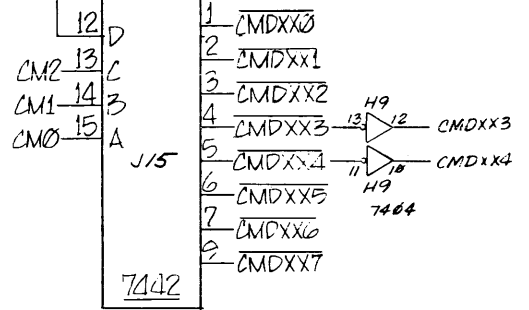
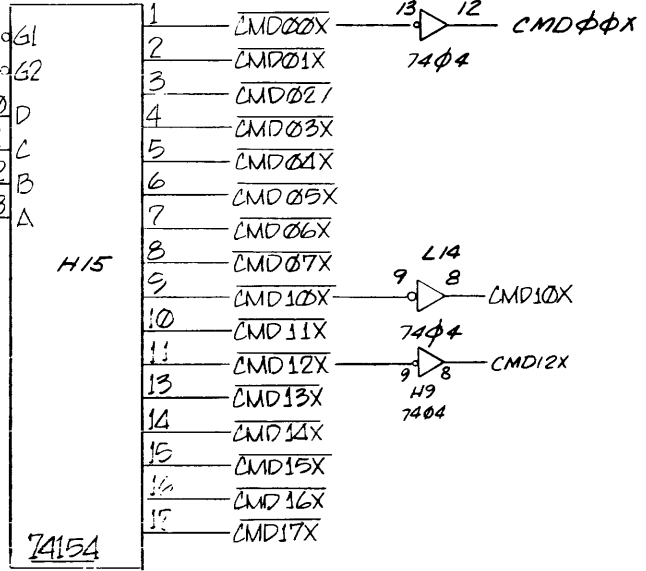
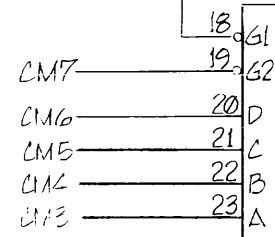
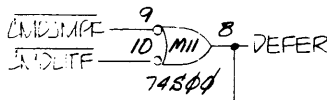
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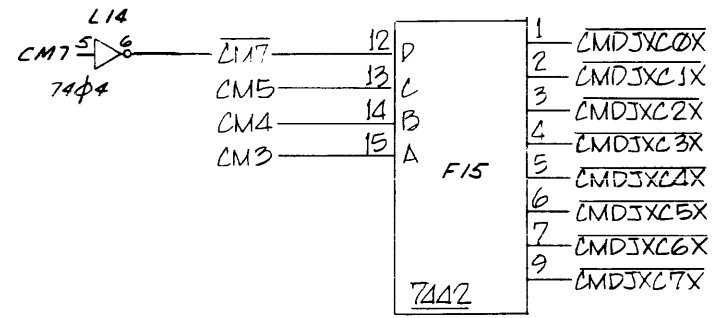
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COMMAND DECODER



CONDITIONAL TEST DECODER

PROPRIETARY LEGEND

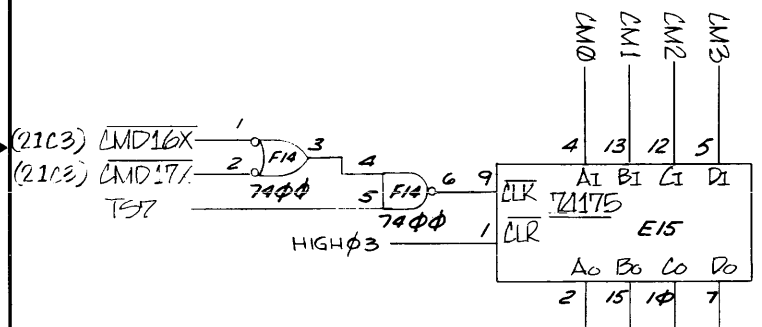
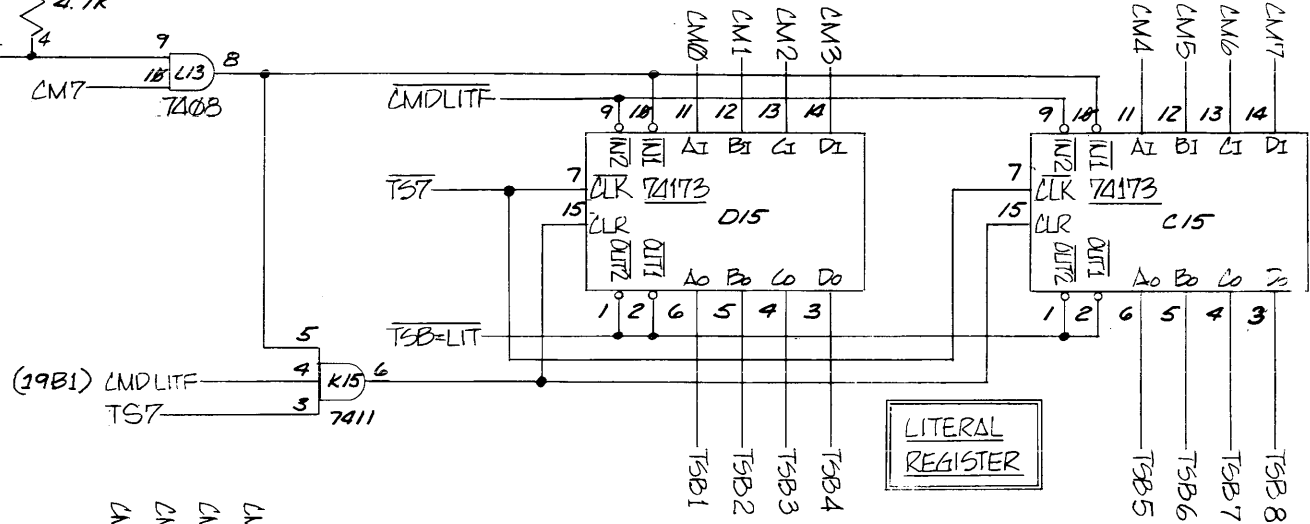
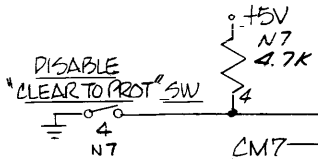
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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD SHEET 21		

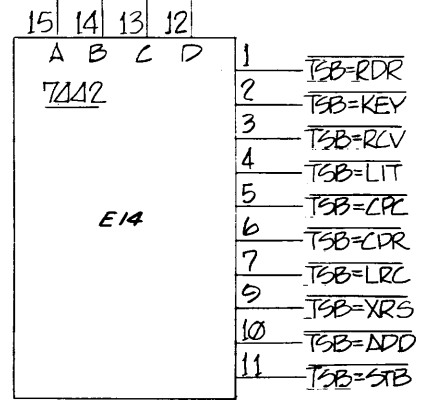
129339

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TSB CONTROL



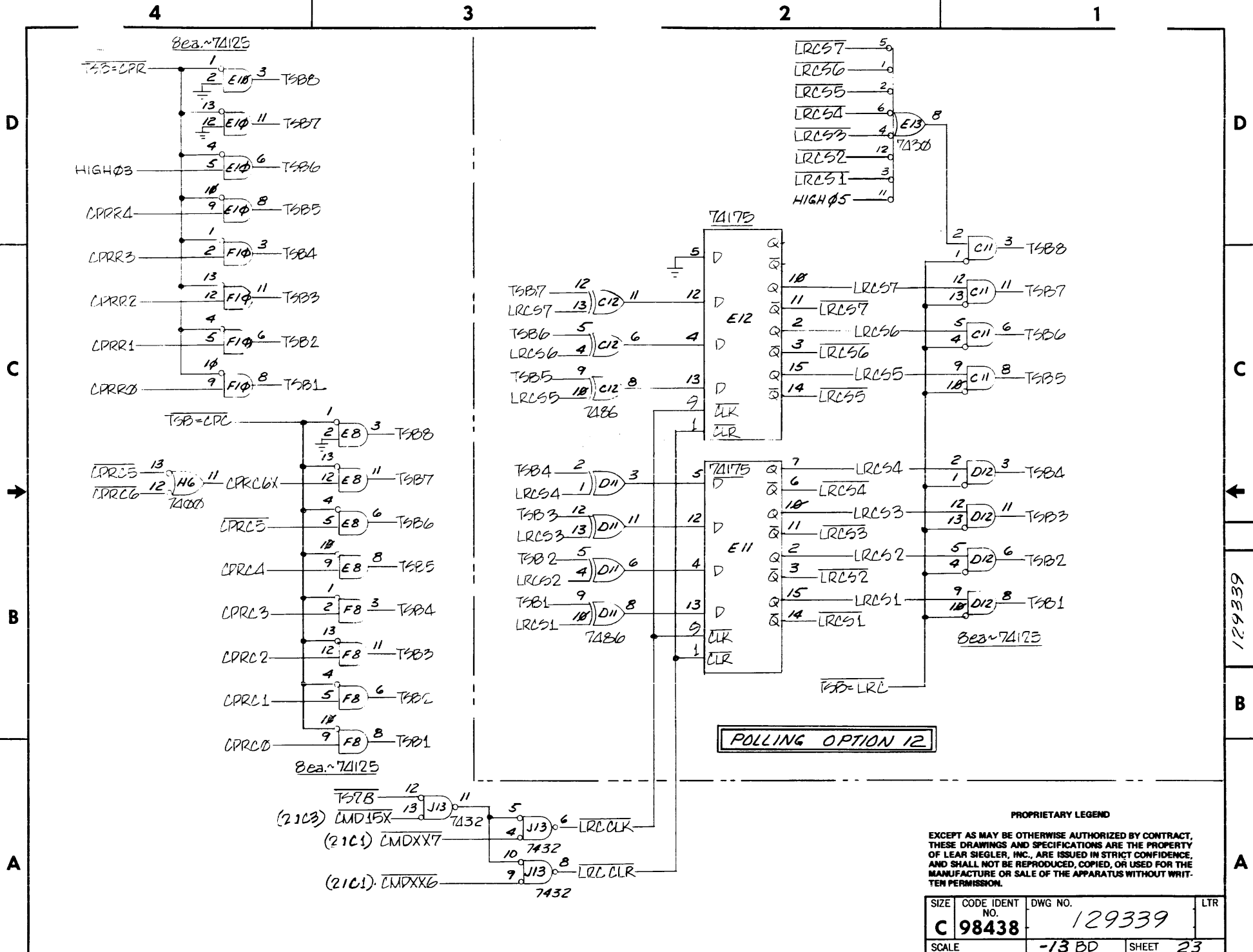
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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE		-13 BD	SHEET 22

129339





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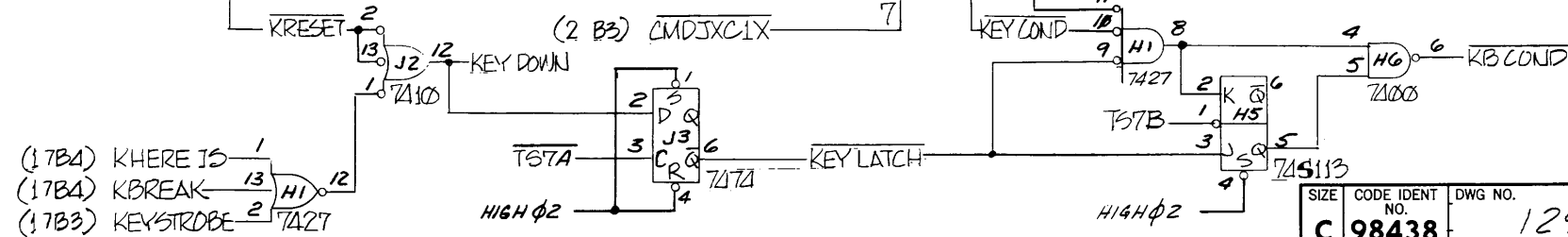
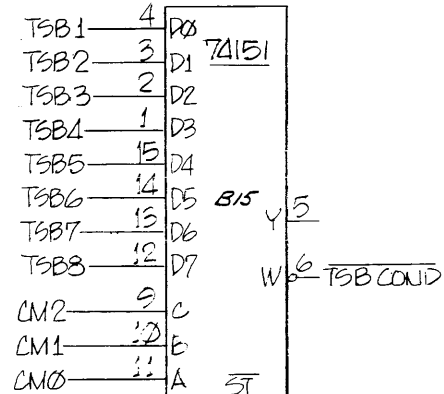
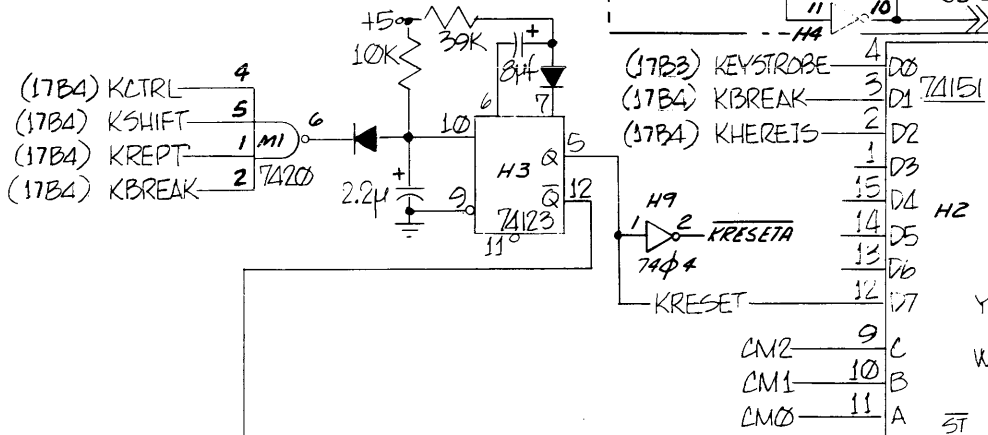
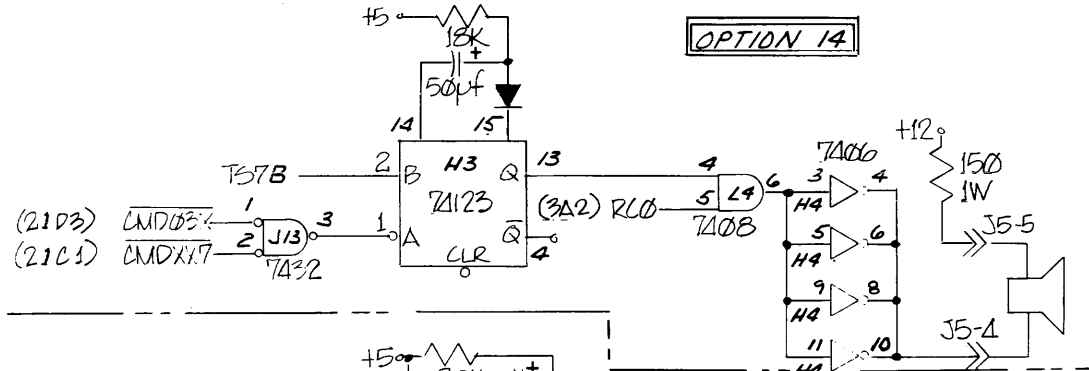
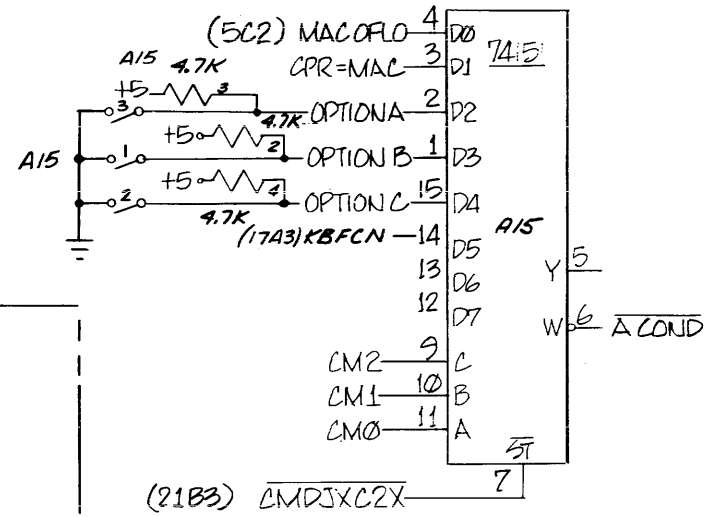
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(21B3) CMDJXC0X PROPRIETARY LEGEND

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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD SHEET 24		

129339

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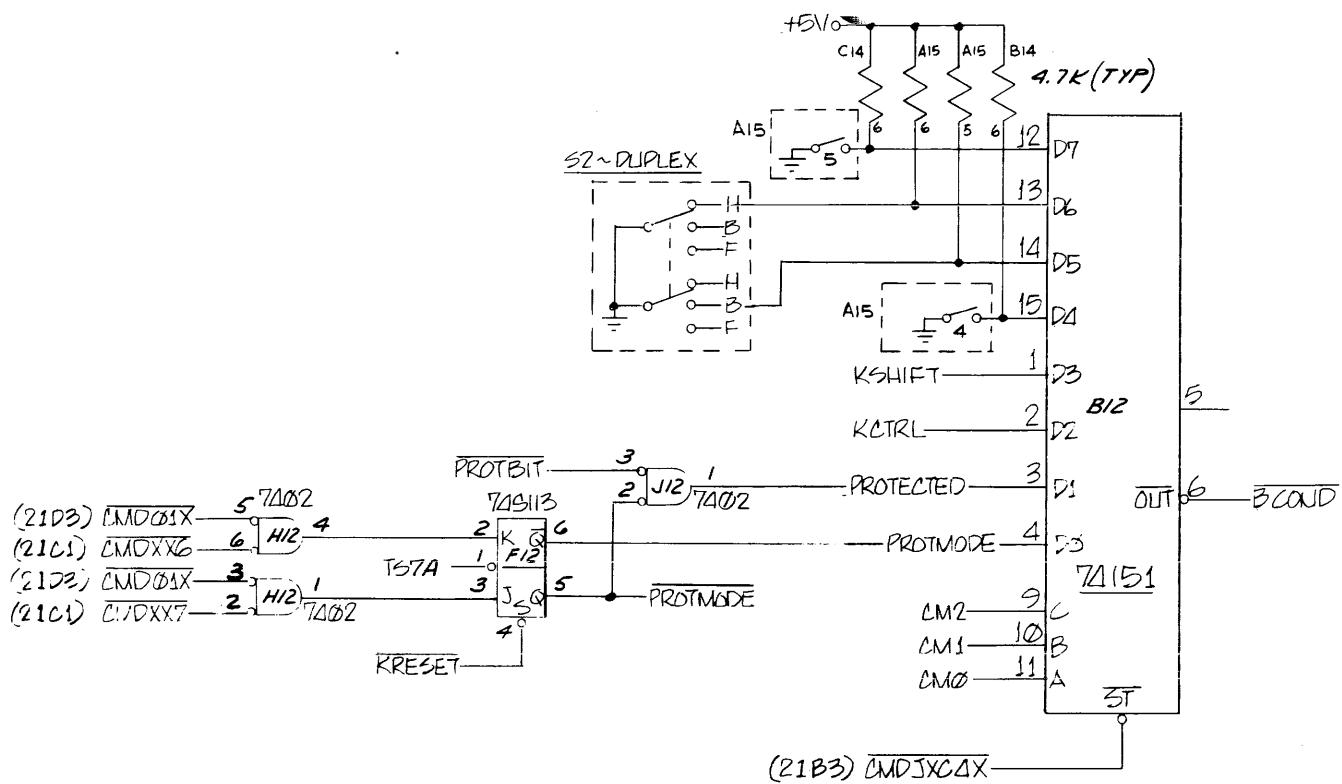
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PROPRIETARY LEGEND

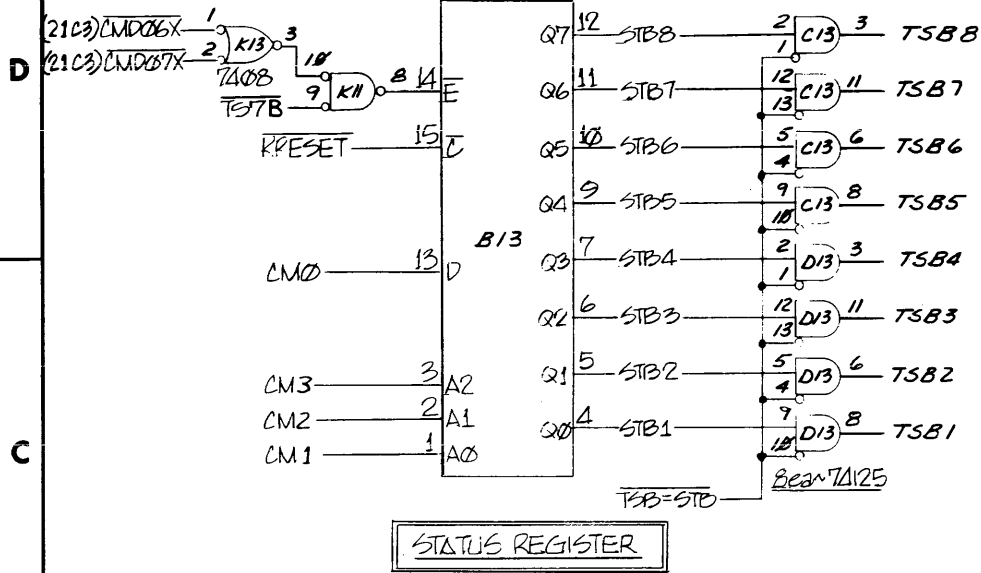
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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 25

4

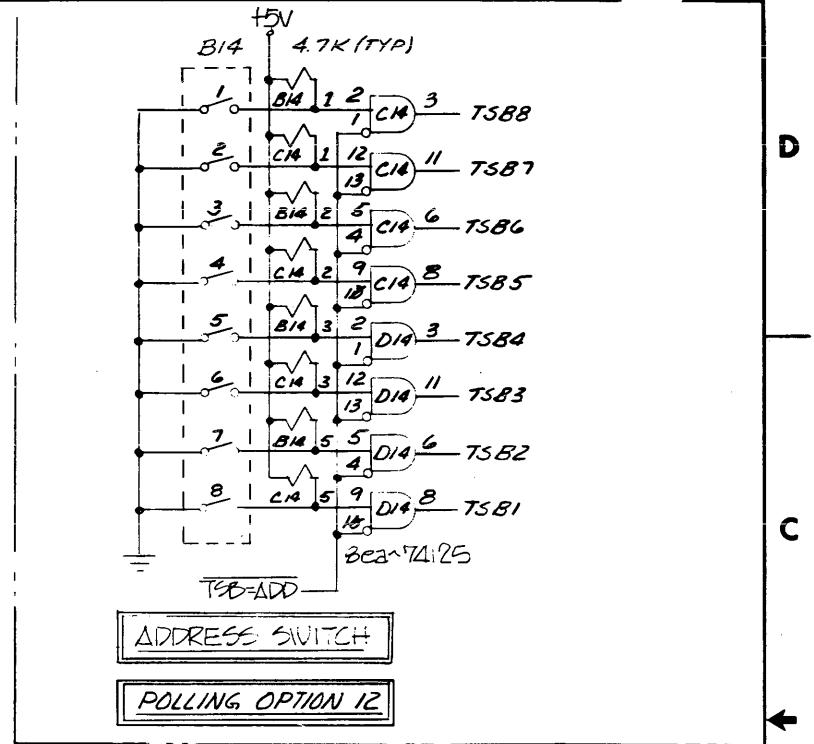
3

NATIONAL DM8334
8 BIT ADDRESSABLE LATCH



2

1



PROPRIETARY LEGEND

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SIZE	CODE IDENT NO.	DWG NO.	LTR
C	98438	129339	
SCALE	-13 BD		SHEET 26

129339

B

A



LEAR SIEGLER, INC.
ELECTRONIC
INSTRUMENTATION DIVISION
ANAHEIM, CALIFORNIA

ADCN

ADVANCE DRAWING CHANGE NOTICE

ADCN SHEET	OF	ADCN	DRAWING NUMBER	SH NO
JOB NO		8	129338	"B" 1
DRAFTED	G. Strohmeyer	DATE	12/16/76	
CHECKED				
APPROVED				
APPROVER	<i>[Signature]</i>	DATE	12/14/76	
RELEASED	H. Turner	DATE	12/14/76	
DRAWING TITLE				
P.C. BOARD ASSY.				
ADM-1				

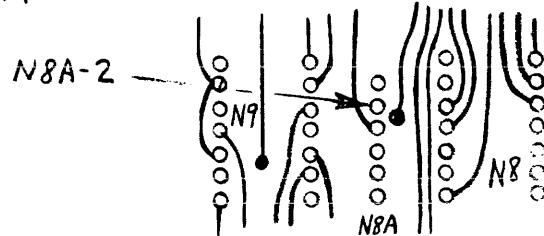
<input checked="" type="checkbox"/>	MAY BE REWORKED	1
<input type="checkbox"/>	CANNOT BE REWORKED	2
<input type="checkbox"/>	NOW SHOP PRACTICE	3
<input type="checkbox"/>	RECORD CHANGE	4
<input type="checkbox"/>	PARTS MADE OK	5

REASON
To Force "SEC RECV DATA" True, When Unit Detached From Modem.

EFFECTIVITY

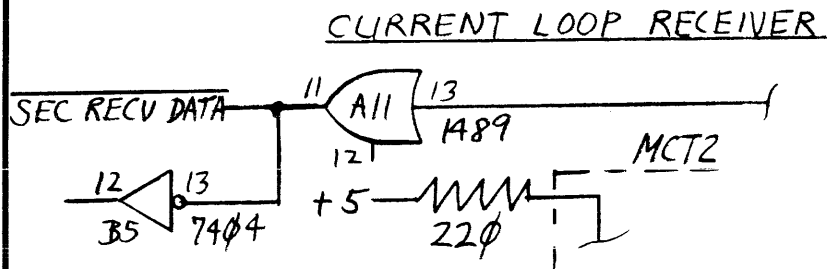
THE DRAWING WILL BE CHANGED TO INCLUDE THIS ADCN

- ADD 30 GA. JUMPER FROM A11-12 TO N8A-2 (RESISTOR PAC), ON SOLDER SIDE. N8A-2 TERMINATION SHOWN BELOW.

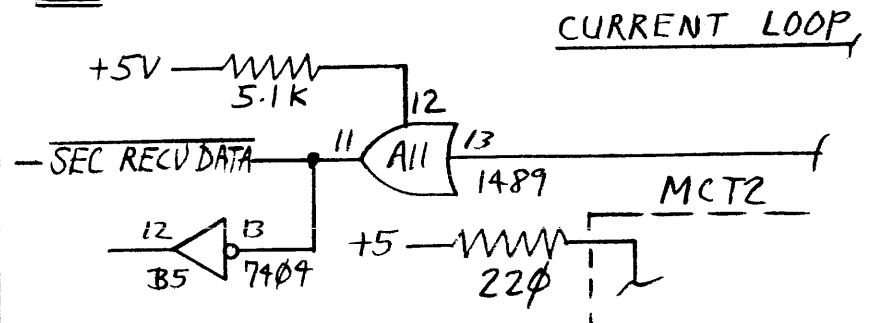


- REVISE SCHEMATIC SHEET 14, ZONE - C3, AS SHOWN BELOW:

WAS



IS





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ADCN

ADVANCE DRAWING CHANGE NOTICE

ADCN SHEET	OF	ADCN	DRAWING NUMBER	SHEET NO
JOB NO.	DATE	9	129338 "B"	1
DRAFTED				
G. Strohmeier	12/17/76			
CHECKED				
APPROVED				
APPROVED				
H. Johnson	4/17/76			
RELEASED				
H. Turner	12/20/76			
DRAWING TITLE				
P.C. BOARD ASSY. ADM-1				

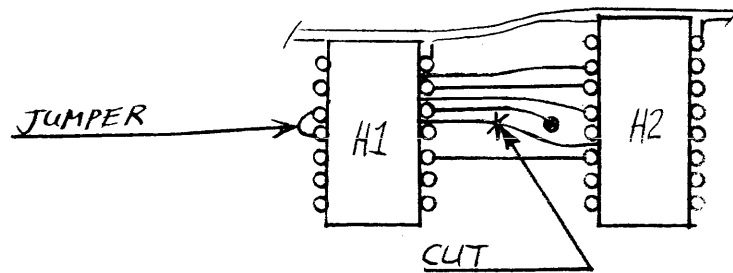
<input checked="" type="checkbox"/>	MAY BE REWORKED	1
<input type="checkbox"/>	CANNOT BE REWORKED	2
<input type="checkbox"/>	NOW SHOP PRACTICE	3
<input type="checkbox"/>	RECORD CHANGE	4
<input type="checkbox"/>	PARTS MADE OK	5

REASON
Spare input pulled high - should be low, or tied to another input.

EFFECTIVITY -13 PCB ONLY

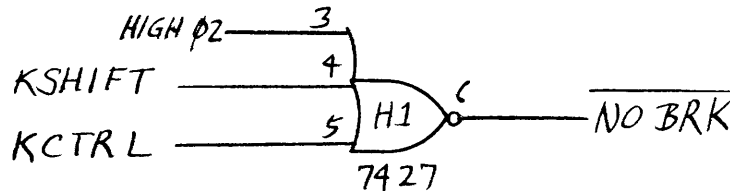
THE DRAWING WILL BE CHANGED TO INCLUDE THIS ADCN

- ON COMPONENT SIDE, CUT ETCH WHERE SHOWN BELOW, AND INSTALL 30 GA. JUMPER BETWEEN PINS H1-3 AND H1-4.

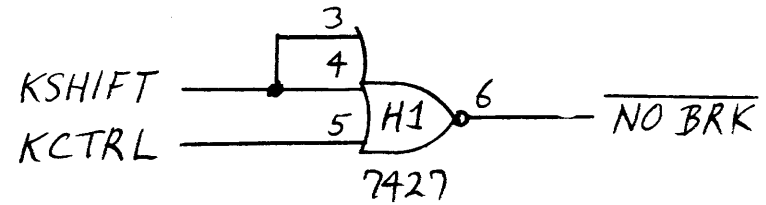


- ON SCHEMATIC SHEET 17, ZONE-B3, REVISE AS SHOWN:

WAS



IS





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ANAHEIM, CALIFORNIA

ADCN

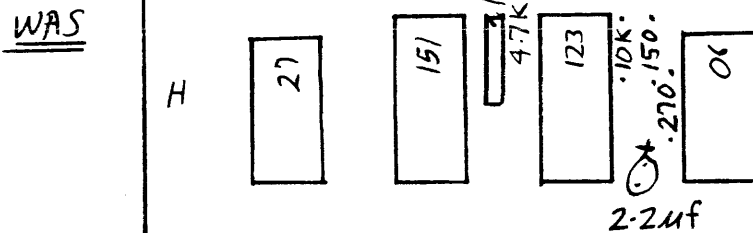
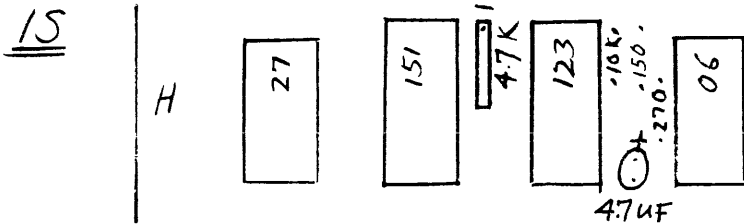
ADVANCE DRAWING CHANGE NOTICE

ADCN SHEET	OF	ADCN	DRAWING NUMBER	SH NO
JOB NO.		DATE	10 129338 "B"	1
DRAFTED				
G. Strohmeier		1/3/77		
CHECKED				
APPROVED				
APPROVED		1/2/77		
RELEASED		1/3/77		
DRAWING TITLE				
			P.C. BOARD ASSY., ADM-1	

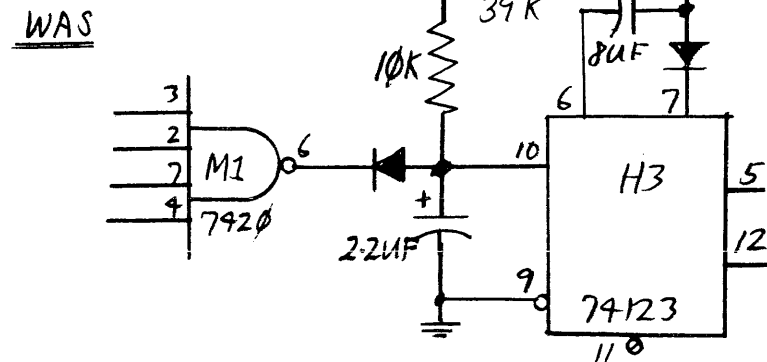
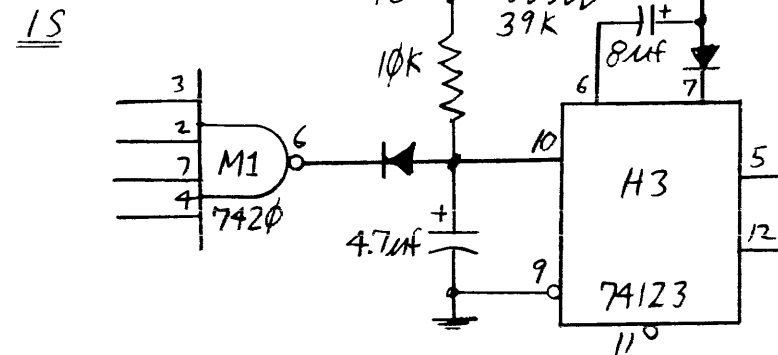
		REASON	EFFECTIVITY
✓	MAY BE REWORKED	1	REASON Make one-shot
	CANNOT BE REWORKED	2	trigger delay more con-
	NOW SHOP PRACTICE	3	sistent with +5V PS
	RECORD CHANGE	4	Rise-time.
✓	PARTS MADE OK	5	EFFECTIVITY Mfg Convenience; part availability

THE DRAWING WILL BE CHANGED TO INCLUDE THIS ADCN

REVISE ASSY. AS SHOWN:



REVISE LOGICS Sheet 24, Zone B-4,
AS SHOWN:





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ADCN

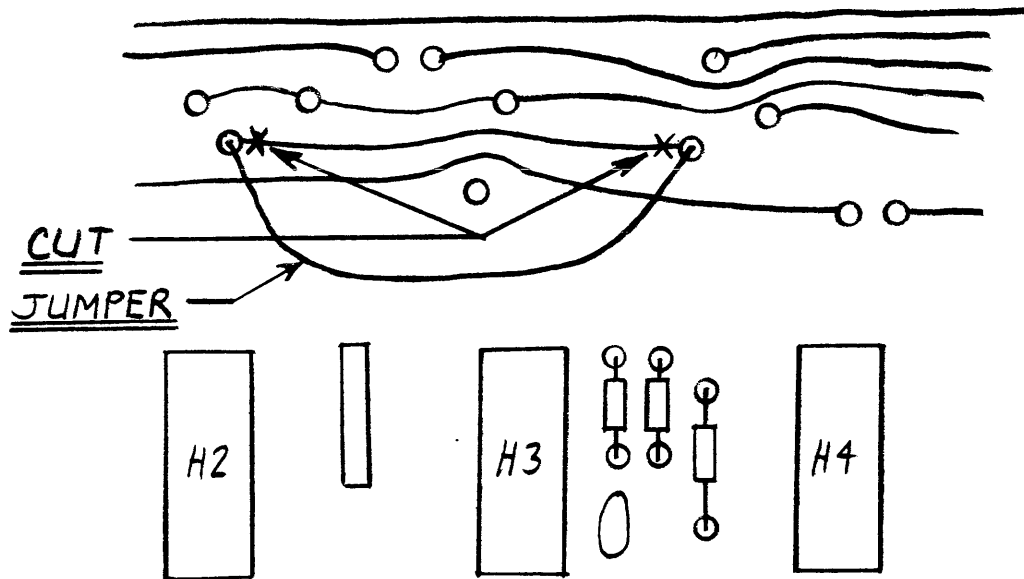
ADVANCE DRAWING CHANGE NOTICE

ADCN SHEET	OF	ADCN	DRAWING NUMBER	SH NO
JOB NO.		DATE	11 129338 "B"	1
DRAFTED	G. Strohmeier	DATE	2/25/77	
CHECKED				
APPROVED	<i>[Signature]</i>	DATE	2/25/77	
APPROVED	<i>[Signature]</i>	DATE	2/25/77	
RELEASED	<i>[Signature]</i>	DATE	3/25/77	
DRAWING TITLE				
P.C. BOARD ASSY., ADM -1				

MAY BE REWORKED	1	REASON
CANNOT BE REWORKED	2	Cross-talk from
NOW SHOP PRACTICE	3	Beep-Drivers Still
RECORD CHANGE	4	Clearing "KRESET"
✓ PARTS MADE OK	5	EFFECTIVITY -13, @MFG. CONVEN'CE

THE DRAWING WILL BE CHANGED TO INCLUDE THIS ADCN

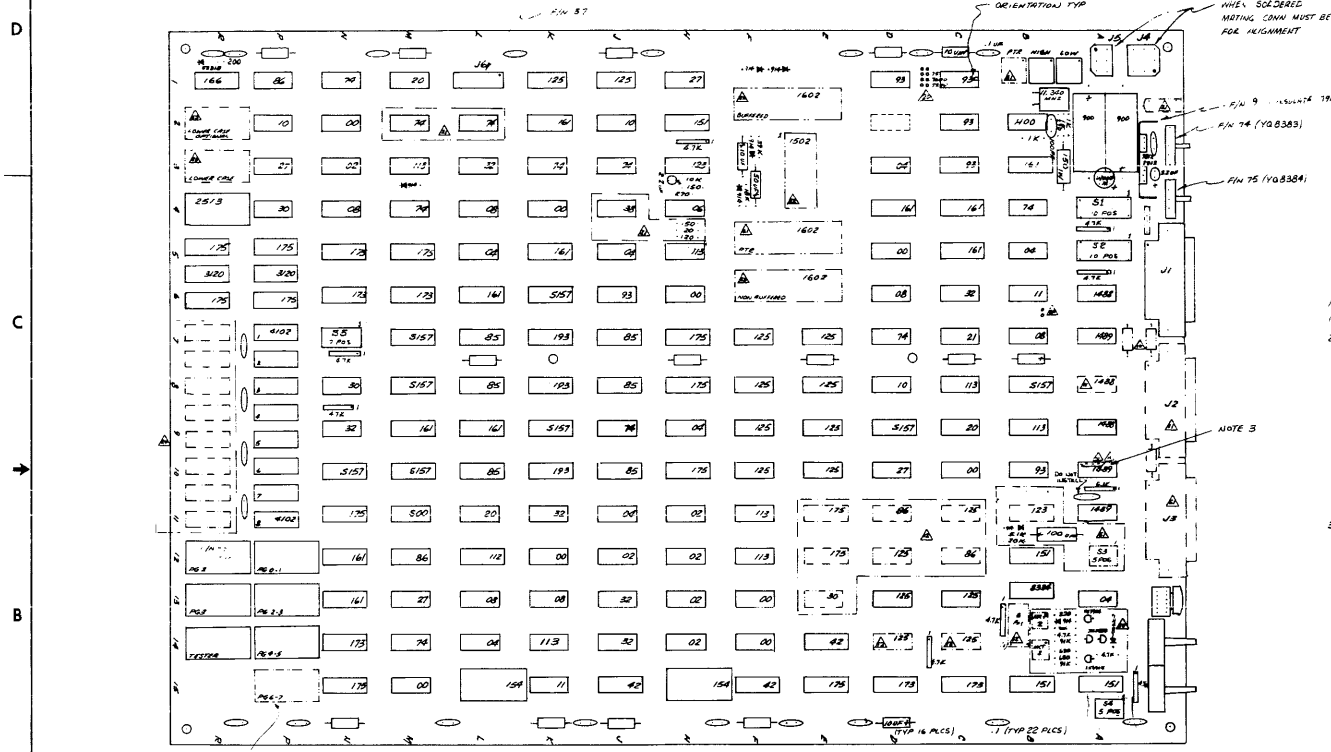
ON COMPONENT SIDE, CUT ETCH 2-PLACES AS SHOWN BELOW,
AND INSTALL 30 GA. JUMPER IN INDICATED FEED-THRLIS.



D-31

8 7 6 5 4 3 2 1

REVISIONS				DATE	APPROVED
SHT	ZONE	LTR	DESCRIPTION		
1		A	INC ADCN 1-8	11/17/76	[Signature]
		B	INC ADCN 5-6-7 CREATE -11 ADD SW 3 & 4 FOR -1 ADD SW 1 & 2 FOR -2	11/17/76	[Signature]



NOTES
 1 FOR FINAL CONFIGURATION & OPTIONS REFER TO 129503
 2 BOARD MODIFICATIONS.

B IN UNITS WITHOUT EXTENSION FOOT (OPT 1) OR
 PRINTER FOOT (OPT 5) - INSTALL 22 AWG SOLID
 BUS WIRE JUMPER IN I.C. SOCKET AT 410 PW 3 TO 7.

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 TEN PERMISSION.

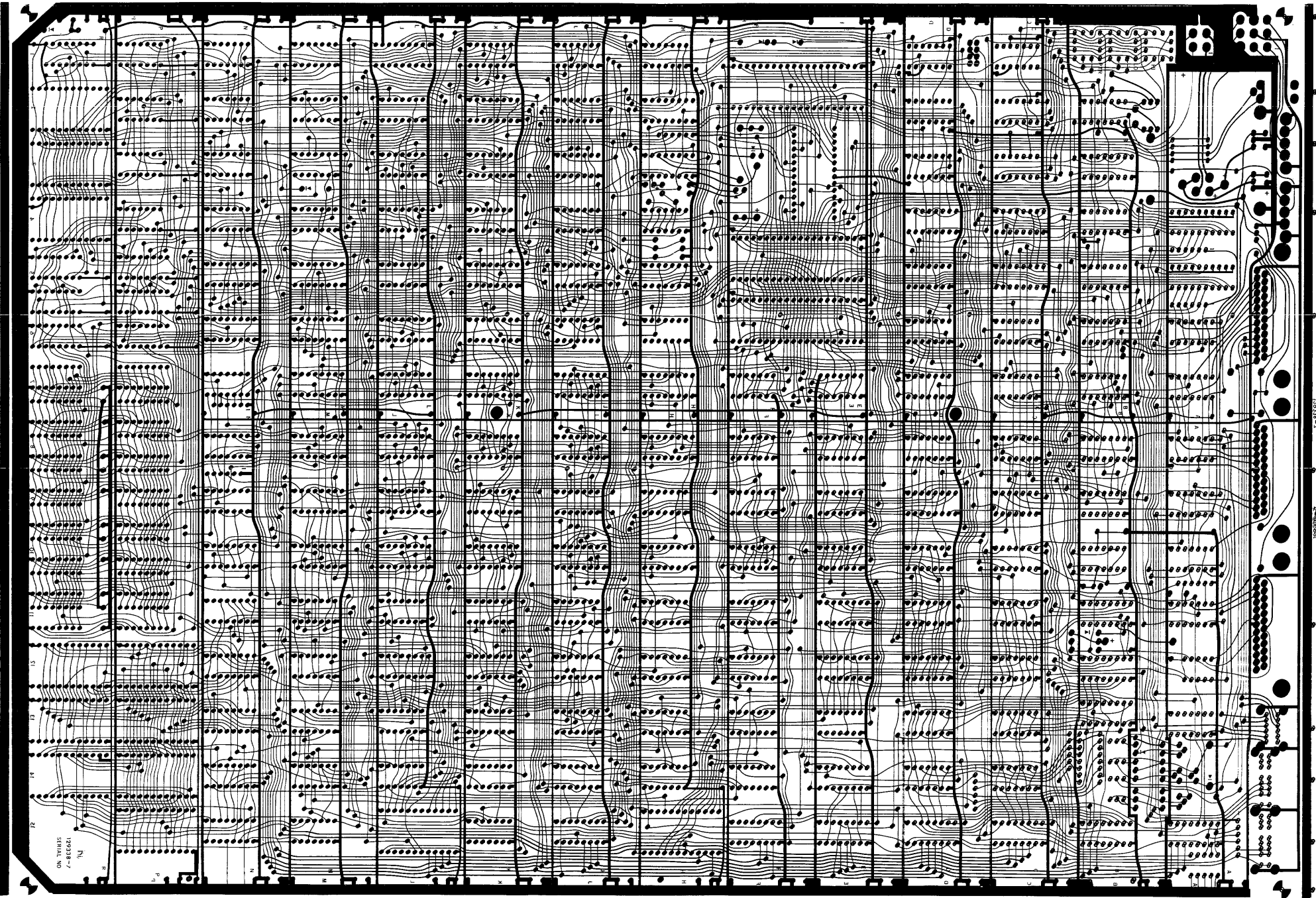
SEE SEPARATE PARTS LIST PL 129338

D-32

129338

UNLESS OTHERWISE SPECIFIED		CONTR NO. DR WJ KEDG 12-16-75	LEAR SIEGLER, INC. ELECTRONIC INSTRUMENTATION DIVISION ANAHEIM, CALIFORNIA 92803
DIM. IN INCHES		CHK	
TOLERANCES		DESIGN	P.C. BOARD ASSY ADM-1
X ± .1		ENGR	
XX ± .03		PROJ. [Signature] 1-10-76	
XXX ± .010		REL. [Signature] 6-10-76	
ANGLES ± 0.5°			
MACH. FIN.			
REVISION STATUS		APPD	SIZE CODE IDENT
SHEET 1	2 3 4	APPD	NO. 129338
REV 2	3 4 5		D 98438
			SCALE 1/1
			LTR
			NO. 129338
			SHEET 1 of 4

-11 ASSY



ON THIS
PAGE

1-18151
10-25-57