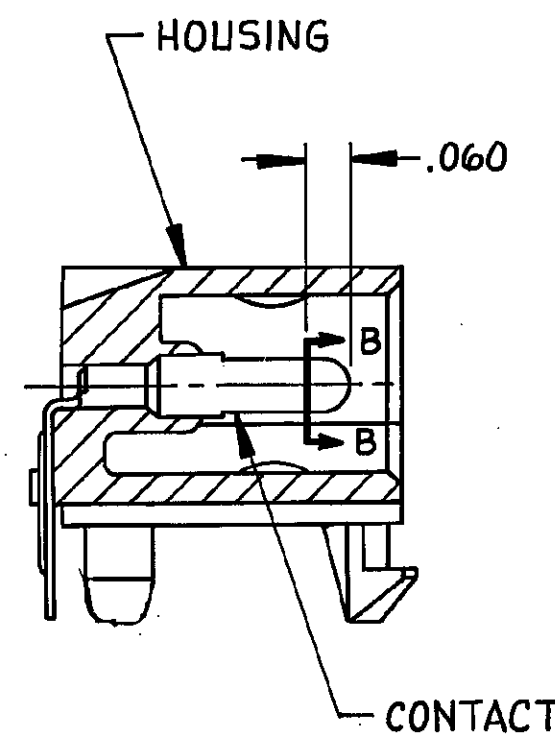
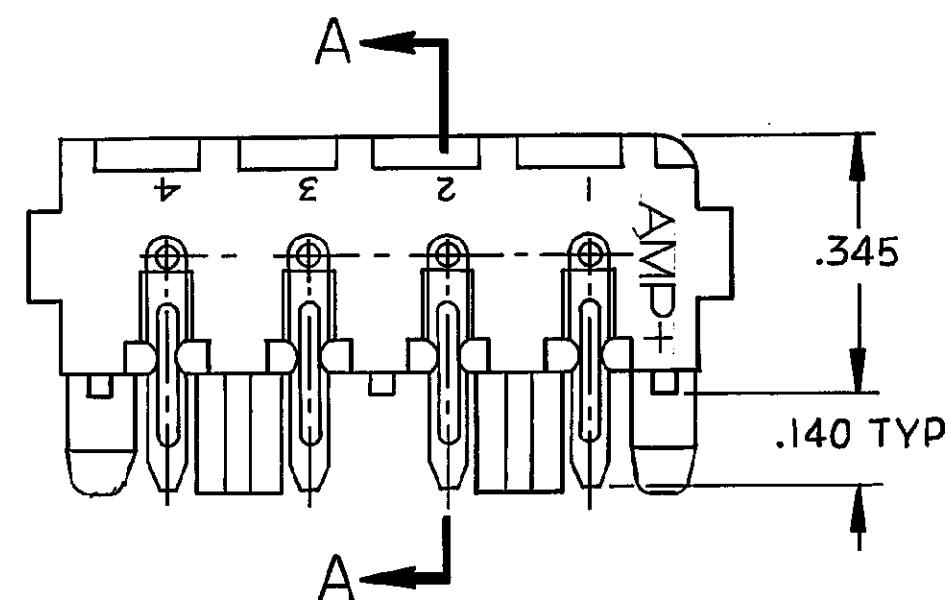
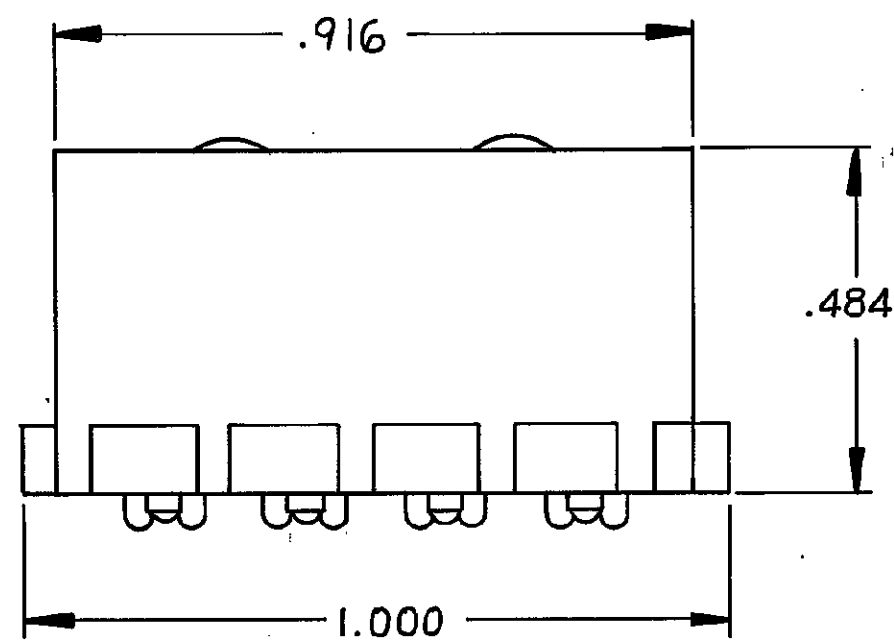
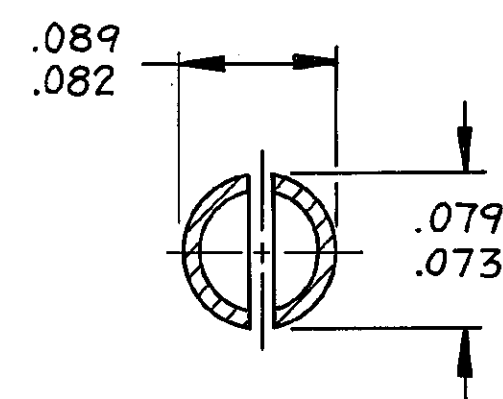
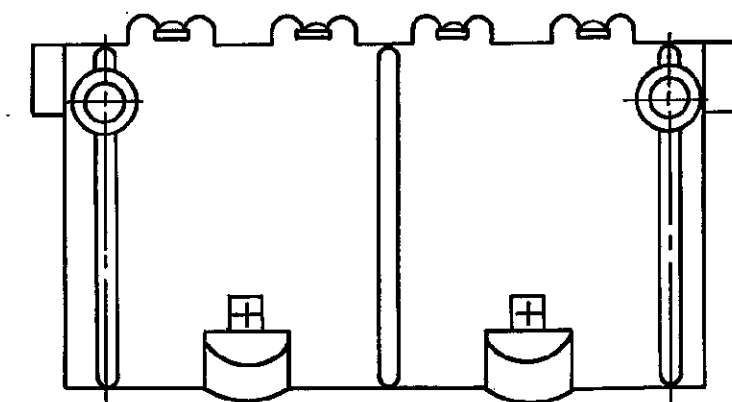


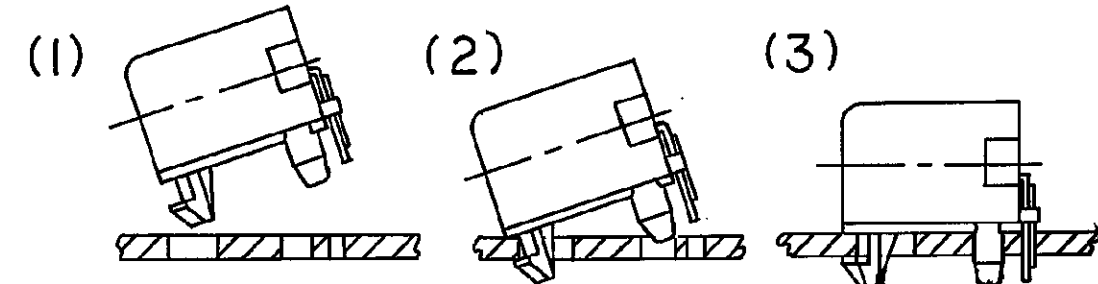
1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
2. RECOMMENDED EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
- ⚠ MATERIAL-HOUSING: NYLON UL94V-2 (NATURAL).
CONTACT: PHOS BRONZE (PRE-TIN).
- ⚠ MATERIAL-HOUSING: NYLON UL94V-0 (WHITE).
CONTACT: PHOS BRONZE (PRE-TIN).
5. DIMENSION SHOWN REPRESENT PRODUCT IN DRY CONDITION. ADDITIONAL 2% GROWTH DUE TO END USE LOCATION MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.



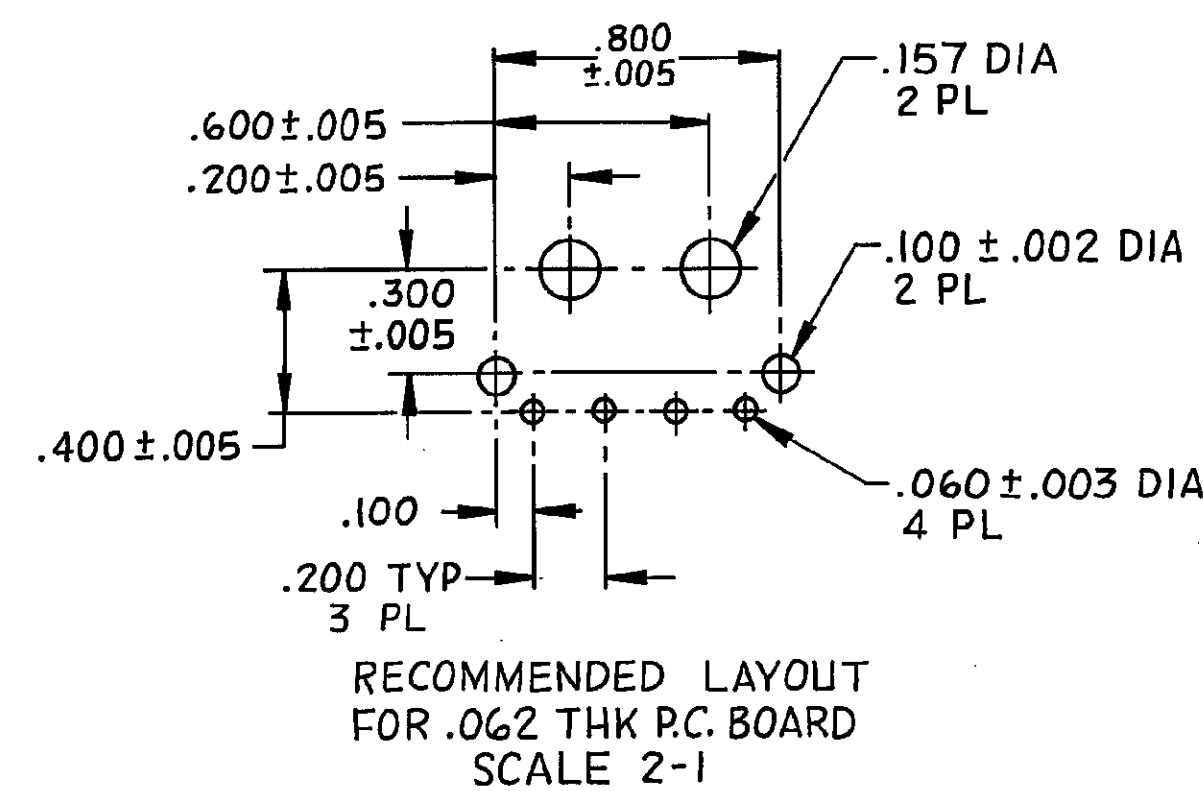
SECTION A-A



SECTION B-B
SCALE 10:1



MOUNTING PROCEDURE



RECOMMENDED LAYOUT
FOR .062 THK P.C. BOARD
SCALE 2-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ±		CONTRACT NO.		NAME	
MATERIAL		DR. <i>[Signature]</i> 6-27-84 CHK. <i>[Signature]</i> 6-29-84 APPD. <i>[Signature]</i> 6-29-84		P.C. HEADER, RIGHT ANGLE MOUNT, COMMERCIAL MATE-N-LOK, 4 CKT	
SEE TABLE		DSGN APPD.		SIZE	
SEE TABLE		OTHER APPD.		D 00779	
				FSCM NO	
				DRAWING NO	
				641737	
				SCALE 4-1	
				SHEET	